HITACHI

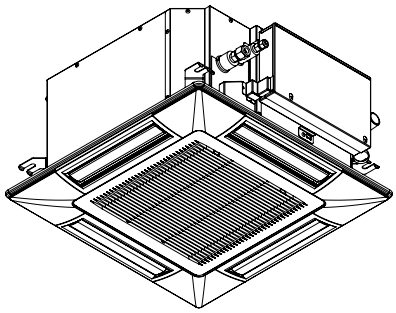
PM | NO. 0706E

RAI-25RPE
RAI-35RPE

SERVICE MANUAL

TECHNICAL INFORMATION

FOR SERVICE PERSONNEL ONLY

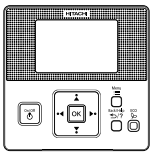


RAI-25RPE
RAI-35RPE

OPTIONAL

WIRELESS REMOTE CONTROLLER
(SPX-RCKA3)

WIRED REMOTE CONTROLLER
(SPX-WKT3)



※ For SPX-WKT3, Please refer to it's own manual.

REFER TO THE FOUNDATION MANUAL

CONTENTS

SPECIFICATIONS

TYPE			(CASSETTE TYPE)			
			INDOOR UNIT	OUTDOOR UNIT	INDOOR UNIT	OUTDOOR UNIT
MODEL			RAI-25RPE	(RAC-25NPE)	RAI-35RPE	(RAC-35NPE)
POWER SOURCE			1Ø, 50/60 Hz, 220 ~ 240V		1Ø, 50/60 Hz, 220 ~ 240V	
COOLING	TOTAL INPUT	(W)	595 (250 ~ 1,290)		875 (250 ~ 1,460)	
	TOTAL AMPERES	(A)	2.50 ~ 2.73		3.68 ~ 4.02	
	CAPACITY	(kW)	2.50 (0.9 ~ 3.0)		3.50 (0.9 ~ 4.0)	
		(B.T.U./h)	8,530 (3,070 ~ 10,230)		11,940 (3,070 ~ 13,650)	
HEATING	TOTAL INPUT	(W)	875 (250 ~ 1,500)		1,230 (250 ~ 1,920)	
	TOTAL AMPERES	(A)	3.68 ~ 4.02		5.18 ~ 5.65	
	CAPACITY	(kW)	3.50 (0.9 ~ 5.0)		4.80 (0.9 ~ 6.6)	
		(B.T.U./h)	11,940 (3,070 ~ 17,060)		16,370 (3,070 ~ 22,510)	
DIMENSIONS (mm)		W	570	REFER OUTDOOR SPECIFICATION	570	REFER OUTDOOR SPECIFICATION
		H	285		285	
		D	570		570	
NET WEIGHT		(kg)	17		17	

※ After installation

SPECIFICATIONS AND PARTS ARE SUBJECT TO CHANGE FOR IMPROVEMENT

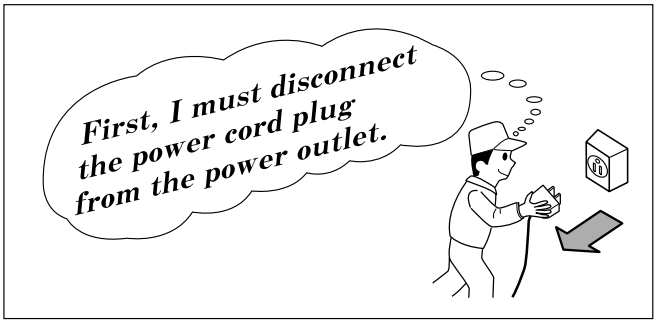
ROOM AIR CONDITIONER

INDOOR UNIT

JULY 2019 Refrigeration & Air-Conditioning Division

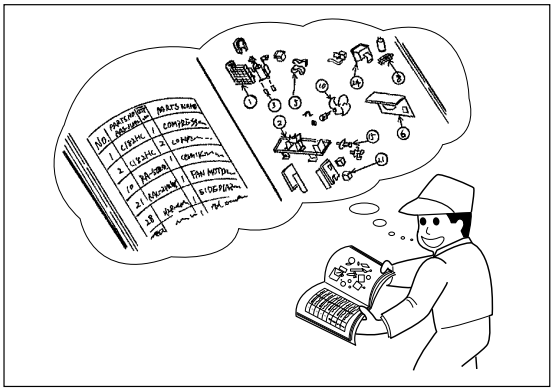
SAFETY DURING REPAIR WORK

1. In order to disassemble and repair the unit in question, be sure to disconnect the power cord plug from the power outlet before starting the work.

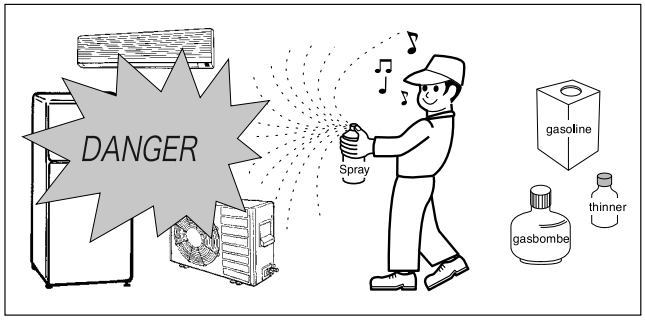


2. If it is necessary to replace any parts, they should be replaced with respective genuine parts for the unit, and the replacement must be effected in correct manner according to the instructions in the Service Manual of the unit.

> If the contacts of electrical parts are defective, replace the electrical parts without trying to repair them.



3. After completion of repairs, the initial state should be restored.
4. Lead wires should be connected and laid as in the initial state.
5. Modification of the unit by the user himself should absolutely be prohibited.
6. Tools and measuring instruments for use in repairs or inspection should be accurately calibrated in advance.
7. In installing the unit having been repaired, be careful to prevent the occurence of any accident such as electrical shock, leak of current, or bodily injury due to the drop of any part.
8. To check the insulation of the unit, measure the insulation resistance between the power cord plug and grounding terminal of the unit. The insulation resistance should be 1MΩ or more as measured by a 500V DC megger.
9. The initial location of installation such as window, floor or the other should be checked for being and safe enough to support the repaired unit again.
   If it is found not so strong and safe, the unit should be installed at the initial location after reinforced or at a new location.
10. Any inflammable object must not be placed about the location of installation.
11. Check the grounding to see whether it is proper or not, and if it is found improper, connect the grounding terminal to the earth.
12. If refrigerant gas leaks during repair work, please ensure there is enough ventilation, leaked refrigerant that accumulates in stagnation, rarely causes any igntition when in contact with flame (stove, heater). However it will generate toxic fumes.



13. If refrigerant gas leaks, be sure to repair the leak(s) securely before recharge the unit. Refrigerant (R32) is harmless. However when comes in contact with fire will generate toxic gas.

WORKING STANDARDS FOR PREVENTING BREAKAGE OF SEMICONDUCTORS

1. Scope
   The standards provide for items to be generally observed in carrying and handling semiconductors in relative manufacturers during maintenance and handling thereof. (They apply the same to handling of abnormal goods such as rejected goods being returned).

2. Object parts

   (1) Micro computer
   (2) Integrated circuits (I.C.)
   (3) Field-effective transistor (F.E.T.)
   (4) P.C. boards or the like to which the parts mentioned in (1) and (2) of this paragraph are equipped.

3. Items to be observed in handling

   (1) Use a conductive container for carrying and storing of parts. (Even rejected goods should be handled in the same way).

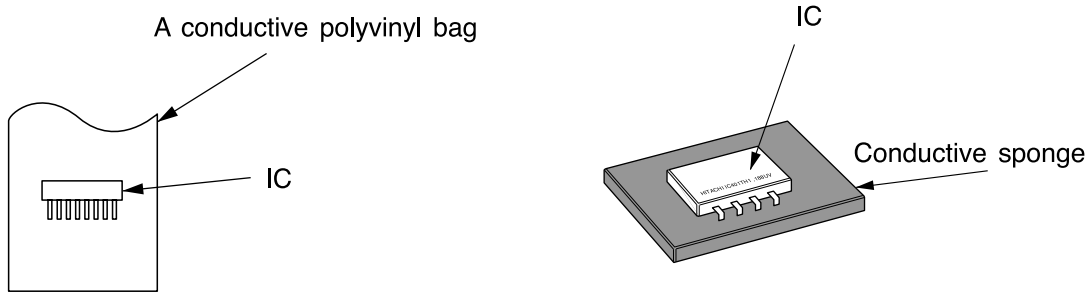


Fig. 1. Conductive container

   (2) When any part is handled uncovered (in counting, packing and the like), the handling person must always use himself as a body earth. (Make yourself a body earth by passing 1MΩ earth resistance through a ring or bracelet).

   (3) Be careful not to touch the parts with your clothing when you hold a part even if a body earth is being taken.

   (4) Be sure to place a part on a metal plate with grounding.

   (5) Be careful not to fail to turn off power when you repair the printed circuit board. At the same time, try to repair the printed circuit board on a grounded metal plate.

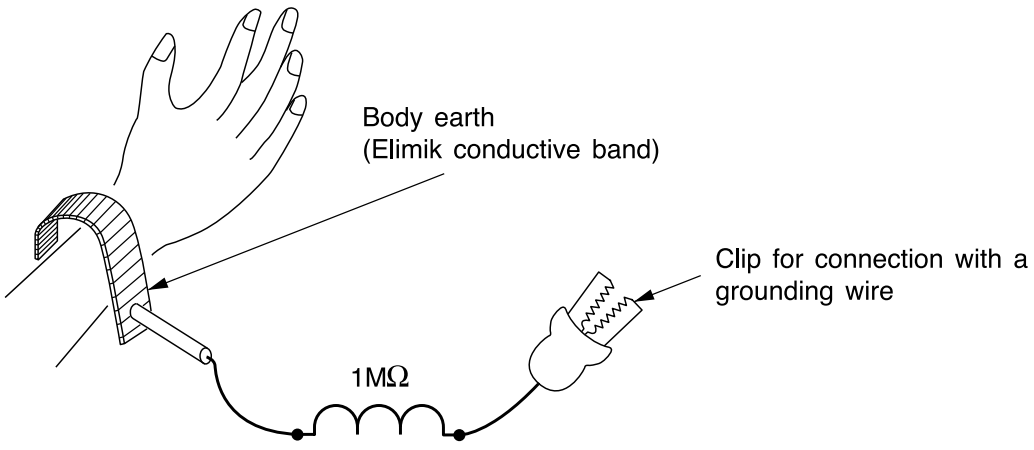


Fig. 2. Body Earth

(6) Use a three wire type soldering iron including a grounding wire.

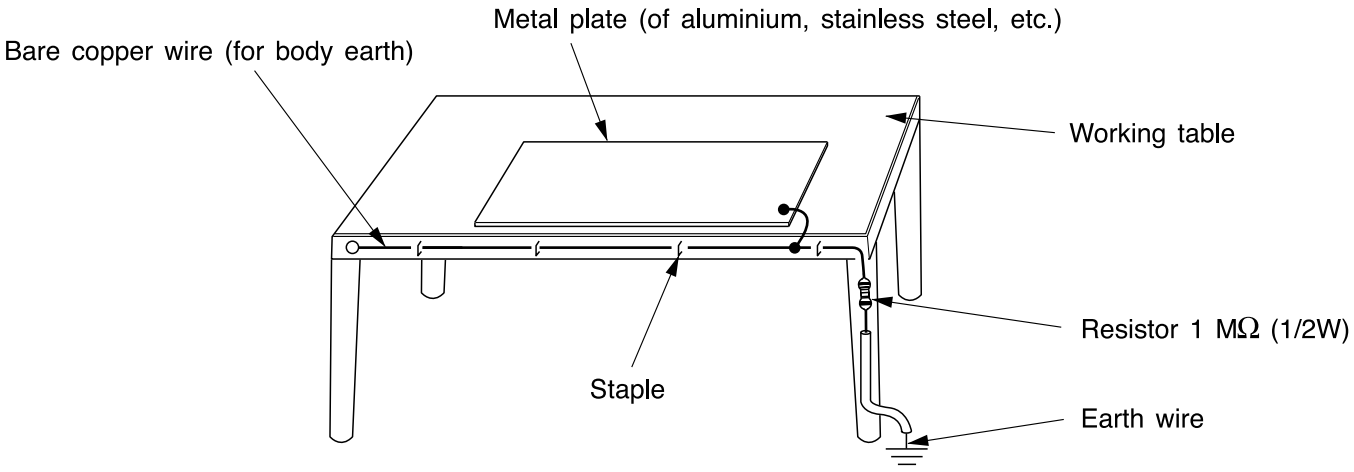


Fig. 3. Grounding of the working table

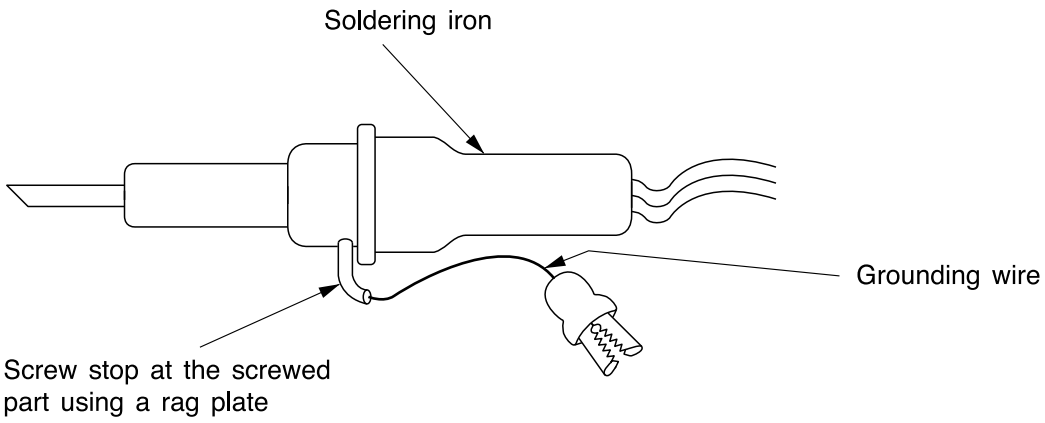


Fig. 4. Grounding a solder iron

Use a high insulation mode (100V, 10MΩ or higher) when ordinary iron is to be used.

(7) In checking circuits for maintenance, inspection or some others, be careful not to have the test probes of the measuring instrument short circuit a load circuit or the like.

⚠ CAUTION

1. In quiet operation or stopping the running, slight flowing noise of refrigerant in the refrigerating cycle is heard occasionally, but this noise is not abnormal for the operation.

2. When it thunders nearby, it is recommend to stop the operation and to disconnect the power cord plug from the power outlet for safety.

3. In the event of power failure, the air conditioner will restart automatically in the previously selected mode once the power is restored. In the event of power failure during TIMER operation, the air conditioner will not start automatically. Re-press ON/OFF button after 3 minutes from when the unit off or power recovery.

4. If the room air conditioner is stopped by adjusting thermostat, or miss operation, and re-start in a moment, there is occasion that the cooling and heating operation does not start for 3 minutes, it is not abnormal and this is the result of the operation of IC delay circuit. This IC delay circuit ensures that there is no danger of blowing fuse or damaging parts even if operation is restarted accidentally.

5. This room air conditioner should not be used at the cooling operation when the outside temperature is below –10°C (14°F).

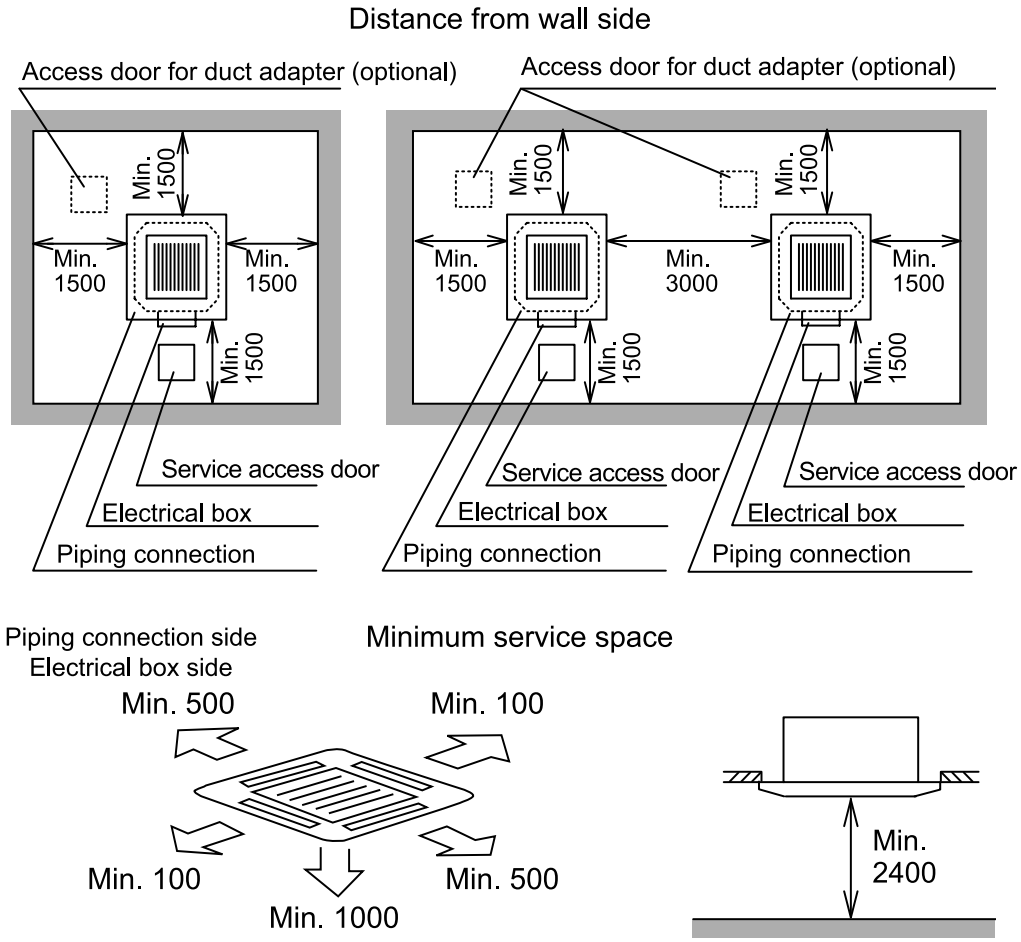
6. This room air conditioner (the reverse cycle) should not be used when the outside temperature is below –15°C (5°F).
   If the reverse cycle is used under this condition, the outside heat exchanger is frosted and efficiency falls.

7. When the outside heat exchanger is frosted, the frost is melted by operating the hot gas system, it is not trouble that at this time fan stops and the vapour may rise from the outside heat exchanger.

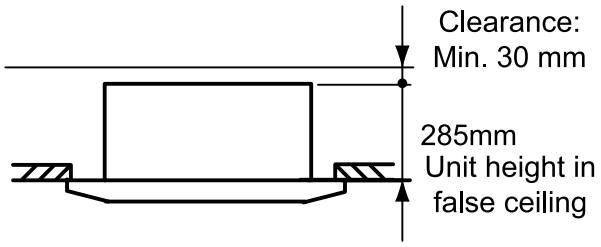
SPECIFICATIONS

MODEL	RAI-50RPE RAI-60RPE
FAN MOTOR	DC57W
FAN MOTOR CAPACITOR	NO
FAN MOTOR PROTECTOR	NO
COMPRESSOR	–
COMPRESSOR MOTOR CAPACITOR	NO
OVERLOAD PROTECTOR	NO
OVERHEAT PROTECTOR	NO
FUSE (MICRO COMPUTER CIRCUIT)	3.15A
POWER RELAY	NO
POWER SWITCH	NO
TEMPORARY SWITCH	YES
TEST/SERVICE SWITCH	YES
TRANSFORMER	NO
VARISTOR	450NR
NOISE SUPPRESSOR	YES
THERMOSTAT	YES (IC)
REMOTE CONTROL SWITCH (LIQUID CRYSTAL)	YES (OPTIONAL)

Figure showing the installation of Indoor unit



- Check space between ceiling and false ceiling is enough as indicated below.



1 GENERAL INFORMATION

1.1 GENERAL NOTES

No part of this publication may be reproduced, copied, filed or transmitted in any shape or form without the permission of Johnson Controls-Hitachi Air Conditioning Spain, S.A.U.

Within the policy of continuous improvement of its products, Johnson Controls-Hitachi Air Conditioning Spain, S.A.U. reserves the right to make changes at any time without prior notification and without being compelled to introducing them into products subsequently sold. This document may therefore have been subject to amendments during the life of the product.

HITACHI makes every effort to offer correct, up-to-date documentation. Despite this, printing errors cannot be controlled by HITACHI and are not its responsibility.

As a result, some of the images or data used to illustrate this document may not refer to specific models. No claims will be accepted based on the data, illustrations and descriptions included in this manual.

No type of modification must be made to the equipment without prior, written authorisation from the manufacturer.

1.2 PRODUCT GUIDE

1.2.1 Prior check

NOTE

Check, depending on the name of the model, the type of air conditioning system fitted, the abbreviated code and reference in this instruction manual. This Installation and Operating Manual only refers to RAI-(50/60)PPD units.

Check, in accordance with the Installation and Operating Manuals included with the outdoor and indoor units, that all the information necessary for the correct installation of the system is included. If this is not the case, please contact your distributor.

2 SAFETY

This appliance is filled with R32, an odourless flammable refrigerant. If the refrigerant is leaked, there is a possibility of ignition if it enters in contact with an external ignitions source.

2.1 SYMBOLS USED

During normal air conditioning system design work or unit installation, greater attention must be paid in certain situations requiring particular care in order to avoid injuries and damage to the unit, the installation or the building or property.

Situations that jeopardise the safety of those in the surrounding area or that put the unit itself at risk will be clearly indicated in this manual.

To indicate these situations, a series of special symbols will be used to clearly identify these situations.

Pay close attention to these symbols and to the messages following them, as your safety and that of others depends on it.

DANGER

- ***The text following this symbol contains information and instructions relating directly to your safety and physical wellbeing.***
- ***Not taking these instructions into account could lead to serious, very serious or even fatal injuries to you and others in the proximities of the unit.***

In the texts following the danger symbol you can also find information on safe procedures during unit installation.

CAUTION

- *The text following this symbol contains information and instructions relating directly to your safety and physical wellbeing.*
- *Not taking these instructions into account could lead to minor injuries to you and others in the proximities of the unit.*
- *Not taking these instructions into account could lead to unit damage.*

In the texts following the caution symbol you can also find information on safe procedures during unit installation.

NOTE

- *The text following this symbol contains information or instructions that may be of use or that require a more thorough explanation.*
- *Instructions regarding inspections to be made on unit parts or systems may also be included.*

2.2 ADDITIONAL INFORMATION ABOUT SAFETY

⚠ DANGER

- ***HITACHI is not able to foresee all the circumstances which may result in a potential danger.***
- ***Do not pour water in the indoor or outdoor unit. These products are fitted with electric components. If water comes into contact with electric components, this will cause a serious electric shock.***
- ***Do not handle or adjust the safety devices inside the indoor and outdoor units. The handling or adjustment of these devices may result in serious accident.***
- ***Do not open the service cover or access panel of the indoor and outdoor units without disconnecting the main supply.***
- ***In the event of fire, switch off the mains, put out the fire immediately and contact your service supplier.***
- ***Check that the earth cable is correctly connected.***
- ***Connect the unit to a circuit breaker of the specified capacity.***

⚠ CAUTION

- *Refrigerant leaks may hinder respiration as the gas displaces the air in the room.*
- *Fit the indoor unit, the outdoor unit, the remote control and the cable at a minimum of 3 metres away from sources of strong radiation from electromagnetic waves, such as medical equipment.*
- *Do not use sprays, such as insecticides, varnishes or enamels or any other inflammable gas within a metre of the system.*
- *If the circuit breaker or supply fuse of the unit comes on frequently, stop the system and contact the service suppler.*
- *Do not carry out maintenance or inspection work yourself. This work must be carried out by qualified service personnel with suitable tools and resources for the work.*
- *Do not place any foreign material (branches, sticks, etc.) in the air inlet or outlet of the unit. These units are fitted with high speed fans and contact with any object is dangerous.*
- *This appliance must be used only by adult and capable people, having received the technical information or instructions to handle this appliance properly and safely.*
- *Children should be supervised to ensure that they do not play with the appliance.*

NOTE

- *The air in the room should be renewed and the room ventilated every 3 or 4 hours.*
- *The system fitter and specialist shall provide anti-leak safety in accordance with local regulations.*

3 IMPORTANT NOTICE

This air conditioner has been designed for standard air conditioning for human beings. For use in other applications, please contact your HITACHI dealer or service contractor.

The air conditioning system should only be installed by qualified personnel, with the necessary resources, tools and equipment, who are familiar with the safety procedures required to successfully carry out the installation.

PLEASE READ AND FAMILIARISE YOURSELF WITH THE MANUAL BEFORE STARTING WORK ON THE INSTALLATION OF THE AIR CONDITIONING SYSTEM.
Failure to observe the instructions for installation, use and operation described in this Manual may result in operating failure including potentially serious faults, or even the destruction of the air conditioning system.

It is assumed that the air conditioning system will be installed and maintained by responsible personnel trained for the purpose. The customer should include all the safety, caution and operating signs in the native language of the personnel responsible.

Do not install the unit in the following places, as this may lead to a fire, deformities, rusting or faults

- Places where oil is present (including oil for machinery).
- Places with a high concentration of sulphurous gas, such as spas.
- Places where flammable gases may be generated or circulate.
- Places with a saline, acidic or alkaline atmosphere.

Do not install the unit in places where silicon gas is present. Any silicon gas deposited on the surface of the heat exchanger will repel water. As a result, the condensate water will splash out of the collection tray and into the electrical box. Water leaks or electrical faults may eventually be caused.

Do not install the unit in a place where the current of expelled air directly affects animals or plants as they could be adversely affected.

Do not reconstruct the unit. Water leakage, fault, short circuit or fire may occur if you reconstruct the unit by yourself

Please use an earth wire. Do not place the earth wire near water or gas pipes, lightning conductors, or the earth wire of a telephone. Improper installation of earth wiring may cause electric shock or fire

Should an abnormal situation occur (like a burning smell), please stop operating the unit and turn off the circuit breaker. Fire may occur if you continue to operate the unit in an abnormal situation.

Please contact your agent if you need to remove and reinstall the unit. Electric shock or fire may occur if you remove and reinstall the unit improperly by yourself.

If the power supply cord is damaged, it must be replaced with the special cord obtainable at authorized service/parts centres.

Please consult with your dealer if the air conditioner does not cool, since refrigerant leakage may be considered as one of the causes. The refrigerant gas used in the air conditioner is harmless. However, harmful by-products may be generated if the refrigerant gas leaks into the room and enters in contact with fire or a source of heat such as a stove heate . In the event of a gas leakage, immediately stop the air conditioner, open doors and windows to ventilate the room thoroughly and contact your dealer.

During operation:

- Avoid an extended period of exposure to a direct air flo .
- Do not insert fingers, rods or other objects into the air outlet or inlet. As the fan is rotating at high speed, it will cause injury. Before cleaning, be sure to stop the operation and turn the breaker OFF.
- Do not use any conductor as fuse wire. This could cause a fatal accident.
- During thunderstorms, disconnect and turn off the circuit breaker.
- Do not attempt to operate the unit with wet hands. This could cause fatal accident.
- Do not direct the cool air coming out from the air conditioner to household heating appliances (stoves, electric kettles, ovens, etc.), as this may affect their operation.
- Please ensure that the outdoor mounting frame is always stable, firm and without defects. Otherwise, the outdoor unit may collapse and cause damage and injury.
- Do not splash or direct water to the body of the units when cleaning them, as this may cause short circuit.
- Do not use any aerosol or hair sprays near the indoor unit. Their chemicals can adhere to the fins of the heat exchanger and block the flow of evaporation water to the drain pan. Water will drop on the tangential fan and splash out from the indoor unit.
- Switch off the units and turn off the circuit breaker during cleaning.
- Do not climb on the outdoor unit or put objects on it.
- Do not put water containers (like a vase) on the indoor unit. If water drips into the unit, it will damage the inside and cause short circuit.
- When operating the unit with the door and windows opened (relative humidity constantly above 80%) and with the air deflector facing down or moving automatically for a long period of time, water will condense on the air deflector and drip down occasionally. This will wet your furniture. Therefore, do not operate under such condition for an extended time.
- The preset room temperature cannot be achieved if the amount of heat in the room exceeds the cooling or heating capacity of the unit (for example, if more people enters in the room, if heating equipment is used, etc.).

SAFETY PRECAUTION

- Check that all the information necessary for the correct installation of the system is included in the Installation and Operation Manuals provided with the outdoor and indoor units. Please contact your distributor if it is not the case.
- The installation of refrigerant tubing shall be kept to a minimum. Refrigerant tubing outside the cabinet shall be protected to avoid mechanical damage and shall not be installed in an unventilated space. It shall not be handled or used for carrying during moving of the units. Flexible refrigerant connectors (such as connecting lines between the indoor and outdoor unit) may be displaced during normal operation.

  Low temperature solder alloys, such as lead/tin alloys, are not acceptable for pipe connections.

  Brazed, welded or mechanical connection shall be made before opening the valves to permit refrigerant to flow between refrigerant system parts. When mechanical connectors are reused indoors, sealing parts shall be renewed. When flared joints are reused indoors, the flar parts shall be re-fabricated. Mechanical connections shall be accessible for maintenance purposes.

  If any part of the system is installed in an unventilated area, it shall be so constructed that should any refrigerant leak, it will not stagnate so as to create a fire or explosion hazard. Any required ventilation opening shall be kept clear of obstruction. Compliance with national gas regulations shall be observed.

ELECTRICAL INSTALLATION

- The electrical installation must be performed according to this Installation Manual and all the relevant regulations and standards. Failure to follow these instructions can result in shortage of capacity and reduced performance, leading to electric shock and fire
- Do not install the unit in the following places, as this may lead to the occurrence of fire, deformations, rusting or operation failure:
  - Places where oil is present (including oil for machinery)
  - Places with a high concentration of sulphurous gas, such as spas
  - Places with a saline, acidic or alkaline atmosphere
  - Places where flammable gases may be generated or circulate
  - Places where silicon gas is present (depositions of silicon gas on the surface of the heat exchanger act as a water repellent, resulting in condensate water splashing out of the collection tray and into the electrical box)

SERVICING

- Do not carry out maintenance, service and repair operations by yourself. These operations shall be performed only by qualified workers with the suitable tools and resources
- Work shall be undertaken under a controlled procedure so as to minimise the risk of ignition. All maintenance staff and other staff in the area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided.
- Ensure that the conditions within the area have been made safe by control of flammable material. The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure that a potentially flammable atmosphere is detected. The leak detection equipment used shall be suitable for use with flammable refrigerants (i.e., non-sparking, adequately sealed and intrinsically safe)
- Appropriate fire extinguishing equipment shall be available on hand if any hot work is to be conducted. Please have a dry powder or CO2 extinguisher next to the charging area. Any source of ignition which may lead to the risk of fire

or explosion, including cigarette smoking, must be kept sufficiently far away from the working area, since refrigerant may be released to the surrounding space. The area around the equipment shall be checked before beginning the work to make sure there is no risk of ignition or fire hazard. “No Smoking” signs shall be displayed.

- The area must be adequately ventilated before beginning the work, and a degree of ventilation must be ensured while the work is being carried out. Ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.
- Repair and maintenance of electrical components shall include initial safety checks and component inspection procedures. If a fault compromises safety, then the circuit shall not be connected to the power supply until the fault has been solved satisfactorily. If the fault cannot be addressed immediately, but it is necessary to resume operation, an adequate temporary solution shall be applied. This shall be reported to the owner of the equipment so all parties are advised. Initial safety checks shall include:
  - Capacitor discharge: This shall be done in a safe manner to avoid sparks
  - Exposure of live electrical components and wiring while the system is being charged, recovered or purged
  - Continuity of earth bonding
- During repair works, all the power supply connections must be disconnected from the equipment before removing any part such as a sealed cover. If it is absolutely necessary to keep the power supply of the equipment during servicing, then a permanently operating form of leak detection shall be located at the most critical point to warn of a potentially hazardous situation.
- Particular attention shall be paid not to alter the casing when working on electrical components, in such a way that the level of protection is affected. This includes the damage to cables and seals, incorrect fitting of glands, terminals not made to original specification, excessive number of connections, etc. The unit shall be mounted securely, and the seals or sealing materials must not have been degraded such that they no longer serve the purpose of preventing the ingress of flammable atmospheres. Replacement parts shall be in accordance with the manufacturer specifications

NOTE

The use of silicon sealant may inhibit the effectiveness of some types of leak detection equipment.

- Do not apply any permanent inductive or capacitive load to the circuit without first making sure that this will not exceed the permissible voltage and current permitted for the equipment in use.

  Intrinsically safe components do not have to be isolated before working on them. They are the only type which can be worked on while live in the presence of a flammable atmosphere. The test apparatus shall be at the correct rating.

  Check that wiring is not subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other cause of damage. The check shall also take into account the effect of ageing or continual vibration from sources such as compressors of fans.
- Electronic leak detectors shall be used to detect flammable refrigerants, but the sensitivity may not be adequate, or may need recalibration. (Detection equipment shall be calibrated in a refrigerant-free area)

  Under no circumstance shall potential sources of ignition be used for searching or detecting refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

  It must be ensured that the detector is not a potential source of ignition while being suitable for the refrigerant used. Leak detection equipment shall be set to a percentage of the LFL (0.307 kg/m3) of the refrigerant and shall be calibrated to the refrigerant employed and the appropriate percentage of gas to confirm (25% maximum)

  The use of leak detection fluids like detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipework.
- If a leak is suspected, all the naked flames shall be extinguished. If a leakage of refrigerant is found which requires brazing, the refrigerant shall be either entirely recovered from the system, or isolated in a part of the system remote from the leak by means of shut off valves. Oxygen-free nitrogen (OFN) shall then be purged through the system, both before and during the brazing process.
- The procedure below shall be followed when breaking into the refrigerant circuit to make repairs or for any other purpose:
  - remove refrigerant;
  - purge the circuit with inert gas;
  - evacuate;
  - purge again with inert gas;
  - open the circuit by cutting or brazing.
- The refrigerant charge shall be recovered into the correct recovery cylinders. The system shall be “flushed” with Oxygen free nitrogen (OFN) to render the unit safe. This process may need to be repeated several times. Compressed air or oxygen shall not be used for this task.

  Flushing shall be achieved by breaking the vacuum in the system with OFN and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. When the final OFN charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. This operation is absolutely vital if brazing operations on the pipework are to take place.

  Ensure that the outlet for the vacuum pump is not close to any ignition sources and there is ventilation available.
- In addition to conventional charging procedures, the following requirements shall be followed.
  - Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses

or lines shall be as short as possible to minimise the amount of refrigerant contained in them.

- Cylinders shall be kept upright.
- Ensure that the refrigeration system is earthed prior to charging the system with refrigerant.
- Label the system when charging is complete (if not already).
- Extreme care shall be taken not to overfill the refrigeration system.

- Prior to recharging the system it shall be pressure tested with OFN. The system shall be leak tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.
- Replace components only with parts specified by HI ACHI. Other parts may result in the ignition of refrigerant in the atmosphere from a leak.

DECOMMISSIONING

- Before carrying out decommissioning, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely.

4 BEFORE OPERATION

⚠ CAUTION

- *Supply electrical power to the system for approximately 12 hours before start-up after long shutdown. Do not start the system immediately after power supply, it may cause a compressor failure, because the compressor is not heated well.*
- *Make sure that the outdoor unit is not covered with snow or ice. If covered, remove it by using hot water (approximately 50ºC). If the water temperature is higher than 50ºC, it will cause damage to plastic parts.*
- *When the system is started after a shutdown longer than approximately 3 months, it is recommended that the system be checked by your service contractor.*
- *Turn OFF the main switch when the system is stopped for a long period of time. If the main switch is not turned OFF, electricity is consumed, because the oil heater is always energized during compressor stopping.*

4.1 EFFICIENT USE OF INDOOR UNIT

- Do not leave a window or a door open.

  The operating efficiency will be decreased

  It may cause dew condensation of the indoor unit. (Ventilate a room sufficiently too.
- Attach a curtain or a blind to a window.

  Direct sunlight is prevented and the cooling efficiency will b increased.
- Do not use heating appliances during the cooling operation as possible.

  The cooling efficiency will be decreased. It may cause de condensation and dropping dew.
- Use a circulator if warm air stays around ceiling.

  The comfortability will be increased. Contact your distributor for the detail.
- Change the air flow direction downward if the ceiling surfac gets dirty.

  It is recommended to change the air flow direction b approx. 30º downward from the levelness.
- Turn OFF the main power source if the indoor unit is not used for a long time.

  If not, the standby electricity charges will have to be paid even if the indoor unit is unused.

NOTE

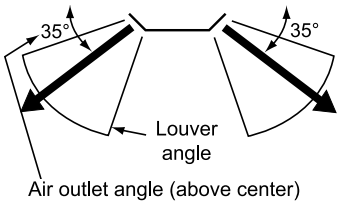
The recommended temperatures range for safety testing should be as below:

		Cooling		Heating	
		Minimum	Maximum	Minimum	Maximum
Indoor	Dry bulb °C	21	32	20	27
	Wet bulb °C	15	23	12	19
Outdoor	Dry bulb °C	21	46	2	21
	Wet bulb °C	15	26	1	15

4.2 EFFICIENT USE OF COOLING AND HEATING

COOLING

1 Air flow direction: the appropriate air outlet angle is approx. 35º. If the cooling is not sufficient, change the air flo direction. Pay attention to dew drop which may occur due to the long cooling operation with low louvre angle.

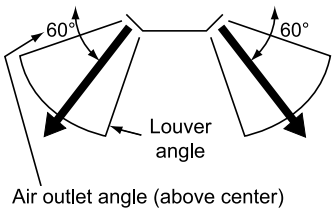


2 Air flow volume: ”AU O” should be usually used.

3 Temperature: the recommended set temperature is 27 to 29ºC. If the cooling is not sufficient, set the lower temperature

HEATING

1 Air flow direction: the appropriate air outlet angle is approx. 60º. If the heating is not sufficient, change the air flo direction.



2 Air flow volume: ”AU O” should be usually used.

3 Temperature: the recommended set temperature is 18 to 20ºC. If the heating is not sufficient, set the higher temperature

NOTE

About Multi-Split system

When the number of indoor unit or the operating mode is changed, the air outlet temperature may be changed and the indoor temperature is changed. In this case, set as follows.

- *During cooling: lower slightly the temperature setting.*
- *During heating: raise slightly the temperature setting.*

5 MAINTENANCE

DANGER

- ***Turn OFF the power source before the maintenance work. If not, it may cause a fire or an electric shock.***
- ***Perform the maintenance work with stable footing. If not, it may cause falling or injury.***

CAUTION

Hold the air filter and the air inlet grille securely by hand when opening, closing, attaching or removing them. If not, it may cause the product falling, resulting in an injury.

NOTE

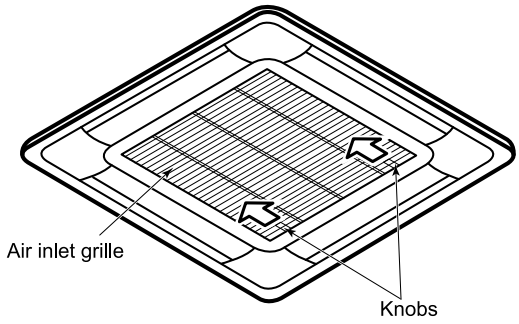
Do not operate the system without the air filter, to prevent the indoor unit heat exchanger from being clogged.

5.1 DAILY MAINTENANCE

5.1.1 Cleaning Air Filter

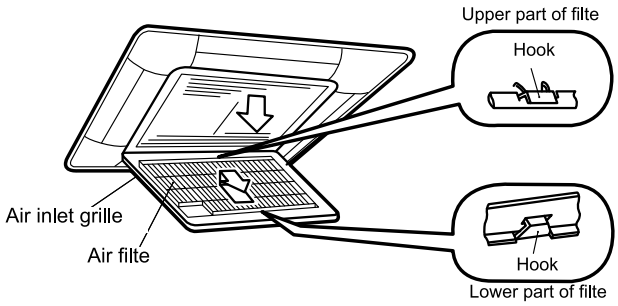
1 Open the air inlet grille.

While sliding the knobs on both side of the air inlet grille in the arrow direction, open the air inlet grille.



2 Remove the air filte .

Hold the lower side of the air inlet grille and release the filter lock. While sliding the air filter in the arrow direction, release 4 catches on both sides to remove the air filter from the air inlet grille.



3 Clean the air filte .

- Vacuum dust with a cleaner, or wash the air filter with water or neutral detergent.
- Dry the air filter in the shade

NOTE

- *Do not use hot water more than 50ºC. The air filter may be deformed by heat.*
- *Do not dry the air filter with an open fire, a dryer or a heater. The air filter may be deformed.*

4 Attach the air filte .

After the air filter is dried, attach it correctly to the air inlet grille.

5 Close the air inlet grille.

NOTE

- *Be sure to attach the air filter. If the indoor unit is operated without the air filter, it may cause malfunction of the indoor unit.*
- *Make sure that the air inlet grille is securely locked with the knobs. If it is not properly locked, it might open suddenly, resulting in the grille falling.*

5.1.2 Removing, attaching and cleaning air inlet grille

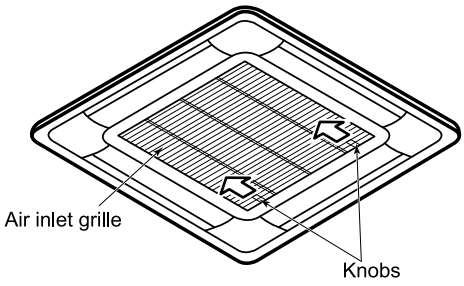
NOTE

- *Wipe the air inlet grille with a soft cloth soaked in lukewarm water and squeezed.*
- *Use a soft cloth to clean the air inlet grille and the air panel. If benzine, thinner or detergent (with surfactant) is used to cleaning, the resin part may get discoloured or deformed. In addition, note that the parts around the air outlet (louvre, guide, etc.) may be damaged if an excessive force is applied.*

The air inlet grille can be removed and cleaned.

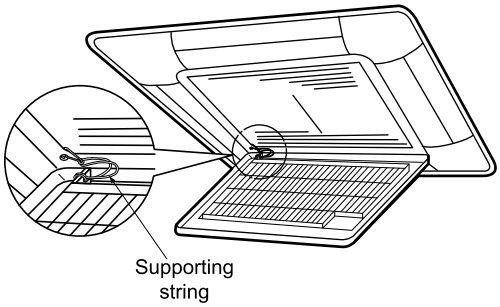
1 Open the air inlet grille.

While sliding the knobs on both side of the air inlet grille in the arrow direction, open the air inlet grille.



2 Remove the air inlet grille.

- Remove the supporting string from the air panel.

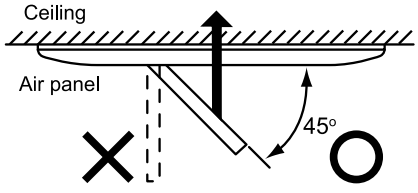


- Open the air inlet grille at an approximately 45° angle from the air panel surface.
- Tilting the air inlet grille, lift it up to remove it.

NOTE

Although the air inlet grille can be opened up to 90°, it cannot be removed from the air panel at the angle. Tilt it at a 45° angle when removing it.

Tilting the air inlet grille, lift it up to remove it



3 Clean the air inlet grille.

4 Attach the air inlet grille.

Attach the air inlet grille in the reverse procedure to removing.

5.2 MAINTENANCE AT BEGINNING AND END OF USE

At beginning of use

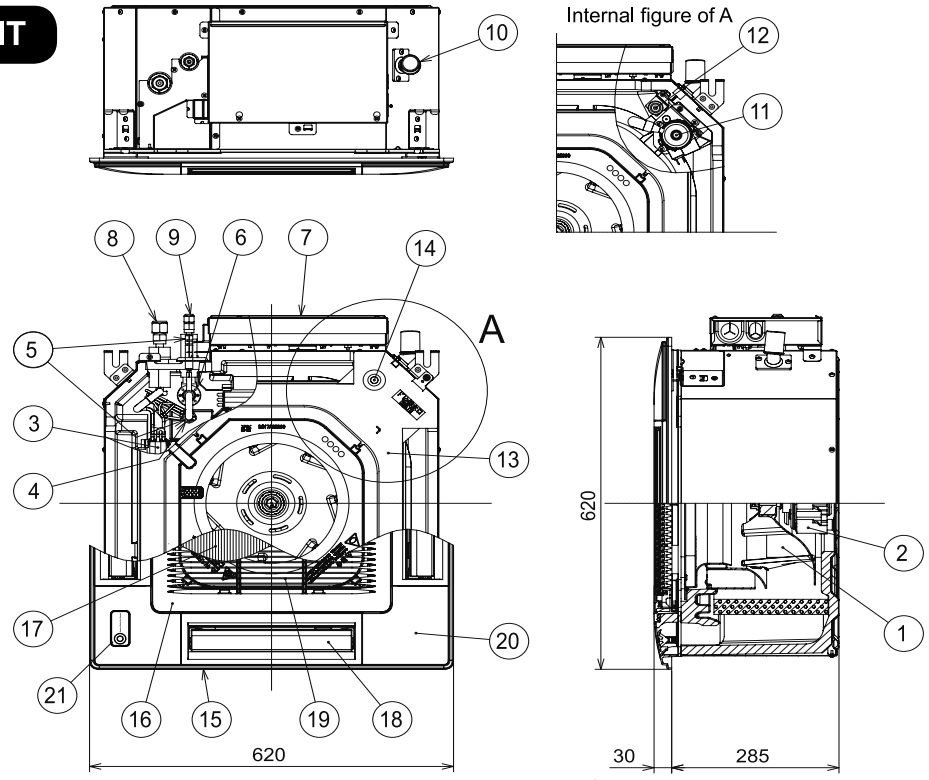
- Remove obstacles around the air inlet grilles and the air outlet of the indoor unit and outdoor unit.
- Check that the air filter is not clogged with dust and dirt

At end of use

- Clean the air filte , the air inlet grille and the air panel.

6 NAME OF PARTS

INDOOR UNIT



Nº	Part Name
1	Fan
2	Fan motor (DC)
3	Heat exchanger
4	Distributor
5	Strainer
6	Micro-Computer control expansion valve
7	Electrical control box
8	Refrigerant gas pipe connection (with Øa flare nut
9	Refrigerant liquid pipe connection (with Øb flare nut
10	Drain pipe connection (VP25)
11	Drain discharge mechanism
12	Float switch

Nº	Part Name
13	Drain pan
14	Rubber plug
15	Air panel: P-AP56NAMS (Optional)
16	Air inlet grille
17	Air filte
18	Air outlet
19	Air inlet
20	Cover for corner pocket
21	Motion sensor (optional accessory)

(mm)

Model	a	b
RAI-25RPE	9,52	6,35
RAI-35RPE	9,52	6,35

NOTE

Regarding the refrigerant cycle drawings and diagrams, refer to Technical Catalogue.

AFTER SALE SERVICE AND WARRANTY

WHEN ASKING FOR SERVICE, CHECK THE FOLLOWING POINTS.

CONDITION	CHECK THE FOLLOWING POINTS
If the remote controller is not transmitting a signal. (Remote controller display is dim or blank.)	● Do the batteries need replacement? ● Is the polarity of the inserted batteries correct?
When it does not operate	● Is the fuse all right? ● Is the voltage extremely high or low? ● Is the circuit breaker “ON”? ● Is the setting of operation mode different from other indoor units?
When it does not cool well When it does not hot well	● Is the air filter blocked with dust? ● Does sunlight fall directly on the outdoor unit? ● Is the air flow of the outdoor unit obstructed? ● Are the doors or windows opened, or is there any source of heat in the room? ● Is the set temperature suitable? ● Are the air inlets or air outlets of indoor and outdoor units blocked? ● Is the fan speed “LOW” or “SILENT”?

Notes

- In quiet or stop operation, the following phenomena may occassionally occur, but they are not abnormal for the operation.
  (1) Slight flowing noise of refrigerant in the refrigerating cycle.
  (2) Slight rubbing noise from the fan casing which is cooled and then gradually warmed as operation stops.
- The odor will possibly be emitted from the room air conditioner because the various odor, emitted by smoke, foodstuffs, cosmetics and so on, sticks to it. So the air filter and the evaporator regularly must be cleaned to reduce the odor.

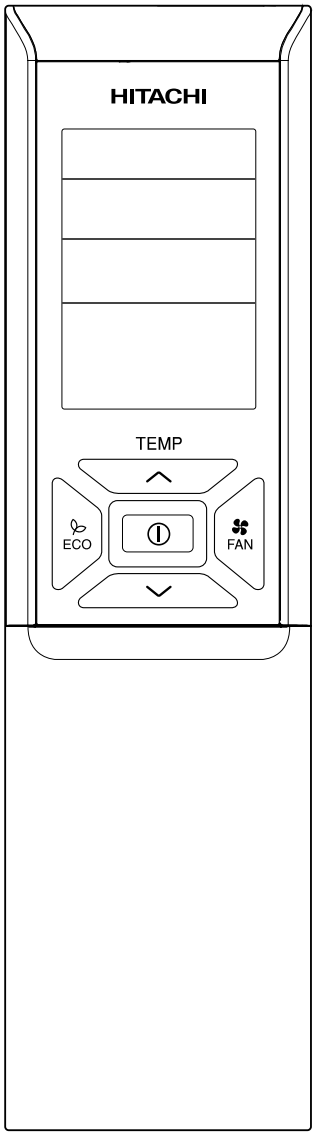
- Please contact your sales agent immediately if the air conditioner still fails to operate normally after the above inspections. Inform your agent of the model of your unit, production number, date of installation. Please also inform him regarding the fault.
- Power supply shall be connected at the rated voltage, otherwise the unit will be broken or could not reach the specified capacity.

NOTE:

- If the supply cord is damaged, it must be replaced by the special cord obtainable at authorized service parts centers.
- On switching on the equipment, particularly when the room light is dimmed, a slight brightness fluctuation may occur. This is of no consequence.
  The conditions of the local Power Supply Companies are to be observed.

Remote Controller Manual

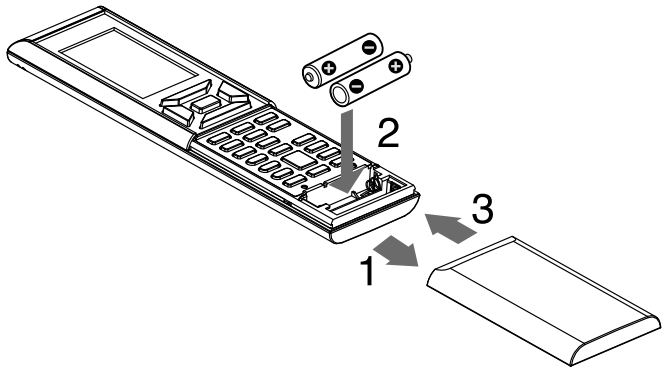
MODEL
SPX-RCKA3
RAR-6N2



PREPARATION BEFORE OPERATION

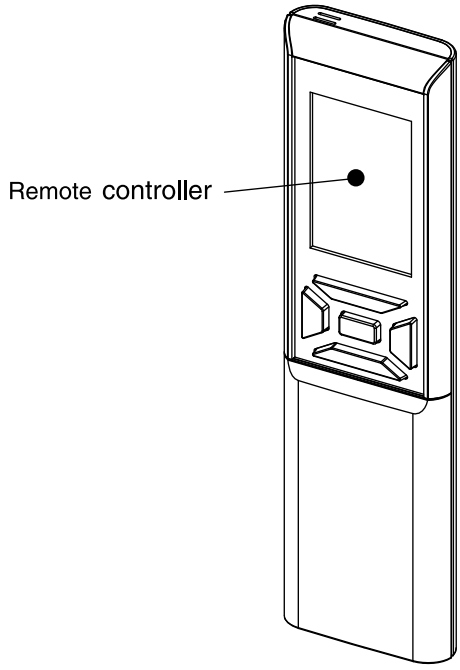
■ To install the batteries

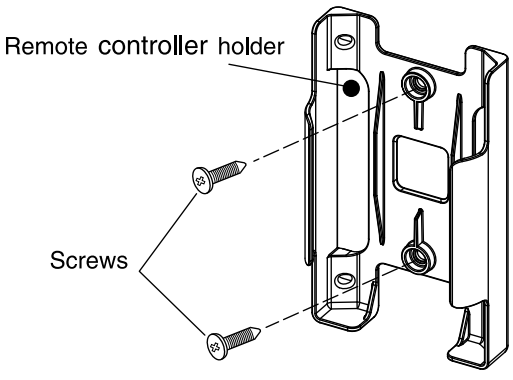
1. Slide the cover to take it off.
2. Install two dry batteries AAA.LR03 (alkaline).
   The direction of the batteries should match the marks in the case.
3. Replace the cover at its original position.



■ To fix the remote controller holder to the wall

1. Choose a place from where the signals can reach the unit.
2. Fix the remote controller holder to a wall, a pillar or similar location with the provided screws.
3. Place the remote controller in the remote controller holder.





NOTE

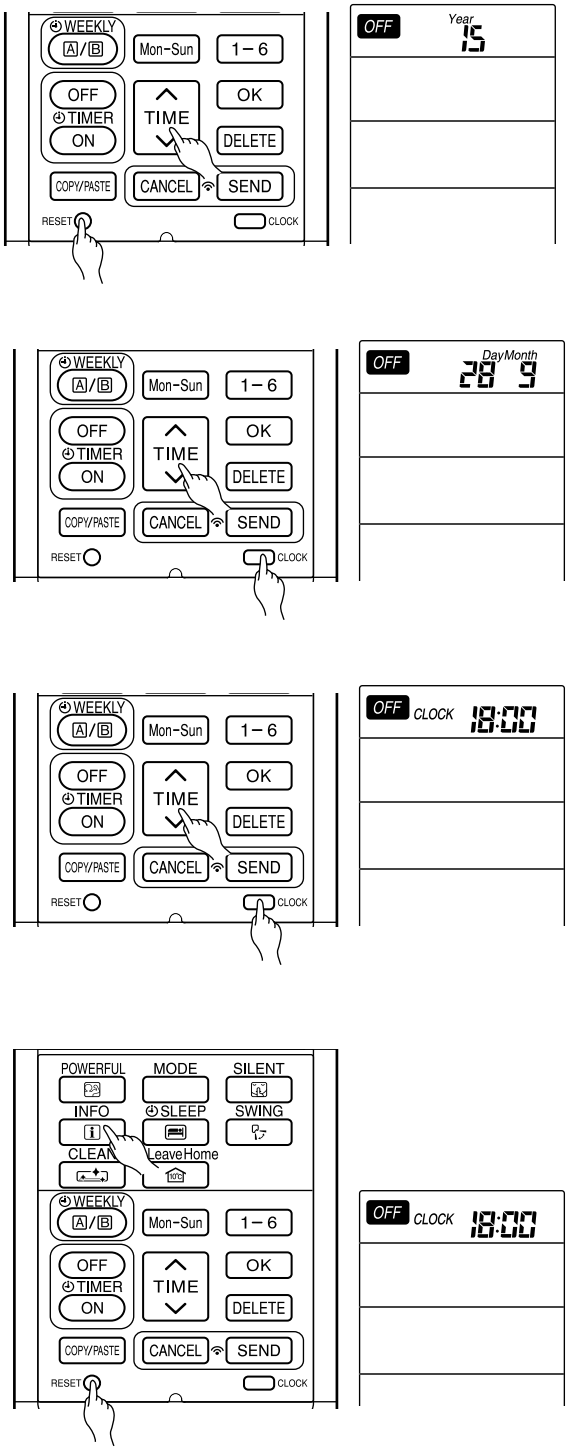
Notes on batteries

- When replacing the batteries, use batteries of the same type, and replace both old batteries together.
- When the system is not used for a long time, take the batteries out.
- The batteries will last for approximately 1 year. However, if the remote controller display begins to fade and degradation of reception performance occurs within a year, replace both batteries with new size AAA.LR03 (alkaline).
- The attached batteries are provided for the initial use of the system.
  The usable period of the batteries may be short depending on the manufactured date of the air conditioner.

Notes on the remote controller

- Never expose the remote controller to direct sunlight.
- Dust on the signal transmitter or receiver will reduce the sensitivity. Wipe off dust with soft cloth.
- Signal communication may be disabled if an electronic-starter-type fluorescent lamp (such as inverter-type lamps) is in the room. Consult the shop if that is the case.
- If the remote controller signals happen to operate another appliance, move that appliance to somewhere else, or consult the service shop.
- When the remote controller is not in use, please close the slide cover to prevent failure.

PREPARATION BEFORE OPERATION



■ To set calendar and clock

1. Press RESET (RESET) button when first time setting. "Year" blinks.
2. Press TIME (TIME) button to set the current year.
3. Press CLOCK (CLOCK) button. "Day" and "Month" blink.
4. Press TIME (TIME) button to set the current day and month.
5. Press CLOCK (CLOCK) button. "CLOCK" blinks.
6. Press TIME (TIME) button to set the clock to the current time.
7. Press CLOCK (CLOCK) button.

   Calendar and clock are set.

To modify the calendar and clock, press CLOCK (CLOCK) button.
Then follow steps 1 to 7.

Calendar and clock need to be set again after changing batteries.

After changing the batteries,
1. Press RESET (RESET) button.
2. Direct remote controller towards indoor unit and press INFO (INFO) button.
3. The calendar and clock from indoor unit will be transmitted.

■ Calendar and clock will not be transmitted from indoor unit when the following occurs:
- When there is a power failure.
- When breaker is OFF by user (unit is not in STANDBY MODE).

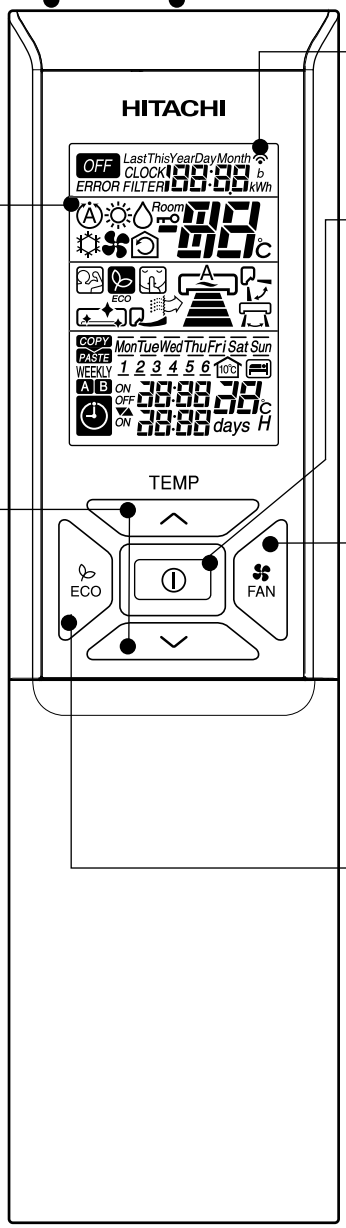
NOTE

Note on setting the calendar and clock.
- If the calendar and clock are not set, the ON-timer, OFF-timer and Weekly Timer cannot be set.
- If the calendar and clock are not set correctly, the ON-timer, OFF-timer and Weekly Timer will not operate correctly.
- When the ON-timer, OFF-timer and Weekly Timer are set, the calendar and clock cannot be changed. If there is a need to change the calendar and clock, ON-timer, OFF-timer and Weekly Timer need to be cancelled.

NAMES AND FUNCTIONS OF REMOTE CONTROLLER

REMOTE CONTROLLER

- This controls the operation of the indoor unit. The range of control is about 7 meters. If indoor lighting is controlled electronically, the range of control may be shorter.
  This unit can be fixed on a wall using the fixture provided. Before fixing it, make sure the indoor unit can be controlled from the remote controller.
- Handle the remote controller with care. Dropping it or getting it wet may compromise its signal transmission capability.
- After new batteries are inserted into the remote controller, the unit will initially require approximately 10 seconds to respond to commands and operate.
- When remote controller is not in use for about 3 minutes during OFF condition, indicated by OFF on the display, the LCD will turn off.
- During clock setting, the LCD will turn off about 10 minutes later if the remote controller is not in use.
- When pressing any button, the LCD will turn on.
- The LCD will not turn off during TIMER setting.



Signal Transmitting/Receiving Window

Point this window towards the indoor unit when controlling it.

Sensor

A temperature sensor inside the remote controller senses ambient temperature around the remote-controller.

Display

This indicates the room temperature selected, current time, timer status, function and airflow rate selected.

ROOM TEMPERATURE setting Buttons

Press these buttons to set the room temperature.

Press the [∧] button to raise the room temperature.

Press the [∨] button to lower the room temperature.

Keep pressing and the value will change more quickly.

Transmission sign

The transmission sign lights up when a signal is sent.

START/STOP button

Press this button to start operation. Press it again to stop operation.

FAN SPEED selector Button

This determines the fan speed. Every time you press this button, the airflow rate will change from (AUTO) → (HIGH) → (MED) → (LOW) → (SILENT) (This button allows selection of optimal or preferred fan speed for each operation mode).

ECO Button

Use this button to set the ECO mode. (▶ p. 28)

NAMES AND FUNCTIONS OF REMOTE CONTROLLER

POWERFUL Button
Use this button to set the POWERFUL mode. (▶ p. 26)

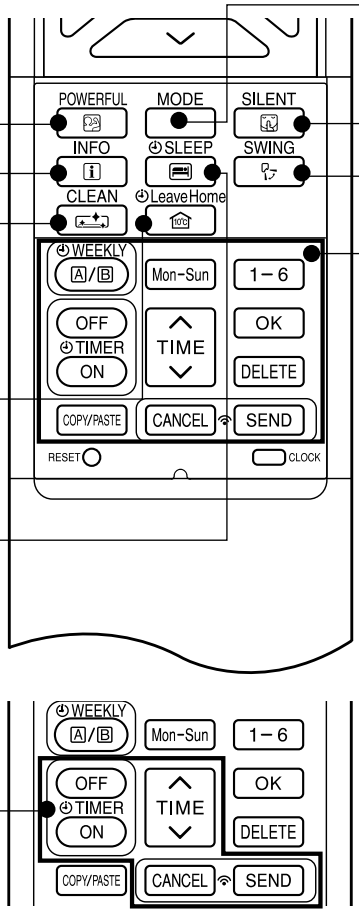
INFORMATION Button
(▶ p. 42)

ONE TOUCH CLEAN Button
(▶ p. 31)

LEAVE HOME Button
(▶ p. 30)

ECO SLEEP TIMER Button
Use this button to set the ECO sleep timer. (▶ p. 33)

ON / OFF TIMER setting Buttons
(▶ p. 32)



MODE selector Button
Use this button to select the operating mode. Every time you press this button, the mode will change from Ⓐ (AUTO) → ☼ (HEAT) → ◇ (DEHUMIDIFY) → ✻ (COOL) and → ✿ (FAN) cyclically.

SILENT Button
Use this button to set the SILENT mode. (▶ p. 27)

AUTO SWING (Vertical) Button
Controls the angle of the horizontal air deflector. (▶ p. 25)

WEEKLY TIMER setting Buttons
(▶ p. 35)

MODE	MODE SELECTOR
Ⓐ	AUTO
☼	HEAT
◇	DEHUMIDIFY
✻	COOL
✿	FAN
A	FAN SPEED AUTO SILENT LOW MED HIGH
⏻	START / STOP
ECO	ECO

FAN	FAN
	POWERFUL
	SILENT
i	INFO
	SLEEP TIMER
	AUTO SWING (VERTICAL)
10°C	LEAVE HOME
	CLEAN
Mon-Sun	DAY
1–6	PROGRAM NO.

OFF TIMER ON	ON / OFF TIMER
TIME	TIME
OK	OK
DELETE	DELETE
COPY/PASTE	COPY / PASTE
CANCEL	CANCEL
SEND	SEND
CLOCK	CLOCK

Precautions for Use

- Do not put the remote controller in the following places.
  - Under direct sunlight.
  - In the vicinity of a heater.
- Handle the remote controller carefully. Do not drop it on the floor, and protect it from water.
- Once the outdoor unit stops, it will not restart for about 3 minutes (unless you turn the power switch off and on or unplug the power cord and plug it in again).
  This is to protect the device and does not indicate a failure.
- If you press the MODE selector button during operation, the device may stop for about 3 minutes for protection.

VARIOUS FUNCTIONS

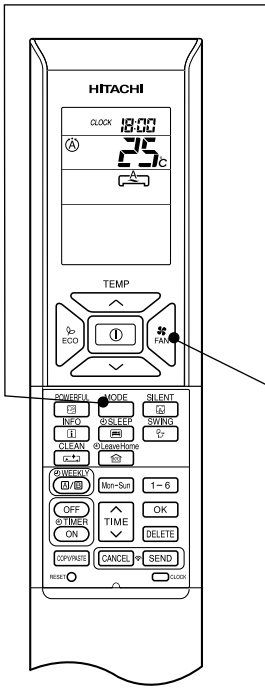
■ Auto Restart Control

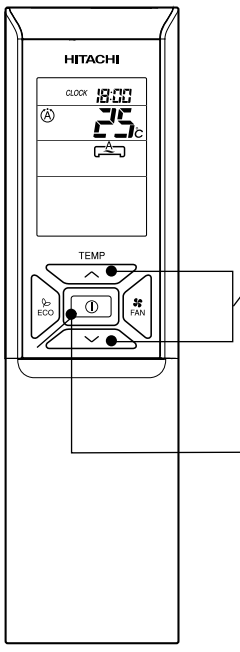
- If there is a power failure, operation will be automatically restarted when the power is resumed with previous operation mode and airflow direction.
  (As the operation is not stopped by remote controller.)
- If you intend not to continue the operation when the power is resumed, switch off the power supply.
  When you switch on the circuit breaker, the operation will be automatically restarted with previous operation mode and airflow direction.

Note: 1. If you do not require Auto Restart Control, please consult your sales agent.
2. Auto Restart Control is not available when Timer or Sleep Timer mode is set.

AUTOMATIC OPERATION

The device will automatically determine the mode of operation, HEAT or COOL depending on the current room temperature. The selected mode of operation will change when the room temperature varies. However, the mode of operation will not change when indoor unit is connected to multi type outdoor unit.





1

Press the MODE selector button so that the display indicates the Ⓐ (AUTO) mode of operation.

- When AUTO has been selected, the device will automatically determine the mode of operation, HEAT or COOL depending on the current room temperature. However the mode of operation will not change when indoor unit is connected to multi type outdoor unit.
- If the mode automatically selected by the unit is not satisfactory, manually change the mode setting (HEAT, DEHUMIDIFY, COOL or FAN).

2

Set the desired FAN SPEED with the FAN (FAN SPEED) button (the display indicates the setting).

(AUTO) → (HIGH) → (MED) → (LOW) → (SILENT) →

3

Set the desired room temperature with the TEMPERATURE buttons (the display indicates the setting).
The temperature setting and the actual room temperature may vary depending on conditions.
Temperature range can be set between 16°C and 32°C.

START / STOP

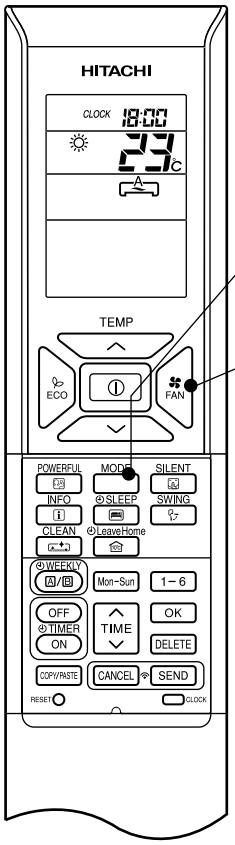
Press the ⏻ (START/STOP) button.
Operation starts with a beep.
Press the button again to stop operation.

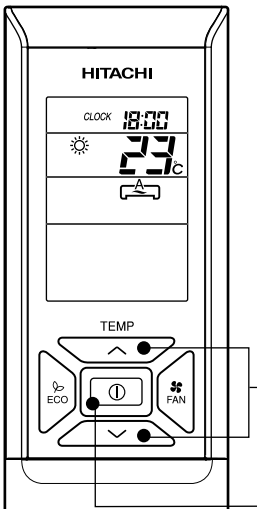
■ As the settings are stored in the memory of the remote controller, you only have to press the ⏻ (START/STOP) button next time.

Press the FAN (FAN SPEED) button to select AUTO, HIGH, MED, LOW or SILENT.

HEATING OPERATION

- Use the device for heating when the outdoor temperature is under 21°C.
  When it is too warm (over 21°C), the heating function may not work in order to protect the device.
- In order to maintain reliability of the device, please use this device when outdoor temperature is above –15°C.





1 Press the MODE selector button so that the display indicates ☼(HEAT).

2 Set the desired FAN SPEED with the FAN (FAN SPEED) button (the display indicates the setting).

(AUTO) → (HIGH) → (MED) → (LOW) → (SILENT) → (AUTO)

3 Set the desired room temperature with the TEMPERATURE buttons (the display indicates the setting).

The temperature setting and the actual room temperature may vary depending on conditions.

Temperature range can be set between 16°C and 32°C.

START / STOP Press the ⏻ (START/STOP) button. Heating operation starts with a beep. Press the button again to stop operation.

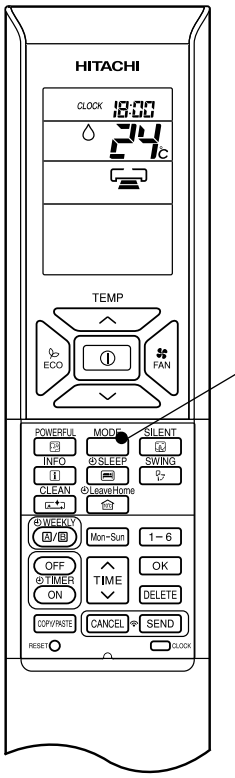
- As the settings are stored in the memory of the remote controller, you only have to press the ⏻ (START/STOP) button next time.
- During AUTO fan, the fan speed automatically changes as below:
  - When the difference between room temperature and setting temperature is large, fan starts to run at HI speed.
  - After room temperature reaches the preset temperature, fan speed will be changed to lower speed to obtain optimum room temperature condition for natural healthy heating.

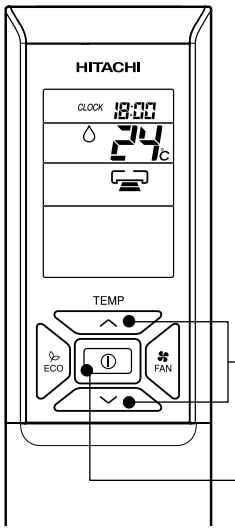
Defrosting

Defrosting will be performed about once an hour when frost forms on the heat exchange of the outdoor unit, for 5~10 minutes each time.
During defrosting operation, the operation lamp blinks in a cycle of 3 seconds on and 0.5 second off.
The maximum time for defrosting is 20 minutes.
However, if the indoor unit is connected to multi type outdoor unit, the maximum time for defrosting is 15 minutes.
(If the piping length used is longer than usual, frost is likely to form.)

DEHUMIDIFYING OPERATION

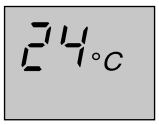
Use the device for dehumidifying when the room temperature is over 16°C.
When it is under 15°C, the dehumidifying function will not work.





1 Press the MODE selector button so that the display indicates ♢ (DEHUMIDIFY).
The fan speed is set at LOW.
Press FAN (FAN SPEED) button to select SILENT or LOW fan speed.

2 Set the desired room temperature with the ROOM TEMPERATURE setting buttons (the display indicates the setting).



The range of 20-26˚C is recommended as the room temperature for dehumidifying.
Temperature range can be set between 16°C and 32°C.

START / STOP Press the ⏻ (START/STOP) button. Dehumidifying operation starts with a beep. Press the button again to stop operation.

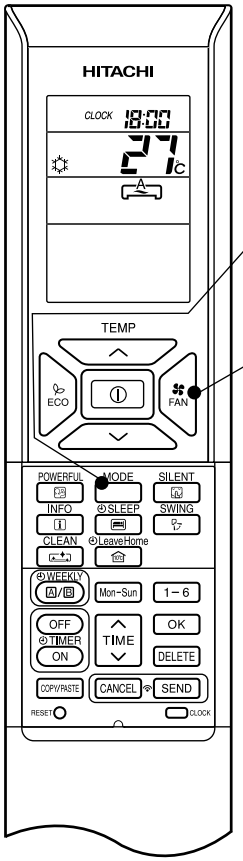
■ As the settings are stored in the memory of the remote controller, you only have to press the ⏻ (START/STOP) button next time.

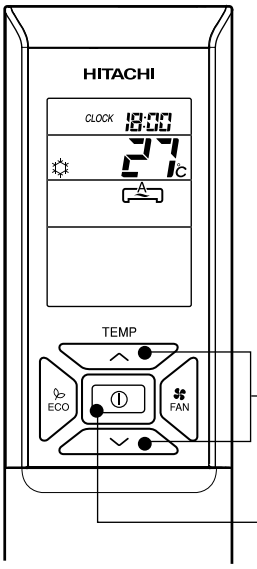
■ Dehumidifying Function

- When the room temperature is higher than the temperature setting: The device will dehumidify the room, reducing the room temperature to the preset level.
  When the room temperature is lower than the temperature setting: Dehumidifying will be performed at the temperature setting slightly lower than the current room temperature, regardless of the temperature setting.
- The preset room temperature may not be reached depending on the number of people present in the room or other room conditions.

COOLING OPERATION

Use the device for cooling when the outdoor temperature is -10~ 43°C.
If indoors humidity is very high (80%), some dew may form on the air outlet grille of the indoor unit.





1 Press the MODE selector button so that the display indicates ☼ (COOL).

2 Set the desired FAN SPEED with the FAN (FAN SPEED) button (the display indicates the setting).

(AUTO) → (HIGH) → (MED) → (SILENT) ← (LOW) ←

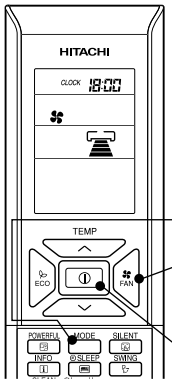
3 Set the desired room temperature with the TEMPERATURE buttons (the display indicates the setting).
The temperature setting and the actual room temperature may vary depending on conditions.
Temperature range can be set between 16°C and 32°C

START / STOP Press the ⏻ (START/STOP) button. Cooling operation starts with a beep. Press the button again to stop operation. The cooling function does not start if the temperature setting is higher than the current room temperature (even though the ⏻ (OPERATION) lamp lights). The cooling function will start as soon as user set the temperature below the current room temperature.

- As the settings are stored in the memory of the remote controller, you only have to press the ⏻ (START/STOP) button next time.
- During AUTO fan, the fan speed automatically changes as below:
  - When the difference between room temperature and setting temperature is large, fan starts to run at HI speed.
  - After room temperature reaches the preset temperature, fan speed will be changed to lower speed to obtain optimum room temperature condition for natural healthy cooling.

FAN OPERATION

User can use the device simply as an air circulator.



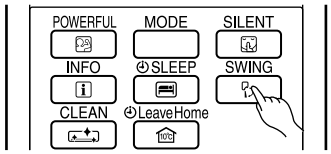
1 Press the MODE selector so that the display indicates (FAN).

2 Set the desired FAN SPEED with the FAN (FAN SPEED) button (the display indicates the setting).

→ (HIGH) → (MED) → (LOW) → (SILENT) →

START / STOP Press the ⏻ (START/STOP) button. Fan operation starts with a beep. Press the button again to stop operation.

AUTO SWING OPERATION



VERTICAL SWING

■ To start Vertical Auto Swing

- Press (AUTO SWING (VERTICAL)) button. The deflector(s) will start to swing up and down.
  is displayed on the LCD.

■ To cancel Vertical Auto Swing

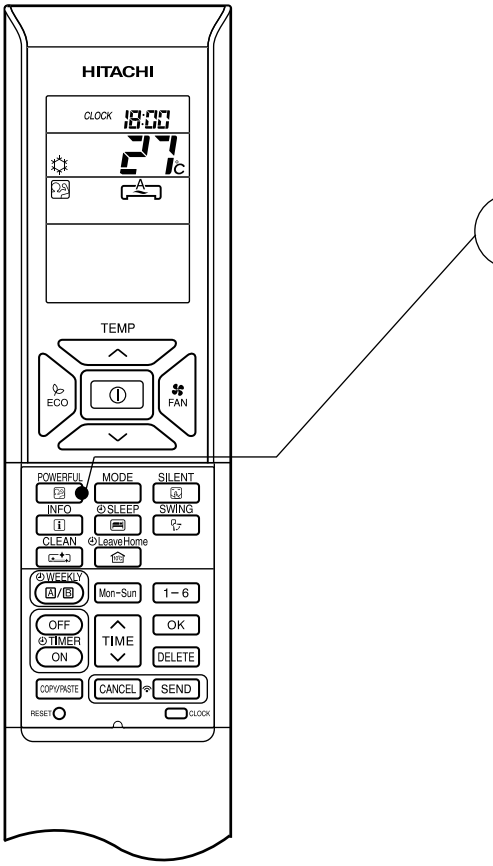
- Press (AUTO SWING (VERTICAL)) button again. The deflector(s) will stop in the current position.
  disappeared from the LCD.

NOTE

- During cooling and dehumidifying operation, do not keep the deflectors swinging or in the lower position (in the case of vertical auto swing) for a long time. It may cause dew condensation on the deflectors.

POWERFUL OPERATION

- By pressing POWERFUL (POWERFUL) button during AUTO, HEATING, DEHUMIDIFYING, COOLING or FAN operation, the air conditioner performs at the maximum power.
- During POWERFUL operation, cooler or warmer air will be blown out from indoor unit for COOLING or HEATING operation respectively.



■ To start POWERFUL operation

1

- Press POWERFUL (POWERFUL) button during operation.

  " " is displayed on the LCD.

  POWERFUL operation ends in 20 minutes. Then the system automatically operates with the previous settings used before POWERFUL operation.

■ To cancel POWERFUL operation

- Press the ⏻ (START/STOP) button. Or
- Press POWERFUL (POWERFUL) button again.

  POWERFUL operation stops.

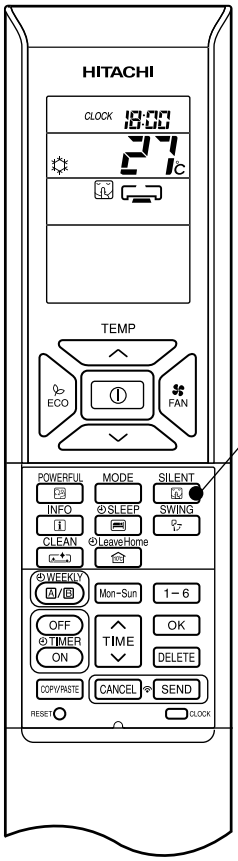
  " " disappears from the LCD.

NOTE

- When SLEEP mode, ECO mode, SILENT mode or LEAVE HOME mode is selected, POWERFUL operation is cancelled.
- During POWERFUL operation, capacity of the air conditioner will not increase
  – if the air conditioner is already running at maximum capacity.
  – just before defrost operation (when the air conditioner is running in HEATING operation).
- After auto restart, POWERFUL operation is cancelled and previous operation shall start.
- For multi model connections, POWERFUL operation may not function depending on operation conditions.

SILENT OPERATION

- By pressing SILENT (SILENT) button during AUTO, HEATING, DEHUMIDIFYING, COOLING or FAN operation, the fan speed will change to ultra slow.



■ To start SILENT operation

1

- Press SILENT (SILENT) button during operation.

  " " is displayed on the LCD. Fan speed will be ultra slow.

■ To cancel SILENT operation

- Press ⏻ (START/STOP) button. Or
- Press SILENT (SILENT) button again or FAN (FAN SPEED) button.

  Fan speed will return to previous fan speed before SILENT operation starts.

  SILENT operation stops.

  " " disappears from the LCD.

NOTE

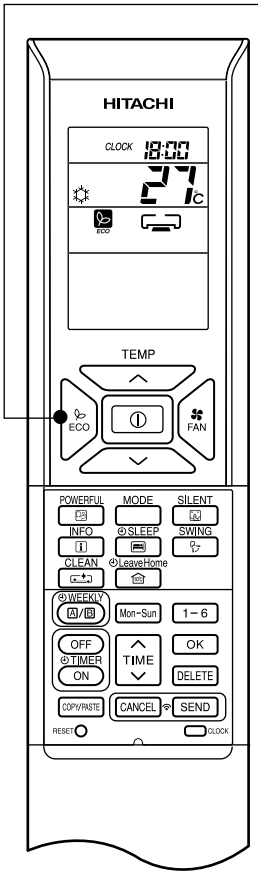
- When POWERFUL operation is selected, SILENT operation is cancelled. Fan speed will return to previous fan speed before SILENT operation.
- After auto restart, SILENT operation is cancelled. Fan speed will return to previous fan speed before SILENT operation.
- During any operation with fan speed (SILENT), if press SILENT (SILENT) button, fan speed will not change.

ECO OPERATION

There are two kinds of ECO OPERATION with sensor or without sensor, depending on models.
Please refer to [Names and Functions of each part] in the unit instruction manual to verify if your unit is equipped with a sensor and read the following instruction on ECO Operation accordingly.

■ ECO OPERATION

ECO operation is an energy saving function by changing set temperature automatically and by limiting the maximum power consumption value.



1

- By pressing the ECO (ECO) button during AUTO, HEATING, DEHUMIDIFYING or COOLING operation, the air conditioner performs the "ECO" operation.

■ To start ECO operation

- Press ECO (ECO) button during operation.

  " ECO " is displayed on the LCD.

  A beep sound is emitted from indoor unit.

  Energy saving operation will start by changing the set temperature higher or lower automatically and reducing operation power consumption. This function may vary based on the connected outdoor unit.

■ To cancel ECO operation

- Press ⏻ (START/STOP) button. Or
- Press ECO (ECO) button again.

  " ECO " disappears from the LCD.

  A beep sound is emitted from indoor unit.

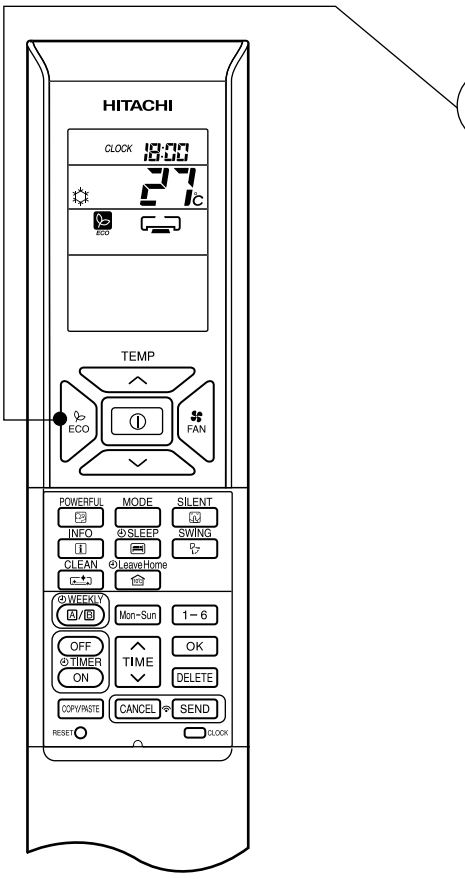
NOTE

- ECO function will not be effective when power consumption is low.
- By pressing (POWERFUL) button, ECO operation is cancelled.
- After auto restart, ECO operation is cancelled and previous operation mode shall start.
- For multi model connections, energy saving operation shall start only by changing set temperature higher or lower automatically. However, effectiveness of ECO depends on operation conditions.

ECO OPERATION

■ ECO OPERATION with sensor

The sensor detects the presence of people in the room. When nobody is detected, the unit automatically starts enegy saving operation by shifting the set temperature in two steps.



1

- By pressing the ECO (ECO) button during AUTO, HEATING, DEHUMIDIFYING or COOLING operation, the air conditioner performs the "ECO" operation.

■ To start ECO operation

- Press ECO (ECO) button during operation.

  " ECO " is displayed on the LCD.

  A beep sound is emitted from indoor unit and the (ECO) lamp on the indoor unit lights up.

  The sensor starts to detect the presence of people in the room.

■ To cancel ECO operation

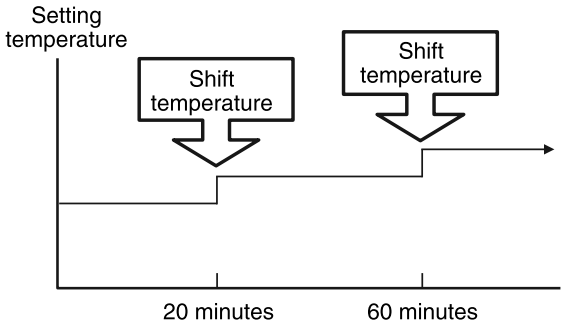
- Press ⏻ (START/STOP) button. Or
- Press ECO (ECO) button again.

  " ECO " disappears from the LCD.

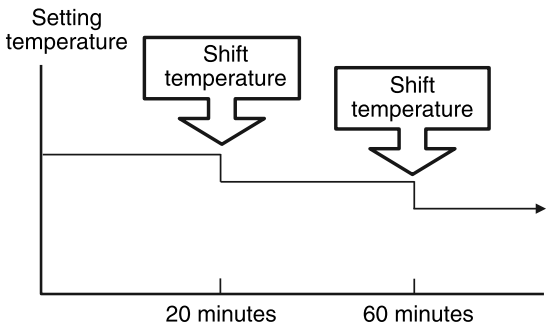
  A beep sound is emitted from indoor unit and the (ECO) lamp on the indoor unit turns off.

When the presence of people is not detected for 20 minutes, the set temperature is automtatically shifted for energy saving. If nobody is in the room for 60 minutes, the set temperature is shifted further.

Cooling operation [diagram representation for illustrative purpose only]



Heating operation [diagram representation for illustrative purpose only]



The unit returns to normal operation when the sensor detects human movement.

NOTE

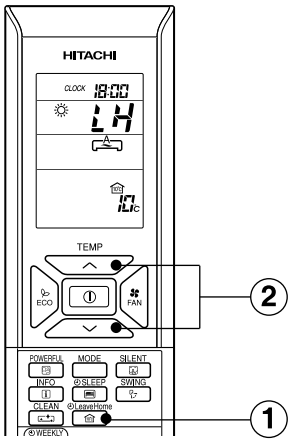
- By pressing (POWERFUL) button, ECO operation is cancelled.
- After auto restart, ECO operation is cancelled and previous operation mode shall start.

LEAVE HOME (LH) OPERATION

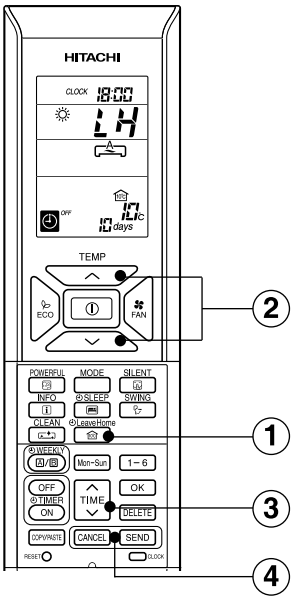
Prevent the room temperature from falling too much when no one is at home. The initial setting temperature is 10°C and the temperature range can be set between 10°C and 16°C.

This operation is able to operate by "Continuous operation" or "Day timer operation". Please use "Day timer operation" to set the number of days up to 99 days.

Continuous operation



Day timer operation



■ To start LEAVE HOME operation

Option 1. Continuous operation.

(1) Press LeaveHome (LEAVE HOME) button during stop or operation.
Room temperature is set at 10°C and heating operation starts.

(2) Set the desired room temperature with the TEMPERATURE buttons.
Temperature range can be set between 10°C and 16°C.

"☼", "LH", "A", "10°C", "SET TEMPERATURE" is displayed on the LCD.

Option 2. Day timer operation.

Press LeaveHome (LEAVE HOME) button during stop or operation.
Room temperature is set at 10°C and heating operation starts.

Set the desired room temperature with the TEMPERATURE buttons.
Temperature range can be set between 10°C and 16°C.

"☼", "LH", "A", "10°C", "SET TEMPERATURE" is displayed on the LCD.

(3) Set number of operation days (1 to 99 days), if needed.

Press TIME (TIME) button to select number of days.

Number of days blink.

* Press "∧ (UP)" or "∨ (DOWN)" to set number of days from 1 day to 99 days.

* Number of day is counted when clock indicates 0:00.

(4) Press SEND (SEND) button to confirm number of operation days.
Display for number of operation days will stop blinking.

Press CANCEL (CANCEL) button to reset number of operation days or to have continuous operation.

To cancel LEAVE HOME operation

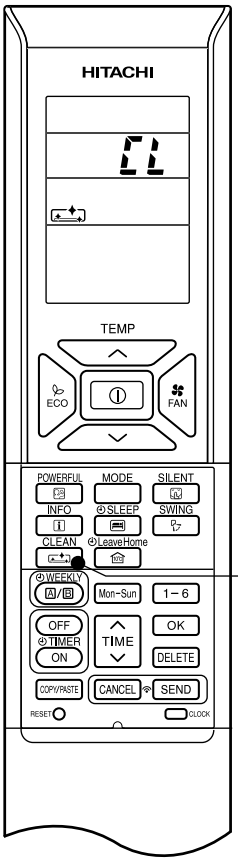
- Press ⏻ (START/STOP) button. Or
- Press LeaveHome (LEAVE HOME) button again.
  Return to previous operation mode. Or
- Change to other operation mode by pressing MODE (MODE) button.

NOTE

- After reaching the set number of operation days for Leave Home or by pressing the (Leave Home) button again, the unit will operate in previous mode.
- During Leave Home operation, fan speed and horizontal air deflector position cannot be changed.
- By pressing (Leave Home) button, implementation of Weekly Timer or Once Timer is cancelled.
- In case of power supply shut down, after autorestart, all setting for number of days operation will be reset and unit shall be in continuous operation.
- POWERFUL, SILENT and ECO operations are not applicable during Leave Home operation.
- For multi connection
  - FAN/COOLING/DEHUMIDIFYING and Leave Home cannot operate at the same time.
    The first-run unit has a priority and other units in different mode will be in standby mode.
  - Heating operation can be used with Leave Home.
  - When two or more rooms are set to operate Leave Home, the temperature set by Leave Home may not be reached. It also depends on outdoor temperature.

CLEAN (ONE TOUCH CLEAN) OPERATION

Drying indoor heat exchanger after cooling operation to prevent mildew.



■ To start CLEAN operation

1

- Press CLEAN (CLEAN) button when unit is OFF.
  Total time taken for One Touch Clean operation is 60 minutes. During this operation, HEATING or FAN operation shall operate.
  During one touch clean, operation lamp is blinking.

  "CL", " " is displayed on the LCD.

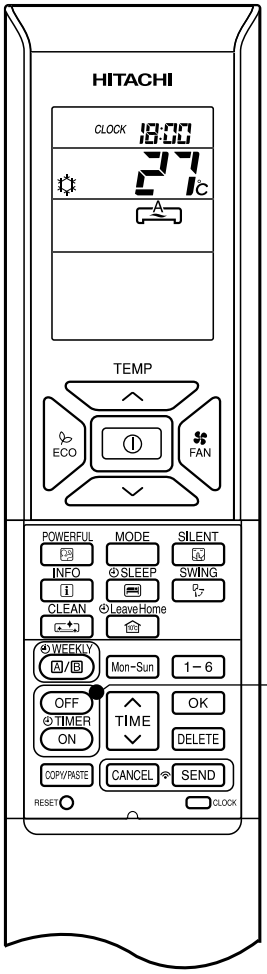
■ To cancel CLEAN operation

- Press ⏻ (START/STOP) button. Or
- Press CLEAN (CLEAN) button again.

NOTE

- When CLEAN operation finish, unit will switch OFF automatically.
- If Weekly Timer or Once Timer is set, there is a need to cancel those timer before operating CLEAN function.
- For multi connections, when pressing CLEAN (CLEAN) button, operation is limited to FAN operation.
- For multi connections, when one room operates CLEAN operation first, other rooms can operate COOLING, DEHUMIDIFYING or FAN operation. However, when other rooms need to operate HEATING operation, air conditioner will be in STANDBY mode. After CLEAN operation finish, HEATING operation will start.

ONCE TIMER (ON/OFF TIMER) OPERATION



1

OFF TIMER

The device can be set to turn off at a preset time.

1. Press (OFF TIMER) (OFF-TIMER) button. and blink on the display.
2. Set the "turn-off time" with (TIME) (TIME) button.
3. After setting, direct the remote controller towards the indoor and press (SEND) (SEND) button.

   and "set time" lights up instead of blinking.

   A beep sound emitted from indoor unit and the (TIMER) lamp on the indoor unit lights up.

ON TIMER

The device will turn on at a designated time.

1. Press (TIMER ON) (ON-TIMER) button. and blink on the display.
2. Set the "turn-on time" with (TIME) (TIME) button.
3. After setting, direct the remote controller towards the indoor and press (SEND) (SEND) button.

   and "set time" light up instead of blinking.

   A beep sound emitted from indoor unit and the (TIMER) lamp on the indoor unit lights up.

ON/OFF TIMER

- The device will turn on (off) and off (on) at the designated time.
- The switching occurs first at the preset time that comes earlier.
- The arrow mark appears on the display to indicate the sequence of switching operations.

1. Press (OFF TIMER) (OFF-TIMER) button so that and blink on the display.
2. Set the "turn-off" time with (TIME) (TIME) button. After setting, direct the remote controller towards the indoor and press (SEND) (SEND) button.
3. Press (TIMER ON) (ON-TIMER) button so that and set "turn-off" time light up.

   The and blink.
4. Set the "turn-on" time with (TIME) (TIME) button.
5. After setting, direct the remote controller towards the indoor and press (SEND) (SEND) button

   and set "turn-on" time light up instead of blinking.

   A beep sound emitted from indoor unit and the (TIMER) lamp on the indoor unit lights up.

■ The timer may be used in three ways: OFF-timer, ON-timer and ON/OFF (OFF/ON)-timer. Set the current time first because it serves as a reference.

■ To cancel Reservation

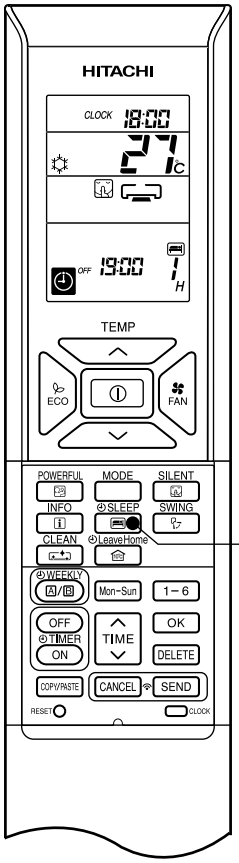
- Point the signal window of the remote controller towards the indoor unit and press (CANCEL) (CANCEL) button.
  and "ON or OFF set time" goes out with a beep and the (TIMER) lamp on the indoor unit turns off.

NOTE

- User can set only one of the OFF-timer, ON-timer or ON/OFF-timer.
- If WEEKLY TIMER already set, by setting the ONCE TIMER, ONCE TIMER operation is prioritized. When ONCE TIMER operation is complete, WEEKLY TIMER operation will be activated.

SLEEP ECO SLEEP TIMER OPERATION

The timer can be set up to a duration of 7 hours.
By pressing SLEEP (SLEEP) button during AUTO, HEATING, DEHUMIDIFYING, COOLING or FAN operation, the unit shifts the room temperature and reduces the fan speed. It results in energy saving.
Set the current time first before operating the ECO SLEEP TIMER operation.



1

■ To start ECO SLEEP TIMER operation

Press SLEEP (SLEEP) button during operation.

- " ", " ", " ", "OFF", off time, " " and number of hour are displayed on the remote controller display.
- During ECO SLEEP TIMER operation, fan speed will be ultra slow.
- A beep sound emitted from indoor unit and the (TIMER) lamp on the indoor unit lights up.

Pressing SLEEP (SLEEP) button repeatedly, the number of hours will change as below:

1 H → 2 H → 3 H → 7 H → SLEEP TIMER off

- During ECO SLEEP TIMER operation, air conditioner will continue to operate for the designated number of hours and then turn off.
- When the ECO SLEEP TIMER has been set, the display on the remote controller indicates the turn off time.

Example: If ECO SLEEP TIMER is set for 1 hour at 18:00, the switch off time will be at 19:00.

■ To cancel ECO SLEEP TIMER operation

Press (START/STOP) button.

- Room air conditioner will switch off.

Press SLEEP (SLEEP) button again until " ", " ", " ", off time, " " and number of hour disappear from the remote controller display.

Press CANCEL (CANCEL) button.

- A beep sound emitted from indoor unit and the (TIMER) lamp on the indoor unit turns off.
- SLEEP TIMER operation is cancelled.

SLEEP ECO SLEEP TIMER OPERATION

■ To set ECO SLEEP TIMER and ON TIMER

The air conditioner will be turned off by ECO SLEEP TIMER and turned on by ON TIMER.

1. Set the ON TIMER.
2. Press SLEEP (SLEEP) button and set ECO SLEEP TIMER.

Example:
In this case, air conditioner will turn off in 2 hours (at 1:38) and it will be turned on at 6:00 the next morning.

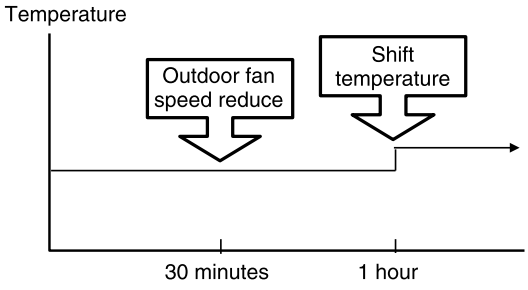
■ To cancel ECO SLEEP TIMER and ON TIMER operation

Direct the remote controller towards the indoor unit and press CANCEL (CANCEL) button.

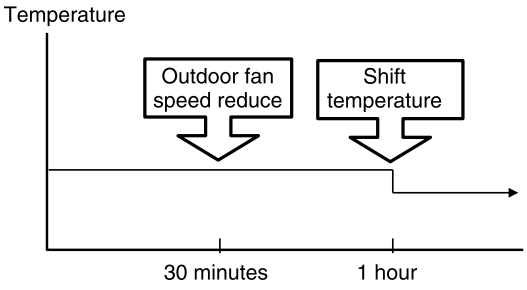
- " ", " ", " ", "OFF", off time, " ", number of hour, "ON" and ON TIMER set time disappear from the remote controller display.
- A beep sound emitted from indoor unit and the (TIMER) lamp on the indoor unit turns off.
- ECO SLEEP TIMER and ON TIMER reservations are cancelled.

30 minutes after setting ECO SLEEP TIMER, outdoor fan speed will be reduced to lower the noise level and to have comfort operation.
1 hour after setting ECO SLEEP TIMER, set temperature will be slightly shifted. Amount of temperature shifted depends on type of air conditioner.
These automatic operation changes contribute to energy saving without losing comfort.
The level of energy consumption depends on outside temperature, room temperature, set temperature or air conditioner type.

Cooling operation [diagram representation for illustrative purpose only]



Heating operation [diagram representation for illustrative purpose only]



NOTE

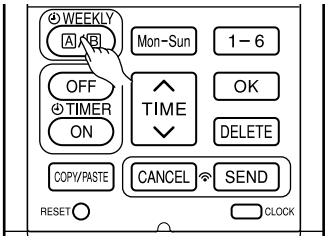
- If ECO SLEEP TIMER is set when OFF TIMER or ON/OFF TIMER has been set earlier, the ECO SLEEP TIMER becomes effective instead of the OFF TIMER or ON/OFF TIMER.

WEEKLY TIMER OPERATION

- It is possible to select Mode A or Mode B. For each mode, up to 6 programs can be set per day. In total, a maximum of 42 programs can be set for a week for each mode.
- If calendar and clock are not set, the reservation setting for WEEKLY TIMER cannot be set.
- If calendar and clock are not set correctly, WEEKLY TIMER will not operate correctly.
- Reservation for calendar and clock shall be set first before operating WEEKLY TIMER.

Step 1: Set the reservation schedule to the remote controller. Send the registered reservation to indoor unit and then operate.
Step 2: Select Mode A or Mode B and activate or deactivate WEEKLY TIMER .
Step 3: Copy and cancel the reservation schedule.

Step 1 : Set reservation schedule to the remote controller. Send the registered reservation to indoor unit and then operate.



1
2

■ How to set a WEEKLY TIMER.

1. Select Mode A or Mode B

Press (WEEKLY) button. WEEKLY lights up. A and ◷ blink on the display. (Mode A is selected).

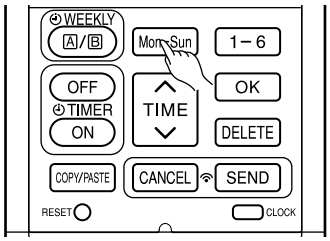
Press (WEEKLY) button again, B and ◷ blink on the display. (Mode B is selected).

- If no reservation has been made, ON/OFF, --:-- , --°C appear.
- If reservation has been made, ON/OFF, --:-- , --°C will not appear.

2. Set a program

Press (WEEKLY) button for about 3 seconds. The selection mode can be changed.

◷, day: Mon, program no. : 1, ON/OFF, setting time and setting temperature blink on the display.



3

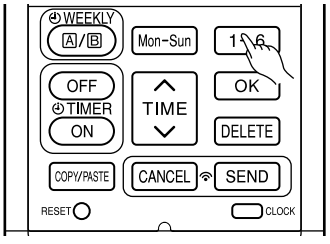
3. Select the desired day of the week

Press Mon-Sun (DAY) button.

The day changes from Mon → Tue → Wed → Thu → Fri → Sat → Sun → Mon, Tue, Wed, Thu, Fri, Sat, Sun [Full days] → Mon, Tue, Wed, Thu, Fri [weekday] → Sat, Sun [weekend] → Mon → Tue .....

Select [Full days] for daily reservation.
Select [weekday] for Monday to Friday reservation.
Select [weekend] for Saturday and Sunday reservation.

- After reservation has been set, it is easy to check and edit at the same time.



4

4. Press 1-6 button to select a program number.

The number changes from 1 → 2 → 3 → 4 → 5 → 6 → 1 → 2 .....

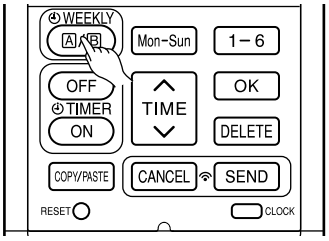
- If program number has been set, follow above in order to make changes.

WEEKLY TIMER OPERATION

- It is possible to select Mode A or Mode B. For each mode, up to 6 programs can be set per day. In total, a maximum of 42 programs can be set for a week for each mode.
- If calendar and clock are not set, the reservation setting for WEEKLY TIMER cannot be set.
- If calendar and clock are not set correctly, WEEKLY TIMER will not operate correctly.
- Reservation for calendar and clock shall be set first before operating WEEKLY TIMER.

Step 1: Set the reservation schedule to the remote controller. Send the registered reservation to indoor unit and then operate.
Step 2: Select Mode A or Mode B and activate or deactivate WEEKLY TIMER .
Step 3: Copy and cancel the reservation schedule.

Step 1 : Set reservation schedule to the remote controller. Send the registered reservation to indoor unit and then operate.



1
2

■ How to set a WEEKLY TIMER.

1. Select Mode A or Mode B

Press (WEEKLY) button. WEEKLY lights up. A and ◴ blink on the display. (Mode A is selected).

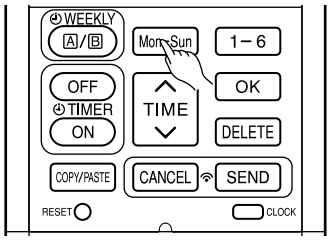
Press (WEEKLY) button again, B and ◴ blink on the display. (Mode B is selected).

- If no reservation has been made, ON/OFF, --:-- , --°C appear.
- If reservation has been made, ON/OFF, --:-- , --°C will not appear.

2. Set a program

Press (WEEKLY) button for about 3 seconds. The selection mode can be changed.

◴, day: Mon, program no. : 1, ON/OFF, setting time and setting temperature blink on the display.



3

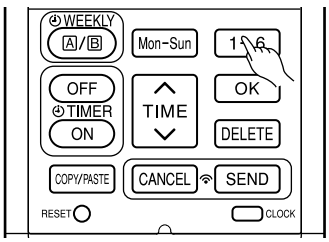
3. Select the desired day of the week

Press Mon-Sun (DAY) button.

The day changes from Mon ⟶ Tue ⟶ Wed ⟶ Thu ⟶ Fri ⟶ Sat ⟶ Sun ⟶ Mon, Tue, Wed, Thu, Fri, Sat, Sun [Full days] ⟶ Mon, Tue, Wed, Thu, Fri [weekday] ⟶ Sat, Sun [weekend] ⟶ Mon ⟶ Tue .....

Select [Full days] for daily reservation.
Select [weekday] for Monday to Friday reservation.
Select [weekend] for Saturday and Sunday reservation.

- After reservation has been set, it is easy to check and edit at the same time.



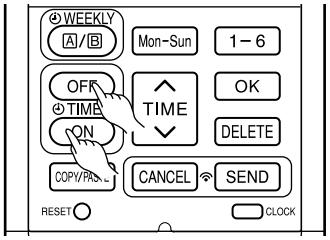
4

4. Press 1-6 button to select a program number.

The number changes from 1 ⟶ 2 ⟶ 3 ⟶ 4 ⟶ 5 ⟶ 6 ⟶ 1 ⟶ 2 .....

- If program number has been set, follow above in order to make changes.

WEEKLY TIMER OPERATION



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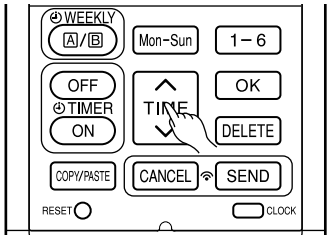
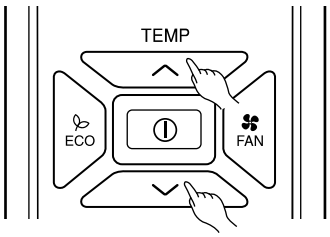


6



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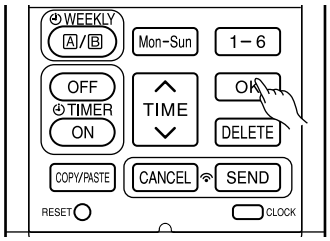
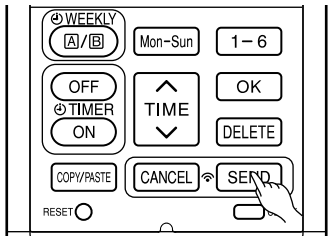


8



9

5. Press OFF TIMER ON (ON-OFF TIMER) button to select ON TIMER or OFF TIMER reservation.
6. Press TIME (TIME) button to set time reservation.
7. Press (TEMP ∧ or ∨) button to set temperature reservation.
8. Press OK (OK) button. The reservations are set. Day, program number, ON reservation, setting temperature will light up. ◴ will be continuously blinks. If reservation is not complete, settings will not be stored in memory.

To continue with the reservation, press Mon-Sun 1-6 TIME OFF TIMER ON buttons. Follow step 3 to 8 for reservation.

9. After all the reservations have been set, press SEND (SEND) button while directing the remote controller towards the indoor unit for about 3 seconds. Timer lamp on the indoor unit will blink rapidly.
   After beep sound emitted from indoor unit, TIMER lamp will light up.
   Please ensure that the TIMER lamp lights up.
   This indicates that the reservation has been stored in the indoor unit and Timer function has been completed.
   The reservation contents will appear on the remote controller display.

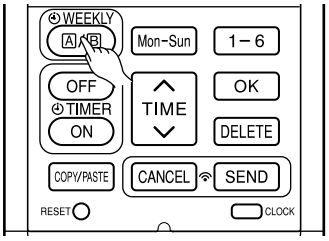
- If TIMER lamp on the indoor unit does not light up, press SEND (SEND) button while directing the remote controller towards the indoor unit for about 3 seconds.
- **CAUTION !** Do not press CANCEL (CANCEL) button during reservation setting because this will result in all reservation contents to be lost.
- The reservation contents will not stored in the indoor unit until SEND (SEND) button has been pressed.

NOTE

- Up to 6 programs can be set per day. Setting ON TIMER or OFF TIMER for each program number can be at random. When pressing SEND (SEND) button, the set ON TIMER or OFF TIMER for each program number will automatically arranged so that program number 1 shall have the earliest time and program number 6 shall have the latest time.
  If the setting time is the same, Priority will be given to the latest reservation contents.
- **CAUTION !** If the remote controller is left idle and SEND (SEND) button is not pressed within 3 minutes after reservations have been made , all current reservations will be lost.

WEEKLY TIMER OPERATION

Step 2: Select Mode A or Mode B and activate or deactivate WEEKLY TIMER.

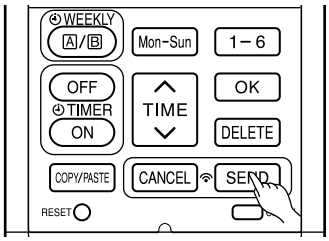


1

2

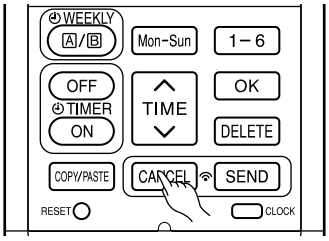
■ How to select Mode A or Mode B of WEEKLY TIMER setting.

1. Press (WEEKLY) button. **A** and blink on the display. (Normally Mode A will blink first).
2. Press (WEEKLY) button again. **B** and blink on the display.
3. Select Mode A or Mode B. Press SEND (SEND) button while directing the remote controller towards the indoor unit for about 3 seconds. Timer lamp on the indoor unit will blink rapidly.



3

After beep sound emitted from indoor unit, TIMER lamp will light up.
Please ensure that the TIMER lamp lights up.
This indicates that Mode A or Mode B selection and active WEEKLY TIMER have been confirmed.



1

■ Setting non-active WEEKLY TIMER .

1. Direct the remote controller towards the indoor unit and press CANCEL (CANCEL) button.
   Beep sound will be emitted from indoor unit and TIMER lamp will be OFF. Reservation indication on remote display will also disappear.
   This indicates that non-active WEEKLY TIMER has been confirmed.

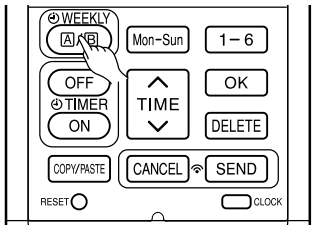
   - To activate back the setting of WEEKLY TIMER , repeat the steps for "How to select Mode A or Mode B of WEEKLY TIMER setting".

NOTE

- When setting ONCE TIMER, operation of WEEKLY TIMER is interrupted. After ONCE TIMER operation is complete, WEEKLY TIMER operation will be activated.
- When ONCE TIMER is cancelled, operation of WEEKLY TIMER is also cancelled. Need to set WEEKLY TIMER operation for activation.
- After auto restart, WEEKLY TIMER operation is cancelled. Need to set WEEKLY TIMER operation for activation.

WEEKLY TIMER OPERATION

Step 3: Copy and cancel the reservation schedule.



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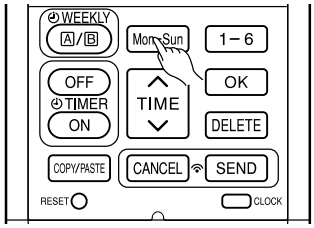

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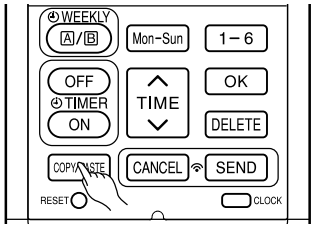

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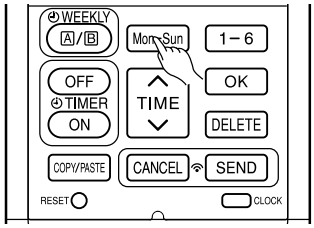

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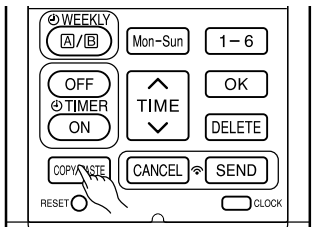
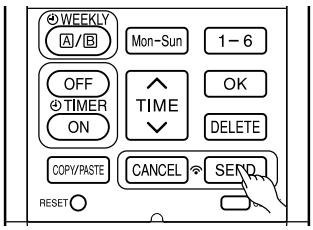


6



8

■ How to copy and paste.

Editing the reservation schedule is easy by copying data from one day to another day.

1. Press WEEKLY A/B (WEEKLY) button to select Mode A or Mode B.
2. Press WEEKLY A/B (WEEKLY) button for about 3 seconds to start editing the reservation schedule.
3. Press Mon-Sun (DAY) button to select a day of the week to copy.
4. Press COPY/PASTE (COPY/PASTE) button. Then "PASTE" blinks on the display.
   * Press CANCEL (CANCEL) button to cancel the COPY mode. Normal setting mode is activated.
5. Press Mon-Sun (DAY) button to select a day of the week to paste.
6. Press COPY/PASTE (COPY/PASTE) button one more time to paste. ⏲ only blinks on the display.
7. To continue copying to other days, press Mon-Sun or 1–6 or TIME or OFF TIMER ON .

   Then start from step 3.
8. After copy and paste completed, press SEND (SEND) button while directing the remote controller towards the indoor unit for about 3 seconds. Timer lamp on the indoor unit will blink rapidly.
   After beep sound emitted from indoor unit, TIMER lamp will light up.
   Please ensure that the TIMER lamp lights up.
   If TIMER lamp does not light up, Press SEND (SEND) button again.

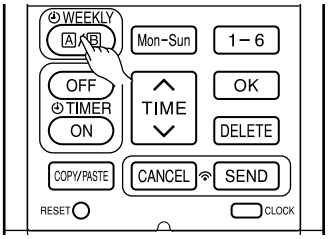
- Reservation data will not change if SEND (SEND) button is not pressed.

NOTE

- If there is no reservation data, copying data from one day to another day cannot be done.

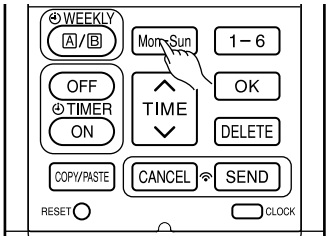
WEEKLY TIMER OPERATION

Step 3: Copy and cancel the reservation schedule.



1

2



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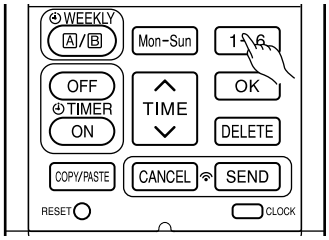

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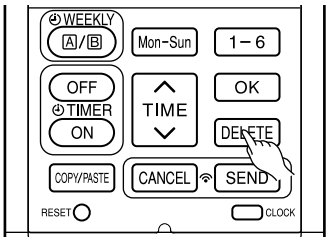

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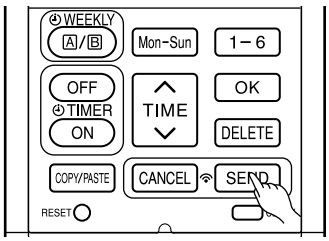


6

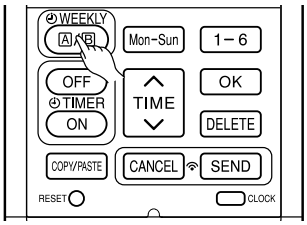
■ How to delete WEEKLY TIMER data.

[Delete one program number reservation]

1. Press (WEEKLY) button to select Mode A or Mode B.
2. Press (WEEKLY) button for 3 seconds to start editing the reservation schedule.
3. Press Mon-Sun (DAY) button to select a day of the week to edit.
4. Press 1 – 6 to select program number. Selected program number will blink.
5. Press DELETE (DELETE) button. Reservation of selected program number is deleted.
6. After deleting, press SEND (SEND) button while directing the remote controller towards the indoor unit for about 3 seconds. Timer lamp on the indoor unit will blink rapidly.
   After beep sound emitted from indoor unit, TIMER lamp will light up.
   Please ensure that the TIMER lamp lights up.

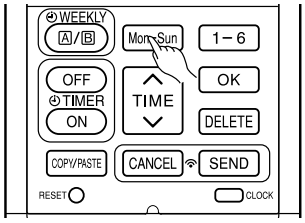
- Reservation will not change if SEND (SEND) button is not pressed.

Step 3: Copy and cancel the reservation schedule.

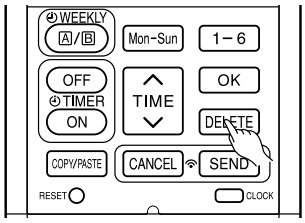


①

②



③



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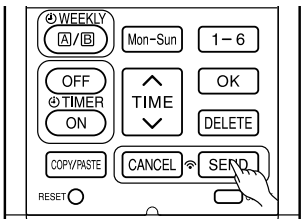
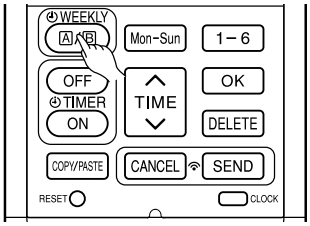


⑤

[Delete one day reservation]

1. Press WEEKLY A/B (WEEKLY) button to select Mode A or Mode B.
2. Press WEEKLY A/B (WEEKLY) button for 3 seconds to start editing the reservation schedule.
3. Press Mon-Sun (DAY) button to select a day of the week to edit.
4. Press DELETE (DELETE) button for about 10 seconds. Reservations for all program numbers will be deleted.
   - If press for a short time, reservation for one program number will be deleted.
5. After deleting, press SEND (SEND) button while directing the remote controller towards the indoor unit for about 3 seconds. Timer lamp on the indoor unit will blink rapidly.
   After beep sound emitted from indoor unit, TIMER lamp will light up.
   Please ensure that the TIMER lamp lights up.

- Reservation will not change if SEND (SEND) button is not pressed.



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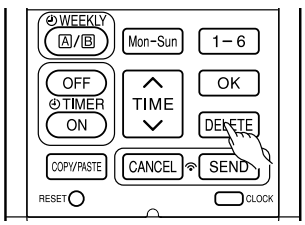


②

[Delete Mode A or Mode B]

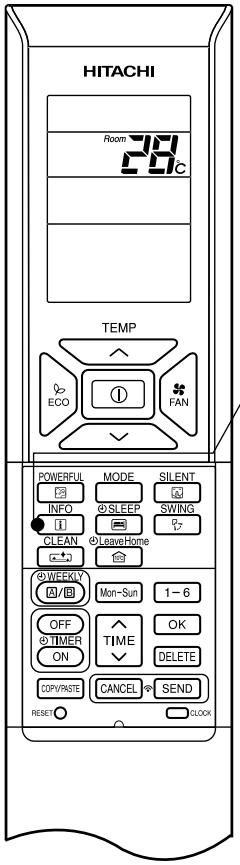
1. Press WEEKLY A/B (WEEKLY) button to select Mode A or Mode B.
2. Direct the remote controller towards the indoor unit and press DELETE (DELETE) button for about 10 seconds while Mode A or Mode B display blinks.
   After beep sound emitted from indoor unit, reservations for Mode A or Mode B will disappear.

NOTE

- If all reservations in the remote controller were deleted and pressed SEND (SEND) button, no signal will be transmitted to indoor unit. TIMER lamp will remain off and no changes will be done to the reservations stored in the indoor unit.

INFO FUNCTION

- By pressing INFO (INFO) button, temperature around remote controller and monthly power consumption will be displayed on the remote controller.
- After changing the batteries, direct the remote controller towards the indoor unit and press INFO (INFO) button. Current calendar and clock will be transmitted from indoor unit.
- In order to receive information from indoor unit, the distance between remote controller and receiver of indoor units is within 2 meters.



■ To check temperature around remote controller

1 Press INFO (INFO) button.

Temperature will be displayed for 10 seconds.

■ To check monthly power consumption

Direct the remote controller towards the receiver of indoor unit (within 2 meters in front of indoor unit) and press INFO (INFO) button. Wait for 2 seconds for signal transmission.

While temperature around remote controller is displayed, press INFO (INFO) button repeatedly. The display will show as below:

this month power consumption amount for heating → last month power consumption amount for heating → this month power consumption amount for cooling → last month power consumption amount for cooling → temperature around remote controller → this month power consumption amount for heating ..... cyclically.

- If indication is not given, bring remote controller closer to the receiver of the indoor unit.
- Indicated value shall be regarded as a guide only.

■ Current calendar and clock can be retrieved from indoor unit

Direct the remote controller towards the receiver of indoor unit (within 2 meters in front of indoor unit) and press INFO (INFO) button. Wait for 2 seconds for signal transmission.

Once received the current calendar and clock, check whether they are correct or not by pressing CLOCK (CLOCK) button.

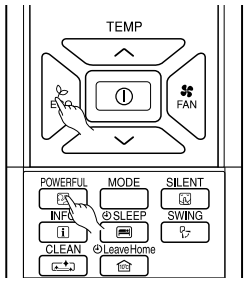
- If there is no power supply to indoor unit or calendar and clock have not been set, INFO function cannot be used for sending or receiving information.

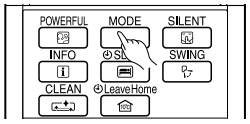
NOTE

- In case failure occurs to the air conditioner, by pressing INFO (INFO) button, an error code will be displayed. Direct the remote controller towards the receiver of indoor unit (within 2 meters in front of indoor unit) and press INFO (INFO) button. Wait for 2 seconds for signal transmission.
  An error code will be displayed.
  Call service center and inform the error code.
- Information of "Monthly power consumption" is not available for 6 rooms multi system.
- Info Function to check monthly power consumption.
  During installation, in case of power failure or breaker ON / OFF, ensure to set the clock and calendar for each indoor unit (unit in standby mode or auto restart), for single or multi connection, by pressing ⏻ (START / STOP) button.
  Failure to do the above,monthly power consumption amount will not be displayed on the remote controller.

OPERATION MODE LOCK

The remote controller can be set to fix the HEATING mode (including FAN), COOLING mode (including FAN) and DEHUMIDIFYING mode (including FAN) operations.





■ Method to lock HEATING mode (including FAN) operation.

Press ECO (ECO) and POWERFUL (POWERFUL) buttons simultaneously for about 5 seconds when the remote controller is OFF.

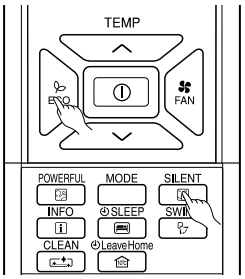
" ☼ ", " ✿ " and " 🔑 " will be displayed for about 10 seconds. Later, " ☼ " and " 🔑 " will remain.

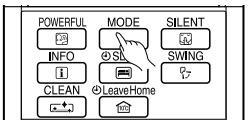
This indicates that HEATING mode operation is locked.

When pressing MODE (MODE) button, " ☼ " or " ✿ " will be displayed.

■ Method to unlock HEATING mode (including FAN) operation.

Press ECO (ECO) and POWERFUL (POWERFUL) buttons simultaneously for about 5 seconds when the remote controller is OFF.
All operation mode symbols will appear on the display for about 10 seconds. After that, operation mode symbol before cancellation will be displayed.
This indicates that HEATING mode operation is unlocked.





■ Method to lock COOLING and DEHUMIDIFYING modes (including FAN) operations.

Press ECO (ECO) and SILENT (SILENT) buttons simultaneously for about 5 seconds when the remote controller is OFF.

" ☼ ", "◇", " ✿ " and " 🔑 " will be displayed for about 10 seconds. Later, " ☼ " and " 🔑 " will remain.

This indicates that COOLING and DEHUMIDIFYING mode operation is locked.

When pressing MODE (MODE) button, " ☼ ", " ✿ " or " ◇ " will be displayed.

■ Method to unlock COOLING and DEHUMIDIFYING modes (including FAN) operations.

Press ECO (ECO) and SILENT (SILENT) buttons simultaneously for about 5 seconds when the remote controller is OFF.
All operation mode symbols will appear on the display for about 10 seconds. After that, operation mode symbol before cancellation will be displayed.
This indicates that COOLING and DEHUMIDIFYING modes operation is unlocked.

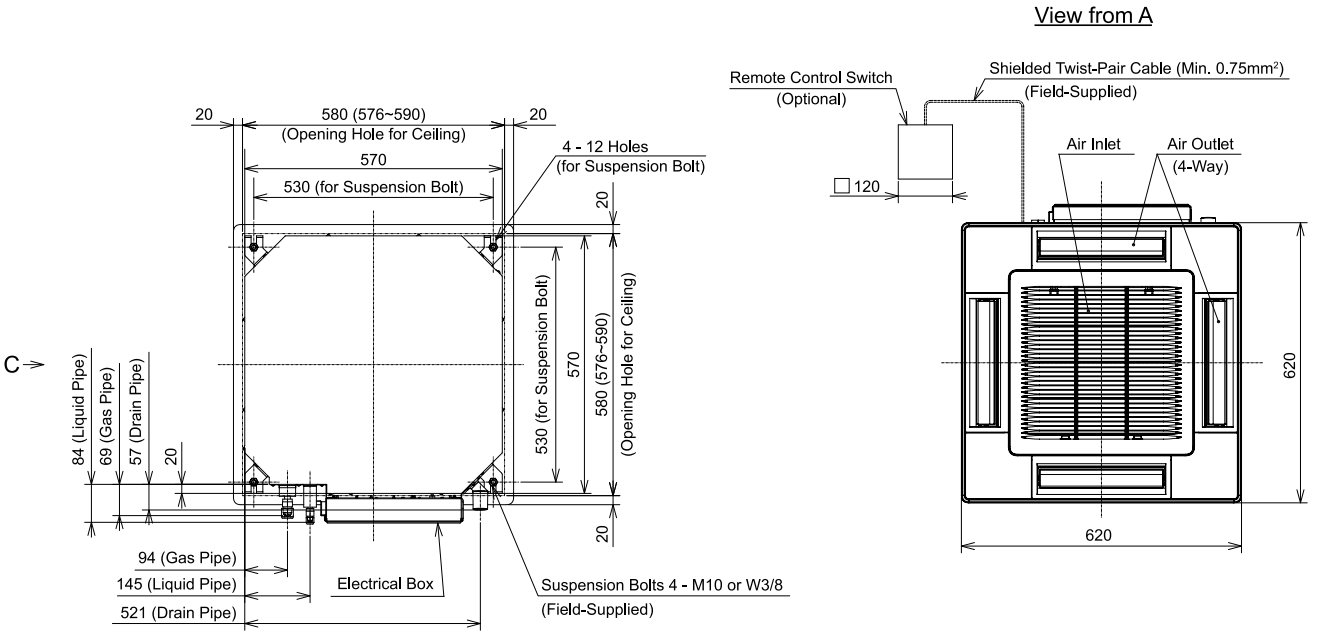
NOTE

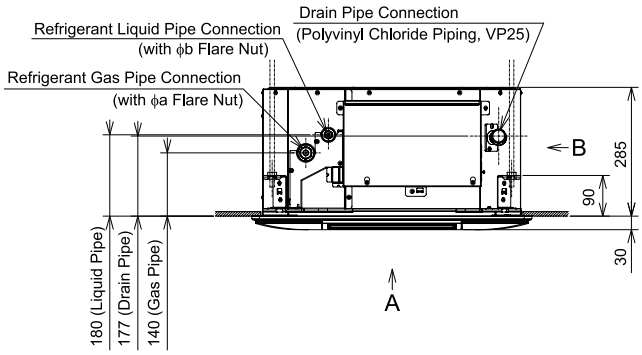
- Operation Mode Lock function will not activate if TIMER reservations activate.
  TIMER reservations shall be deactivated first. Then, Operation Mode Lock function can be activated.
- HEATING, COOLING and DEHUMIDIFYING mode (including FAN) operations can be unlocked by pressing the RESET◯ (RESET) button. However, by pressing the RESET◯ (RESET) button, all the information stored in the remote controller will disappear. You may need to set the necessary information again.
- For multi connections, unit and mode which is set to lock HEATING and switched on first shall have higher priority. Other units which are chosen to operate at different modes shall be in STANDBY until either the first unit operation is switched off or the mode is selected to be same as the first unit.

CONSTRUCTION AND DIMENSIONAL DIAGRAM

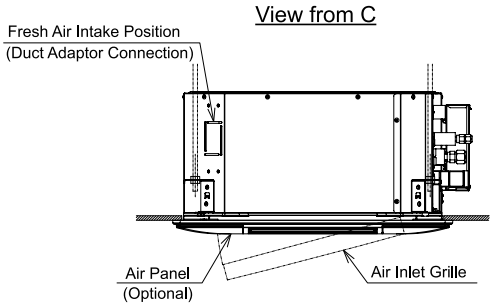
Models: RAI-25RPE and RAI-35RPE with Air Panel P-AP56NAMS

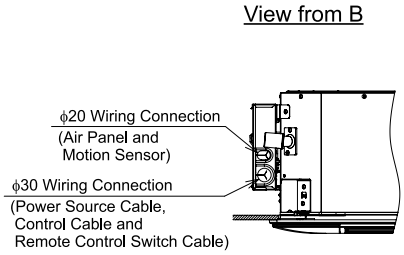
Unit: mm

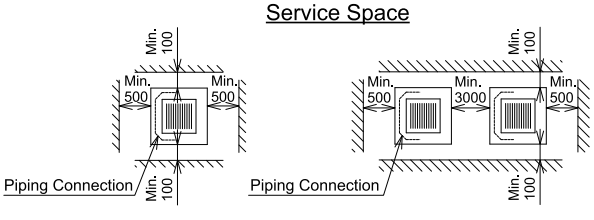




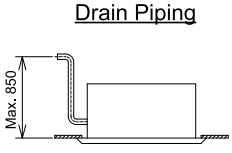
MODEL \ Dimension	a	b
RAI-25RPE	12.7	6.35
RAI-35RPE	12.7	6.35







Separated Installation Closed Installation

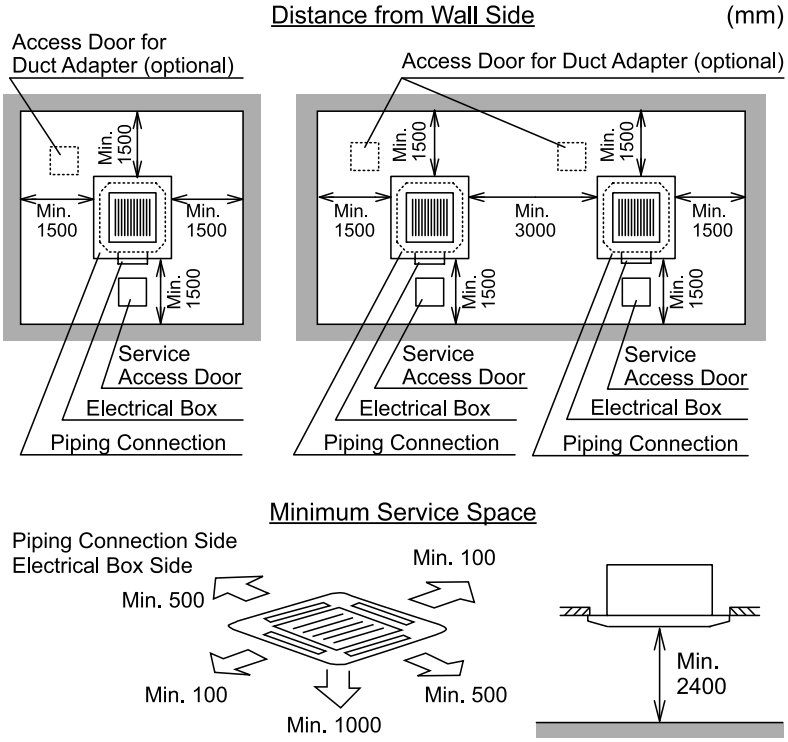


NOTES:

1. Distance between the wall and panel edge must be a min. 1500mm to prevent short circuiting.
2. This dimensional data shows the indoor unit with the air panel.

Operation Space

Models: RAI-25RPE and RAI-35RPE with Air Panel P-AP56NAMS



MAIN PARTS COMPONENT

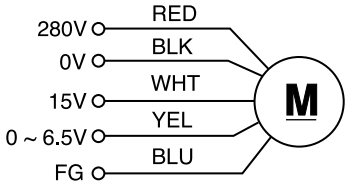
THERMOSTAT (Room Temperature Thermistor)

Thermostat Specifications

MODEL			RAI-25RPE/RAI-35RPE	
THERMOSTAT MODEL			IC	
OPERATION MODE			COOL	HEAT
TEMPERATURE °C (°F)	INDICATION 16	ON	15.6 (60.1)	20.0 (68.0)
		OFF	15.3 (59.5)	20.7 (69.3)
	INDICATION 24	ON	23.6 (74.5)	28.0 (82.4)
		OFF	23.3 (73.9)	28.7 (83.7)
	INDICATION 32	ON	31.6 (88.9)	36.0 (96.8)
		OFF	31.3 (88.3)	36.7 (98.1)

FAN MOTOR

Fan Motor Specifications

MODEL	RAI-25RPE/RAI-35RPE
POWER SOURCE	DC: 280V
OUTPUT	57W
CONNECTION	 (Control circuit built in)

BLU : BLUE YEL : YELLOW BRN : BROWN WHT : WHITE

GRY : GRAY ORN : ORANGE GRN : GREEN RED : RED

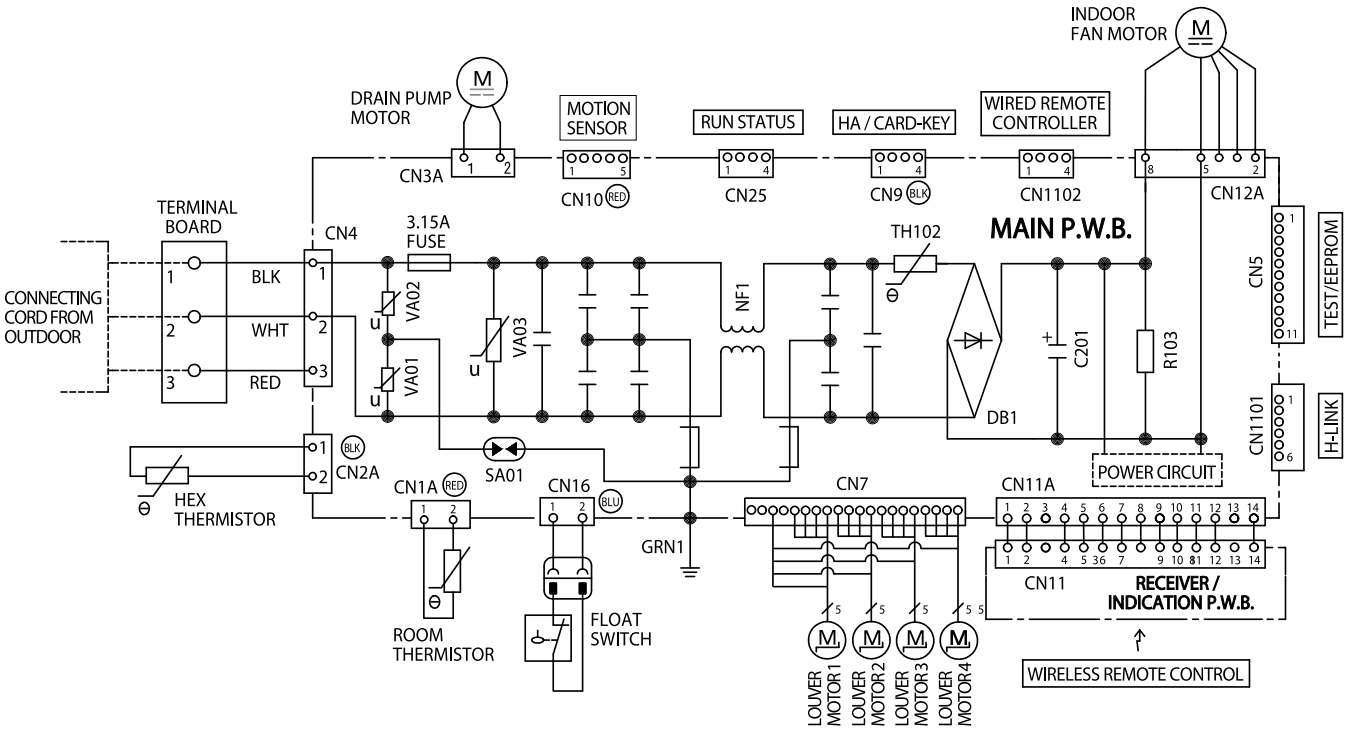
BLK : BLACK PNK : PINK VIO : VIOLET

WIRING DIAGRAM

MODEL RAI-25RPE/RAI-35RPE

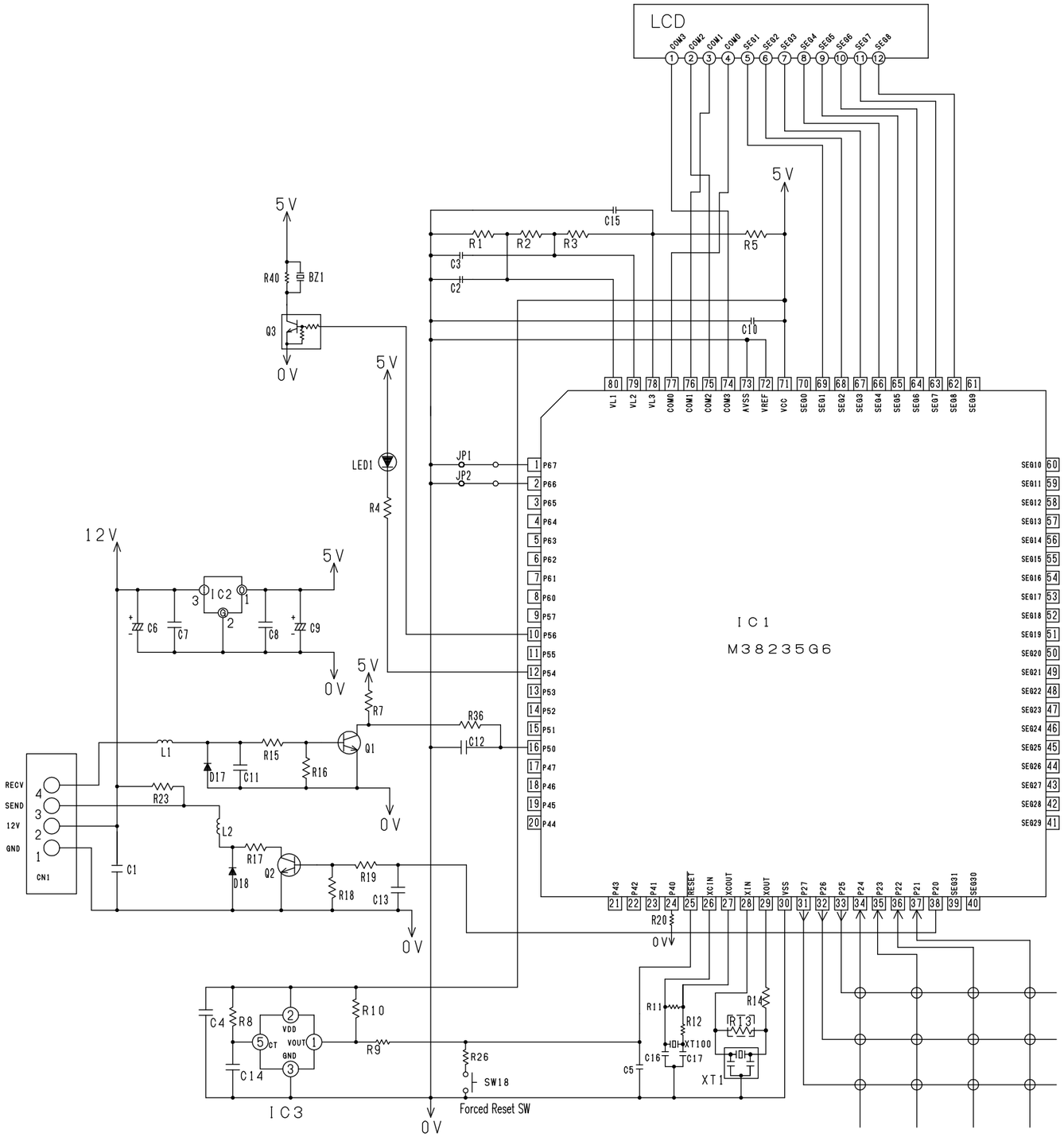
BLU	: BLUE	YEL	: YELLOW	BRN	: BROWN	WHT	: WHITE
GRY	: GRAY	ORN	: ORANGE	GRN	: GREEN	RED	: RED
BLK	: BLACK	PNK	: PINK	VIO	: VIOLET	IVO	: IVORY

INDOOR UNIT



CIRCUIT DIAGRAM

Wired Remote Control



Resistor

symbol	resistance (Ω)	tolerance	power rating (W)	mounting form	surface	remark
R1	220k	5%	1/10	C	A	1608
R2	220k	5%	1/10	C	A	1608
R3	220k	5%	1/10	C	A	1608
R4	1k	5%	1/10	C	A	1608
R5	430k	5%	1/10	C	A	1608
R7	10k	5%	1/10	C	A	1608
R8	No Mount		1/10	C	A	1608
R9	1k	5%	1/10	C	A	1608
R10	300k	5%	1/10	C	A	1608
R11	10M	5%	1/10	C	A	1608
R12	220k	5%	1/10	C	A	1608
R13	No Mount		1/10	C	A	1608
R14	0	5%	1/10	C	A	1608
R15	10k	5%	1/10	C	A	1608
R16	10k	5%	1/10	C	A	1608
R17	0	5%	1/10	C	A	1608
R18	10k	5%	1/10	C	A	1608
R19	10k	5%	1/10	C	A	1608
R20	4.7k	5%	1/10	C	A	1608
R23	10k	5%	1/10	C	A	1608
R26	1k	5%	1/10	C	A	1608
R36	1k	5%	1/10	C	A	1608
R40	No Mount		1/10	C	A	1608
JP1	No Mount		1/10	C	A	1608
JP2	No Mount		1/10	C	A	1608

Capacitor

symbol	capacitance (μF)	rated voltage (V)	type	mounting form	surface	remark	temperature compensating
C1	0.1	25	C	C	A	1608	B
C2	0.1	25	C	C	A	1608	B
C3	0.1	25	C	C	A	1608	B
C4	0.1	25	C	C	A	1608	B
C5	0.1	25	C	C	A	1608	B
C6	10	25	D	C	A		
C7	0.1	25	C	C	A	1608	B
C8	0.1	25	C	C	A	1608	B
C9	10	25	D	C	A		
C10	1	16	C	C	A	1608	B
C11	470p	50	C	C	A	1608	B
C12	470p	50	C	C	A	1608	B
C13	470p	50	C	C	A	1608	B
C14	0.01	50	C	C	A	1608	B
C15	0.1	25	C	C	A	1608	B
C16	18p	50	C	C	A	1608	CH
C17	22p	50	C	C	A	1608	CH

Diode

symbol	product name	mounting form	surface
D17	1SS355	C	A
D18	1SS355	C	A

LED

symbol	product name	mounting form	surface
LED1	SML-811WT(A)	C	A

IC

symbol	product name	mounting form	surface
IC1	M38235G6-105HP	C	A
IC2	NJM78L05UA	C	A
IC3	S-80942CNMC-G9CT2G	C	A

Coil

symbol	product name	mounting form	surface
L1	BLM18AG102SN1D	C	A
L2	BLM18AG102SN1D	C	A

Transistor

symbol	product name	mounting form	surface
Q1	2SC2412K	C	A
Q2	2SC2412K	C	A
Q3	No Mount	C	A

Resonators

symbol	product name	mounting form	surface
XT100	CFS2063276	H	A
XT1	CSTCR4M00G55-R0	C	A

Connector

symbol	product name	mounting form	surface
CN1	S4B-ZR-SM4A-TF	C	A

Buzzer

symbol	product name	mounting form	surface
BZ1	NO MOUNT	C	B

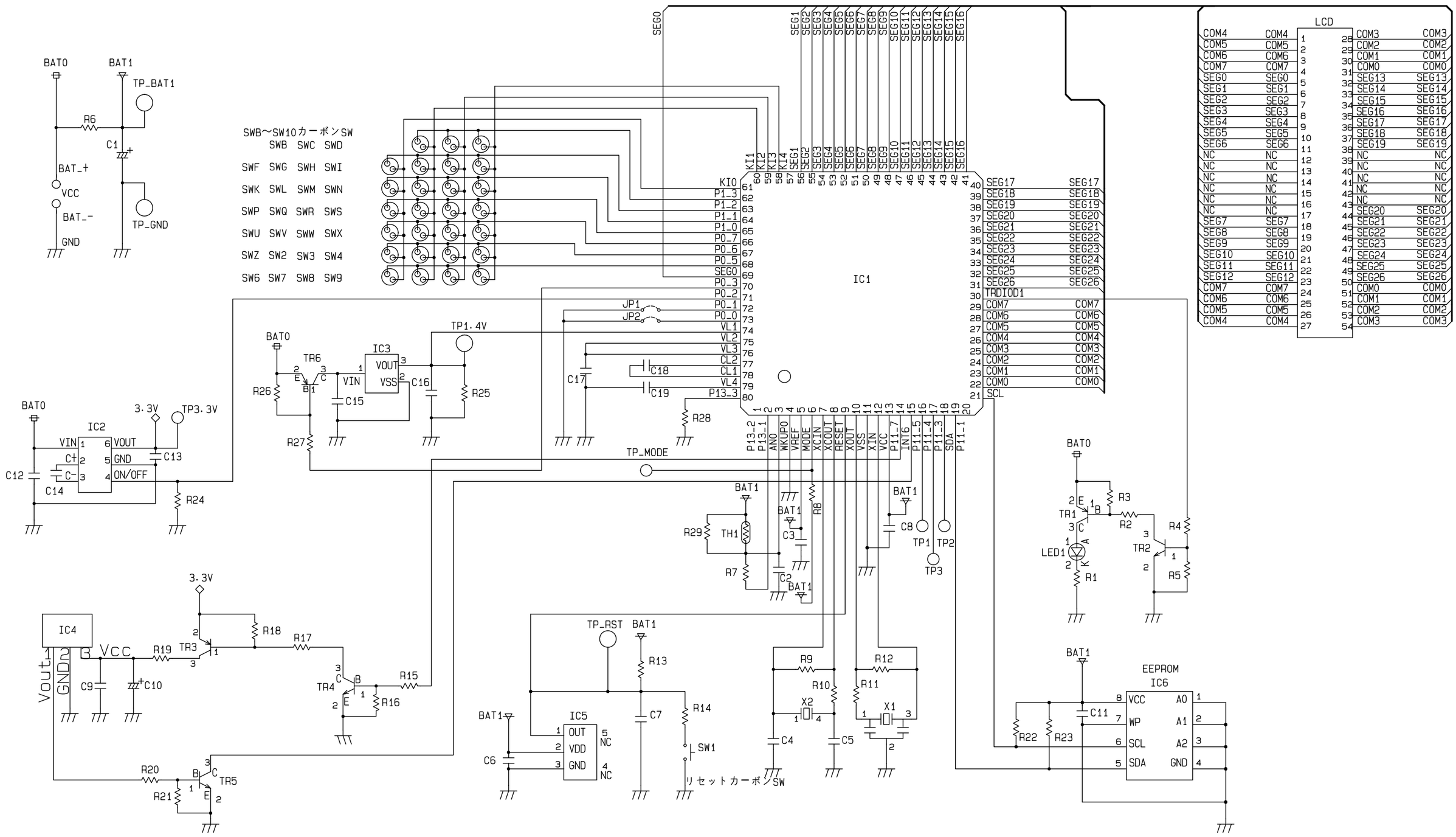
表1 キーマトリックス表

Table1. Key-matrix table

Output \ Input	P21	P22	P23	P24
P25	(自動風向) (Auto louver)	取消 Cancel	風速切換 Wind speed select	予約 Book
P26	切タイマー Off	入タイマー On	温度 ∧ Temperature up	温度 ∨ Temperature down
P27	運転/停止 Start/Stop	—	おやすみ Sleep	運転切換 Drive mode select

CIRCUIT DIAGRAM

Wireless Remote Controller



CIRCUIT DIAGRAM

MODEL RAI-25RPE, RAI-35RPE

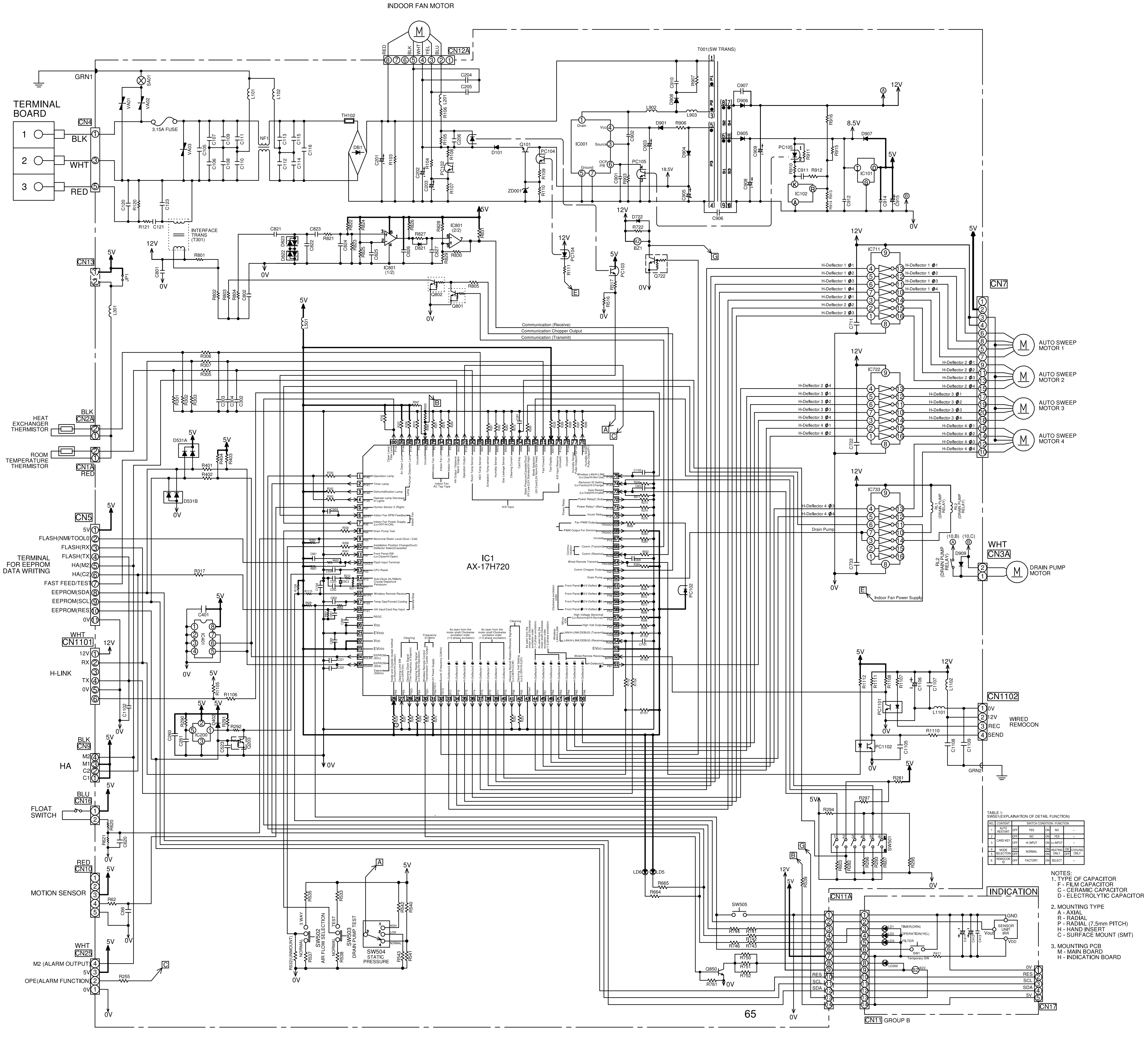


TABLE 1:
SW501(EXPLAINATION OF DETAIL FUNCTION)

NO.	CONTENT	SWITCH CONDITION / FUNCTION					
1	AUTO RESTART	OFF	YES	ON	NO		-
2	CARD KEY	OFF	NO	ON	YES		-
3		OFF	Hi INPUT	ON	Lo INPUT		-
4	MODE SELECTION	OFF	NORMAL	ON	HEATING ONLY	ON	COOLING ONLY
5		OFF		ON		OFF	
6	REMOCON ID	OFF	FACTORY	ON	SELECT		-

NOTES:
1. TYPE OF CAPACITOR
   F - FILM CAPACITOR
   C - CERAMIC CAPACITOR
   D - ELECTROLYTIC CAPACITOR
2. MOUNTING TYPE
   A - AXIAL
   R - RADIAL
   P - RADIAL (7.5mm PITCH)
   H - HAND INSERT
   C - SURFACE MOUNT (SMT)
3. MOUNTING PCB
   M - MAIN BOARD
   H - INDICATION BOARD

RESISTOR

SYM	VALUE (Ω)	TOL	POWER (W)	FORM	PCBA	ASSY. NO	GROUP	REMARK
R62	10k	5%	1/10	C	M	25	A,B	1608
R103	1M	5%	1/4	A	M	8	A,B	
R104	100	5%	1/10	C	M	9	A,B	1608
R105	4.3k	5%	1/10	C	M	10	A,B	1608
R106	4.3k	5%	1/4	C	M	11	A,B	3216
R107	3.3k	5%	1/10	C	M	12	A,B	1608
R108	4.7k	5%	1/4	C	M	13	A,B	3216
R109	402	1%	1/8	C	M	14	A,B	2125
R110	33k	5%	1/10	C	M	15	A,B	1608
R111	1.5k	5%	1/4	C	M	16	A,B	3216
R120	470k	5%	1/4	A	M	19	A,B	
R121	47	5%	1/2	A	M	20	A,B	
R211	~~1M~~	~~5%~~	~~1/16~~	~~C~~	M	~~59~~	~~A,B~~	1608
R212	1M	5%	1/16	C	M	59	A,B	1608
R238	10k	5%	1/16	C	M	18	A,B	1608
R239	10k	5%	1/16	C	M	18	A,B	1608
R240	1k	5%	1/16	C	M	17	A,B	1608
R241	10k	5%	1/16	C	M	18	A,B	1608
R242	10k	5%	1/16	C	M	18	A,B	1608
R243	430	5%	1/16	C	M	35	A,B	1608
R244	10k	5%	1/16	C	M	18	A,B	1608
R245	10k	5%	1/16	C	M	18	A,B	1608
R246	10k	5%	1/16	C	M	18	A,B	1608
R247	10k	5%	1/16	C	M	18	A,B	1608
R248	10k	5%	1/16	C	M	18	A,B	1608
R249	10k	5%	1/16	C	M	18	A,B	1608
R250	10k	5%	1/16	C	M	18	A,B	1608
R251	10k	5%	1/16	C	M	18	A,B	1608
R253	10k	5%	1/16	C	M	18	A,B	1608
R254	10k	5%	1/16	C	M	18	A,B	1608
R255	10k	5%	1/16	C	M	18	A,B	1608
R256	10k	5%	1/16	C	M	18	A,B	1608
R257	10k	5%	1/16	C	M	18	A,B	1608
R258	1k	5%	1/16	C	M	17	A,B	1608
R260	10k	5%	1/16	C	M	18	A,B	1608
R261	10k	5%	1/16	C	M	18	A,B	1608
R262	10k	5%	1/16	C	M	18	A,B	1608
R263	10k	5%	1/16	C	M	18	A,B	1608
R264	10k	5%	1/16	C	M	18	A,B	1608
R266	10k	5%	1/16	C	M	18	A,B	1608
R267	10k	5%	1/16	C	M	18	A,B	1608
R268	10k	5%	1/16	C	M	18	A,B	1608
R269	10k	5%	1/16	C	M	18	A,B	1608
R270	10k	5%	1/16	C	M	18	A,B	1608
R273	10k	5%	1/16	C	M	18	A,B	1608
R274	10k	5%	1/16	C	M	18	A,B	1608
R276	10k	5%	1/16	C	M	18	A,B	1608
R278	10k	5%	1/16	C	M	18	A,B	1608
R281	10k	5%	1/10	C	M	25	A,B	1608
R282	10k	5%	1/10	C	M	25	A,B	1608
R283	–	–	–	–	–	–	–	–
R284	10k	5%	1/16	C	M	18	A,B	1608
R290	–	5%	1/10	C	M			1608
R291	300k	5%	1/10	C	M	21	A,B	1608
R292	1k	5%	1/10	C	M	22	A,B	1608
R293	1k	5%	1/10	C	M	22	A,B	1608
R294	10k	5%	1/10	C	M	25	A,B	1608
R295	10k	5%	1/10	C	M	25	A,B	1608
R296	1k	5%	1/10	C	M	22	A,B	1608
R297	1k	5%	1/10	C	M	22	A,B	1608
R301	12.7k	1%	1/10	C	M	24	A,B	1608
R302	12.7k	1%	1/10	C	M	24	A,B	1608
R303	10k	5%	1/10	C	M	25	A,B	1608
R305	1k	5%	1/10	C	M	22	A,B	1608
R306	1k	5%	1/10	C	M	22	A,B	1608
R307	1k	5%	1/10	C	M	22	A,B	1608
R317	1k	5%	1/16	C	M	17	A,B	1608
R401	390	5%	1/10	C	M	26	A,B	1608
R402	390	5%	1/10	C	M	26	A,B	1608
R403	5.1k	5%	1/10	C	M	27	A,B	1608
R404	5.1k	5%	1/10	C	M	27	A,B	1608
R411	47	5%	1/6	A	H	12	B	1608
R500	10k	5%	1/16	C	M	18	B	1608
R510	10k	5%	1/16	C	M	18	A,B	1608
R511	10k	5%	1/16	C	M	18	A,B	1608
R512	10k	5%	1/16	C	M	18	A,B	1608
R513	10k	5%	1/16	C	M	18	A,B	1608
R515	10k	5%	1/16	C	M	18	A,B	1608
R516	10k	5%	1/4	C	M	28	A,B	3216
R517	1k	5%	1/16	C	M	39	A,B	1005
R532	~~10k~~	~~5%~~	~~1/10~~	~~C~~	~~M~~	~~25~~		~~1608~~
R533	10k	5%	1/10	C	M	25	A,B	1608
R534	1k	5%	1/10	C	M	22	A,B	1608
R535	10k	5%	1/10	C	M	25	A,B	1608
R537	10k	5%	1/10	C	M	25	A,B	1608
R538	10k	5%	1/10	C	M	25	A,B	1608
R539	1k	5%	1/16	C	M	22	B	1608
R540	10k	5%	1/10	C	M	25	A,B	1608
R541	10k	5%	1/10	C	M	25	A,B	1608
R542	10k	5%	1/10	C	M	25	A,B	1608
R543	10k	5%	1/10	C	M	25	A,B	1608
R545	10k	5%	1/16	C	M	18	A,B	1608
R546	1k	5%	1/16	C	M	22	B	1608
R601	10k	5%	1/10	C	M	25	A,B	1608
R602	1k	5%	1/16	C	M	39	A,B	1005
R603	1k	5%	1/16	C	M	17	A,B	1608
R607	1k	5%	1/16	C	M	17	A,B	1608
R608	10k	5%	1/16	C	M	18	A,B	1608
R609	10k	5%	1/16	C	M	37	A,B	1005
R620	1k	5%	1/10	C	M	22	A,B	1608
R621	10k	5%	1/10	C	M	25	A,B	1608
R651	1k	5%	1/10	C	M	22	A,B	1608
R652	100	5%	1/10	C	M	9	A,B	1608
R656	390	5%	1/8	C	M	31	A,B	2125
R664	1k	5%	1/10	C	M	22	A,B	1608
R665	1k	5%	1/10	C	M	22	A,B	1608
R722	3.3k	5%	1/10	C	M	12	A,B	1608
R740	10k	5%	1/16	C	M	18	A,B	1608
R741	240	5%	1/10	C	M	33	A,B	1608
R742	240	5%	1/10	C	M	33	A,B	1608
R743	240	5%	1/10	C	M	33	A,B	1608
R744	130	5%	1/10	C	M	34	A,B	1608
R745	680	5%	1/10	C	M	130	A,B	1608
R746	680	5%	1/10	C	M	130	A,B	1608
R750	75	5%	1/2	C	M	57	A,B	4532
R751	75	5%	1/2	C	M	57	A,B	4532
R752	75	5%	1/2	C	M	57	A,B	4532
R760	390	5%	1/10	C	M	26	A,B	1608
R761	10k	5%	1/10	C	M	25	A,B	1608
R801	680	5%	1/4	C	M	45	A,B	3216
R802	180	5%	1/8	C	M	30	A,B	2125
R803	510	5%	1/4	C	M	29	A,B	3216
R804	820	5%	1/10	C	M	32	A,B	1608
R805	5.6k	1%	1/16	C	M	36	A,B	1005
R821	1k	5%	1/16	C	M	39	A,B	1005
R822	10k	1%	1/16	C	M	40	A,B	1005
R823	10k	1%	1/16	C	M	40	A,B	1005

CAPACITOR

SYM	VALUE (F)	VOLT (V)	TYPE	FORM	PCBA	ASSY. NO	CHAR	GROUP	REMARK
C66	0.1u	25	C	C	M	72		A,B	1608
C105	1.5u	AC310	F	H	M	64		A,B	RRCP2923
C106	0.01u	AC300	C	R	M	62		A,B	RRCP3411
C107	0.01u	AC300	C	R	M	62		A,B	RRCP3411
C108	0.01u	AC300	C	R	M	62		A,B	RRCP3411
C109	0.01u	AC300	C	R	M	62		A,B	RRCP3411
C110	–	AC300	C	R	M	–			RRCP3411
C111	–	AC300	C	R	M	–			RRCP3411
C112	0.01u	AC300	C	R	M	62		A,B	RRCP3411
C113	0.01u	AC300	C	R	M	62		A,B	RRCP3411
C114	–	AC300	C	R	M	–			RRCP3411
C115	–	AC300	C	R	M	–			RRCP3411
C116	0.01u	AC300	C	R	M	62		A,B	RRCP3411
C120	4700p	AC250	C	R	M	61		A,B	
C121	0.33u	AC310	F	H	M	63		A,B	RRCP2926
C123	0.022u	50	F	R	M	65		A,B	
C201	82u	450	D	H	M	66		A,B	
C202	4.7u	25	D	R	M	74		A,B	
C203	10u	16	D	R	M	68		A,B	
C204	0.1u	25	C	C	M	72		A,B	1608
C205	0.1u	25	C	C	M	72		A,B	1608
C206	1000p	50	C	C	M	70		A,B	1608
C220	~~100p~~	50	C	C	M	~~60~~	CH	A,B	1608
C221	~~100p~~	50	C	C	M	~~60~~	CH	A,B	1608
C252	12p	50	C	C	M	88	CH	A,B	1608
C253	15p	50	C	C	M	89	CH	A,B	1608
C260	0.1u	25	C	C	M	72	F	A,B	1608
C261	0.01u	50	C	C	M	73	B	A,B	1608
C265	0.1u	25	C	C	M	72	F	A,B	1608
C266	0.47u	25	C	C	M	90	F	A,B	1608
C281	0.1u	25	C	C	M	72	F	A,B	1608
C302	0.1u	25	C	C	M	72	F	A,B	1608
C303	0.1u	25	C	C	M	72	F	A,B	1608
C304	0.1u	25	C	C	M	72	F	A,B	1608
C401	0.1u	25	C	C	M	72	F	A,B	1608
C411	47u	10	D	R	H	13		B	UMF
C412	47u	10	D	R	H	13		B	UMF
C413	0.01u	25	C	R	H	14		B	
C503	1000p	50	C	C	M	70	F	A,B	1608
C523	0.1u	25	C	C	M	72	F	A,B	1608
C524	0.1u	25	C	C	M	72	F	A,B	1608
C601	0.1u	25	C	C	M	72	F	A,B	1608
C602	0.1u	25	C	C	M	72	F	A,B	1608
C603	0.1u	25	C	C	M	72	F	A,B	1608
C620	0.1u	25	C	C	M	72	F	A,B	1608
C651	~~0.1u~~	~~25~~	~~C~~	~~C~~	~~M~~	~~72~~	~~F~~	~~A,B~~	~~1608~~
C711	0.1u	25	C	C	M	72	F	B	1608
C722	0.1u	25	C	C	M	72	F	B	1608
C733	0.1u	25	C	C	M	72	F	A,B	1608
C801	0.1u	25	C	C	M	72	F	A,B	1608
C802	–	50	C	C	M	–		A,B	1608
C821	0.022u	50	C	C	M	75	B	A,B	1608
C822	47p	50	C	C	M	76	CH	A,B	1608
C823	0.022u	50	C	C	M	75	B	A,B	1608
C824	2200p	50	C	C	M	77	B	A,B	1608
C825	0.1u	16	C	C	M	67		A,B	1005
C826	0.1u	16	C	C	M	67		A,B	1005
C827	0.01u	16	C	C	M	84	B	A,B	1608
C828	0.022u	50	C	C	M	75	B	A,B	1608
C901	2200p	50	C	C	M	77	B	A,B	1608
C902	100p	2000	C	R	M	69	SL	A,B	-
C903	22u	35	D	R	M	78		A,B	-
C905	100u	50	D	H	M	79		A,B	YXG
C906	1000p	AC250	C	R	M	80	B	A,B	KY
C907	2200p	1000	C	R	M	81	R	A,B	-
C908	680u	16	D	R	M	82		A,B	ZLH
C909	1500u	16	D	R	M	83		A,B	YXH
C910	2200p	1000	C	R	M	81	R	A,B	-
C911	0.1u	16	C	C	M	71	B	A,B	1608
C912	0.1u	25	C	C	M	72	F	A,B	1608
C914	0.1u	25	C	C	M	72	F	A,B	1608
C915	220u	10	D	R	M	85		A,B	PX
C1101	1000p	50	C	C	M	70	F	A,B	1608
C1102	1000p	50	C	C	M	86	CH	A,B	1608
C1103	0.1u	25	C	C	M	72	F	A,B	1608
C1104	1000p	50	C	C	M	70	F	A,B	1608
C1105	1000p	50	C	C	M	70	F	A,B	1608
C1106	47u	25	D	R	M	87		A,B	VR
C1107	0.1u	25	C	C	M	72	F	A,B	1608
C1108	~~0.01u~~	AC300	C	R	M	~~62~~		A,B	RRCP3411
C1109	~~0.01u~~	AC300	C	R	M	~~62~~		A,B	RRCP3411

RESISTOR

SYM	VALUE (Ω)	TOL	POWER (W)	FORM	PCBA	ASSY. NO	GROUP	REMARK
R824	7.15k	1%	1/16	C	M	41	A,B	1005
R825	10k	1%	1/16	C	M	40	A,B	1005
R826	5.1k	5%	1/16	C	M	43	A,B	1005
R827	51k	5%	1/16	C	M	44	A,B	1005
R828	10k	5%	1/16	C	M	37	A,B	1005
R829	10k	5%	1/16	C	M	37	A,B	1005
R830	51k	1%	1/16	C	M	42	A,B	1005
R831	1k	5%	1/16	C	M	39	A,B	1005
R832	10k	5%	1/10	C	M	25	A,B	1608
R903	0.82	5%	1	R	M	46	A,B	–
R906	22	5%	1/2	A	M	47	A,B	MOS
R907	220k	5%	2	R	M	58	A,B	–
R910	1k	5%	1/4	C	M	48	A,B	3226
R911	1.5k	5%	1/10	C	M	49	A,B	1608
R912	10k	5%	1/10	C	M	25	A,B	1608
R913	6.2k	1%	1/10	C	M	50	A,B	1608
R914	16k	1%	1/10	C	M	51	A,B	1608
R915	330k	1%	1/10	C	M	52	A,B	1608
R916	100k	1%	1/10	C	M	53	A,B	1608
R1100	1k	5%	1/10	C	M	22	A,B	1608
R1101	10k	5%	1/10	C	M	25	A,B	1608
R1102	1k	5%	1/10	C	M	22	A,B	1608
R1103	10k	5%	1/10	C	M	25	A,B	1608
R1104	1k	5%	1/10	C	M	22	A,B	1608
R1105	10k	5%	1/10	C	M	25	A,B	1608
R1106	1k	5%	1/4	C	M	54	A,B	3216
R1107	1.2k	5%	1/8	C	M	55	A,B	2125
R1108	2k	5%	1/10	C	M	38	A,B	1608
R1109	–	5%	1/10	C	M			1680
R1110	620	5%	1/8	C	M	56	A,B	2125
R1111	2k	5%	1/10	C	M	38	A,B	1680
R1112	560	5%	1/10	C	M	23	A,B	1680
R1113	1k	5%	1/10	C	M	22	A,B	1680

CONNECTOR

SYM	MODEL	FORM	GROUP	PCBA	ASSY. NO	REMARK
CN1A	B2B-XARK-1N	H	B	M	152	ROOM THERM
CN2A	B2B-XAKK-1	H	B	M	154	HEX-THERM
CN3A	B02B-XASK-1	H	B	M	155	DRAIN PUMP
CN4	B3P5-VH	H	A,B	M	160	POWER
CN5	B11B-CZHK-B-1	H	A,B	M	161	EEPROM
CN10	B05B-XARK-1	H	A,B	M	170	MOTION
CN7	B20B-PNDZS-1	H	B	M	168	S/MOTOR
CN25	B4B-XH-A	H	A,B	M	169	
CN9	B4B-XH-A-BK	H	A,B	M	162	HA
CN13	~~B2B-PH-K-S~~	~~H~~	~~A,B~~	~~M~~		~~TERM FUSE~~
CN11	S14B-CZHK-B-1	H	B	H	25	INDICATION
CN11A	B14B-PH-K-S	H	B	M	163	INDICATION
CN1101	B6B-PASK-1	H	A,B	M	166	H-LINK
CN1102	B4B-PASK-1	H	A,B	M	167	WIRED
CN12A	B8B-XASK-1	H	B	M	153	FAN MOTOR
CN16	B2B-XAEK-1N	H	A,B	M	165	FLOAT SW.
CN17	S05B-CZYK-B-1	H	B	H	26	EEPROM

IC

SYM	MODEL	FORM	GROUP	PCBA	ASSY. NO	REMARK
IC001	STR-W6051S	H	A,B	M	110	RREA5576
IC1	R5F104PKAFB	S	A,B	M	111	RREAP007
IC101	NJM7805DL1(TE1)	S	A,B	M	112	RREG5932
IC102	KIA431A-AT/P	R	A,B	M	113	RREA5209
IC200	RN5VD42C	S	A,B	M	114	RREA4144
IC401	S-24C32CI-J8T1U3	S	A,B	M	116	RREA5765
IC711	KID65003AF	S	B	M	117	RREA5528
IC722	KID65003AF	S	B	M	117	RREA5528
IC733	KID65003AF	S	A,B	M	117	RREA5528
IC801	NJM2903E	S	A,B	M	115	RREA5408

TRANSISTOR

SYM	MODEL	FORM	GROUP	PCBA	ASSY. NO	REMARK
Q101	2SC5810	C	A,B	M	120	RREG5145
Q203	DTC114EETL	C	A,B	M	119	RREG4882
Q651	NO USE	C		M		
Q722	DTC114EETL	C	A,B	M	119	RREG4882
Q801	RN1106	C	A,B	M	121	RREG4317
Q802	RN1105	C	A,B	M	122	RREG5128
Q850	2SD596	C	A,B	M	123	RREG8U68

DIODE

SYM	MODEL	FORM	GROUP	PCBA	ASSY. NO	REMARK
D101	KDS4148U	C	A,B	M	93	RREB5211
D531A	KDS184-RTK/P	C	A,B	M	92	RREB5212
D531B	KDS181-RTK/P	C	A,B	M	100	RREB5213
D402	KDS4148U	C	A,B	M	93	RREB5211
D722	1SS355	C	A,B	M	94	RREB4147
D821	KDS4148U	C	A,B	M	93	RREB5211
D822	1SS226	C	A,B	M	95	RREB5134
D823	1SS226	C	A,B	M	95	RREB5134
D901	D1NL40U	A	A,B	M	96	RREB5585
D904	D1NL20U	A	A,B	M	97	RREB4808
D905	D1NS6	A	A,B	M	98	RREB4822
D906	S3L20U-F	H	A,B	M	99	RREB5227
D907	KDS4148U	C	A,B	M	93	RREB5211
D908	EG01CV1	A	A,B	M	91	RREB4886
D909	D1NL20U	A	B	M	97	RREB4808
DB1	D2SB60A	H	A,B	M	128	RREB4602
ZD001	HZS16-2	A	A,B	M	127	RREB5144

COIL

SYM	MODEL	FORM	GROUP	PCBA	ASSY. NO	REMARK
L101	FBA04HA600	A	A,B	M	104	RRMH4184
L102	FBA04HA600	A	A,B	M	104	RRMH4184
L201	LEAD JUMPER	A	A,B	M	105	
L301	FBA04HA600	A	A,B	M	104	RRMH4184
L501	FBA04HA600	A	A,B	M	104	RRMH4184
L902	FBA04HA600	A	A,B	M	104	RRMH4184
L903	FBA04HA600	A	A,B	M	104	RRMH4184
L1101	FBA04HA600	A	A,B	M	104	RRMH4184
L1102	FBA04HA600	A	A,B	M	104	RRMH4184
NF1	SC-03-67J	H	A,B	M	106	RRMH3901
T001	RRMF4158(200V)	H	A,B	M	172	RRMH4158
T301	RRMF3959(UU9LF)	H	A,B	M	173	RRMF3959

SWITCH

SYM	MODEL	FORM	GROUP	PCBA	ASSY. NO	REMARK
SW501	KSD62	H	A,B	M	139	RRSH1700
SW502	SSSS912000	H	B	M	138	RRSG1605
SW503	SSSS912000	H	A,B	M	138	RRSG1605
SW504	SSSS919800	H	A,B	M	137	RRSG1633
SW505	EVQ11A09K	R	A,B	M	140	RRSA1673
SW1	SKHHLU	H	B	H	17	

LED

SYM	MODEL	FORM	GROUP	PCBA	ASSY. NO	REMARK
LD1	SLR-332DC	H	B	H	7	TIMER
LD2	LED-Y(YEL)	H	B	H	8	OPERATION
LD3		H	B	H		
LD5	SEL2710K(YEL)	R	A,B	M	145	
LD6	SEL2410E(GRN)	R	A,B	M	146	
LD200	SIR-34ST3F	H	B	H	10	

PHOTO COUPLER

SYM	MODEL	FORM	GROUP	PCBA	ASS. NO	REMARK
PC102	LTV-817S-TA1	S	A,B	M	107	RREG5797
PC103	LTV-817S-TA1	S	A,B	M	107	RREG5797
PC104	LTV-817S-TA1	S	A,B	M	107	RREG5797
PC105	LTV-817S-TA1	S	A,B	M	107	RREG5797
PC1101	LTV-817S-TA1	S	A,B	M	107	RREG5797
PC1102	LTV-817S-TA1	S	A,B	M	107	RREG5797

WIRES

SYM	MODEL	FORM	GROUP	PCBA	ASSY. NO	REM.
GRN1	G20TS-CAS5	BOARD IN	B	M	149	AWG20

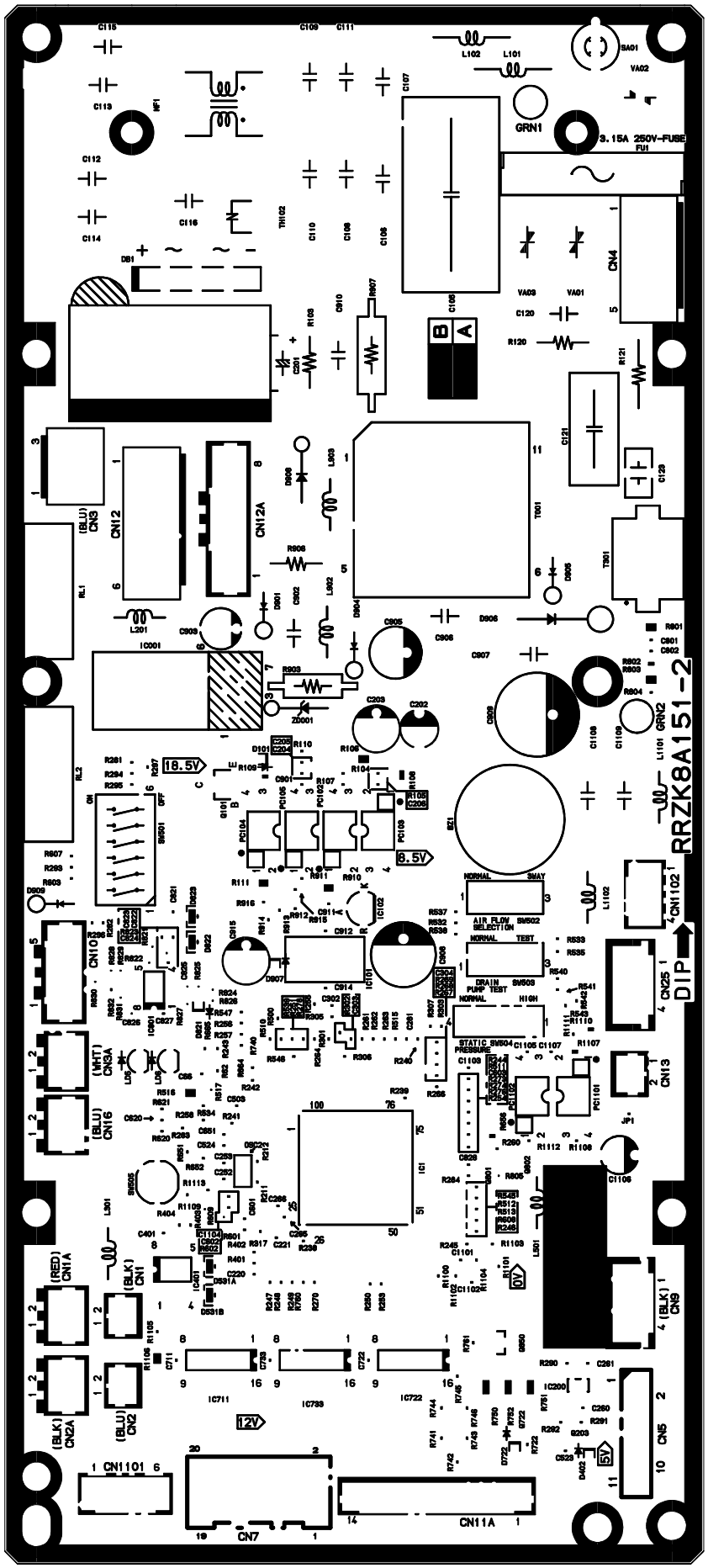
OTHER

SYM	MODEL	FORM	GROUP	PCBA	ASSY. NO	REMARK
BZ2	PS1720P02	H	B	H	19	BUZZER
FUSE	3.15A-F-WE	H	A,B	M	135	FUSE
SA01	RA-102M-C6-Y	R	A,B	M	142	SURGE PROTECTOR
VA01	450NR12D-KO-TB5	H	A,B	M	125	SURGE PROTECTOR
VA02	450NR12D-KO-TB5	H	A,B	M	125	SURGE PROTECTOR
VA03	450NR12D-KO-TB5	H	A,B	M	125	SURGE PROTECTOR
TH102	SD2-08LCS	H	A,B	M	175	POWER THERMISTOR
IRR	GP1UM281K	H	B	H	6	IR RECEIVER
OSC2	NXS3215SA	C	A,B	M	133	RREV5580
JP1	CHIP JUMPER	C	A,B	M	103	1608
RL2	FTR-F3-RY	H	B	M	108	

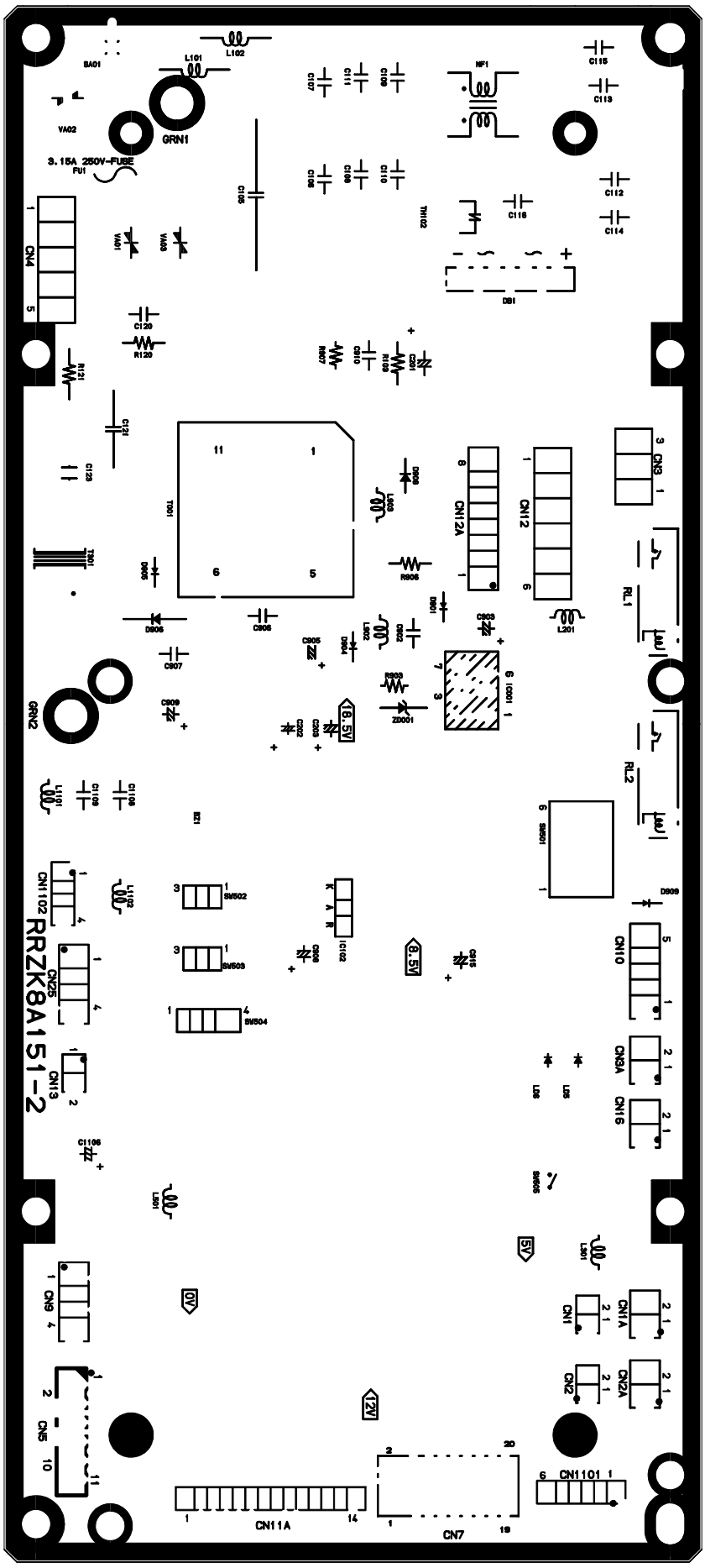
PRINTED WIRING BOARD LOCATION DIAGRAM

■ RAI-25RPE, RAI-35RPE

Main board [component side]

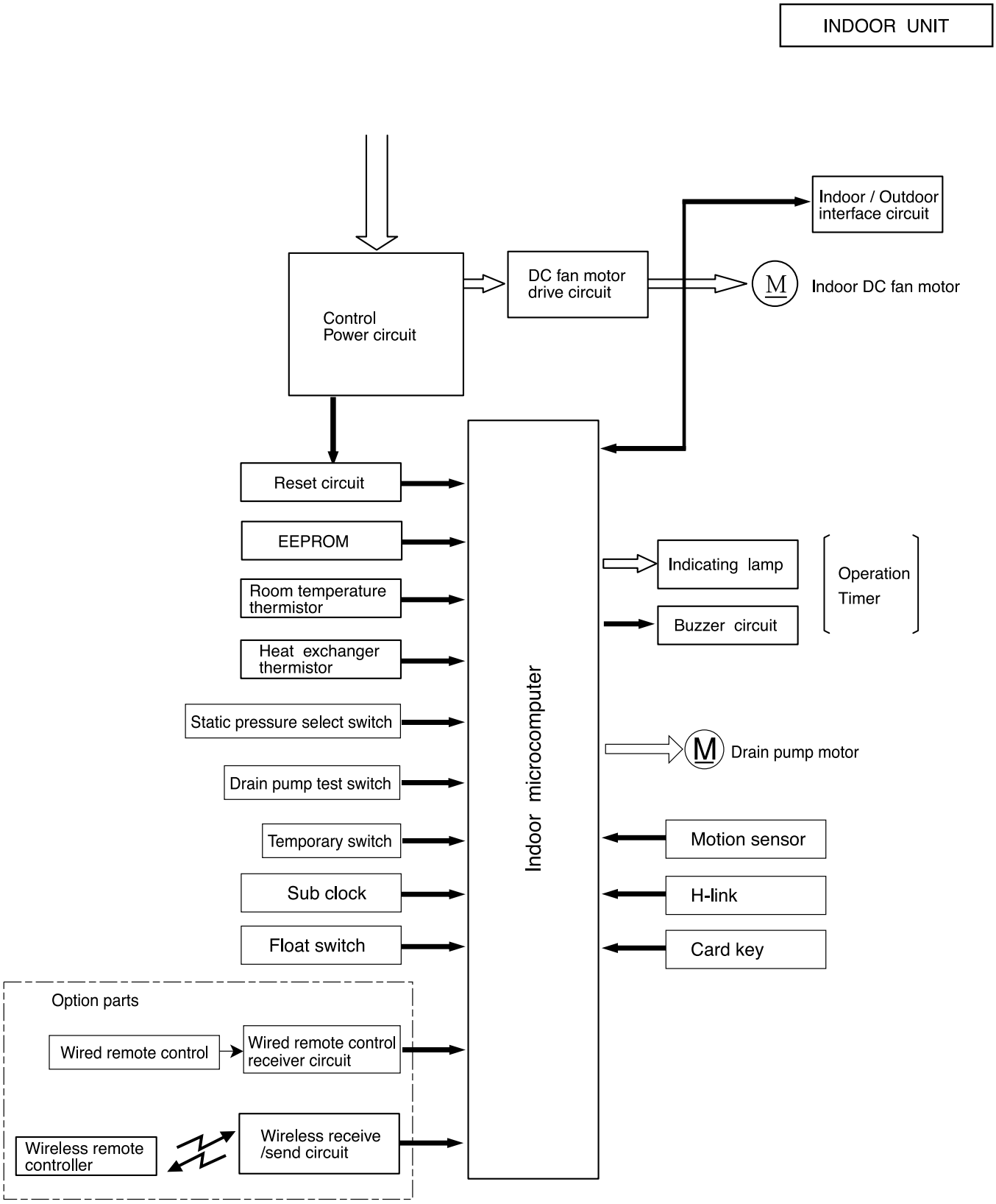


Main board [solder side]

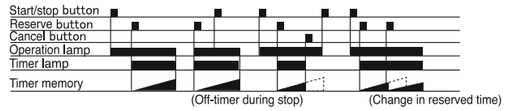
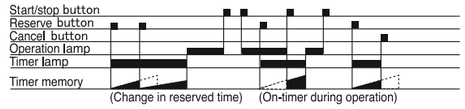
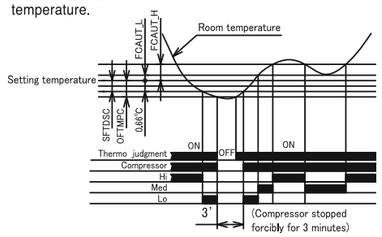
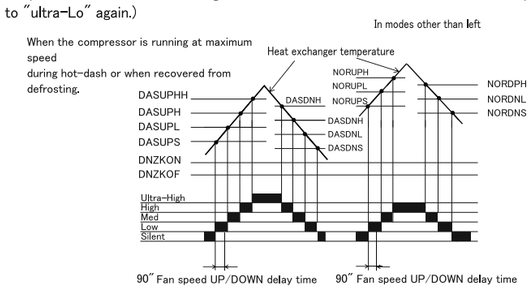
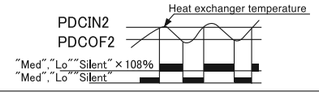


BLOCK DIAGRAM

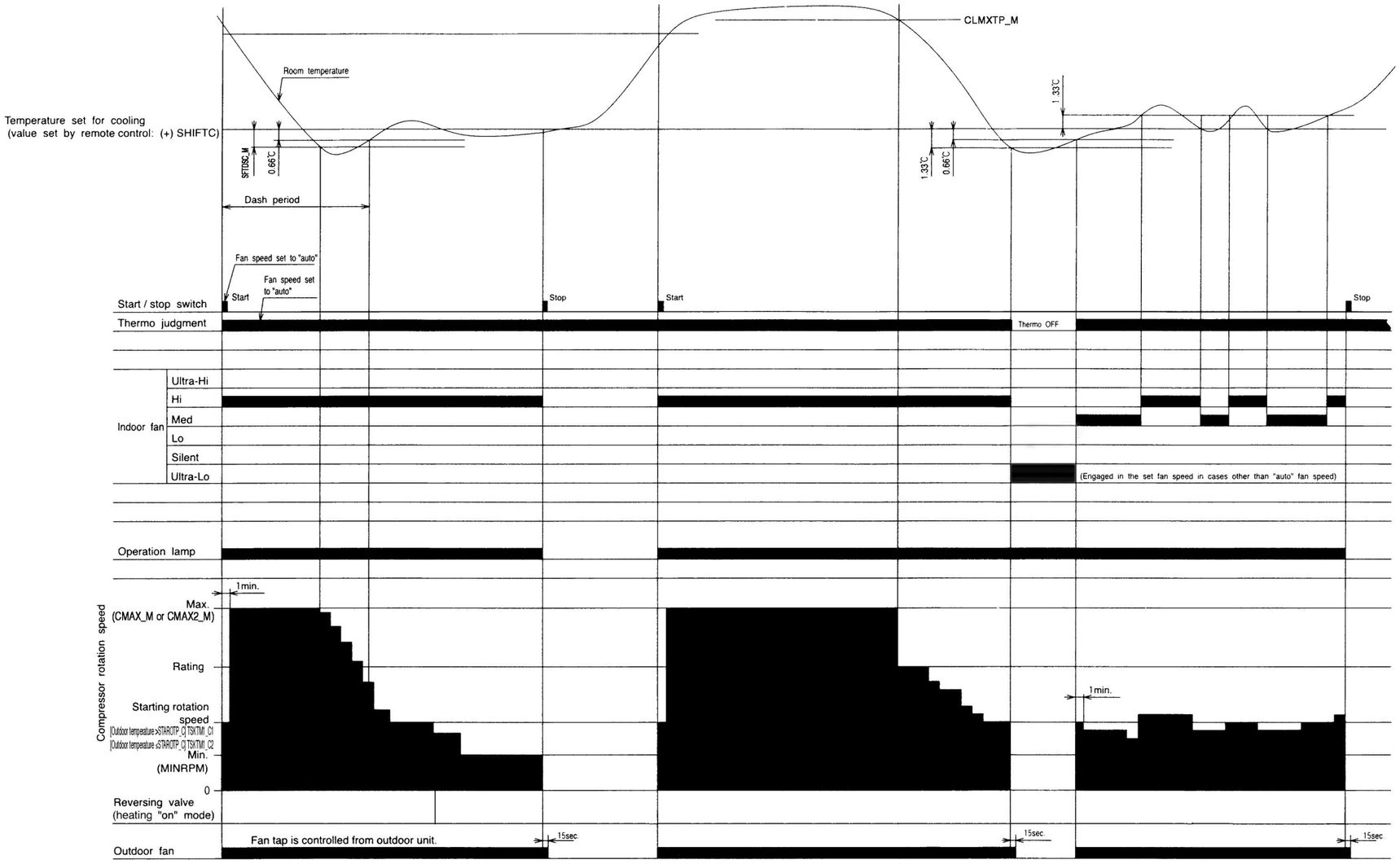
MODEL RAI-25RPE
RAI-35RPE



BASIC MODE

Operation mode		Fan	Cooling	Dehumidifying	Heating	Auto
Basic operation of start/stop button						
Timer functions	Off-timer					
	On-timer					
Fan speed mode (indoor fan)	Auto		Changes from "Hi" to "Med" or "Lo" depending on room temperature.  1. Runs at "Hi" until room temperature reaches to "setting temperature-SFTDSC" after operation is started. 2. Runs at "ultra-Lo" when thermo is off.		Set to "ultra-Lo","Silent","Lo","Med","Hi","ultra-Hi" or "stop" depending on the room temperature, time and heat exchanger temperature. Set to "stop" if the heat exchanger temperature is "DNZKOF" during Thermo OFF.(When reach at "DNZKON", fan speed set to "ultra-Lo" again.) 	Operating mode is judged by room temperature. (1) Judging by room temperature (Initial judgement) (a) Conditions for judgment (any of the followings). ・ When auto operation is started after the previous auto mode operation. ・ When auto operation is started after the previous manual mode operation. ・ When the operating mode is switched to auto while operating at manual mode. (b) Judging method ・ [Cooling] : Room temperature ≧ Remote controller setting ・ [Heating] : Room temperature < Remote controller setting [Room temperature setting of remote controller] — Cooling / Heating (2) Judging by room temperature (continuous judgement) (a) Judging condition • Operating mode will be judge again after auto mode interval time (1) 1st interval [auttmn1_8u] (2) 2nd interval [auttmn2_8u] (3) 3rd and next interval [auttmn3_8u] (b) Judging method • Judging method will follow as below • Final set temperature is remote controller setting including shift value [Current operation is COOLING] • Room temperature ≤ Final set temperature - [nwautw_8u], change to HEATING • Room temperature > Final set temperature - [nwautw_8u], continue in COOLING [Current operation is HEATING] • Room temperature ≥ Final set temperature + [nwautc_8u], change to COOLING • Room temperature > Final set temperature + [nwautc_8u], continue in HEATING
	Hi	Operates at "Hi" regardless of the room temperature.	Set to "ultra-Hi" when the compressor runs at cold dash mode speed, and to "Hi" in other modes. Runs at "ultra-Lo" when thermo is off.		Set to "ultra-Lo","Silent","Lo","Med","Hi","ultra-Hi" or "stop" depending on the room temperature, time and heat exchanger temperature. Set to "stop" if the heat exchanger temperature is "DNZKOF" during Thermo OFF.(When reach at "DNZKON", fan speed set to "ultra-Lo" again.) Set to"ultra-Hi" when the compressor is running at maximum speed during hot dash or when recovered from defrosting.	
	Med	Operates at "Med" regardless of the room temperature.	Operates at "Med" regardless of the room temperature. Runs at "ultra-Lo" when thermo is off.		Set to "ultra-Lo","Silent","Lo","Med","Hi","ultra-Hi" or "stop" depending on the room temperature, time and heat exchanger temperature. Set to "stop" if the heat exchanger temperature is "DNZKOF" during Thermo OFF.(When reach at "DNZKON", fan speed set to "ultra-Lo" again.)	
	Lo	Operates at "Lo" regardless of the room temperature.	Operates at "Lo" regardless of the room temperature. Runs at "ultra-Lo" when thermo is off.	Set to "Lo" in modes other than when the compressor stops.	Set to "ultra-Lo","Silent","Lo","Med","Hi","ultra-Hi" or "stop" depending on the room temperature, time and heat exchanger temperature. Set to "stop" if the heat exchanger temperature is "DNZKOF" during Thermo OFF.(When reach at "DNZKON", fan speed set to "ultra-Lo" again.) The fan speed is controlled by the heat exchanger temperature; the overload control is executed as in the following diagram: 	
	Silent	Operates at "Silent" regardless of the room temperature.	Operates at "Silent" regardless of the room temperature. Runs at "ultra-Lo" when thermo is off.	Set to "Silent" in modes other than when the compressor stops.		
Basic operation of temperature controller		Performs only fan operation at the set speed regardless of the room temperature. 	See page 71.	See page 75.	See page 77.	Follow basic cooling or heating operation

Basic Cooling Operation



Notes:

(1) Cool dash is started when the operation is started at fan speed “AUTO” or “HI” or when the fan speed is changed to “AUTO” or “HI” during cooling operation, and when the compressor speed (P item) reaches (CMAX_M or CMAX2_M) or higher.

(2) The maximum compressor speed period during cool dash is ☒nished.
   1 When 25 minutes have elapsed after cool dash was started.
   2 When the room temperature reaches the cooling set temperature -1°C (including cooling shift) and then becomes lower than the preset temperature by 0.66°C after the steady speed period
   3 When thermo is OFF.
   (If cool dash ☒nished in the above 1, the compressor does not go through the steady speed period but it starts fuzzy control.)

(3) The thermo OFF temperature during cool dash is cooling set temperature (including cooling shift) -3°C. After thermo OFF, cool dash is ☒nished and fuzzy control starts.

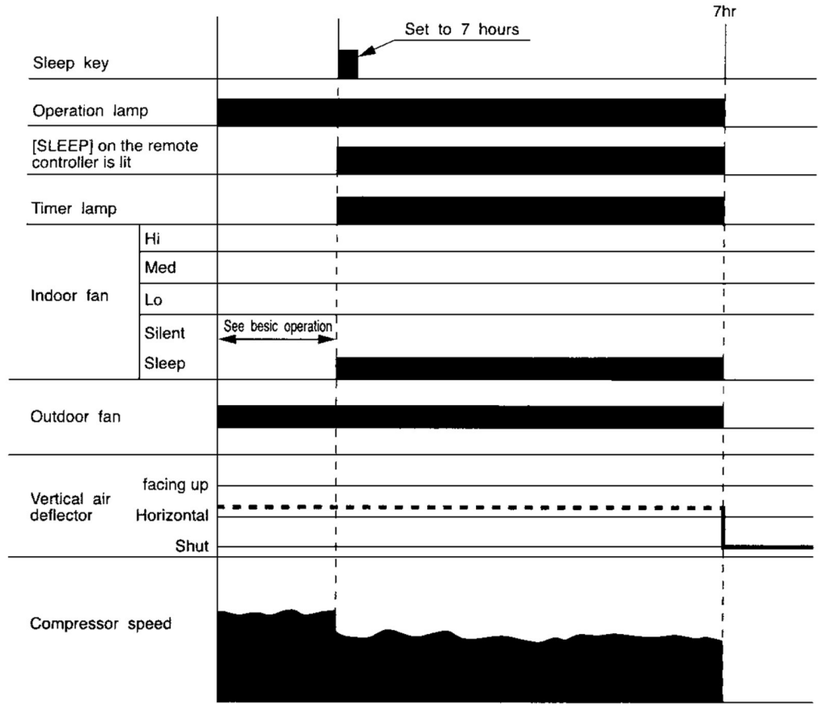
(4) The compressor minimum ON time and minimum OFF time is 3 minutes.

(5) The time limit for which the maximum compressor speed (CMAX_M or CMAX2_M) during normal cooling can be maintained is less than 60 minutes when the room temperature is less than CLMXTP_M: it is not provided when the room temperature is CLMXTP_M or more.

(6) Compressor speed is determined by instruction sent from indoor unit and corrected by outdoor unit according to such factors as capacity, fan speed, number of units being operated, outdoor temperature, discharge pressure and etc.

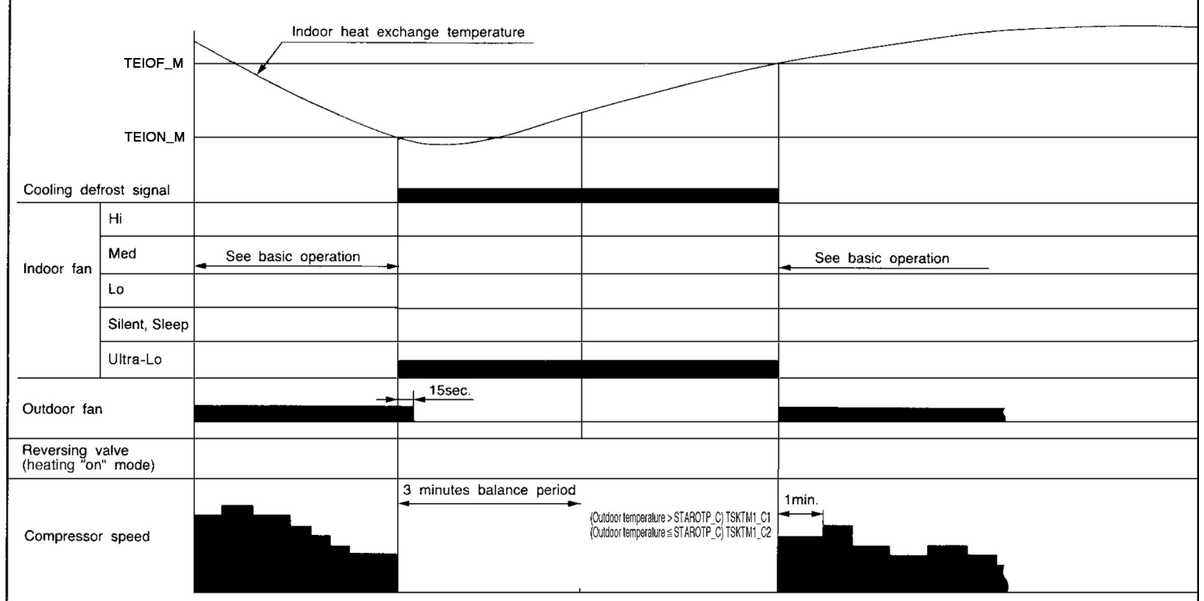
(7) If another indoor unit is doing heating operation, cooling operation cannot be done.

Cooling Sleep Operation

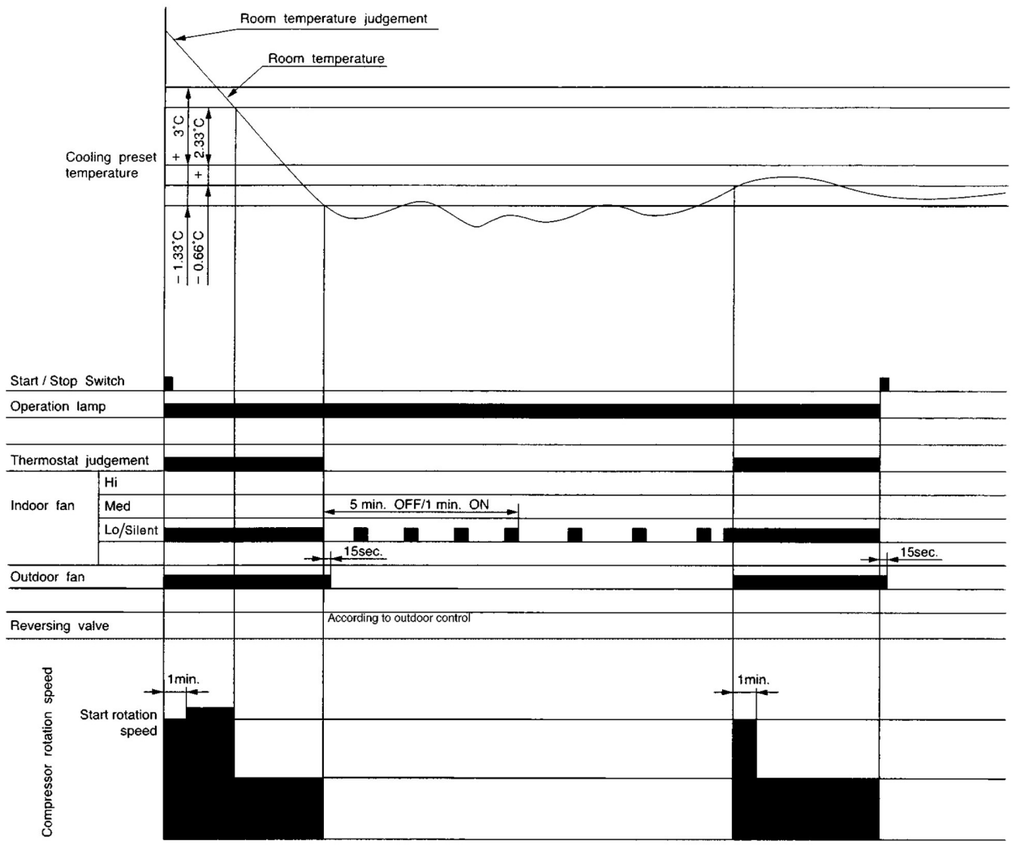


Notes.
(1) The sleep operation starts when the sleep key is pressed.
(2) When the sleep key is set, the indoor fan is set to "sleep silent" (FCSOY_M).
(3) The indoor fan speed does not change even when the fan speed mode is changed.
(4) If the set time is changed during sleep operation, all data including set temperature, time, etc. is cleared and restarted.
(5) If sleep operation is canceled by the cancel key or sleep key, all data is cleared.
(6) If the position of air deflector is being operated using remote control, the operation will be performed at any desired position of air deflector.

Cooling Defrost



Dehumidifying



Notes:

(1) The indoor fan is operated in the "Lo" or "Silent" mode, OFF for 5 minutes and ON for 1 minute, repeatedly according to the humidity judgement when the thermostat is turned OFF.

(2) The commpressor is operated forcedly for 3 minutes after operation is started.

(3) The minimum ON time and OFF time of the compressor are 3 minutes.

(4) At the start of operation, the thermostat will be off when room temperature ≦ setting temperature −1.33°C; the thermostat will be on when room temperature ≧ setting temperature −0.66°C.

(5) The following procedure is performed to prevent excessive cooling during operation other than start. However, this procedure applies only when the thermostat is intermittent:

· Whether THERMO ON is to continue or not depends on the thermal condition when the 3-minute forced operation ceases.

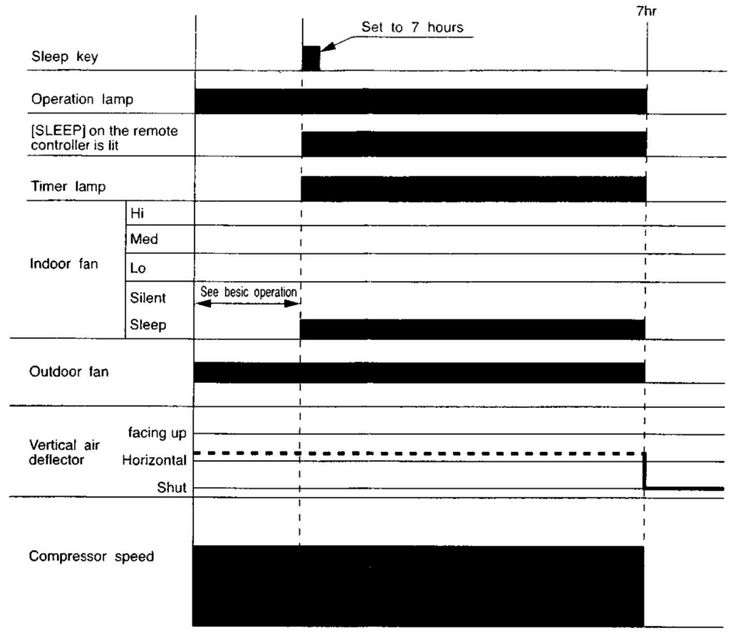
① "THERMO ON continues" when room temperature ≧ setting temperature +1°C: (The THERMO operation value is usually the same as that at "start of operation")

② "Forced THERMO OFF" when room temperature < setting temperature +1°C: (The same THERMO operation value as that at "start of operation" is usually used for recovery)

Therefore, if the air-conditioner is stabilized under this thermal condition, it will enter intermittent operation, which is "3-minute operation/3-minute stop".

(6) Compressor speed is determined by instruction sent from indoor unit and corrected by outdoor unit according to such factors as capacity, fan speed, number of units being operated, outdoor temperature, etc.

Dehumidifying Sleep Operation



Notes:

(1) The sleep operation starts when the sleep key is pressed.

(2) When the sleep key is set, the indoor fan is set to "sleep silent" (FDOY_M).

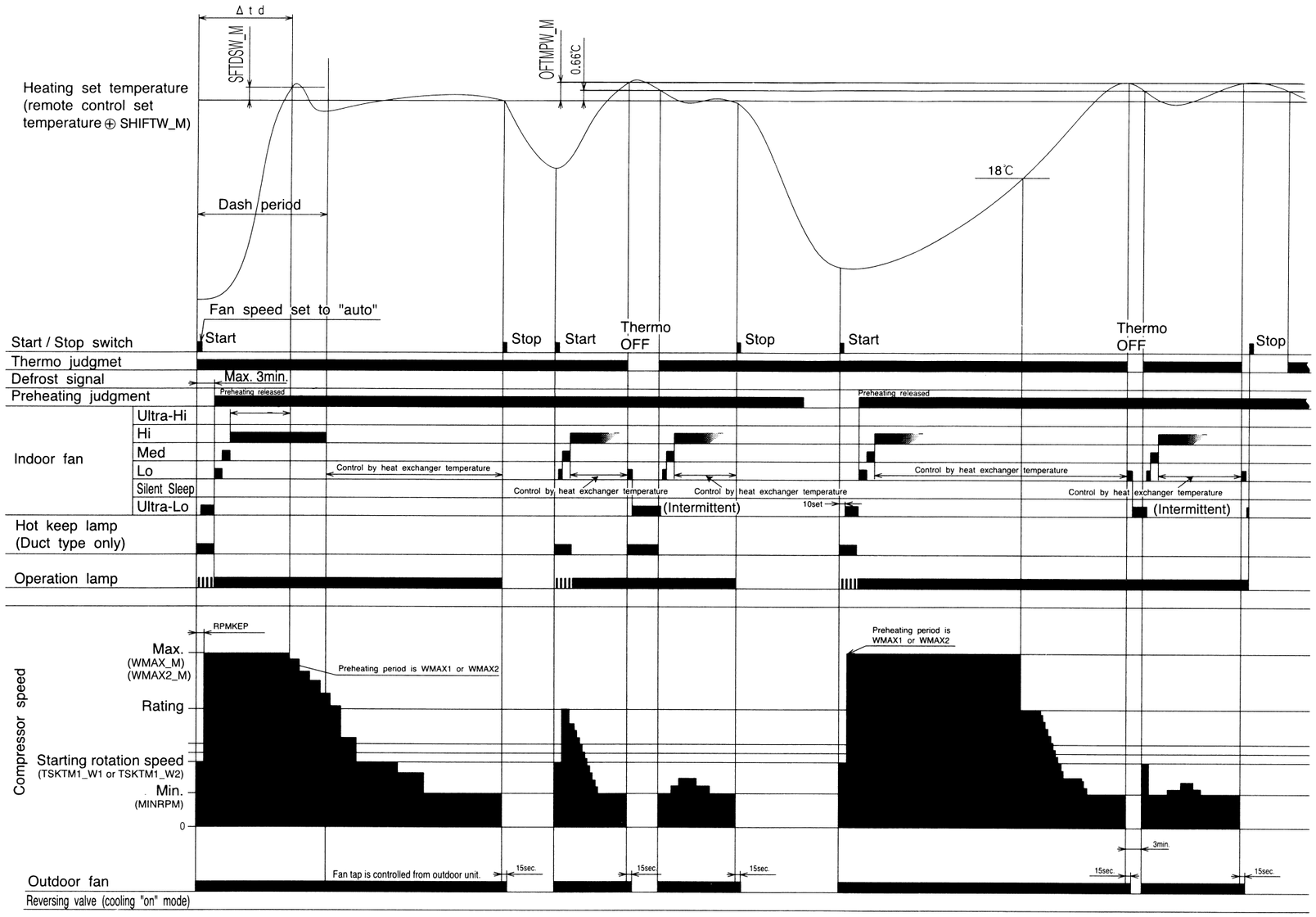
(3) The indoor fan speed does not change even when the fan speed mode is changed.

(4) If the set time is changed during sleep operation, all data including set temperature, time, etc. is cleared and restarted.

(5) If sleep operation is canceled by the cancel key or sleep key, all data is cleared.

(6) If the position of air deflector is being operated using remote control, the operation will be performed at any desired position of air deflector.

Basic Heating Operation



Notes:

(1) Hot Dash is started when the operation is started at fan speed “AUTO” or “HI” or when the fan speed is changed to “AUTO” or “HI” during heating operation, and when the compressor speed (P item) reaches (WMAX_M or WMAX2_M) or higher with the room temperature at 8℃ or less and outdoor temperature at 10℃ or less.

(2) The maximum compressor speed period during hot dash is finished (1) when the room temperature reaches the heating set temperature (including heating shift) plus SFTDSW_M or (2) when the thermo is off.

(3) The thermo OFF temperature during hot dash is heating set temperature (including heating shift) plus 3℃. After thermo OFF, hot dash finishes, and PI control starts.

(4) The compressor minimum ON time and minimum OFF time is 3 minutes.

(5) The time limit for which the maximum compressor speed (WMAX_M or WMAX2_M) during normal heating (except for hot dash) can be maintained is less than 120 minutes when the room temperature is 18℃ or more; it is not provided when the room temperature is less than 18℃ and outdoor temperature is less than 4℃.

(6) The operation indicator will blink every second during initial cycle operation, preheating, defrosting (including balance time after defrost is finished), or auto fresh defrosting. However, with duct type models, operation indicator does not blink, but Hot Keep indicator will light. And Hot Keep indicator will also light in “Thermo OFF” mode.

(7) For preheating judgment, preheating starts if the heat exchange temperature is lower than YNEOF_M and is cancelled if the heat exchange temperature is YNEOF_M plus 0.33℃ or higher at the start of operation using the START / STOP button.

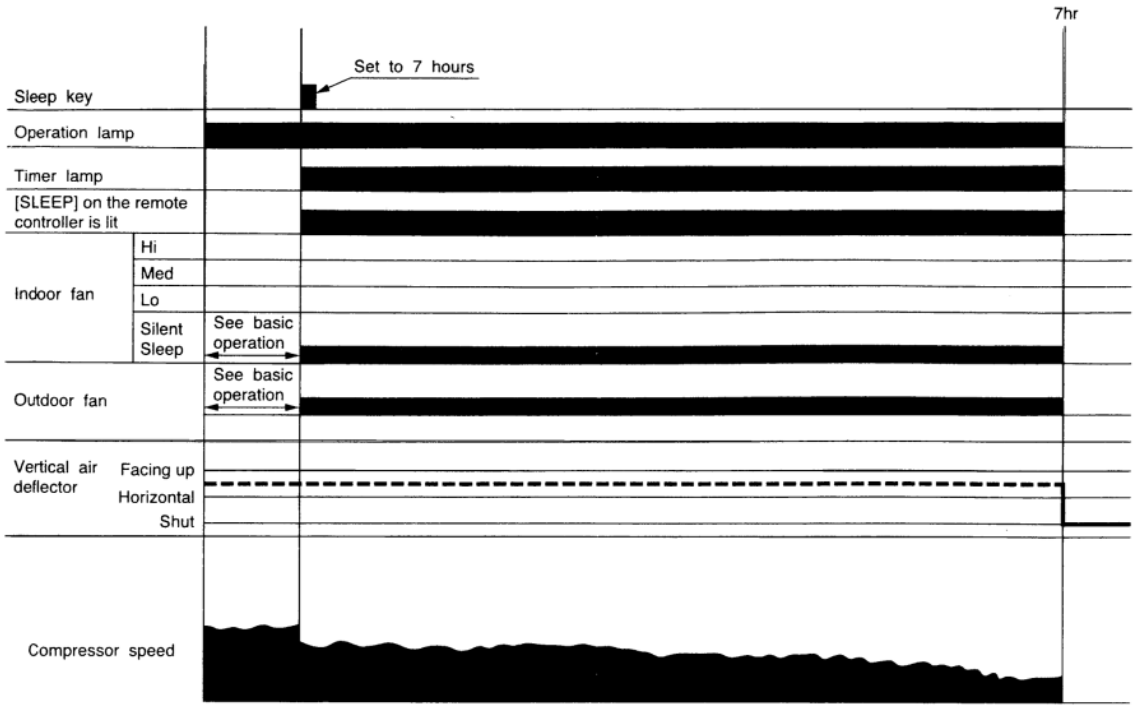
(8) If the room temperature falls to less than 18℃ in the "Ultra-Lo" mode, the indoor fan stops. When the room temperature is 18℃+0.33℃ or more, the ultra-Lo operation restarts. However, the ultra-Lo operation during preheating or preheating after defrosting does not stop if the room temperature is less than 18℃.

(9) Compressor speed is determined by instruction sent from indoor unit and corrected by outdoor unit according to such factors as capacity, fan speed, number of units being operated, outdoor temperature, discharge pressure etc.

(10) If another indoor unit is doing cooling operation, dehumidifying operation or fan operation, heating operation cannot be done.

(11) Indoor fan will reduce 1 step lower if heat exchanger thermistor sense lower temperature than default setting. Indoor fan resume to initial setting once heat exchanger thermistor sense above than default setting.

Heating Sleep Operation



Notes:

(1) The sleep operation starts when the sleep key is pressed.

(2) When the sleep key is set, the indoor fan is set to "Sleep Silent" (FWSOY_M).

(3) The indoor fan speed does not change even when the fan speed mode is changed.

(4) When defrosting is to be set during sleep operation, defrosting is engaged and sleep operation is restored after defrosting.

(5) If the set time is changed during sleep operation, all data including set temperature, time, etc. is cleared and restarted.

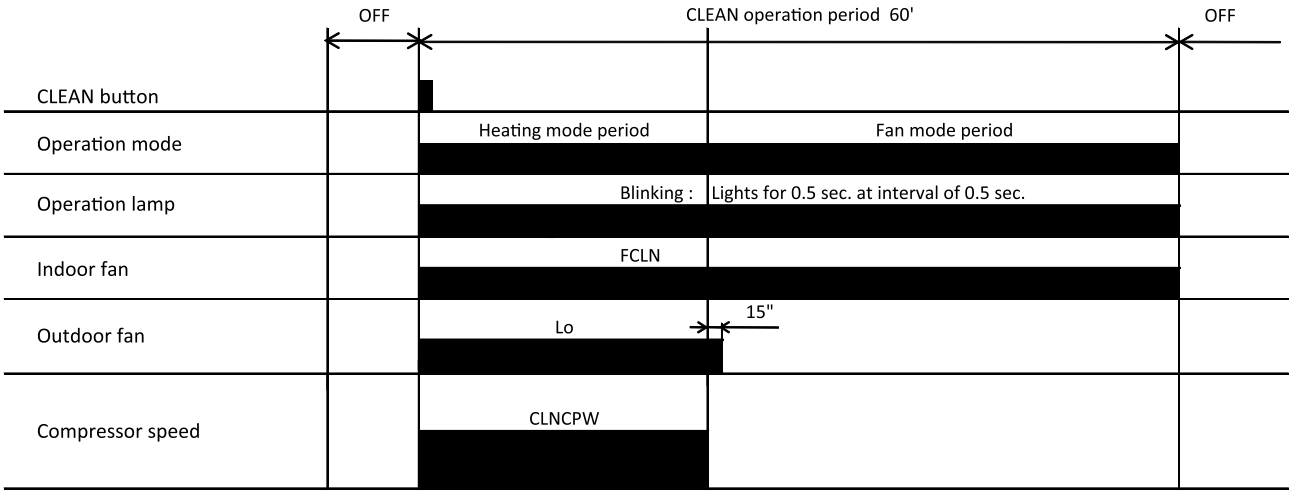
(6) If sleep operation is canceled by the cancel key or sleep key all data is cleared.

(7) If the position of air deflector is being operated using remote control, the operation will be performed at any desired position of air deflector.

NOTE:

1. Refer to the PWRITE-ZU data for the constats expressed by capital alphabet letters in the drawing.

Clean Operation

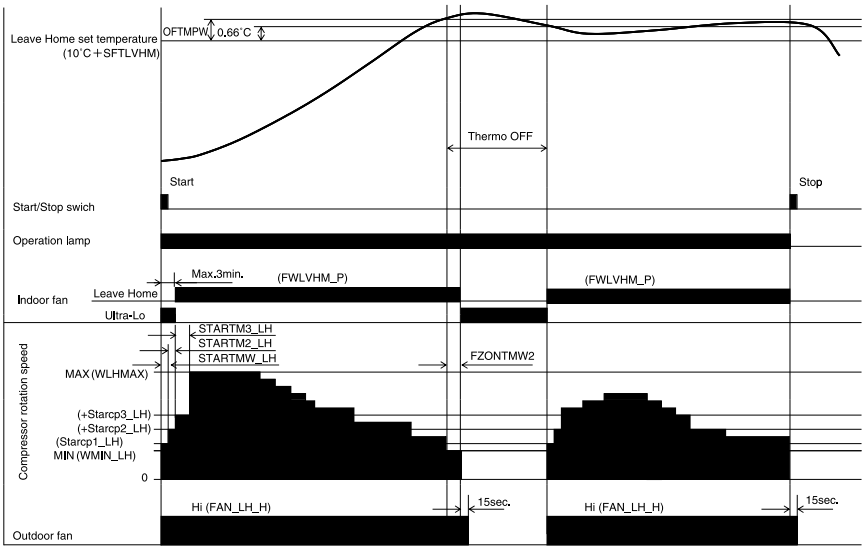


Notes :

(1) During CLEAN operation period, heating mode will change to fan mode when HEX temparature is "CLNEVP" or more except force 3 minutes operation.

(2) For multi connections, CLEAN operation is limited to fan mode.

Leave Home



Notes:

Perform Leave Home operation according to the following control contents.

① Operation mode : Heating

② Temperature set : 10˚C

③ Temperature setting correction shift : + 『SFTLVHM』

④ Indoor fan : 『FWLVHM_P』

⑤ Outdoor fan : 『FAN_LH_H』

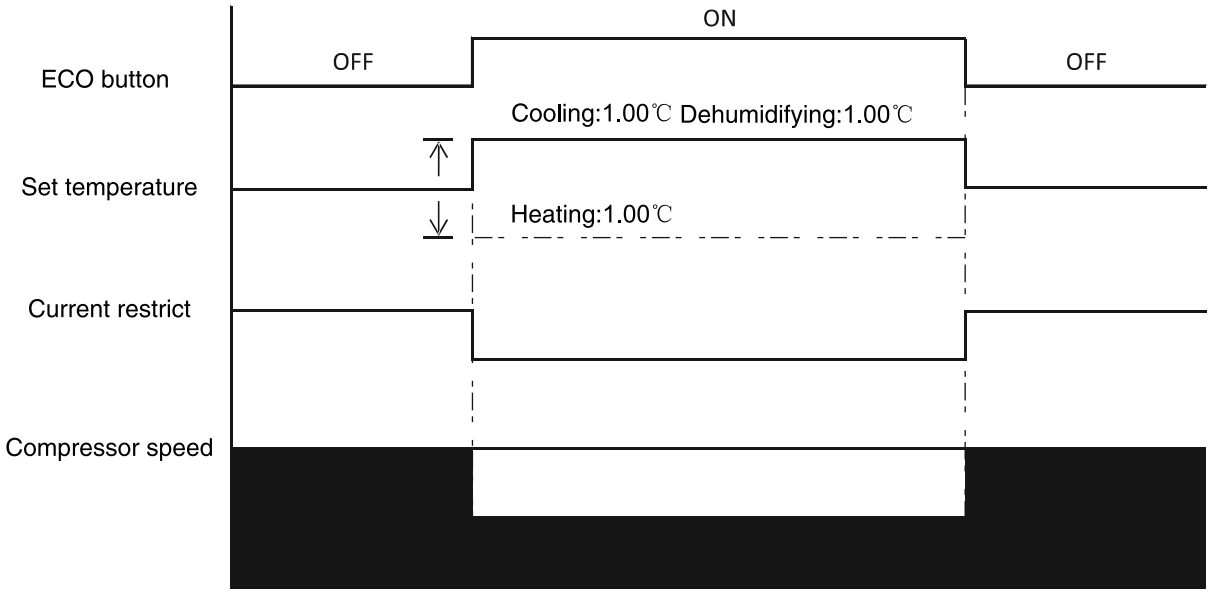
⑥ Compressor start control : Set the start control using the special value for the Leave Home mode.

⑦ Compressor rotation speed : Upper limit speed by fuzzy control 『WLHMAX』
Lower limit speed by fuzzy control 『WMIN_LH』

⑧ Operation lamp : The timer lamp lights up when the timer for the desired number of days is set.

※ The vertical air deflection plate is initially operated when the Leave Home mode is activated; this serves as a notification that the Leave Home mode has been set.

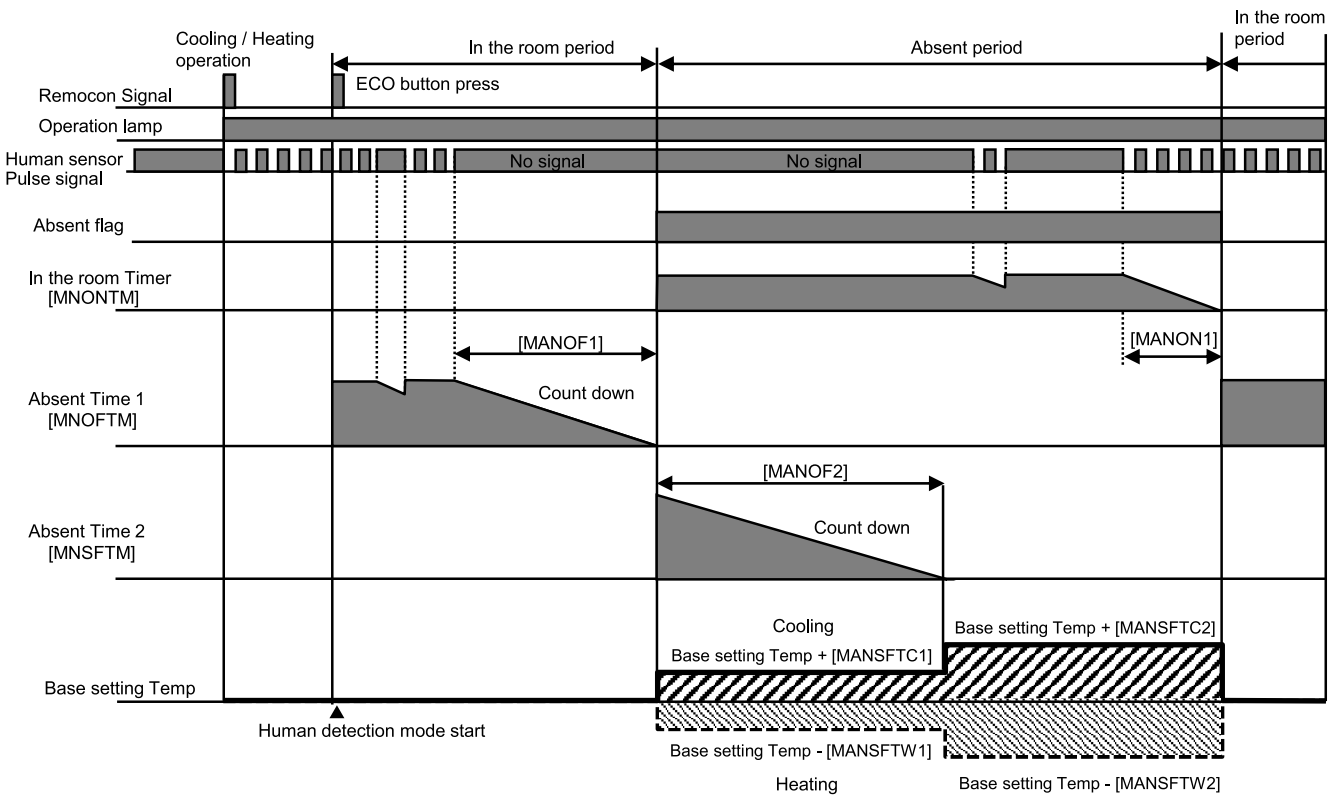
ECO



Notes:

- Can't set POWERFUL and ECO at the same time.
- During FAN operation,can't set ECO.

ECO Operation (With Motion Sensor)



Notes :

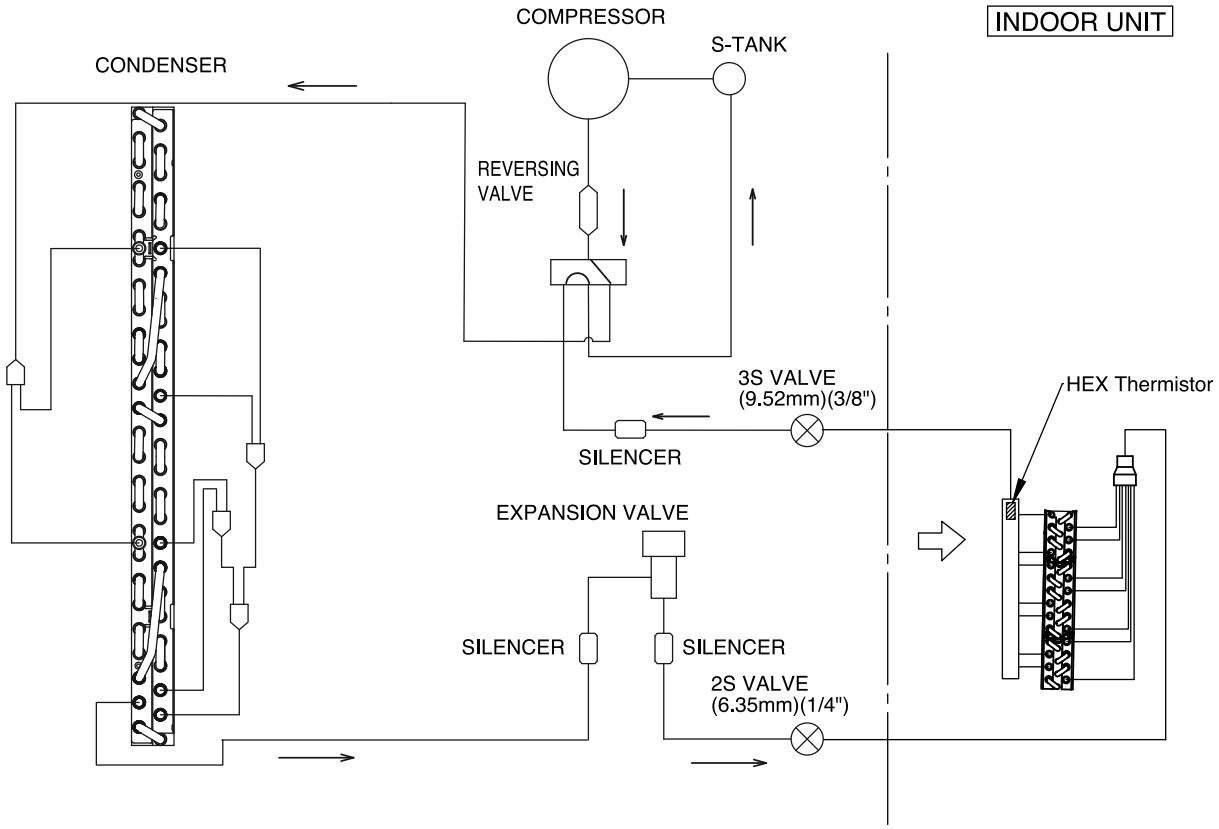
1. ECO and POWERFUL cannot operate at the same time
2. ECO is not available during FAN operation.

REFRIGERATING CYCLE DIAGRAM

RAI-25RPE/(RAC-25NPE)
RAI-35RPE/(RAC-35NPE)

COOLING, DEHUMIDIFYING, DEFROSTING

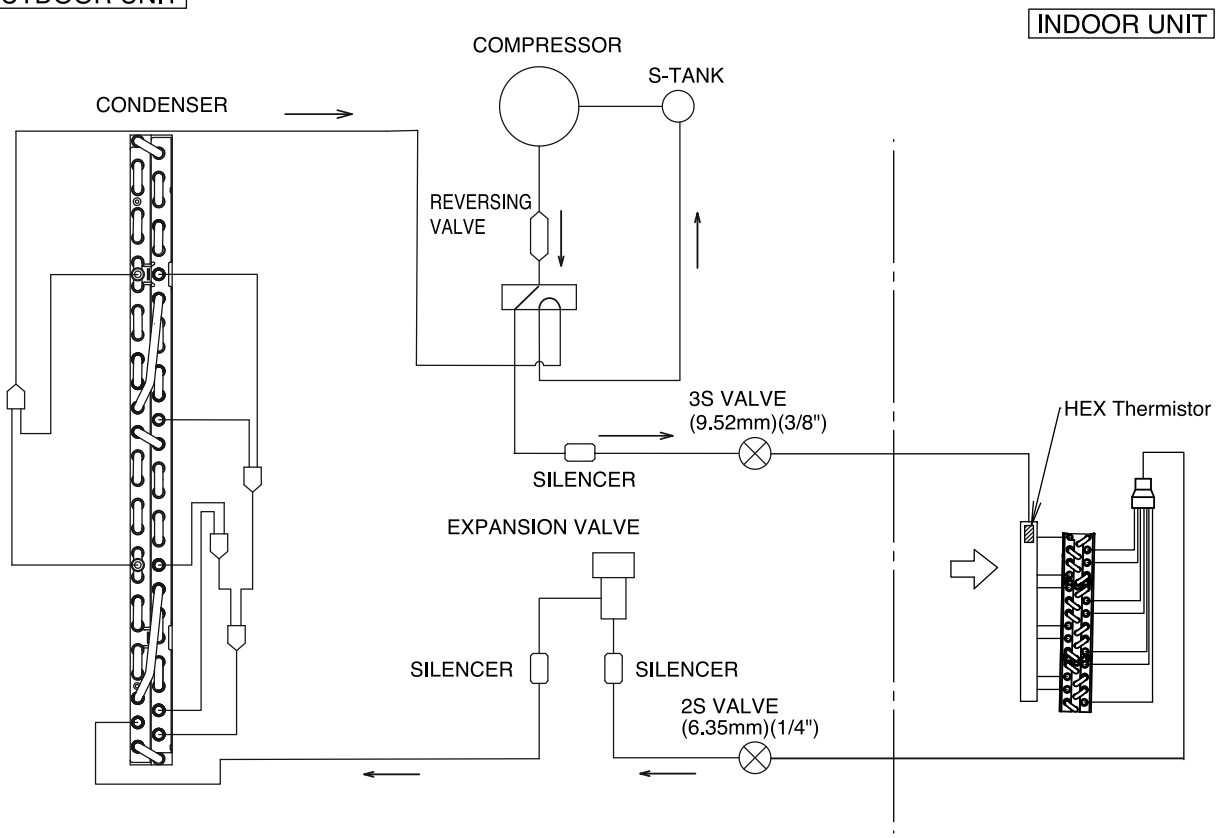
OUTDOOR UNIT



RAI-25RPE/(RAC-25NPE)
RAI-35RPE/(RAC-35NPE)

HEATING

OUTDOOR UNIT



SERVICING

- CONTENTS -

1. Servicing

⚠ DANGER

Use the specified refrigerant (R32), an odourless flammable refrigerant to the outdoor unit in the refrigerant cycle. Do not charge the unit with materials other than R32, such as hydrocarbon refrigerants (propane, etc.), oxygen, flammable gases (acetylene, etc.) or poisonous gases when installing, maintaining and moving the unit. Contamination of these are extremely dangerous and may cause an explosion, a fire, and an injury.

1.1 4-Way Cassette (Compact) Type

⚠ WARNING

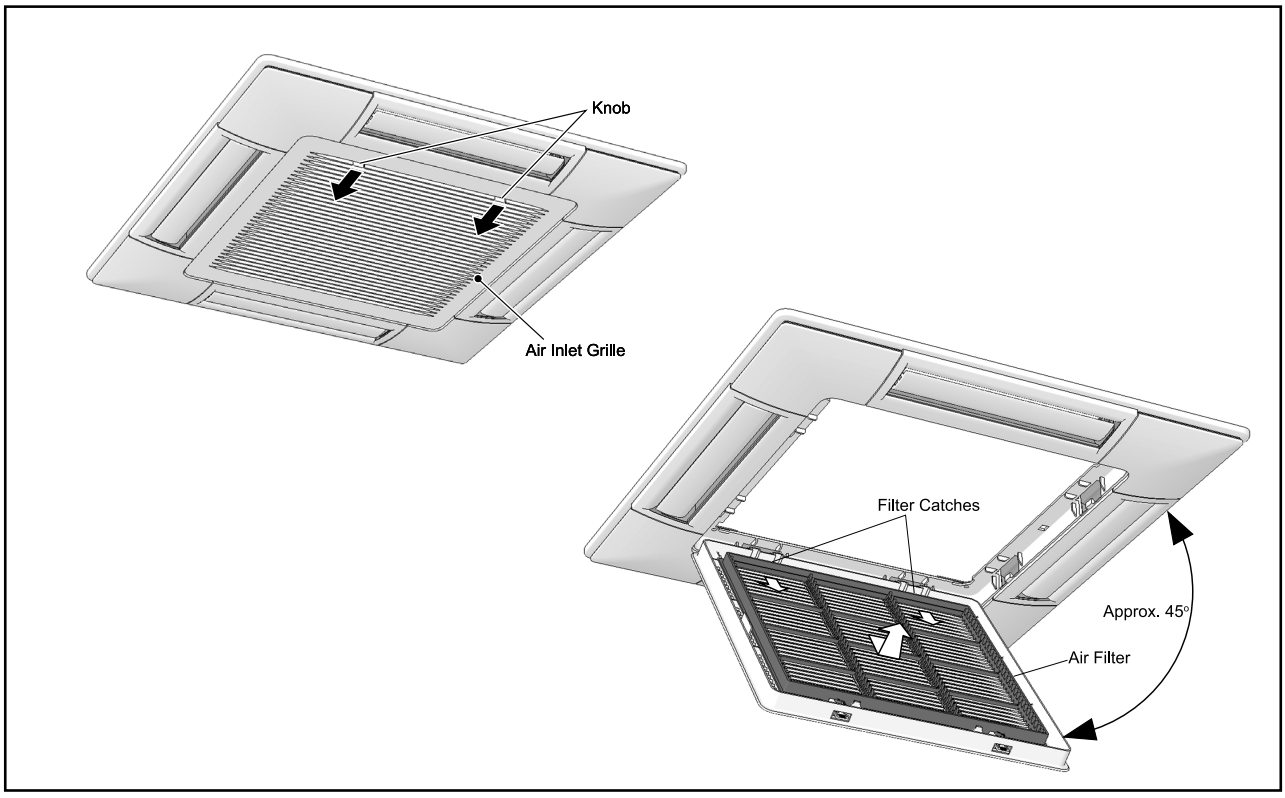
TURN OFF all power source switches.

1.1.1 Removing Air Filter and Air Inlet Grille

(1) The air filter is attached to the inside of the air inlet grille. While sliding the knobs on both sides of the air inlet grille in the arrow directions, open the air inlet grille.

(2) Push the air filter toward the arrow direction to remove from filter catches. Remove air filter from the air inlet grille.

(3) Open the air inlet grille at an approximately 45° angle from the air panel surface. Tilting the air inlet grille, lift it up to draw it forward.



NOTE:
If for some reason the angle of the louvers is changed during air filter replacement/cleaning, adjust the louver angle in auto swing mode.

⚠WARNING

TURN OFF all power source switches.

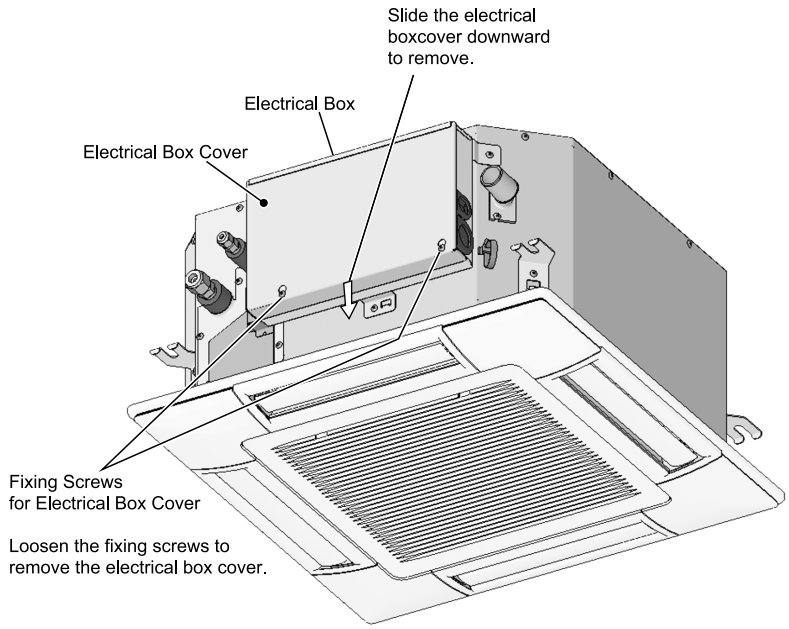
⚠CAUTION

Take care not to drop the electrical box cover.

1.1.2 Removing Electrical Box Cover

(1) The electrical box appears when opening the air inlet grille. Loosen 2 fixing screws for the electrical box cover and open the electrical box.

Tool	Phillips Screwdriver



NOTE:

The electrical box is placed on the outside of the unit so that the air inlet grill does not need to be opened. Open the grid ceiling or access door to remove electrical box cover.

⚠WARNING

TURN OFF all power source switches.

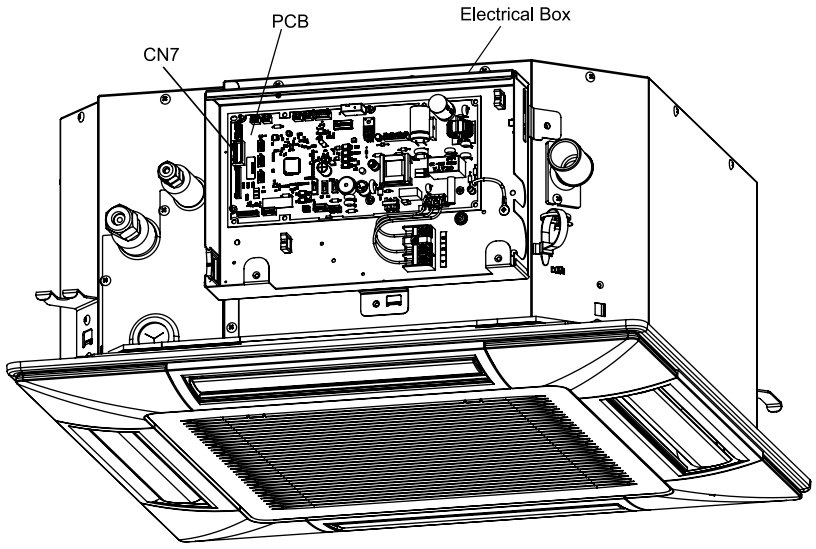
1.1.3 Removing Optional Air Panel

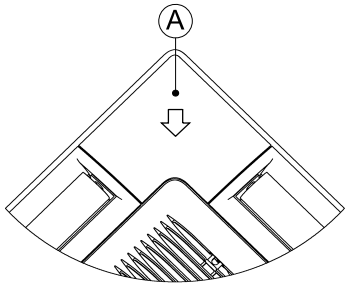
(1) Remove the auto swing motor connector (CN7) from PCB.

(2) Remove the corner pocket covers.

The corner pocket covers can be removed by pulling "A" part toward the arrow direction in the figure below.

Tool	Phillips Screwdriver

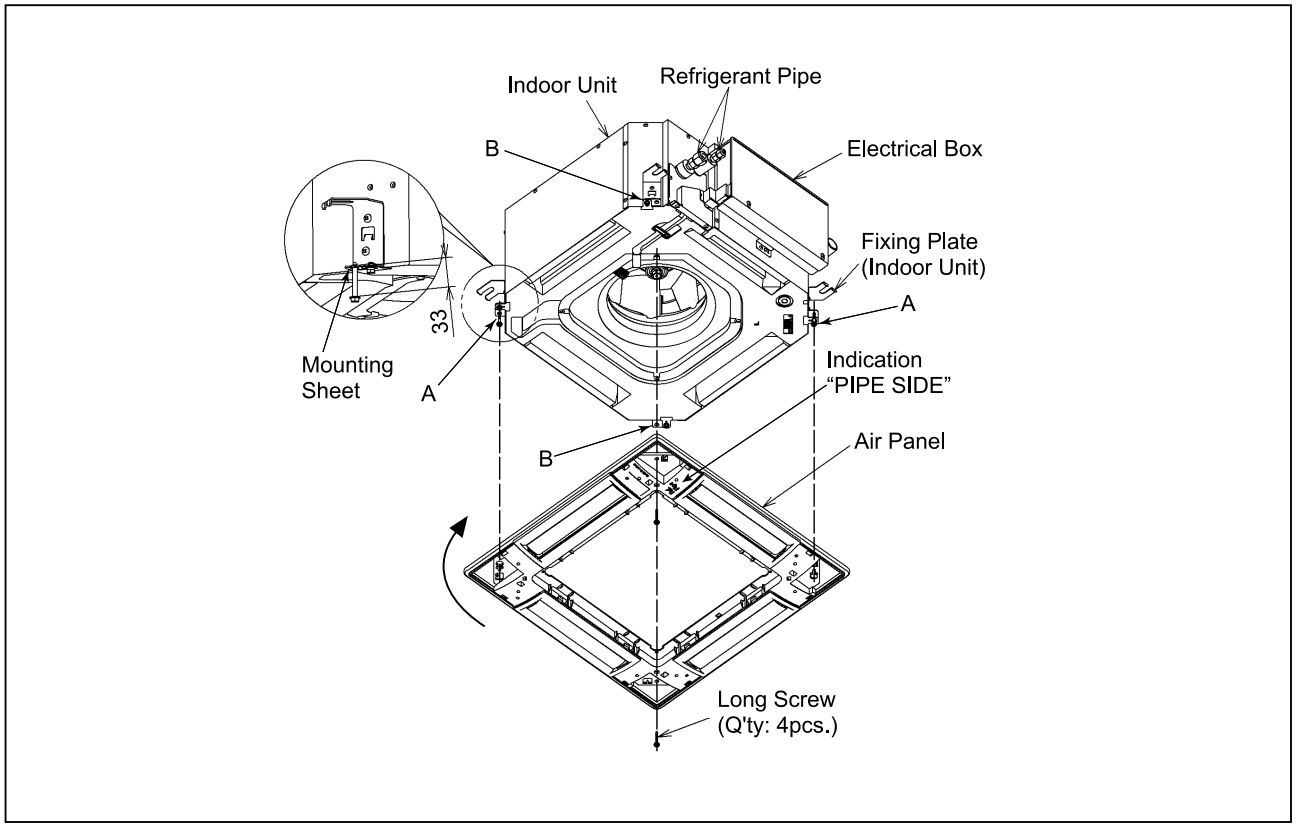




(4-Way Cassette (Compact) Type)

(3) Remove the long screws of A at the air panel. Loosen the long screws of B and rotate the air panel to arrow direction to remove the air panel.

Tool	Phillips Screwdriver



⚠WARNING

TURN OFF all power source switches.

1.1.4 Removing Turbo Fan and Fan Motor

(1) Remove the air inlet grille according to the item 1.1.1 “Removing Air Filter and Air Inlet Grille.”

(2) Removing Bell-mouth

Remove 4 fixing screws for the bell-mouth fixed to the drain pan, and remove the bell-mouth.

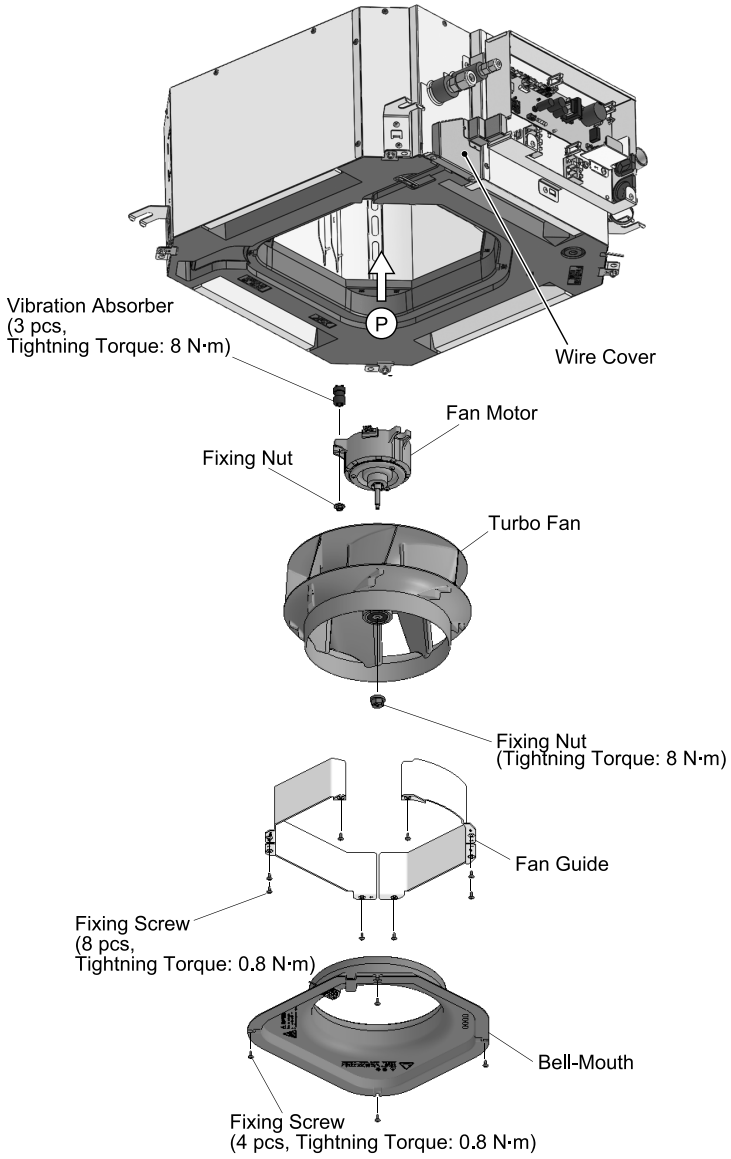
(3) Removing the Fan Guide

Remove the 8 fixing screws for the fan guide and remove the fan guide.

(4) Removing Turbo Fan and Fan Motor

(a) Remove the nut fixing the fan runner.
(b) Remove 3 nuts fixing the fan motor.
(c) Then remove the fan motor.

Tool	Phillips Screwdriver, Adjustable Wrench



NOTE:

When reassembling each part, control specifying torque as shown in the figure.

(4-Way Cassette (Compact) Type)

⚠WARNING

TURN OFF all power source switches.

1.1.5 Removing Printed Circuit Board

(1) Remove the electrical box cover according to the item 1.1.2 “Removing Electrical Box Cover.”

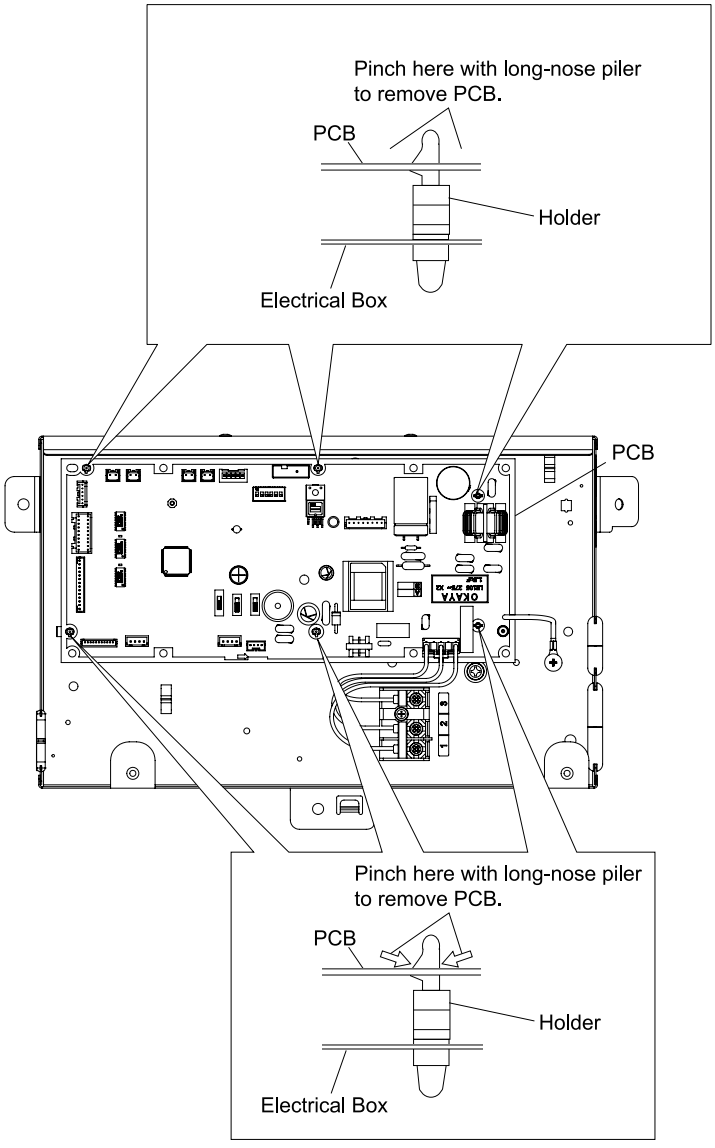
(2) Disconnect all wire connectors from the indoor unit PCB.

(3) Remove the screw for earth wire.

(4) Remove the screw then remove the PCB cover.

(5) The indoor unit PCB is fixed by 6 holders. Pull out PCB from each holder as shown in the figure.

Tool	Phillips Screwdriver, Long-nose Plier



NOTES:

1. Do not touch electrical components on the indoor unit PCB.
2. Do not to apply an excessive force to the indoor unit PCB nor bend it. Otherwise, it may cause failure of the indoor unit PCB.
3. When attaching the indoor unit PCB, make sure that the connectors are connected correctly. If not, the indoor unit PCB may be damaged. In addition, securely attach the screws for each wire.

⚠WARNING

TURN OFF all power source switches.

1.1.6 Removing Drain Pan

(1) Remove the air panel according to the item 1.1.3 “Removing Optional Air Panel.”

(2) Remove the screw then remove the wire cover.

(3) Remove the electrical box cover according to the item 1.1.2 “Removing Electrical Box Cover.” Disconnect the connectors of the the gas pipe thermistor, the liquid pipe thermistor, the expansion valve and the fan motor.

(4) Remove the bell-mouth according to the item 1.1.4 “Removing Turbo Fan and Fan Motor.”

(5) Draining Water

(a) Pull out the rubber plug from the drain pan, and drain the water remaining in the drain pan. Although silicon sealant is applied over the rubber plug, the rubber plug can be removed by pulling the bottom side.
NOTE:
1. Do not damage the rubber plug with a cutter.
2. Do not damage or remove the insulation attached to the bottom side of the rubber plug when removing/attaching it

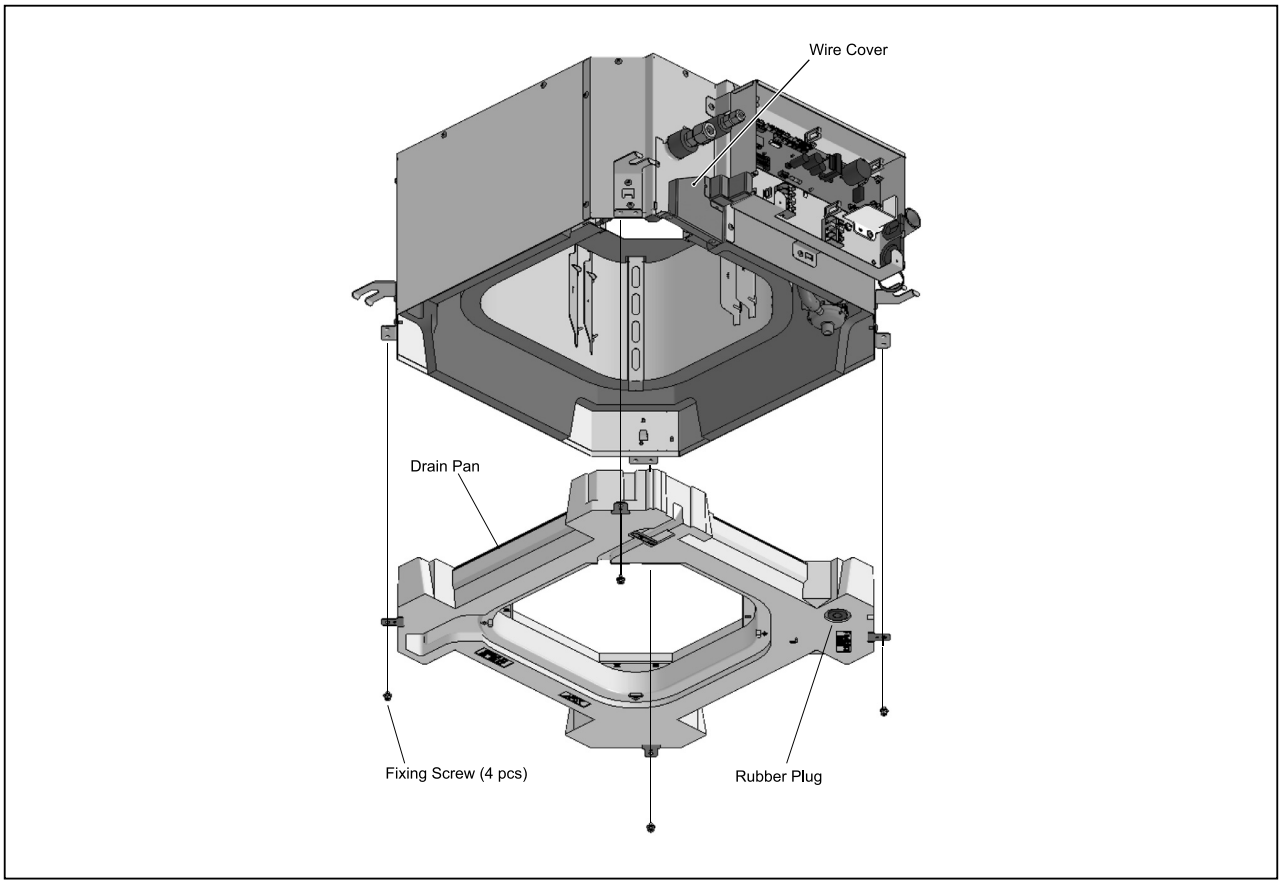
(b) Check any clogging in the drain hole.

(6) Removing Drain Pan

(a) Remove 4 screws fixing the drain pan to the unit.

(b) Then lift the drain pan down to remove it from the unit.

Tool	Phillips Screwdriver, Bucket (with an approx. 5 liter capacity)



NOTE:
When attaching the rubber plug again, do not put it in with a phillips screwdriver, etc. A clearance of 2mm is left between the rubber plug and the drain pan.

⚠WARNING

TURN OFF all power source switches.

1.1.7 Removing Drain-up Mechanism

(1) Remove the drain pan according to the item 1.1.6 “Removing Drain Pan.”

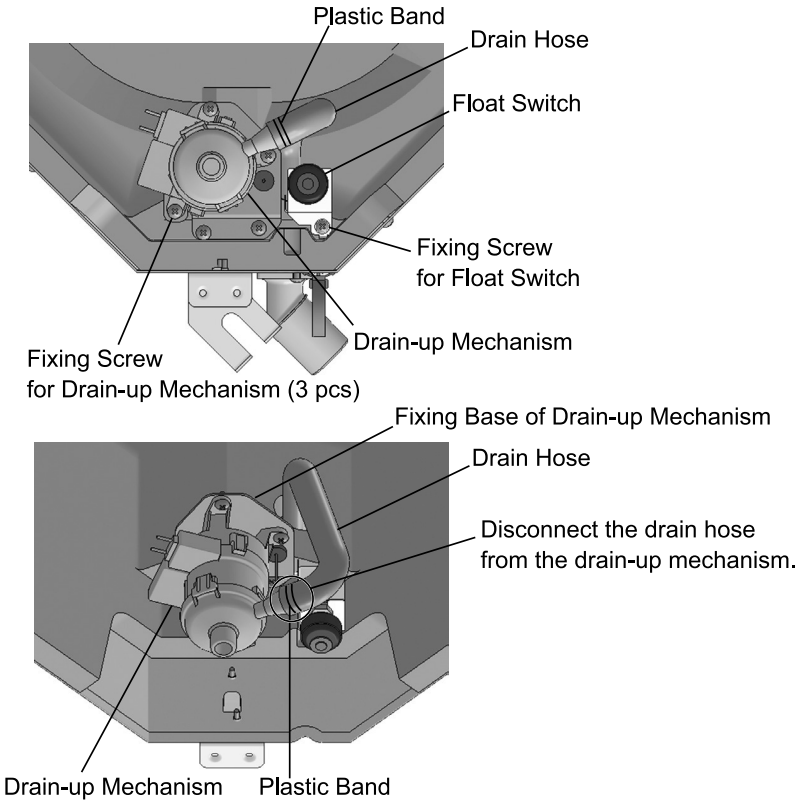
(2) Remove the lead wires for the drain up mechanism, float switch and outlet air thermistor gathered with vinyl tube and clamping band (Do not dispose the vinyl tube).

(3) Cut the plastic band and disconnect the drain hose from the drain-up mechanism.

(4) Remove the fixing screw for the drain-up mechanism. Make sure to hold the drain-up mechanism by hand so that it will not fall off.

(5) Then remove the drain-up mechanism.

Tool	Phillips Screwdriver



NOTES:

1. When attaching the drain-up mechanism, insert the drain hose into the drain pump completely.
2. After attaching the drain-up mechanism, check that the drain hose does not contact the fixing base of drain-up mechanism. If the drain hose contacts the fixing base of drain-up mechanism, adjust the position of the drain hose.
3. For reassembling, wrap up the lead wires for the drain up mechanism, float switch and outlet air thermistor together with the vinyl tube, seal with filament tape (field supply) then tighten with the clamping. Fix the gathered wires with the plastic band attached to the fixing base of drain-up mechanism.

⚠WARNING

TURN OFF all power source switches.

1.1.8 Removing Float Switch

(1) Remove the drain pan according to the item 1.1.6 “Removing Drain Pan.”

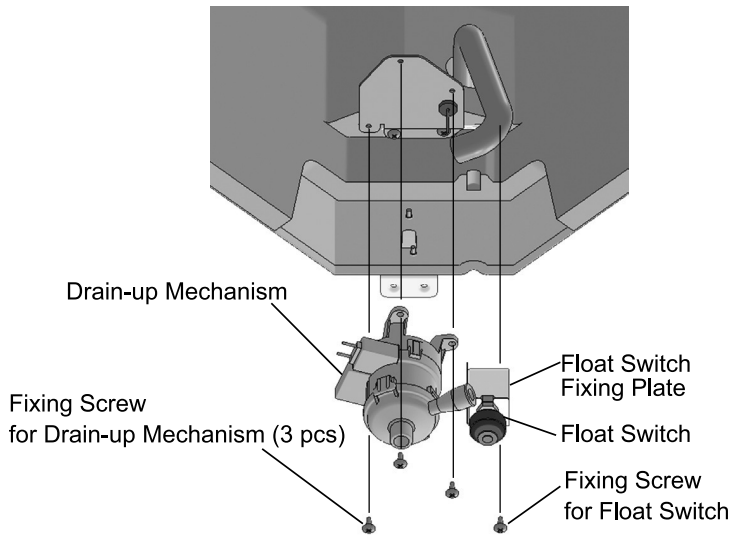
(2) Remove the lead wires for the drain up mechanism, float switch and outlet air thermistor according to the item 1.1.7 "Removing Drain-up Mechanism"

(3) Removing Float Switch

(a) The float switch is attached to the drain pan. Remove the fixing screw and remove the fixing plate for the float switch from the drain pan.

(b) Loosen the resin nut for the float switch and remove the float switch from the fixing plate.

Tool	Phillips Screwdriver, Nipper



NOTES:

1. When attaching the float switch again, fit the tab of the fixing plate into the slot on the drain pan. Then tighten the screw.
2. When attaching the float switch again, tighten the resin nut with a tightening torque of 0.3 to 0.4N-m. If the tightening torque is too high, the resin nut might be damaged.

⚠WARNING

TURN OFF all power source switches.

1.1.9 Removing Gas Pipe Thermistor

(1) Remove the air panel according to the item 1.1.3 “Removing Optional Air Panel.”

(2) Remove the bell mouth and the fan runner according to the item 1.1.4 "Removing Turbo Fan and Fan Motord

(3) Remove the drain pan according to the item 1.1.6 “Removing Drain Pan"

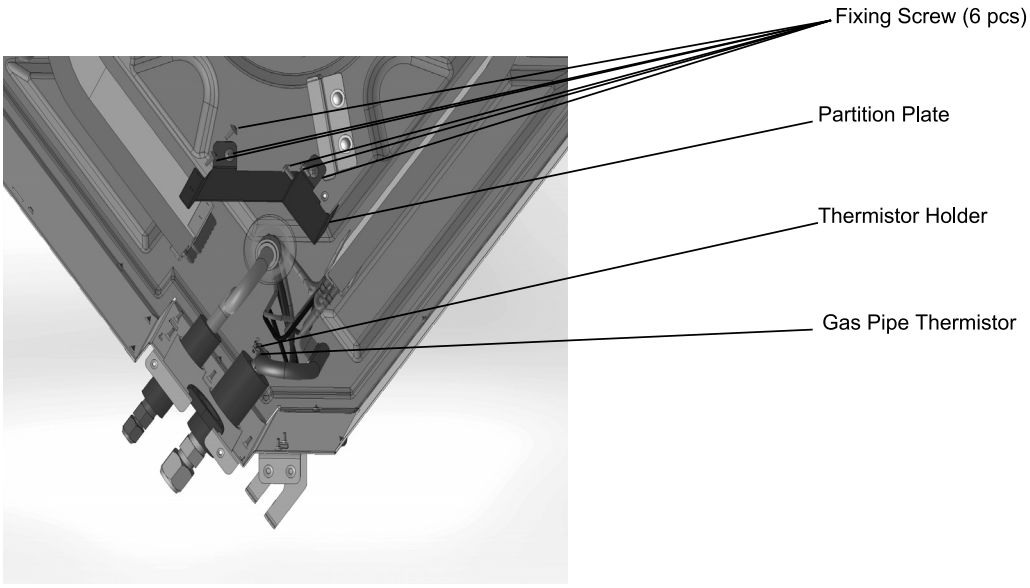
(4) Remove 6 screws for the partition plate fixing the heat exchanger.

(5) Remove the gas pipe Thermistor

NOTE:

1. Thethermistor is fixed with a thermistor holder.
2. After replacement, check that the wires do not contact the runner

Tool	Phillips Screwdriver



⚠WARNING

TURN OFF all power source switches.

1.1.10 Removing Inlet Air Thermistor

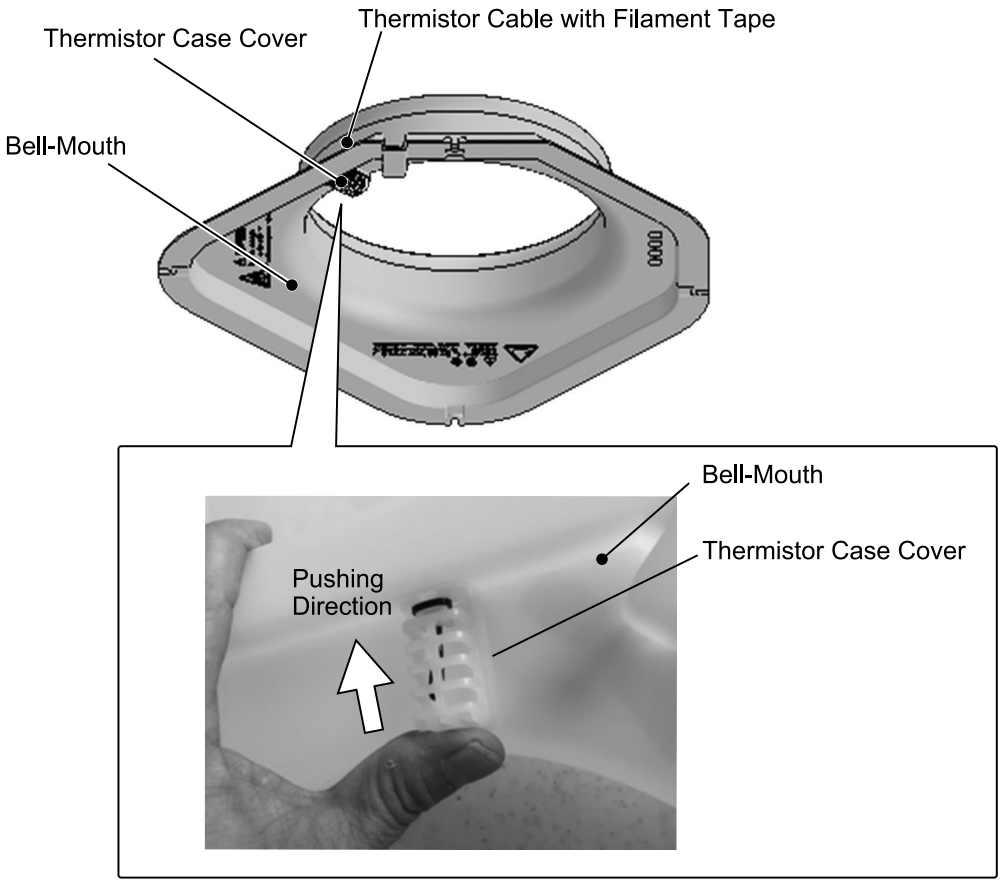
(1) Remove the inlet air thermistor connector (THM1) from fixing base.

(2) Remove the bell-mouth according to the item 1.1.4 "Removing Turbo Fan and Fan Motor".

(3) Tear off the filament tape then remove the thermistor cable attached to the bell-mouth.

(4) Push the thermistor case cover to the direction shown in the picture below to remove the inlet air thermistor with the thermistor case cover.

Tool	Phillips Screwdriver



⚠WARNING

TURN OFF all power source switches.

1.1.11 Removing Auto Louver Motors and Louver

(1) Remove the air panel according to the item 1.1.3 “Removing Optional Air Panel.”

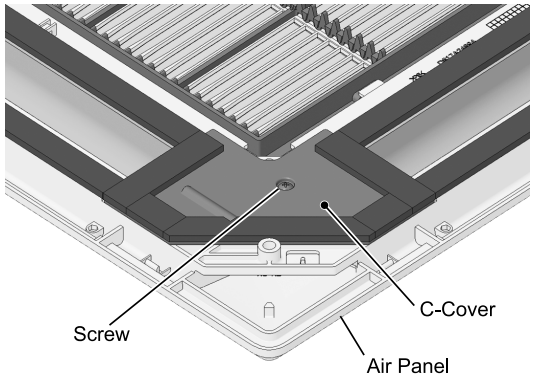
(2) Remove the fixing screw for C-cover and remove the C-cover.

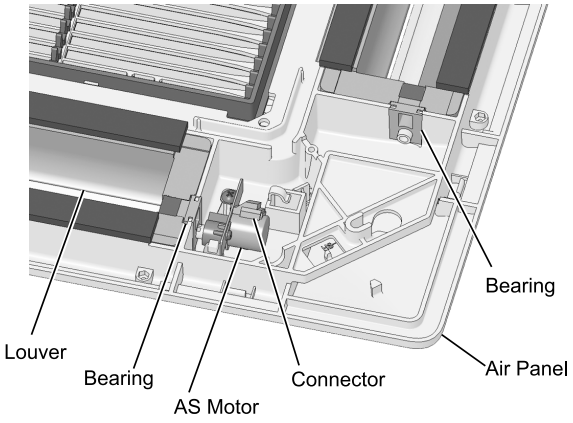
(3) Remove the fixing screw for AS Motor from the air panel. Then remove the louver, louver bearing and AS motor.

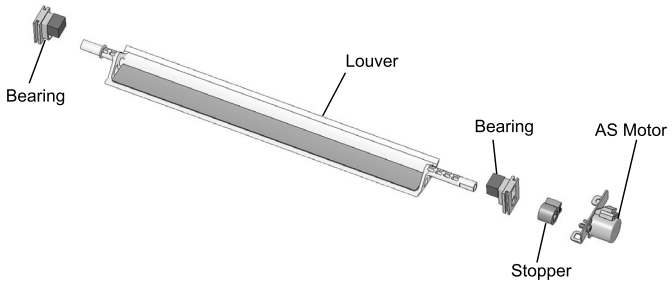
(4) Remove the AS motor, stopper and bearing from the louver.

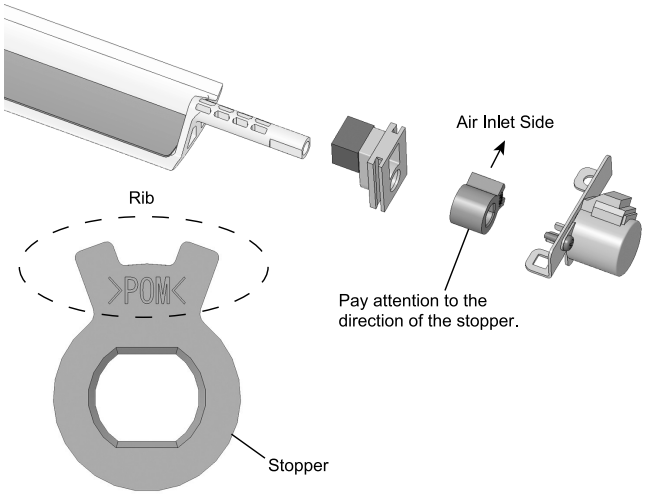
(5) Disconnect the connector for the AS motor. Press the catch to disconnect the connector to avoid breakage.

Tool	Phillips Screwdriver







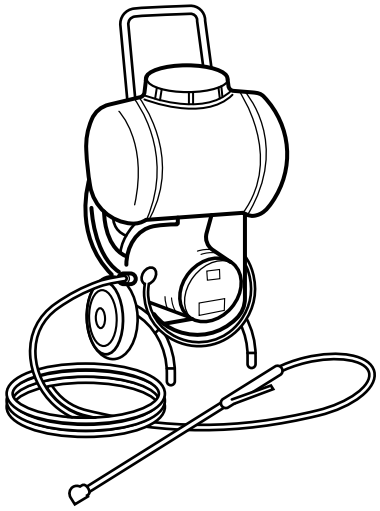
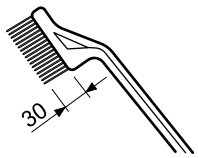
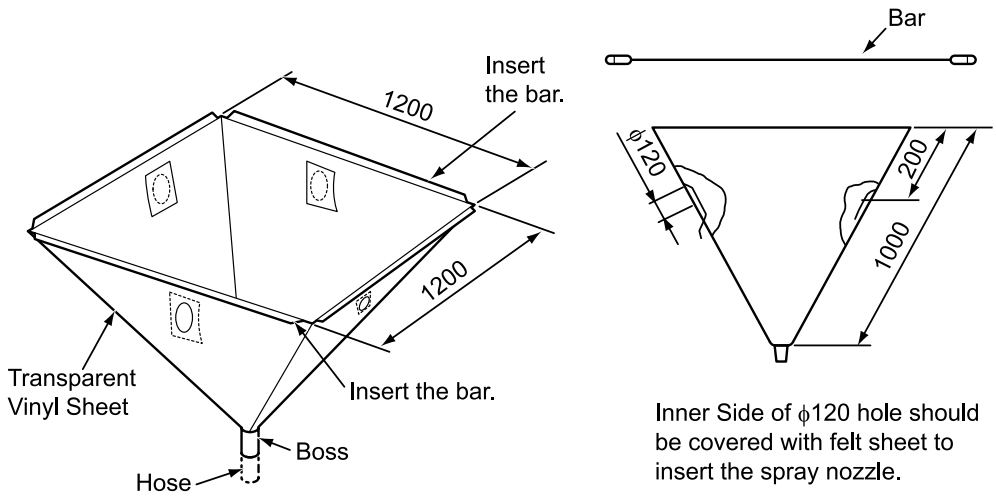


1.2 Cleaning Indoor Unit Heat Exchanger

1.2.1 Required Tools for Cleaning

<table>
<tr><th>No.</th><th>Remark</th><th>No.</th><th>Tool</th><th>Remark</th></tr>
<tr><td rowspan="17">1</td><td rowspan="17">Cleaning Water Pump

A water pump equipped with a tank is recommended.

  </td><td>2</td><td>Water Tank
Clean Water</td><td>Approx. 18 liters</td></tr>
<tr><td>3</td><td>Nozzle</td><td>Attached with Water Pump</td></tr>
<tr><td>4</td><td>Brush
(non-metal)
  </td><td>If the heat exchanger is heavily clogged with dust, remove it with this brush. The length of brush should be 25 to 35mm.</td></tr>
<tr><td>5</td><td>Hose for
Water Pan</td><td>Select a hose according to site requirements.</td></tr>
<tr><td>6</td><td>Bucket</td><td>2 Nos. for 5 liters</td></tr>
<tr><td>7</td><td>Phillips
Screwdriver</td><td>1 No.</td></tr>
<tr><td>8</td><td>Nipper</td><td>1 No.</td></tr>
<tr><td>9</td><td>Adjustable
Wrench</td><td>1 No.</td></tr>
<tr><td>10</td><td>Megohm Tester</td><td>500V</td></tr>
<tr><td>11</td><td>Cleaning Agent</td><td>Select a neutral type cleaning agent.</td></tr>
<tr><td>12</td><td>Spray</td><td>To spray cleaning water.</td></tr>
<tr><td>13</td><td>Tape with
Adhesive</td><td>To fix the vinyl sheet to protect the room from cleaning water.</td></tr>
<tr><td>14</td><td>Rope</td><td>1m, 4 pieces</td></tr>
<tr><td>15</td><td>Vinyl Sheet</td><td>Select a vinyl sheet with 0.5mm thickness.</td></tr>
<tr><td>16</td><td>Gloves</td><td></td></tr>
<tr><td>17</td><td colspan="3">Cleaning Water Collector
  </td></tr>
</table>

(Cleaning Indoor Unit Heat Exchanger)

⚠WARNING

TURN OFF all power source switches.

1.2.2 Cleaning Procedure

Spread a vinyl sheet over the floor to protect furniture, etc. from cleaning water before this work.

No.	Procedure	Tool
1	Remove the optional air panel according to the item 1.1.3 "Removing Optional Air Panel."	Phillips Screwdriver
2	Remove the electrical box after opening the electrical box cover and disconnecting the connectors between the indoor and outdoor units and other connectors according to the item 1.1.2 "Removing Electrical Box Cover."	Phillips Screwdriver
3	Remove the bell-mouth and fan according to the item 1.1.4 "Removing Turbo Fan and Fan Motor."	Phillips Screwdriver Adjustable Wrench
4	Remove the drain pan according to the item 1.1.6 "Removing Drain Pan."	Phillips Screwdriver
5	Remove the float switch according to the item 1.1.9 "Removing Float Switch."	Phillips Screwdriver
6	Remove the drain-up mechanism according to the item 1.1.8 "Removing Drain-up Mechanism."	Phillips Screwdriver

NOTES:

Remove the drain pan after removing drain water in the drain pan.

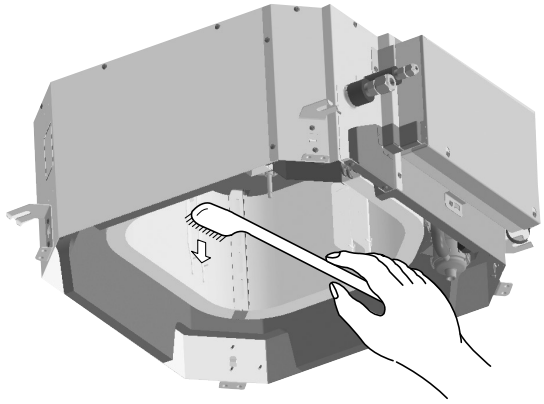
1. Remove the drain water in the drain pan after pulling out the rubber plug. Check to ensure that water flows smoothly through the hole by pricking it with a pencil.
2. Insert the rubber plug into the hole after the above checking.
3. Remove the drain pan after removing four fixing screws. Remove the drain pan carefully, since the drain water may remain at the bottom of the drain pan.
4. Clean and dry the drain pan after removing it. Handle the drain pan carefully not to damage it.

⚠WARNING

TURN OFF all power source switches.

(1) Scratch off the dust on the inner surface of the heat exchanger downwards using a brush. Collect all dust in a bucket or carton box.

Tool	Brush, Bucket (or Carton Box)



(2) Attach a vinyl sheet around the heat exchanger by using adhesive tapes so that cleaning water will not be splashed over the insulation surface and drain-up pump. Seal the gap between vinyl sheets by using adhesive tapes.

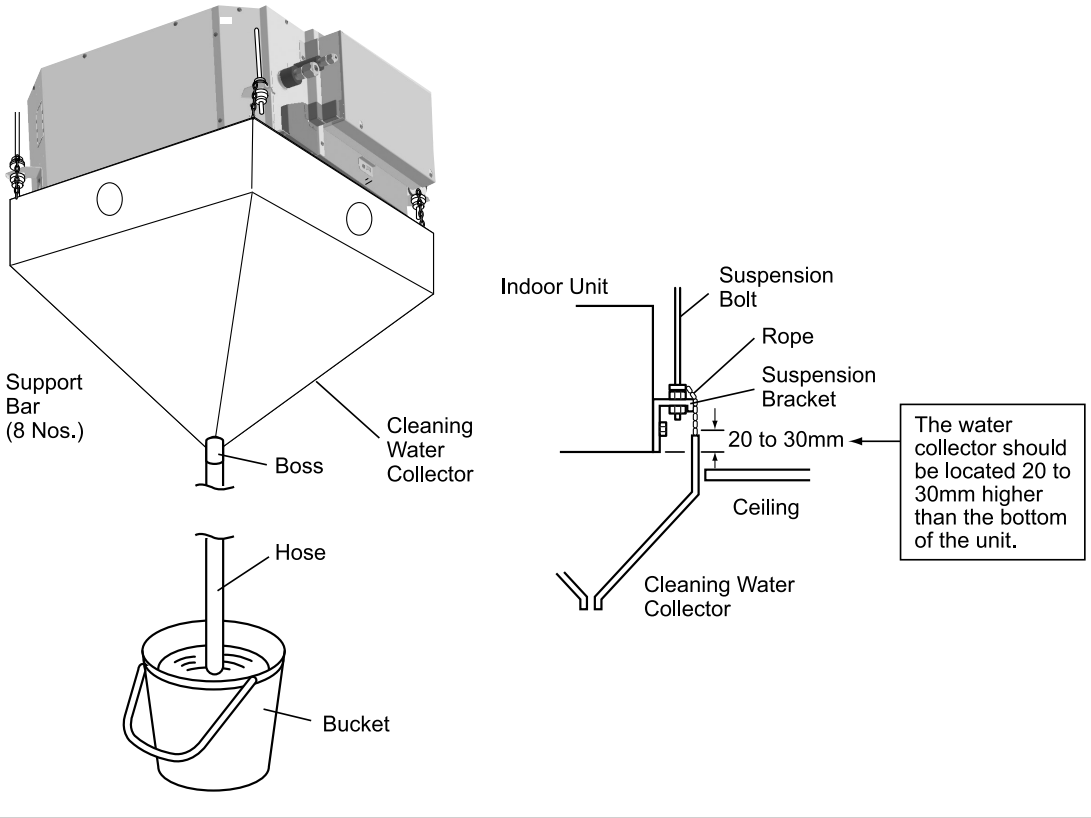
(3) Attach ropes to each suspension bracket.

(4) Insert the bars through the holes of the cleaning water collector as shown in the page 2-15.

(5) Attach the ropes to the four bars of the cleaning water collector and suspend the cleaning water collector as shown in the figure.

(6) Connect the hose to the boss and put the end of the hose in a bucket.

Tool	Cutter Knife, Bucket

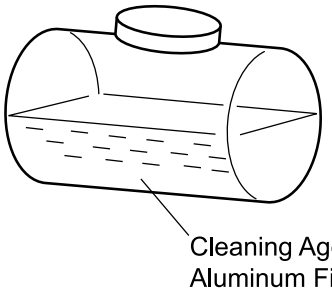


(Cleaning Indoor Unit Heat Exchanger)

⚠WARNING

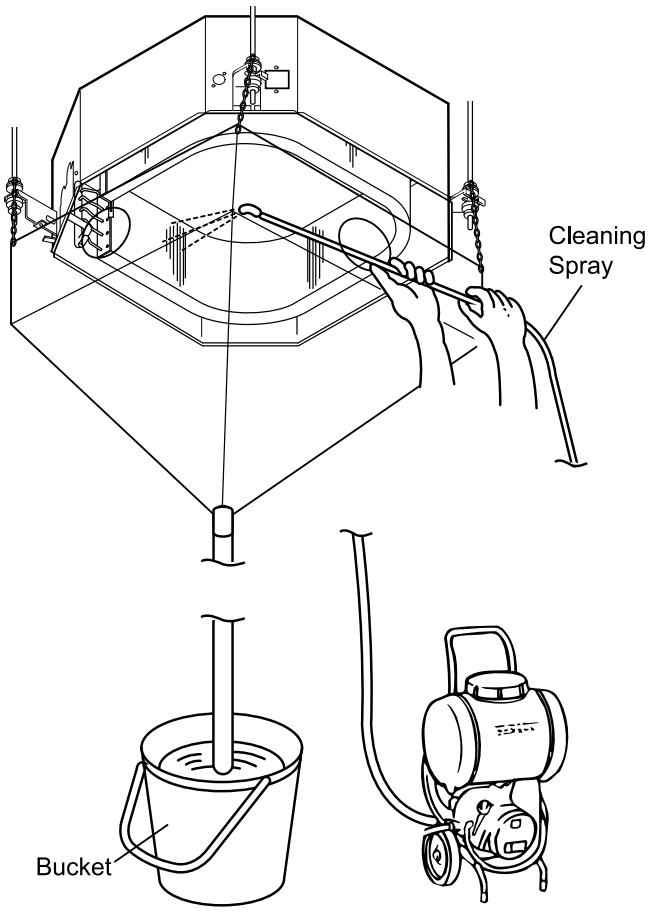
TURN OFF all power source switches.

(7) Put approximately 15 liters of cleaning agent for aluminum fins in the supply tank.



(8) Insert the spray nozzle into the hole of the cleaning water collector. Operate the water pump and clean the dust on the heat exchanger. After cleaning, spray clean water to remove the cleaning water. Adjust the pressure of the water pump so as not to damage the fins.

Tool	Clean Water, Cleaning Agent, Water Pump, Cleaning Spray



NOTES:

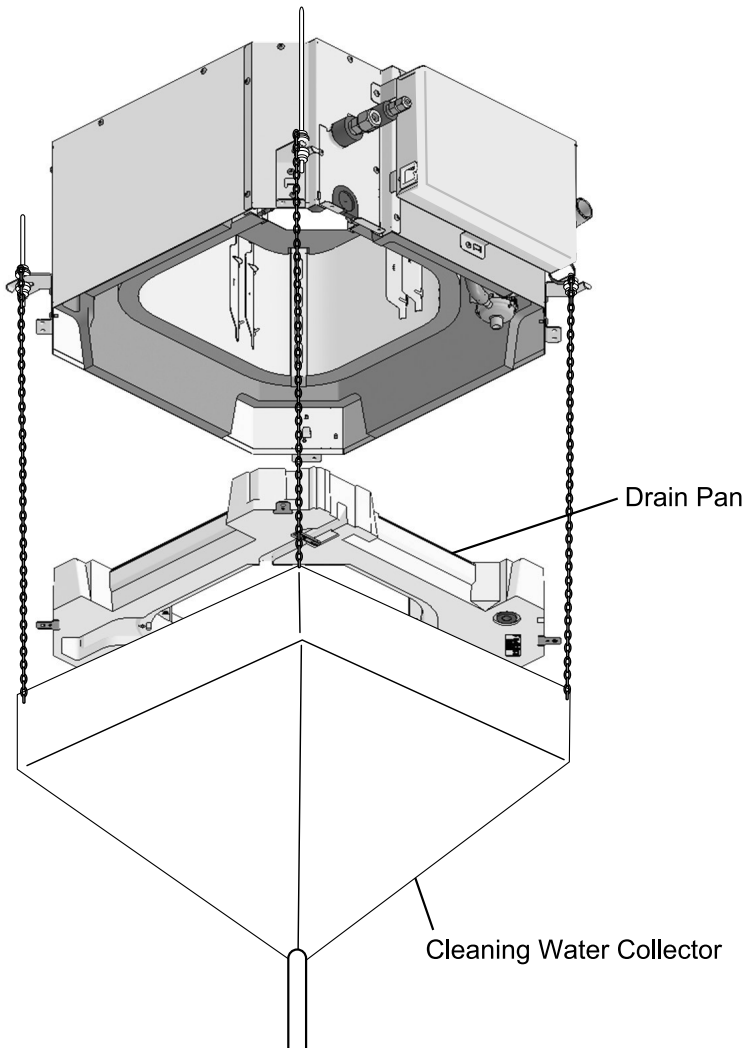
1. If the cleaning water remains, fins will be corroded.
2. Adjust the pressure of the pump at 2.5 to 5.0 kg/cm^2 so as not to damage the fins.

⚠WARNING

TURN OFF all power source switches.

(9) After cleaning, mount the drain pan by extending the rope downwards.
NOTE:
When the cleaning water collector is removed, wipe off the drops from the indoor unit.

Tool	Phillips Screwdriver



(10) Check the insulation of the drain pump with a megohm-meter. Check to ensure that the insulation is greater than 1 MΩ when 500V is applied.

(11) Connect wiring as it was.

(12) Neutralization Treatment after Cleaning
The cleaning agent specified in the item 1.2.1 is of the neutral type. However, the cleaning water after use may not be neutral. Collect all cleaning water and provide necessary neutralization treatment for the cleaning water.

DESCRIPTION OF MAIN CIRCUIT OPERATION

■ RAI-25RPE, RAI-35RPE

1. Power control circuit

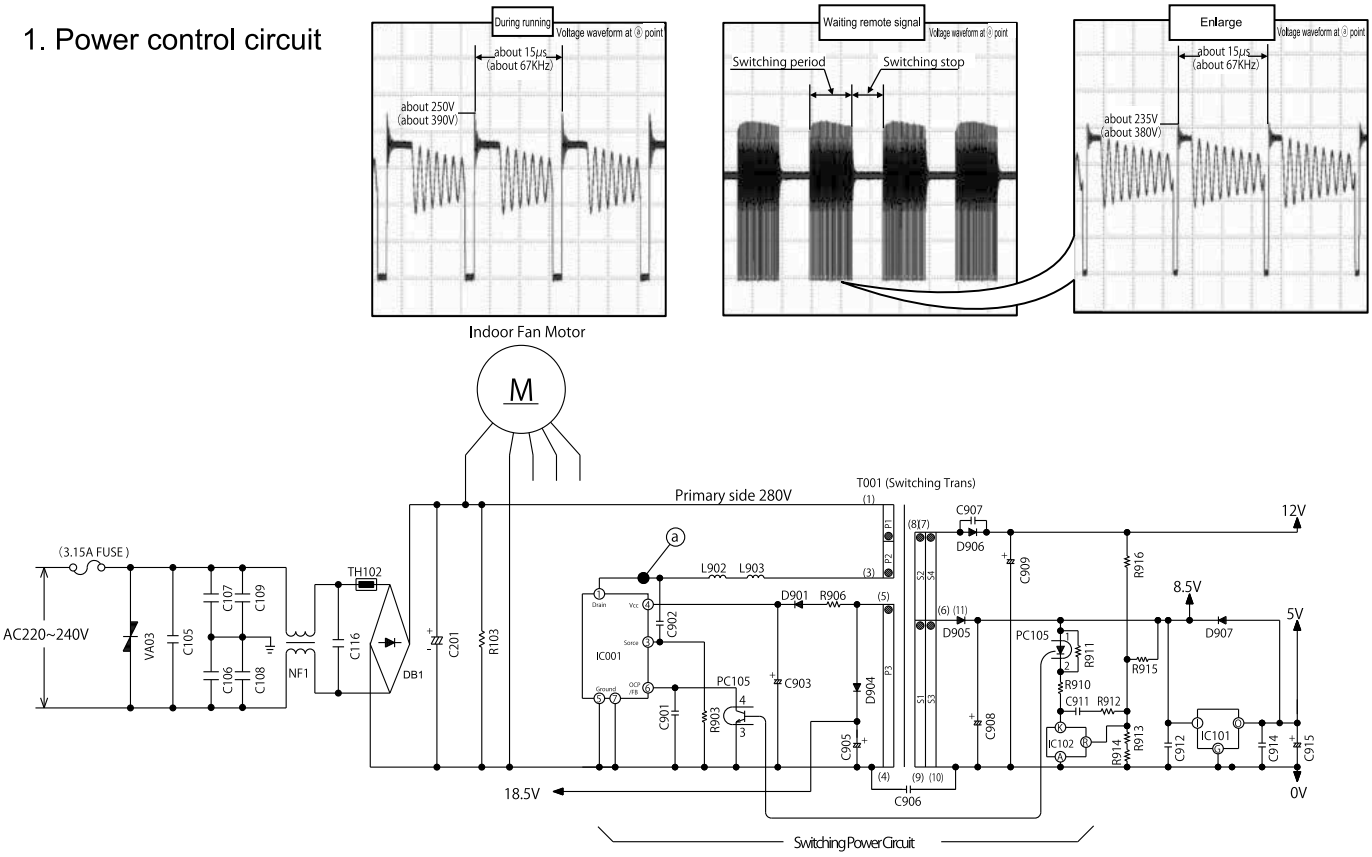


Fig. 1-1

• An AC power supply from outdoor unit flow through the 3.15A fuse, varistor (VA03), then filtered by noise filter circuit, rectified and smoothed by DB1 and C201 to a DC current 311V to 325V. Then it is supplied to the indoor fan motor drive circuit and switching power circuit.

• The switching power circuit, as controlled by IC001, drives the primary winding of the transformer (T001) to produce a specified voltage at the output winding. [The output terminal (pin ①) of IC001 has a switching voltage as shown in Fig. 1-1 but it changes in voltage peak and oscillation period depending on the power load. While on standby for a remote control signal, in particular, the oscillation frequency is lowered to a level as low as 20 kHz or so to reduce the standby power.]

• The outputs of the output windings of the transformer is rectified and smoothed to become DC voltages at primary 18.5V,12V, and 8.5V respectively. The primary 18.5V is supplied to the drive circuit of the indoor fan motor, the 12V is supplied to each vane motor and to the drive circuits of the cleaning unit driving motor and other equipment, and the 8.5V is adjusted to a stable 5V by the 3-terminal regulator IC (IC101) and supplied to the microcomputer peripheral circuit.

Check

If a failure in a part or circuit has produced an abnormal current in the power supply, the 3.15A fuse will blown to prevent further damage. If the 3.15A fuse blown, check the indoor fan motor, switching electrical circuit, and other components and replace any defective part.

Check

If an abnormally high voltage is applied to the power supply, the 3.15A fuse and varistor (VA03) will prevent further damage. If a high voltage results in the 3.15A fuse blown, the varistor (VA03) should have deteriorated and destroyed. Therefore replace it at the same time.

Caution

The primary circuit of the transformer (T001) has a voltage to ground. Guard against electric shocks.

Caution

Even the breaker is OFF, the high voltage is still exist on the board. Make sure to wait for 15 minutes or more before start the part replacing work.

2. Drive circuit of the indoor fan motor

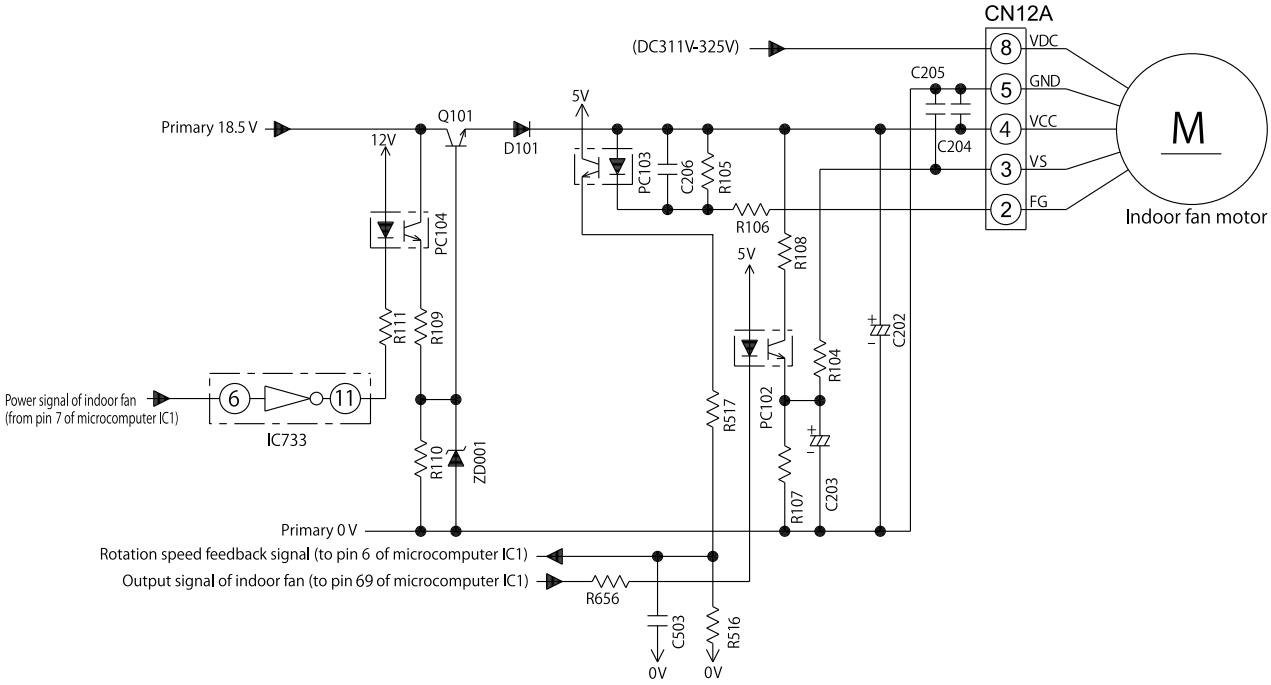


Fig. 2-1

< Typical circuit waveform >

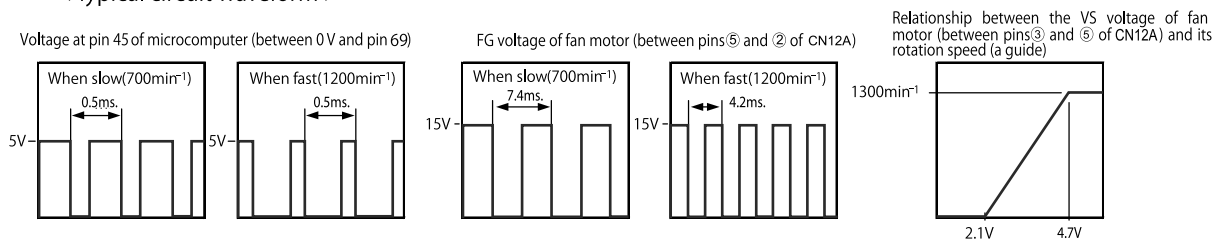


Fig. 2-2

- The indoor fan motor DC Voltage(VDC), Control Circuit Voltage(VCC), and Speed Control Voltage (VS) are supplied from connector CN12A. FG is a feedback signal for a indoor fan motor frequency of rotation speed.
- Primary 18.5V flow through a converter circuit and step down to 5V.
- While remote control signal is on Standby, the Q101 act as a switch and cut off OFF the supply for VCC. Hence it will reduces power consumption during standby.
- The VS is controlled by microcomputer (IC1). The VS terminal undergoes an analog voltage that matches the LO pulse signal at pin69 microcomputer (IC1) . (See Fig. 2-2.)
- The FG feedback signal send 12 pulses per revolution of the motor shaft. By counting the pulse frequency rate, the microcomputer (IC1) recognizes the motor speed, thereby performing feedback control.

Caution

The indoor fan motor and drive circuit are connected to the primary power supply. Do perform safe work practise to avoid electric shock.

Caution

Do not plug/unplug connector when unit is power ON. Doing so may cause indoor fan motor and board circuit damaged. Perform the repair work after sufficiently dischare. Insufficient capacitor discharge may cause an electric shock.

3. Remote control reception circuit

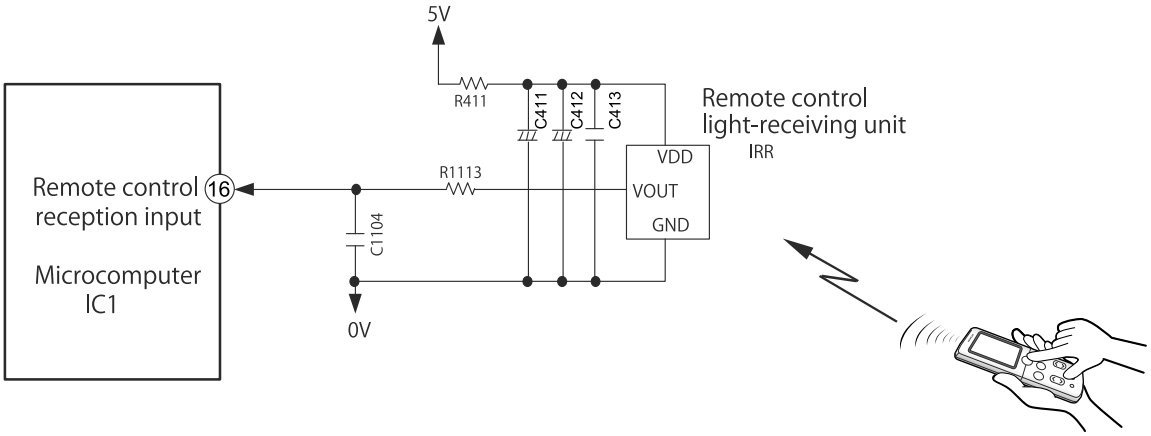


Fig. 3-1

[Typical communication waveform]

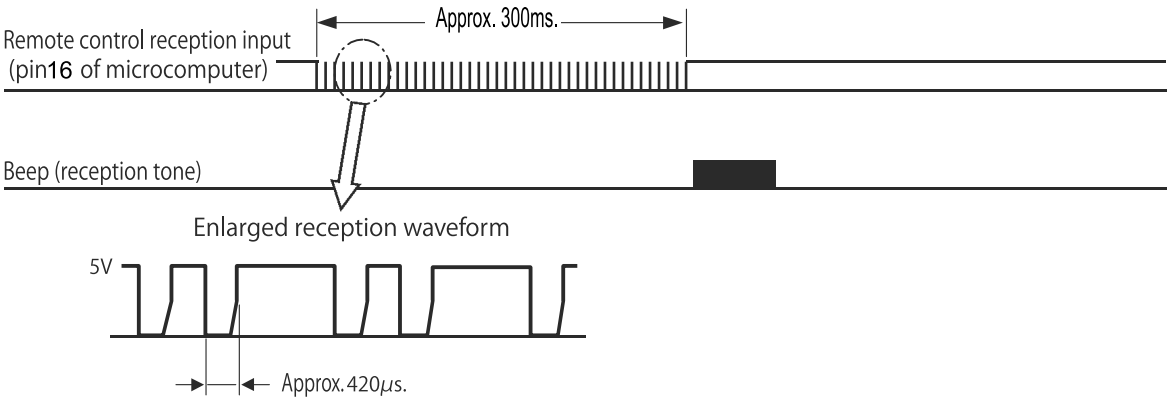


Fig. 3-2

- An infrared signal from the remote control unit is converted to an electrical signal by Remote Control Light-Receiving Unit (IRR) and send to microcomputer (IC1). Data is transmitted in digital data "0" and "1" by changing the interval of the basis pulses at about 420μs.

4. Indoor/outdoor communication circuit

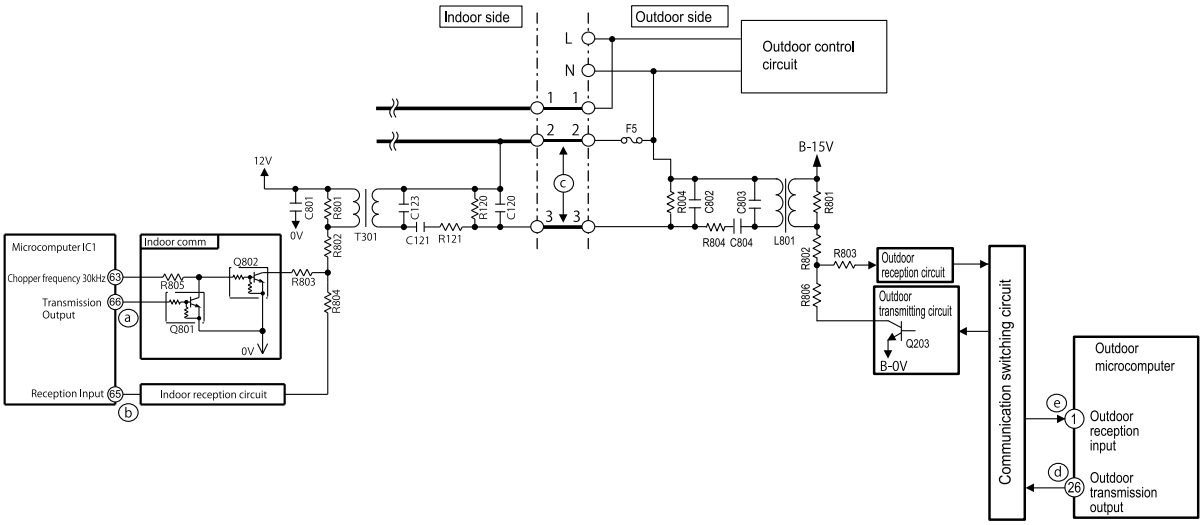
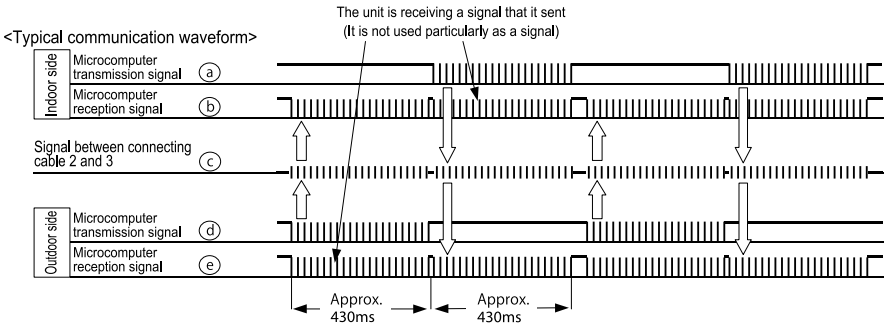


Fig. 4-1



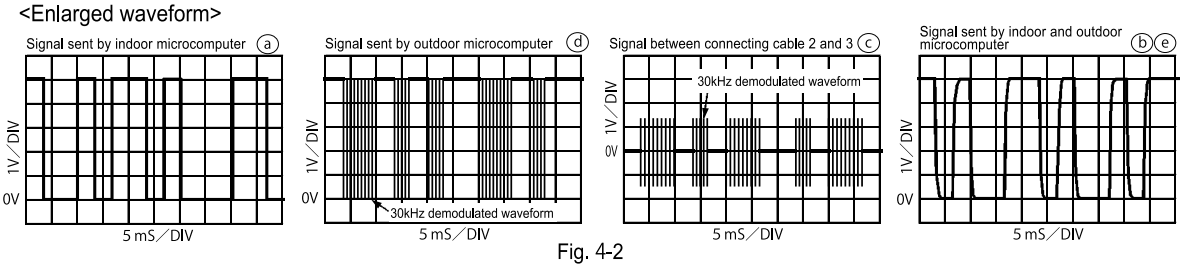


Fig. 4-2

* Indoor and outdoor communications are conducted by using lines 2 and 3 of connecting cable. Line 2 of connecting cable is share with a transmission channel that powers the indoor unit.
* Data communicated between the indoor and outdoor units are outputted from the microcomputer as serial signals and are transmitted as demodulated by a 30kHz carier wave.

Check

If the communication fails between the indoor and outdoor units for some reason, the product will give a self-diagnosis display either by “the timer lamp blinking 3 times” or “the the timer lamp blinking 12 times” depending on the cause.

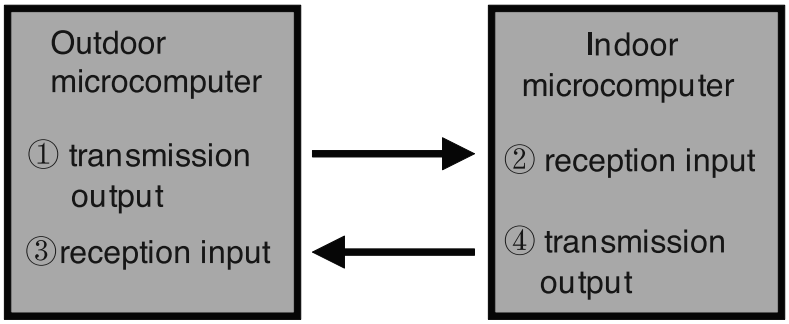
Check

If the cable poorly inserted in the indoor terminal board or some other failure overheats the terminal board, the power to the indoor communication circuit will be shut down to stop the communications function.(In that case, the failure will be displayed by the timer lamp blinking 3 times.)

Check

If communication fails between the indoor and outdoor units for some reason, the product will give a self-diagnosis display either by "the timer lamp blinking 3 times" or "the timer lamp blinking 12 times" depending on the cause.

Indoor/Outdoor communication fault circuit judgement



1. Failure happen during unit running
【If ①failure】Outdoor: LD301 blinking 9 times / Indoor: no failure display
【If ②failure】Outdoor: LD301 blinking 9 times / Indoor: the timer lamp blinking 3 times
【If ③failure】Outdoor: LD301 blinking 9 times / Indoor: no failure display
【If ④ failure】Outdoor: LD301 blinking 9 times / Indoor: the timer lamp blinking 3 times

2. Failure happen during standby mode but outdoor unit not yet enter hibernation mode
【If ①failure】Outdoor: LD301 blinking 9 times / Indoor: the timer lamp blinking 12 times
【If ②failure】Outdoor: LD301 blinking 9 times / Indoor: the timer lamp blinking 3 times
【If ③failure】Outdoor: LD301 blinking 9 times / Indoor: the timer lamp blinking 12 times
【If ④ failure】Outdoor: LD301 blinking 9 times / Indoor: the timer lamp blinking 3 times

3. Failure happen during standby mode but outdoor unit already enter hibernation mode
【If ①failure】Outdoor: no failure display / Indoor: the timer lamp blinking 12 times
【If ②failure】Outdoor: no failure display / Indoor: the timer lamp blinking 3 times
【If ③failure】Outdoor: no failure display / Indoor: the timer lamp blinking 12 times
【If ④failure】Outdoor: no failure display / Indoor: the timer lamp blinking 3 times
When outdoor unit is in hibernation mode, outdoor microcomputer is off,
so the outdoor unit can't display the failure.

5. Room temperature heat exchanger thermistor circuit

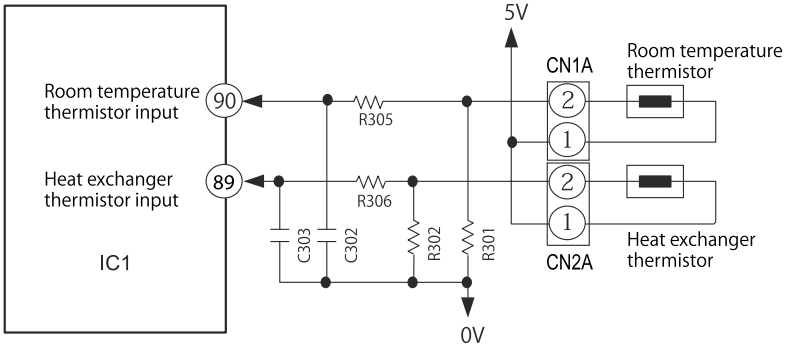


Fig. 5-1

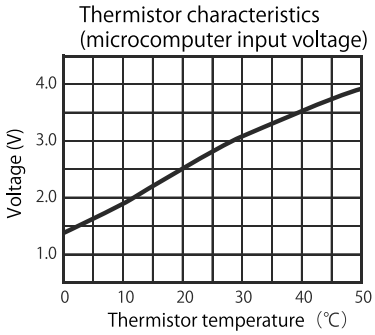


Fig. 5-2

- The room and indoor heat exchanger pipe temperature are detected by Room Temperature Thermistor and Heat Exchanger Thermistor.
- A thermistor is an electrical resistor whose resistance is reduced by the heat. Analog voltages obtained by the resistance voltage is devided with the fixed resistor recognized by the microcomputer (IC1) as temperature signals.
- The relationship between the thermistor temperature and circuit voltage is roughly as shown in Fig. 5-2. If it is easier to take actual measurements between the terminals of CN1A and CN2A, refer chart in Fig. 5-3 "Voltages between Thermistor ends."

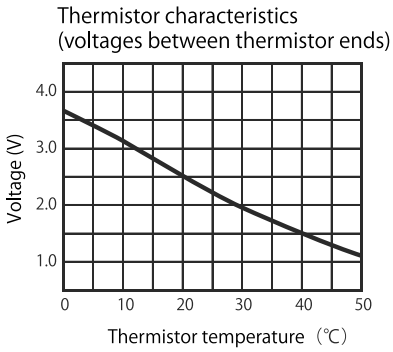


Fig. 5-3

6. Float switch

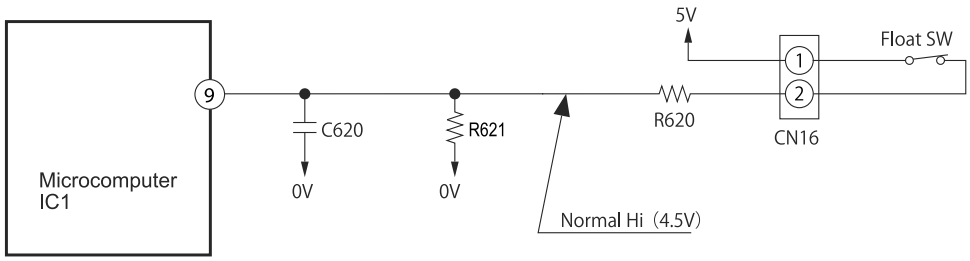


Fig. 6-1

- It is a float type switch used to observe the drain water level in the drain pan. This switch will be activated and forced the unit to stop when abnormal water level is detected caused by drain pump broken or blocked drain hose failed to suck the water out.
- During float switch operated, timer lamp will blink 6 times. Please take note that the switch will also activated when float switch connector is not inserted properly of the lead wire is shorted.

7. Drain pump driven circuit

● During cooling and dry mode, microcomputer pin 62 will become Hi and turned ON the drain pump relay to driven the drain pump motor.

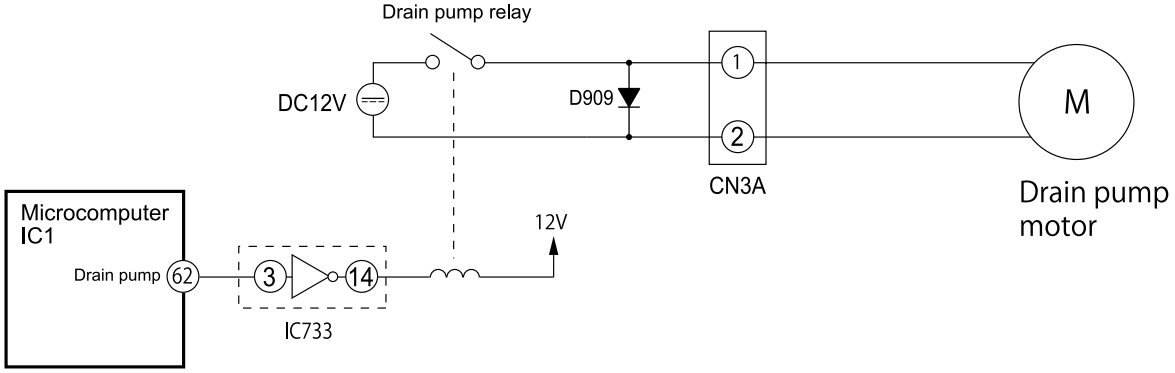


Fig. 7-1

8. Drain pump test switch

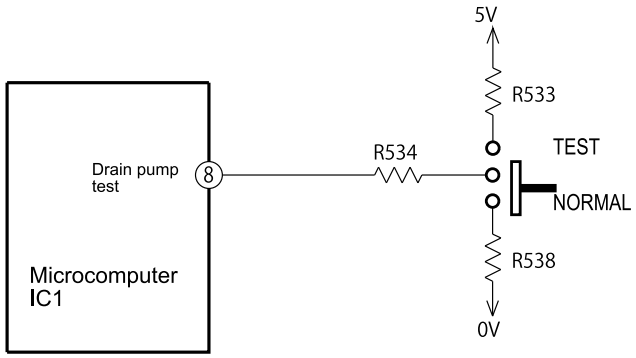


Fig. 8-1

● It is a switch to turn ON the drain pump for testing purpose. When select the switch to test position, drain pump motor will operate and timer lamp will blink 7 times. During this time, remote control signal will not receive.

9. High static pressure switch

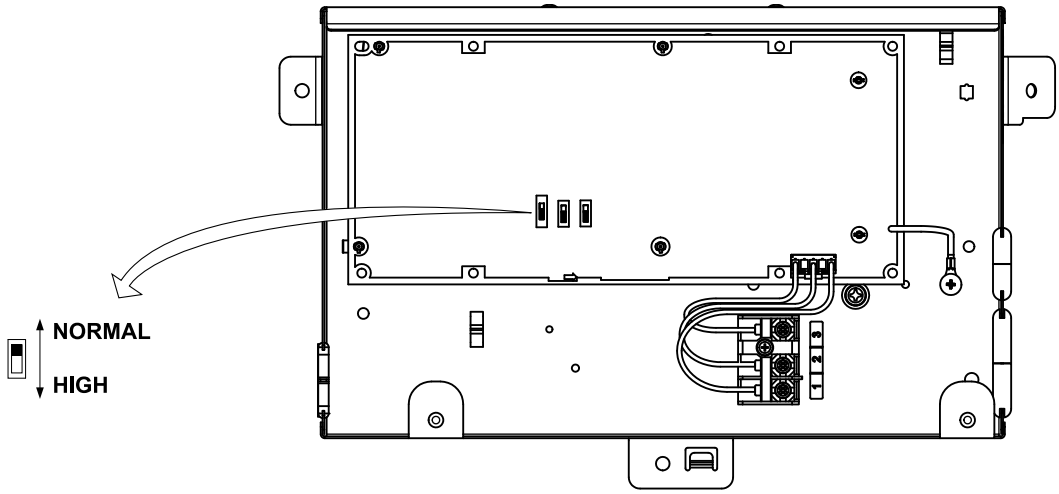


Fig. 9-1

- "STATIC PRESSURE SW" on the PCB must be set to HIGH PRESSURE when installing the indoor unit at a height of more than 2500mm from the floor.
- "STATIC PRESSURE SW" on the PCB must be set to NORMAL when installing the indoor unit at a height of less than 2500mm from the floor.

10. Wired remote control reception and transmission circuit.

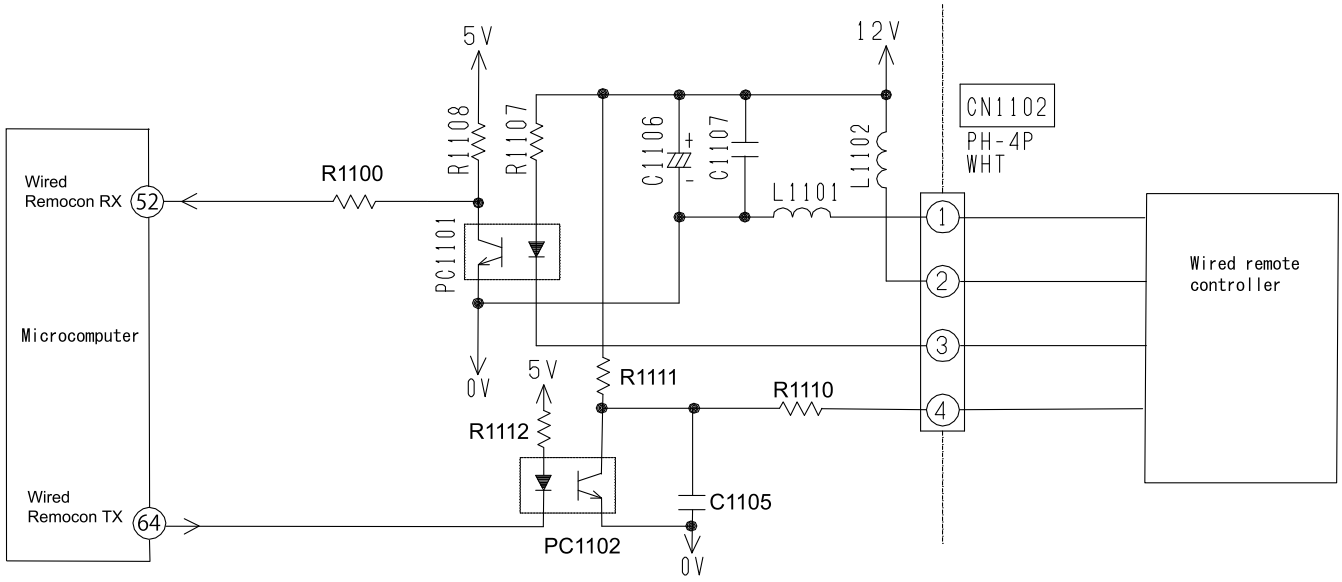


Fig. 10-1

- In wired remote control circuit, the signal will transmit to microcomputer pin 52 by using photocoupler PC1101 and receive from microcomputer pin 64 by using photocoupler PC1102.

11. Dip switch

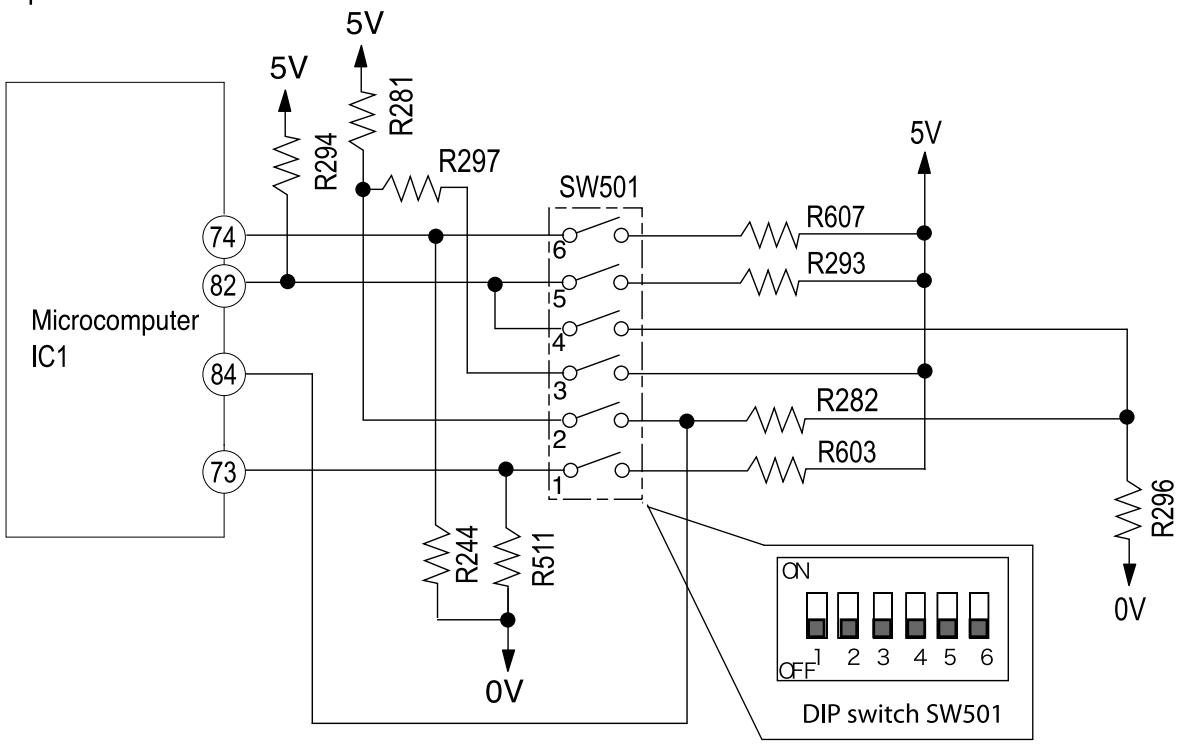


Fig. 11-1

- Fig.11-1 shows the dip switch circuit. The table shown in Fig.11-2 are function and setting position from ① - ⑥ of the switch number.

SW No.	ITEM	FUNCTION								
1	AUTO RESTART	OFF	ENABLE	ON	DISABLE					
2	CARD KEY MODE	OFF	DISABLE	ON	ENABLE					
3	CARD KEY LOGIC SELECT	OFF	INPUT HIGH ACTIVE	ON	INPUT LOW ACTIVE					
4	HEATING/COOLING ONLY MODE SELECT	OFF	HEATING & COOLING	OFF	HEATING ONLY	ON	COOLING ONLY	ON	HEATING & COOLING	
5	HEATING/COOLING ONLY MODE SELECT	OFF		ON		OFF		ON		
6	NOT USED									

Fig. 11-2

NOTE :

1. All switch set to OFF position (Factory setting).
2. If the dip switch set to “Heating mode only” or “Cooling mode only”, the wireless remote controller must be set to operation mode lock setting as indicated on page 43.

12. Run status and alarm signal output circuit

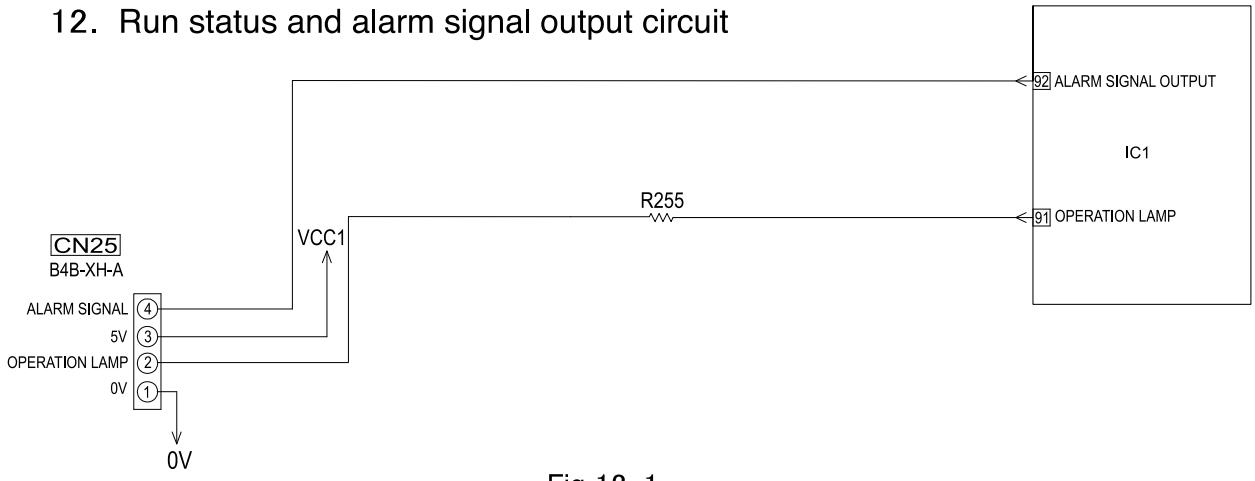
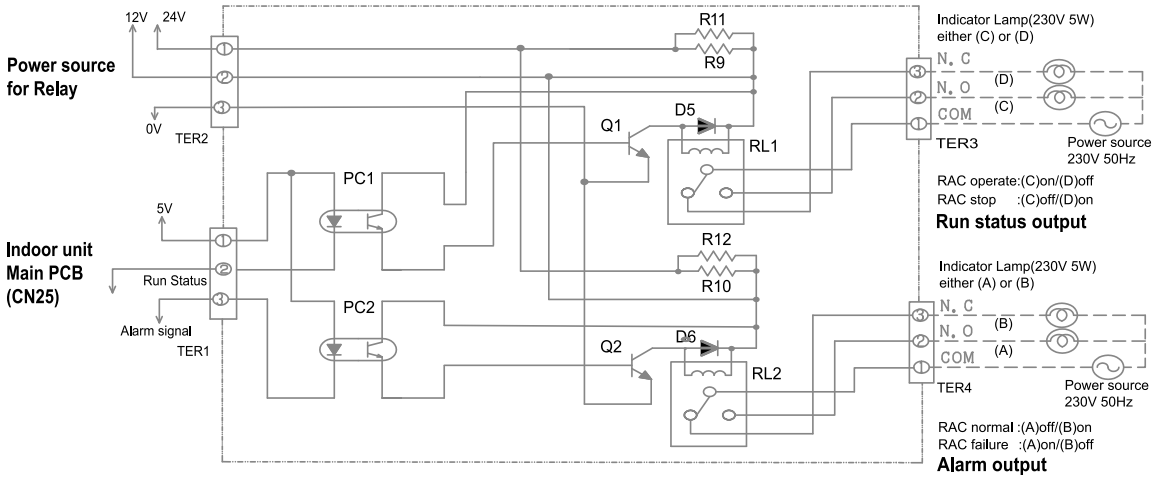


Fig.12−1

Fig.12-1 is the control circuit of run status and signal output in main PWB. The pin 2 of CN25 is used to show run status and pin 4 of CN25 is used to warn people when failure occurance. If customer want to use this function, need to use the relay kit (sold seperately) to achieve it. The relay kit is optional and the detail circuit refer to following circuit.



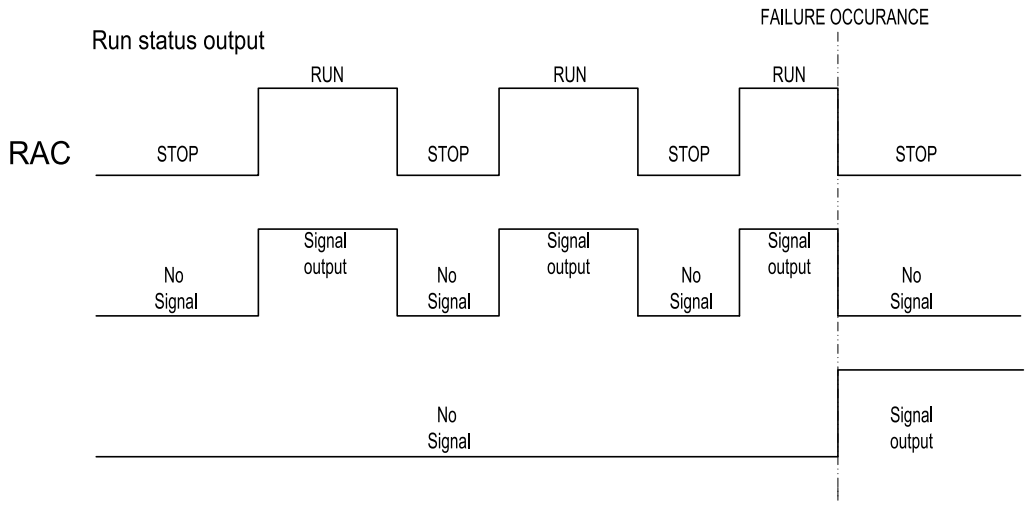


Fig.12−2

When operating RAC, run status signal is output. When RAC is stop, the signal disappear. When RAC get malfunction, alarm signal is output. Each signal has to be taken out through the relay kit.

※ Relay kit has to be used. It is necessary to prevent noise from occuring. If relay kit is not used, it may cause false operation and mulfunction of air-condition by noise. Load side is a high voltage line, please be careful from electric shock and install the indication lamp as near as possible to the relay kit. The maximum lenght of the wiring should below than 100m.

SERVICE CALL Q & A

COOLING MODE

Q1 The compressor has stopped suddenly during cooling operation.

A1 Check if the indoor heat exchanger is frosted. Wait for 3-4 minutes until it is defrosted.

If the air conditioner operates in cooling mode when it is cold, the evaporator may get frosted.

DEHUMIDIFYING MODE

Q2 Sound of running water is heard from indoor unit during dehumidifying.

A2 Normal sound when refrigerant flows in pipe.

Q3 Compressor occasionally does not operate during dehumidifying.

A3 Compressor may not operate when room temperature is 10°C or less. It also stops when the humidity is preset humidity or less.

HEATING MODE

Q4 The circulation stops occasionally during Heating mode.

A4 It occurs during defrosting. Wait for 5-10 minutes until the condenser is defrosted.

Q5 When the fan speed is set at HIGH or MED, the flow is actually Weak.

A5 At the beginning of heating, the fan speed remains LOW for 30 seconds. If HIGH is selected, it switches to LOW and again to MED after additional 30 seconds.

Q6 Heating operation stops while the temperature is preset at “30”.

A6 If temperature is high in the outdoor, heating operation may stop to protect internal devices.

AUTO FRESH DEFROSTING

Q7 After the ON/OFF button is pressed to stop heating, the outdoor unit is still working with the OPERATION lamp blinking.

A7 Auto Fresh Defrosting is carried out : the system checks the outdoor heat exchanger and defrosts it as necessary before stopping operation.

AUTO OPERATION

Q8 Fan speed does not change when fan speed selector is changed during auto operation.

A8 At this point fan speed is automatic.

INFRARED REMOTE CONTROL

Q9 Timer cannot be set.

A9 Has the clock been set? Timer cannot be set unless the clock has been set.

Q10 The current time display disappears soon.

A10 The current time disappears in approx. 10 seconds. The time set display has priority.

When the current time is set the display flashes for approx 3 minutes.

Q11 The timer has been programmed, but the preset time disappears.

A11 Is the current time past the preset time? When the preset time reaches the current time, it disappears.

OTHERS

Q12 The indoor fan varies among high air flow, low air flow and breeze in the auto fan speed mode. (Heating operation)

A12 This is because the cool wind prevention function is operating, and does not indicate a fault.

The heat exchanger temperature is sensed in the auto speed mode. When the temperature is low, the fan speed varies among high air flow, low air flow and breeze.

Q13 Loud noise from the outdoor unit is heard when operation is started.

A13 When operation is started, the compressor rotation speed goes to maximum to increase the heating or cooling capability, so noise becomes slightly louder. This does not indicate a fault.

Q14 Noise from the outdoor unit occasionally changes.

A14 The compressor rotation speed changes according to the difference between the thermostat set temperature and room temperature. This does not indicate a fault.

Q15 There is a difference between the set temperature and room temperature.

A15 There may be a difference between the set temperature and room temperature because of construction of room, air current, etc. Set the temperature at a comfortable for the space.

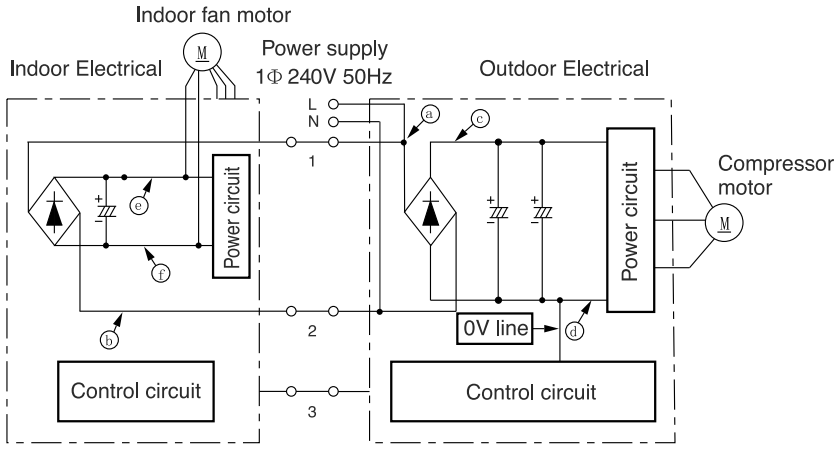
Q16 Air does not flow immediately after operation is started.

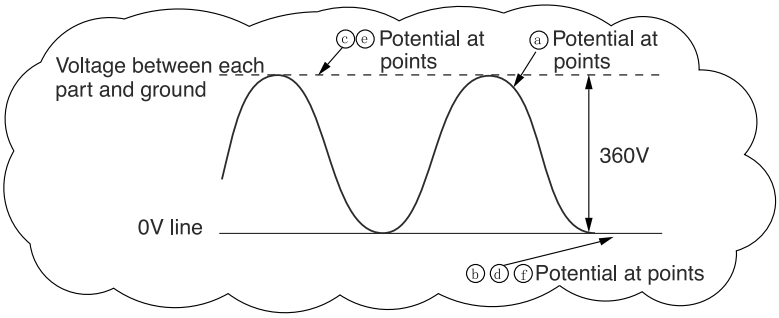
A16 Preliminary operation is performed for one minute when the power switch on and heating or dehumidifying is set. The operation lamp blinks during this time for heating. This does not indicate a fault.

Inspection instructions

Warning

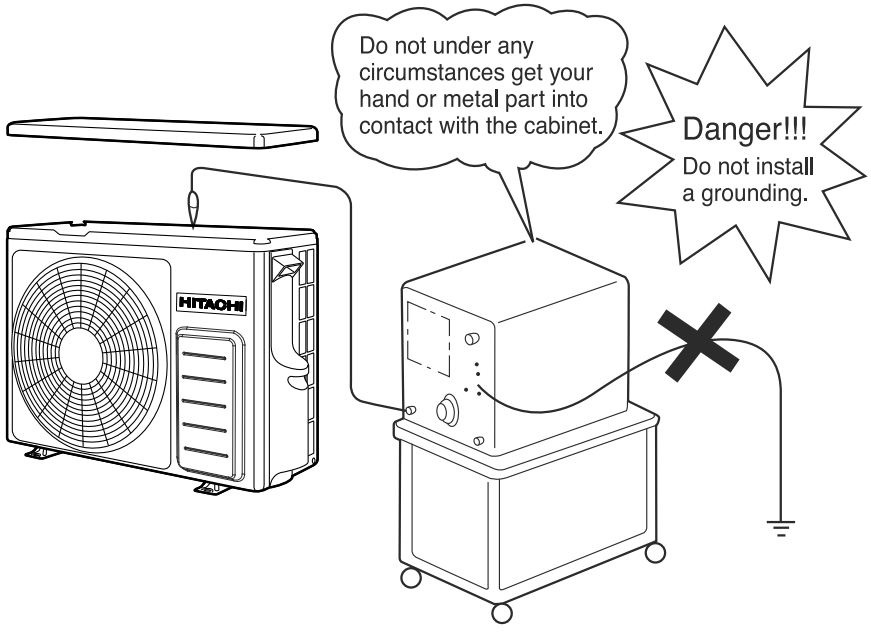
Note that the 0 V line of the outdoor electrical parts and the primary power circuit of the indoor electrical parts have voltages to ground as illustrated in the right-hand figure.





Warning

When conducting a check with an oscilloscope or something similar, do not ground the oscilloscope. Note that the oscilloscope will be subjected to voltages as illustrated in the figure above.



No.	Function	Description	See page
1	Self-diagnosis display [Display on the indoor unit side]	• The failure mode detected on the indoor unit side is displayed by blinking of the "timer lamp". • If the outdoor unit side detects a failure, the product will first conduct several operation retry and then blink the "timer lamp" 4 times. There are some failure modes with no lamp display while retry are continued. Then if want to continue further checking based on self-diagnosis method "operation lamp" will blinking. [Failure mode where retry are continued and the indoor unit lamp does not end up giving a error display] • Compressor body temperature rise • Supply voltage error • Fan stop due to heavy wind • Things with low incident to happen	107
	[Display on the outdoor unit side]	• The failure mode detected on the outdoor unit side is displayed by blinking the "LD301". Detecting a failure will stop the outdoor unit and keep blinking the "LD301" until it is restarted. (The communication error will persist until the communication is reestablished.)	Refer outdoor unit service manual.
2	Self-diagnosis memory	• The failure modes detected on the indoor and outdoor unit sides are stored in the nonvolatile memory of the indoor unit and can be read later on. (The memory will remain even after power-off.) • The failure modes detected on the outdoor unit side are written in memory every time any such mode occurs. The failure mode can therefore be detected on the indoor unit side without waiting for the retry frequency to reach the display of the indoor unit lamp. Moreover, the normal self-diagnosis display function which rarely occurs will store and display failure modes that do not end up displaying the indoor unit lamp. (Any such mode may be unable to be stored if indoor or outdoor communications is in a failure.) • The product stores 5 last-stored failure modes. • There is a function for deleting memory. Once you clear the memory and run the product for several days, you can read the failure modes and check them, thereby detecting the less frequent failure phenomena. • Failure modes can be checked by both the blinking of the lamp of the indoor unit and the display of the remote control liquid crystal display.	108

※The "self-diagnosis function of the communication circuit" available in our conventional models is now incorporated as part of the normal self-diagnosis function. In the case of a failure in the communication circuit, you do not have to conduct a special operation and the operations can be automatically divided into 3 blinking operations and 12 blinking operations of the timer lamp. However, a strong external noise may have resulted in 12 times of blinking.

Self-diagnosis display function (indoor side display)

In case the "timer lamp" (green) or the “operation lamp (yellow) of the indoor unit is blinking, troubleshoot the product while referring to the table below.

1. Method to count the lamp blinking times.
   - Blinking will repeat with 2s of interval time.
   - Blinking speed will be lit for 0.35s and off for 0.35s.

<Example of 5 times blinking>

2. If you wish to try another operation while the lamp is blinking, press the START/STOP button on the remote control unit twice. The first press will reset the microcomputer while the second will activate the unit. (Except for mode※1)

<Caution>

- There is a failure mode displayed only while the self-diagnosis memory is read.（※2）
  Read and check it as necessary.
- An error connection (wrong insertion) of terminal 1 or 2 of connecting cable may go undetected.
- Please confirm operation lamp blinking before proceed to self-diagnosis re-displayed. （※3）

- In case all indication lamp blink
- There is a possiblity 100V had beed supplied to outdoor unit. Check supply voltage with tester and do repair as below table.

Check Point	Repair or replace part
・Less than 100V supplied.	・Not a failure. Please repair the power supply.
・ 220~240V supplied.	・Outdoor electrical part abnormal. Please replace outdoor electrical part.

Blink lamp	Blinks	Check Point	Action	Remark
Timer Lamp (green)	1	・Reversing valve or related circuit.	・Refer outdoor self-diagnosis.	
		・Refrigerant cycle abnormal or leak.	Check refrigerant cycle.	
	2	・Forced cooling in operation.	・Not a failure.	
	3	・Indoor communication circuit error.	・Replace indoor main PWB.	
	4	・Check failure indication of outdoor unit or failure mode redisplayed.	・Refer table on the right.	※3
	6	・Abnormal water level detected.	・Check drain pump or drain pan.	
		・Float switch connector bad insertion or wire shorted.	・Securely connect CN22 connector.	
	7	・Drain pump test in operation.	・Not a failure.	
	9	・Connector for room thermistor or heat exchanger thermistor not connect properly or thermistor wire broken or shorted.	・Securely connect CN1 and CN2 connector.	
		・Check terminal board fuse. (Mis-connection of connecting cable might blown the fuse)	・Replace terminal board. ・Securely connect the connecting cable.	
	10	・Fan motor connector disconnected.	・Connect securely CN12.	
		・Fan motor lock mechanically.	・Adjust the locking position.	
		・Fan motor broken.	・Replace new fan motor.	
	12	・Connecting cable wrong insert.	・Reconnect cable.	
		・Outdoor communication circuit failure.	・Refer outdoor self-diagnosis for detail.	
		・Outdoor CN30 forgot to connect.	・Securely connect CN30 connector.	
	13	・EEPROM or Microcomputer defect.	・Replace indoor main PWB.	※1

Blink lamp	Blinks	Check Point	Action	Remark
Operation Lamp (yellow)	Outdoor failure indicate as below when operation lamp blink. Detail shall refer to lamp label attached.			
	2	Peak current cut.	Refer to Outdoor unit self-diagnosis lighting mode.	
	3	Abnormal low speed rotation.		
	4	Switching failure.		
	5	Overload lower limit cut.		
	6	Compressor body temperature rise.		※2
	7	Outdoor thermistor abnormal.		
	8	Communication error between micon.		
	9	Indoor unit type mismatch.		
	10	Power voltage error.		※2
	11	Fan stop due to heavy wind.		※2
	12	Fan lock stop.		
	13	EEPROM read error.		
	14	DC voltage abnormal.		
	15	ACT circuit abnormal.		
Totally no operation.		・FU1 3.15A fuse blown	・Replace fuse or other part that causing the fuse blown.	
		・Receiver PWB connector disconnected.	・Securely connect connector CN11A.	
		・Card-key selection [yes] condition.	If not using card-key function, make sure to turned OFF the switch SW501 setting of main PWB.	
		・Indoor PWB defect.	・Replace indoor PWB.	

SELF-DIAGNOSIS MEMORY FUNCTION

Failure modes are stored in the nonvolatile memory of indoor unit and shall be redisplayed by remote controller.
This function is useful in checking the failure modes either during switching OFF the power or restarting the device without checking the number of indication lamp blinking. Remote controller can redisplay up to last 5 failure modes from the memory. However, failure modes which are rarely to occur are also stored in the memory which caused the numbers of failure more than 5. Thus, for some failure modes which are unable to retrive because of remote controller limit to redisplay only 5 failure modes, it can be found by clearing up the memory first then recheck the memory content again during the visit at the customer place.

< How to redisplay failure diagnosis >

1. Turn the circuit breaker OFF.
2. Set the remote controller to OFF condition, indicated by OFF on the display.
3. By pressing MODE (MODE) button on the remote controller, set to Cooling operation indicated by (COOL).
4. Turn the circuit breaker ON.
5. Set the room temperature setting on the remote controller to 32˚C by pressing the (TEMP ﹀ or ﹀) button.
6. Set the fan speed with the FAN (FAN SPEED) button according to the desired failure information. (Refer to the corresponding table below)

Fan speed settings for failure data

Fan Speed	Data
AUTO	Newest
HI	Second newest
MED	Third newest
LOW	Fourth newest
SILENT	Oldest

7. While directing the remote controller towards the receiver of the indoor unit, press (TEMP ﹀) button and (START/STOP) button simultaneously. (The remote controller perform signal transmission with the device.)
8. The device beeps [Pi-] to indicate that it has just received the signal to redisplays the failure mode.
9. Direct the remote controller towards the receiver of indoor unit (within 2 meters in front of indoor unit) and press the INFO (INFO) button. Wait for 2 seconds for signal transmission. An error code will be displayed on the remote controller display.

< How to clear the troubleshooting data >

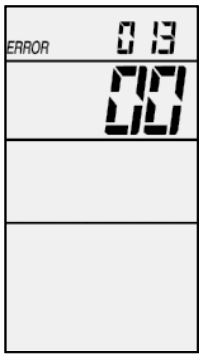
1. Redisplay the troubleshooting status. (See the above procedure.)
2. Turn the circuit breaker OFF.
3. By pressing MODE (MODE) button on the remote controller, set to Heating operation indicated by (HEAT).
4. Turn the circuit breaker ON.
5. Set the room temperature setting on the remote controller to 16˚C by pressing the (TEMP ﹀ or ﹀) button.
6. While directing the remote controller towards the receiver of the indoor unit, press (TEMP ﹀) button and (START/STOP) button simultaneously. (The remote controller perform signal transmission with the device.)
7. The product beeps for a second [Pi–] to indicated that it has just received the signal. The data has now been cleared.

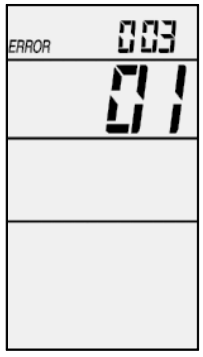
< How to display error code in case of failure just occurs>

If timer lamp of the indoor unit blinking and operation stops, please perform below procedures.

1. Direct the remote controller towards the receiver of indoor unit (within 2m in front of the indoor unit) and press INFO (INFO) button.
2. Wait for 2 seconds for signal transmission.
3. Indication of error code will be shown on the remote controller display for 10 seconds.

For example :





For details information regarding error code, please refer to page 109.

For detail information regarding error code,please refer to following table.

	TIMER LAMP BLINKING	LD301 BLINKING	CODE	MEANING	DETAILS	MAIN CHECK POINT
INDOOR	1 time	-	001 00	Refrigerant cycle fault	When the indoor heat exchanger temperature is too much low in the heating mode or too much high in the cooling mode.	1. Reversing valve defective 2) Heat exchanger thermistor disconnect (only heating mode) 3) The thermal fuse(102℃) diffective
	2 times	-	-	Outdoor unit is under forced operation.	It is not failure	-
	3 times	9 times (sigle only)	003 00	Communication error between indoor and outdoor units.	Indoor interface circuit broken	1. Indoor interface circuit
	6 times	-	006 00	Abnormal water level detected.	All operation stop when the float switch has been activated	1. Drain pump blocked. 2. Drain pump. 3. Float switch.
	7 times	-	-	Drain pump in test operation.	When the knob of drain pump test switch at indoor PWB main was slide to "test" position.	1. Indoor PWB main.
	9 times	-	009 00	Indoor thermistor fault	Room thermistor or Heat exchanger thermistor is open circuit or short circuit.	1. Room thermistor 2. Heat exchanger thermistor
	10 times	-	010 00	Abnormal rotating numbers of DC fan motor	Over current is detected at theDC fan motor of the indoor circuit	1. Check CN2, and insert properly 2. Check the fan motor, is it mechanically locked? 3. Fan motor PCB damage
	12 times	9 times	012 00	communication error between indoor and outdoor units	Outdoor interface circuit broken	1. Outdoor interface circuit
	13 times	-	013 00	PROM (IC531) or Micon damage	Data reading error of PROM (IC531)	1. IC531 or Micon
OUTDOOR	REFER TO OUTDOOR SPECIFICATION					

< Cautions >

This function is effective only once immediately after the power is turned on. It will not work if you have performed another remote control operation beforehand.

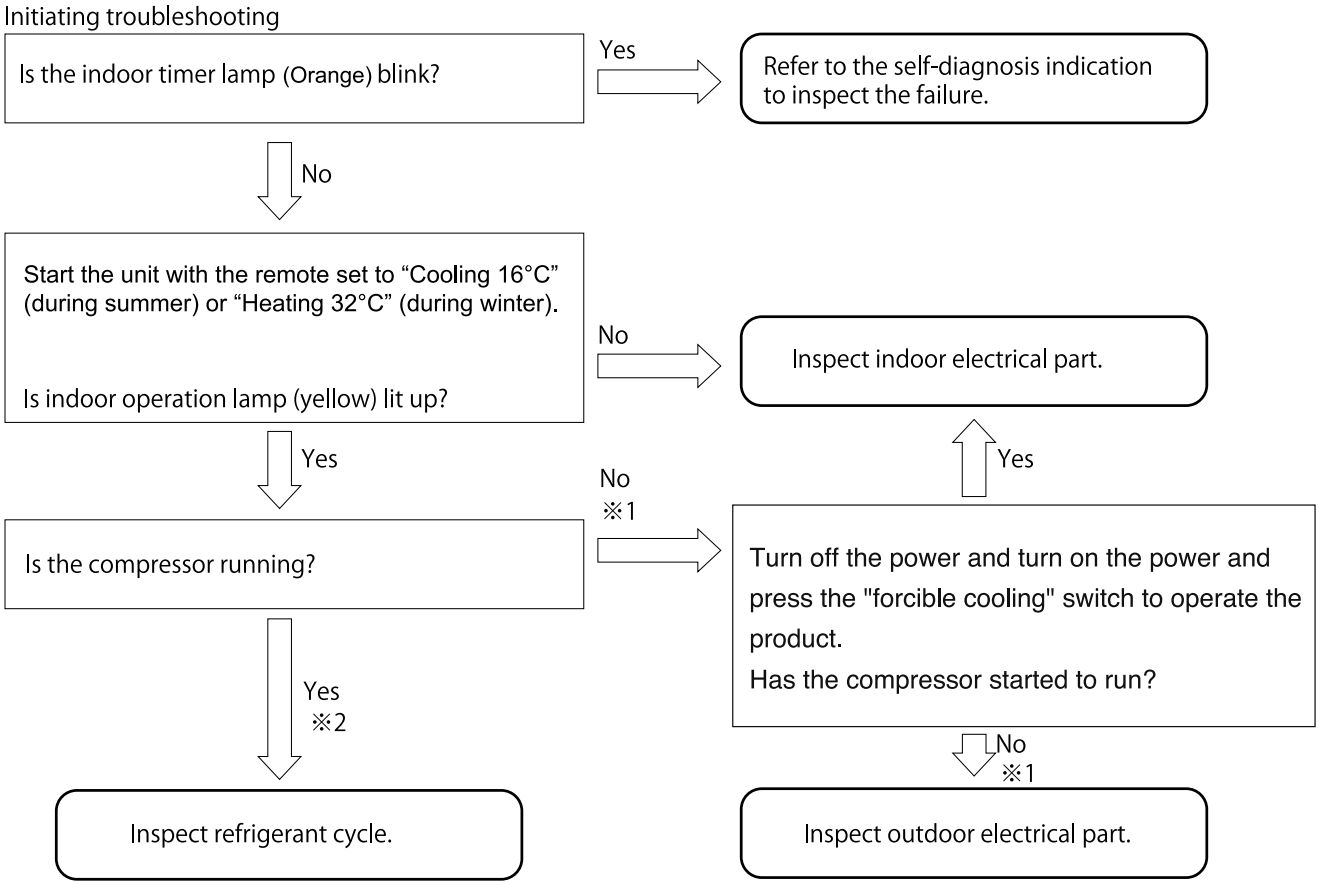
Note also that it may not function in response to a procedure other than the above. (If it does not work, turn off the power, turn it back on and repeat the procedure.)

If the memory stores nothing, performing a redisplay operation will not blink the lamp.

For a normal operation, turn off the power and turn it back on. After the above operation, the product will not receive a remote control signal normally.

After clearing the troubleshooting data, turn off the power. (If you do not turn off the power, the product will become unresponsive to remote control signals.)

Diagnosing Indoor unit, Outdoor unit and Refrigerant cycle.



<Failure Diagnosis Using the Self-Diagnosis Memory Function> (Refer page for detail)

- You can use the self-diagnosis memory function to check the failure mode (※1) that occured on the outdoor unit from the indoor unit.

  Step
  1. Clear the troubleshooting data.
  2. Run the unit for several minutes under condition where the compressor runs.
  3. Redisplay and check the data writen in the self-diagnosis memory.

- The self-diagnosis memory function can also be used to catch sporadic failure phenomena.

  Step
  1. Clear the troubleshooting data.
  2. Have the user use the product as usual until a failure phenomenon occurs. (The period depends on the incidence of the phenomenon)
  3. At a later date, redisplay and check the data writen in the self-diagnosis memory.

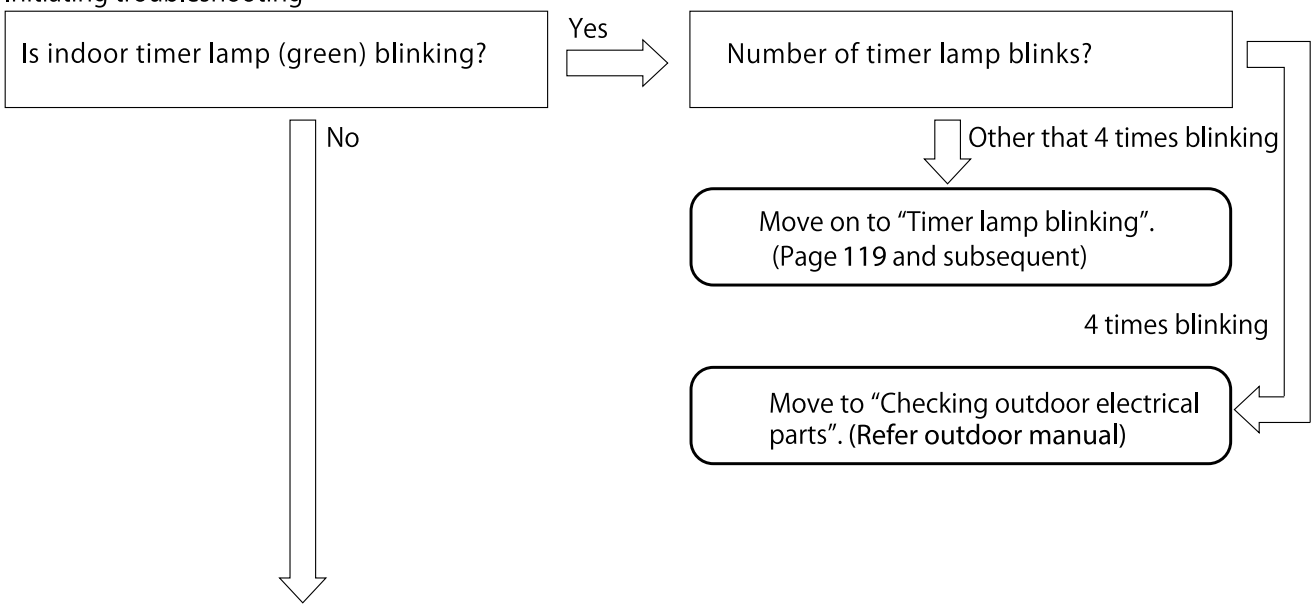
- Outdoor self-diagnosis indicator (rising compressor temperature, overload lower limit cut) that are caused by the cooling cycle or the usage environment take a long time to occur after the unit starts running. Further, they are influenced by atmospheric temperature, direct sunlight and operation time, all of which can make it difficult to confirm the failure when a repairman visit. In such case, use the self-diagnosis memory function. (※2)
- The “Fan stopped due to strong wind”, “Compressor temperature rise”and “Power voltage error” self-diagnosis indicators ont he outdoor unit can be confirmed only by checking the self-diagnosis lamp on the outdoor unit or using the self-diagnosis memory function on the indoor unit.

Checking the indoor unit electrical parts

Introduction

First, check the failure and condiitions before moving to a detail diagnosis.

Initiating troubleshooting



Turn the air conditioner's breaker OFF, wait at least 5 seconds and then turn it ON again. Observe the movement of the horizontal deflector for about 30 seconds.

Check 1 : Does the horizontal deflector move? (Yes / No)

Set the remote control unit to cooling mode, temperature setting 16°C (summer), heating mode, temperature setting 32°C (winter) and operate the product.

Check 2: Can the product received the remote control signal and has the "operation lamp" lit up? (Yes/No)

If you responded "Yes" to Check 2:

Check 3: Is the compressor of the outdoor unit running? (Yes/No)

If you responded "No" to Check 2:

Check 4: Does the indoor "emergency switch" work? (Yes/No)

Check results and next check items

Check 1	Check 2	Check 3	Check 4	Next check item
No	No	—	No	Go on to "Power does not come on". (page 112)
Yes	No	—	Yes	Go on to "The product will not receive the remote control signal". (page 114)
Yes	Yes	No	—	Go on to "The compressor not run". (page 117)

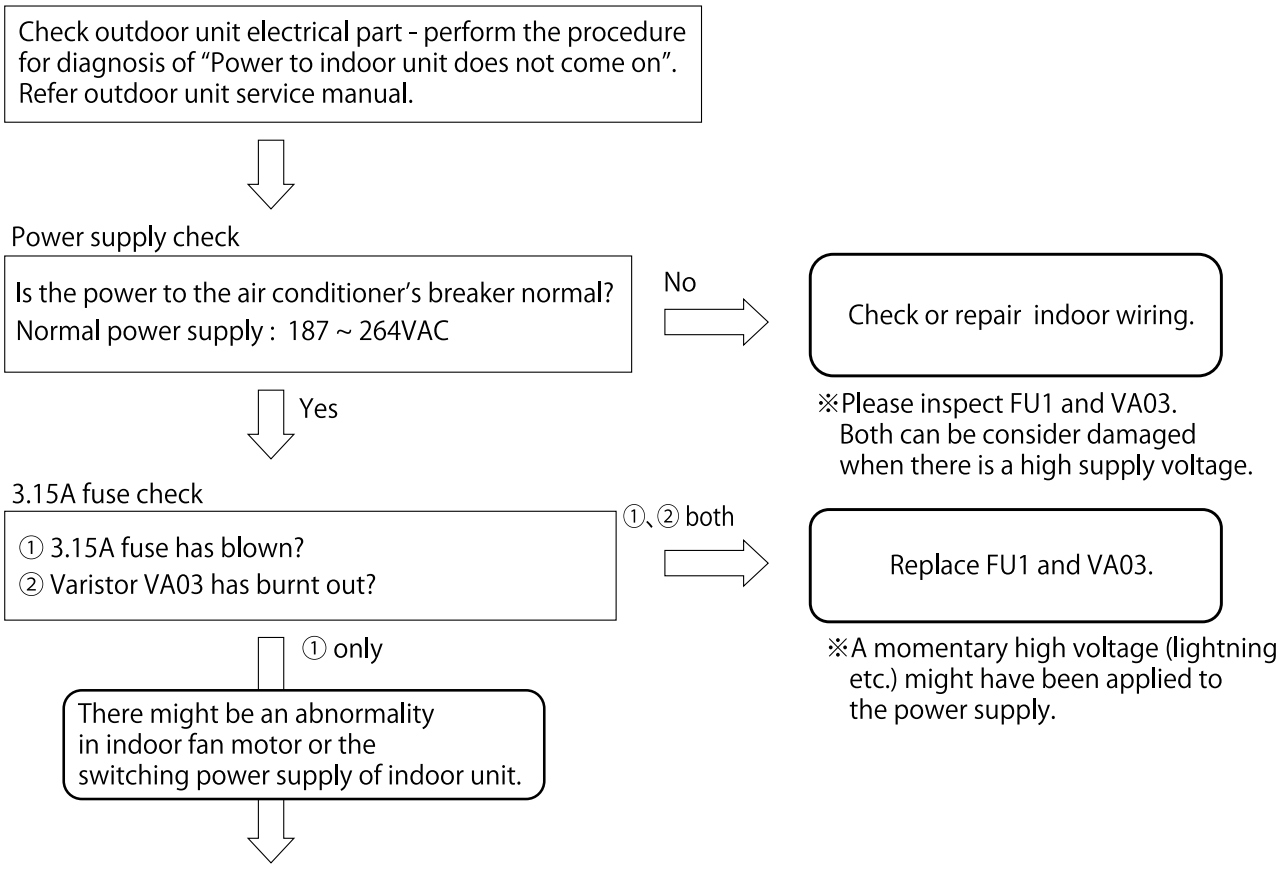
1. Failure : Power does not come on

[Situation] Initialization of the horizontal deflector position and remote control reception do not occur when the power turned ON.

[Suspected failure location]
- Power supply
- Indoor fan motor
- Switching power circuit

[Cautions]
- When going on a service run to address a "Power does not come on" failure, bring along a "3.15A fuse (FU1)" and a "varistor (VA03).
- Before start repair work, check the voltage coming to the air conditioner's breaker. On rare condition, an abnormal voltage might be supplied by faulty house wiring (240V applied to 100V outlet, neutral line disconnected in single phase 3-wire power supply).
- If an abnormal high voltage is applied to the unit, the 3.15A fuse and the varistor are degraded or damaged, and should be replace.
- If the 3.15A fuse is blown, the cause must be remove first or else the new fuse will blown as well.
- The indoor fan motor is connected to the primary power source. Therefore, a voltage to ground occurs. Take care to avoid electric shock.
- The indoor fan motor uses the same fuse as the control board. If the 3.15A fuse is blown, check the indoor fan motor before turning the power ON.

[Diagnosis flow]



Check indoor fan motor

Turn the fan blade a few times by hand.

Is the spindle tight?

※If the short-circuit occurs, the fan become tight and diffiicult to turn.

Is there a short-circuit between red and black wire?

※Use a tester to check the insulation between red and black wire of connector CN12 on the indoor PWB.

Yes → Replace indoor fan motor and 3.15A fuse.

No → There might be an abnormality in switching power supply of indoor unit.

Check indoor electrical

Replace the 3.15A fuse.

At this time be sure to disconnect the connector CN12 on the indoor PWB side.

Again turn ON power supply, has the 3.15A fuse blown?

※For safety, be sure to close the cover on the indoor unit before performingthis work. If you hear any noise, immediately turn the air conditioner's breaker OFF.

No → Check all output voltage to search again for problems with the switching power supply. (0V,5V,8.5V,12V)

Check for other abnormalities in the PWB and remove any abnormalities that are found.

Yes → Replace indoor PWB.

2. Failure : Remote control does not receive communication signal

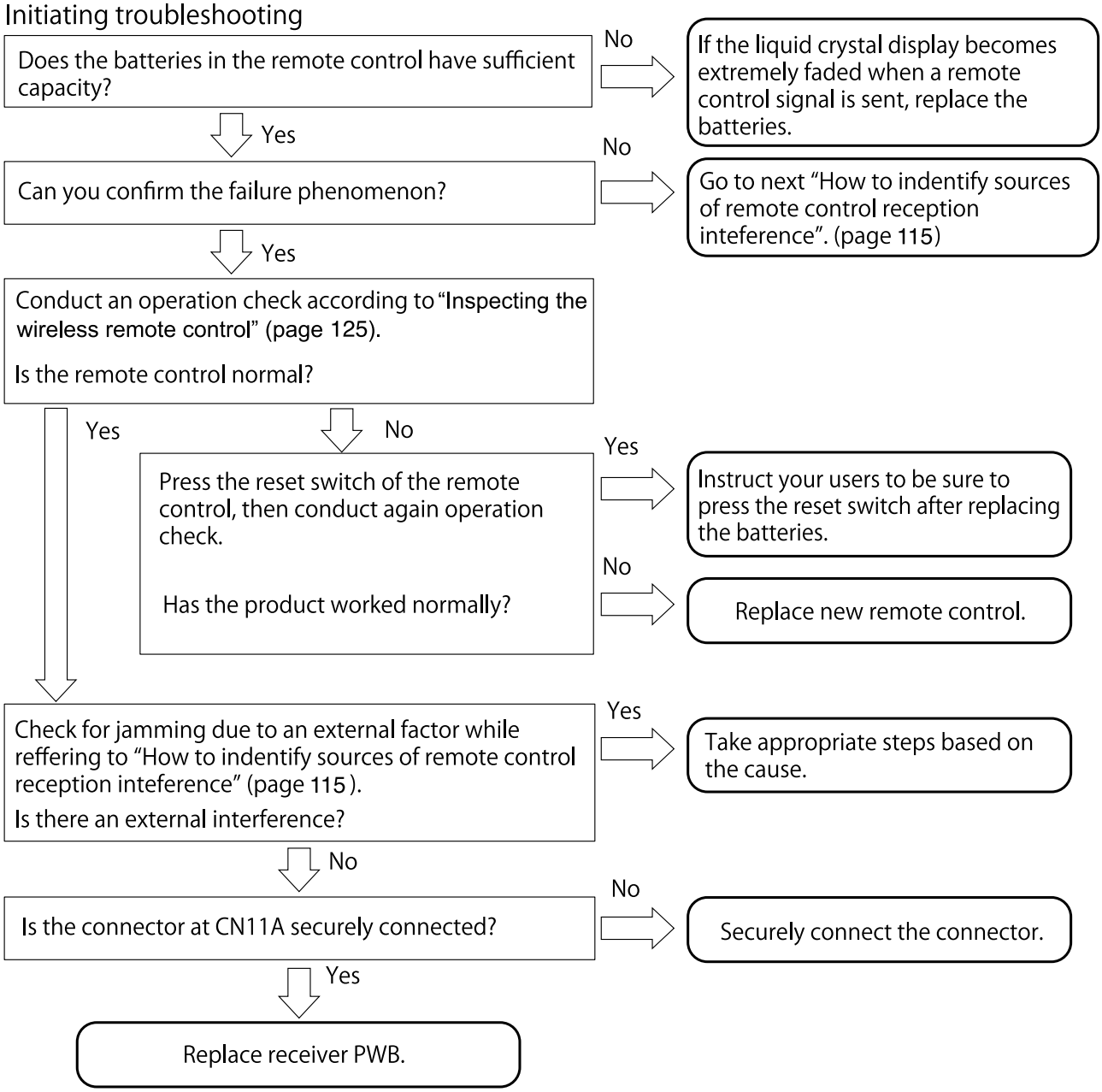
[Situation] No reception or poor reception by the remote control.
(Unit operate normally when using temporary switch)

[Suspected failure location]
- The remote control is damaged, has dead batteries or cannot be reset.
- Remote control receving unit.
- The connector is loose or disconnected.
- The product is normal (external cause : lighting, remote control of other device, electrical noise, etc.)

[Cautions]
- Even if there are no abnormalities in the product, external factor to the product can cause interference with remote control reception.
- The capacity of the batteries drops in low temperature environment. The voltage of old batteries will drops in particular in the morning and at night in the winter, possibly resulting in reduced remote control range. So, please use new alkaline batteries.

[Diagnosis flow]

Initiating troubleshooting



How to identify sources of remote control reception interference

[Situation] The product may become poorly responsive to remote control signals due to external factors even though the product itself is trouble-free.

[Suspected sources of inteference] Identify the installation status of the air-conditioner and the indoor and outdoor environments to identify possible causes of the inteference.

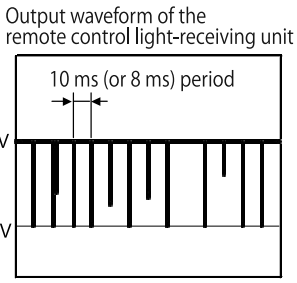
- Indoor lighting equipment (quantity, type, location)
- Remote control units of other electrical products and equipment
- Is the grounding for the air-conditioner shared with other equipment?
- Are the surroundings of the air-conditioner clear of wireless antenna?
- Is the remote control light-receiving unit protected from direct sunlight?

[Checking and actions]

Effects of lighting equipment (fluorescent lamps)

Checking points

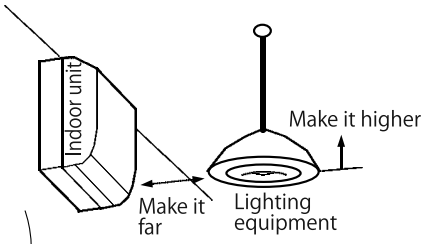
- Turn on and off the lighting equipment and check for its effects on the reception of remote control signals.
- When cold, the fluorescent lamp tends to emit infrared rays with wavelengths close to those used in remote control.
  If you cannot detect the phenomenon about which your user is complaining at the time of your visit, such as "the product sometimes fails to receive remote control signals" and "the product fails to receive remote control signals in the morning alone", then turn off the lighting for about 20-30 minutes and wait for the fluorescent lamps to cool down before conducting another check.
  There are even cases where the product fails to receive remote control signals for 1 to 2 minutes only after the lighting equipment is turned on.
- The noise status may vary with the dimming of the lighting equipment. In the case of lighting equipment with a dimmer, therefore, conduct a check with all the light intensities.
- If the lighting equipment is the source of the jamming, the remote control light-receiving unit output usually shows a noise waveform as shown in the right-hand figure. In the case of slight jamming, this kind of waveform will not cause practical problems. However, intense degrees of jamming will disable the reception of remote control signals.
- When the fluorescent lamp is old and is flickering, it may cause disorders in the reception of remote control signals.



Actions proposed

1. Make it hard for light of the lighting equipment to enter the remote control light-receiving unit.
   - Separate the lighting equipment from the indoor unit.
   - Raise the lighting equipment.
   - Cover the upper half of the light-receiving panel from its rear side with aluminum tape or black vinyl tape.

   (This will also affect the reception of remote control signals. Therefore, set the range to be covered with tape to a range that is problem-free in practice, while checking the reception status.)

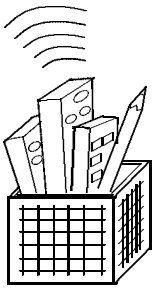


2. Add an interference filter to the front panel of the remote control light-receiving unit.
   ※ Lighting equipment that produces strong interference exists although rarely. Some problems may therefore be unsolvable by managing the air-conditioner side alone.

Effects of the remote control units of other equipment

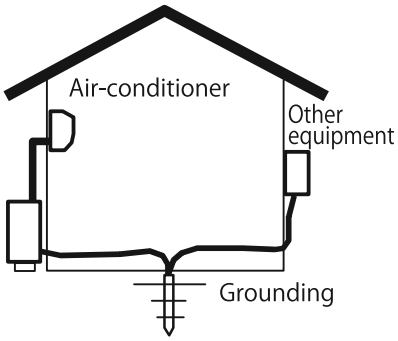
Checking points

- If, on the remote control unit of a TV or audio equipment, its sound volume key or something similar is left pressed, infrared signals become continuously sent, thereby jamming the reception of remote control signals.
- Check how the remote control unit and related components are stored, thereby checking if there is any possibility that a button may be inadvertently left pressed on the remote control unit of other equipment.



Actions proposed

If there is any such possibility, give explanations to your users to that effect and instruct them to exercise caution.

Effects of other electrical products	Checking points • Check the effects of light and power noises coming from other electrical products. • Turn on and off the electrical products, turn off the power and turn on the power, and check their effects on the reception of remote control signals. • For products whose operating states change, check the effects of each state. Actions proposed • Change the location relationship between the air-conditioner and the target products. • Use a different wall outlet for the target products.
Sharing a grounding	Checking points • Check for effects of electrical noises coming into the air-conditioner through grounding wires. • Check if the grounding works is for the air-conditioner alone or shared with other equipment. If there is any equipment that shares it, turn on and off that equipment and detach and reattach the power plugs and examine their effects on the reception of remote control signals. Actions proposed • Establish an independent grounding for the air-conditioner. 
Effects of radio waves	Checking points • Using a wireless transmitter near the air-conditioner may affect the reception of remote control signals. • Have your users try sending signals with a wireless transmitter and examine their effects on the reception of remote control signals. Actions proposed • Add a ferrite core to the power cord and F cable. • Add a ferrite core to the internal wiring of the indoor unit. • Move the wireless antenna.
Effects of direct sunlight	Checking points • Direct sunlight and other intense light make the remote control light-receiving unit less sensitive. • Check for any time zone where the remote control light-receiving unit of the indoor unit is affected by direct sunlight depending on the location of the sun and mirror reflection. Actions proposed • Block the sunlight to protect against direct sunlight.

3. Failure : Compressor does not run

[Situation] Compressor does not run (same condition as thermo off), remote control reception is normal. The self-diagnosis lamp on the outdoor unit (LD301) blinks once or is off.

[Suspected failure location]
- Indoor room thermistor, Heat exchanger thermistor
- Micro computer surrounding circuit

[Diagnosis flow]

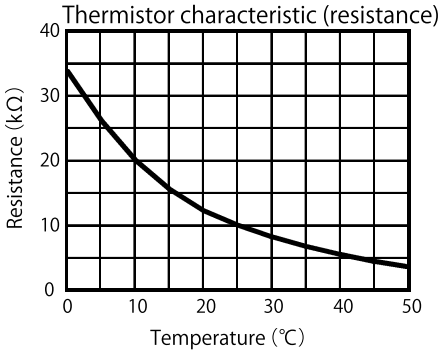
Initiating troubleshooting

Is the "timer lamp"(Orange) of indoor unit blinking?
- Yes → Check for failures acording to the self-diagnosis display.
- No ↓

DId the self-diagnosis lamp (LD301) of the outdoor unit blink once or become turned off?
- No → Check for failures acording to the self-diagnosis display.
- Yes ↓

Remove the connector (CN1A and CN2A) of the room temperature thermistor and heat exchanger thermistor and measure the thermistor resistance.
Did the reading roughly as per resistance value indicated in the right-hand figure?
- No → Replace "room thermistor" and "heat exchanger thermistor".
- Yes ↓

Replace indoor main PWB.



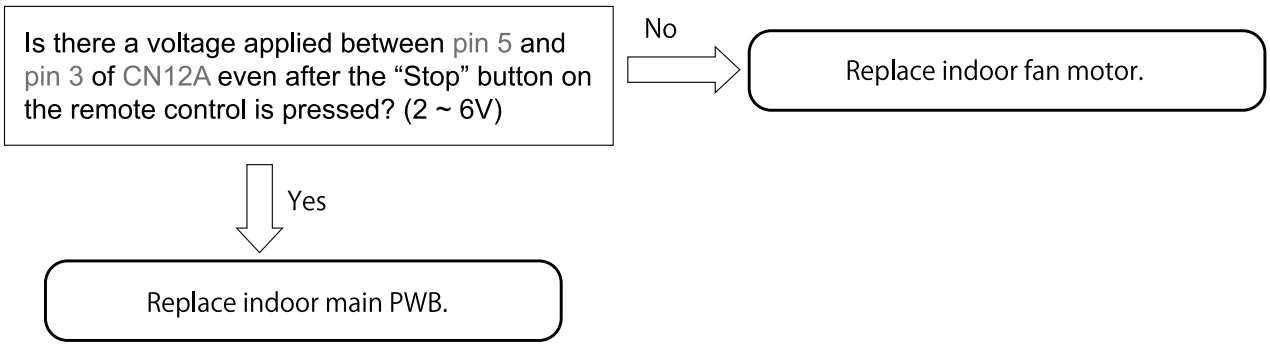
4. Failure : The fan motor does not stop

[Situation] I have conducted the stop operation on the product by remote control, but the indoor fan motor will not stop.(It stopped about 10 minutes later.)

[Suspected failure location]
- Indoor fan motor
- Fan motor driven circuit

[Diagnosis flow]

Initiating troubleshooting



※When voltage is applied to pin 3 (motor speed command) the indoor fan motor runs. Normally, signals (PWM) from the microcomputer pass through the photocoupler and apply voltage to pin 3. At this time, DUTY is variable according to speed and the speed is adjusted or stopped. However, if there is a short-circuit in the photocoupler, the voltage remains applied continuously and the fan motor cannot stop as long as Vcc is ON.

【Behaviour of the motor when a failure occurs】

- Power supply ON.
- Horizontal deflector start initialization movement.
- Same time the fan motor start rotating.
- Send an operation command with the remote control.
- Send the stop command with the remote control.
- Normally operation should stop, but the indoor fan motor continues to run.

5. Timer lamp blinking : 1 time

[Situation] Timer lamp blinks once and unit operation is not possible.

[Suspected failure location]

- Control circuit failure in outdoor reversing valve, connector disconnected
- Mechanical locking of reversing valve, broken coil wire
- Incorrectly installed indoor unit heat exchanger thermistor (during heating only)
- Clogged cycle (forgot to open service valve, etc.)
- Refrigerant leak

(If most refrigerant is removed in extremely hot (40°C or greater room temperature) or extremely cold (5°C or lower room temperature) conditions, it is possible for this failuremode to occur. (Absolutely no cooling or heating))

6. Timer lamp blinking : 2 times

[Situation] The unit is under forced cooling operation (Not a malfunction).

7. Timer lamp blinking : 3 times

[Situation] Timer lamp blinks 3 times and unit operation is not possible.

[Suspected failure location]

- Indoor communication circuit failure.
- Wire tab connection not properly inserted.

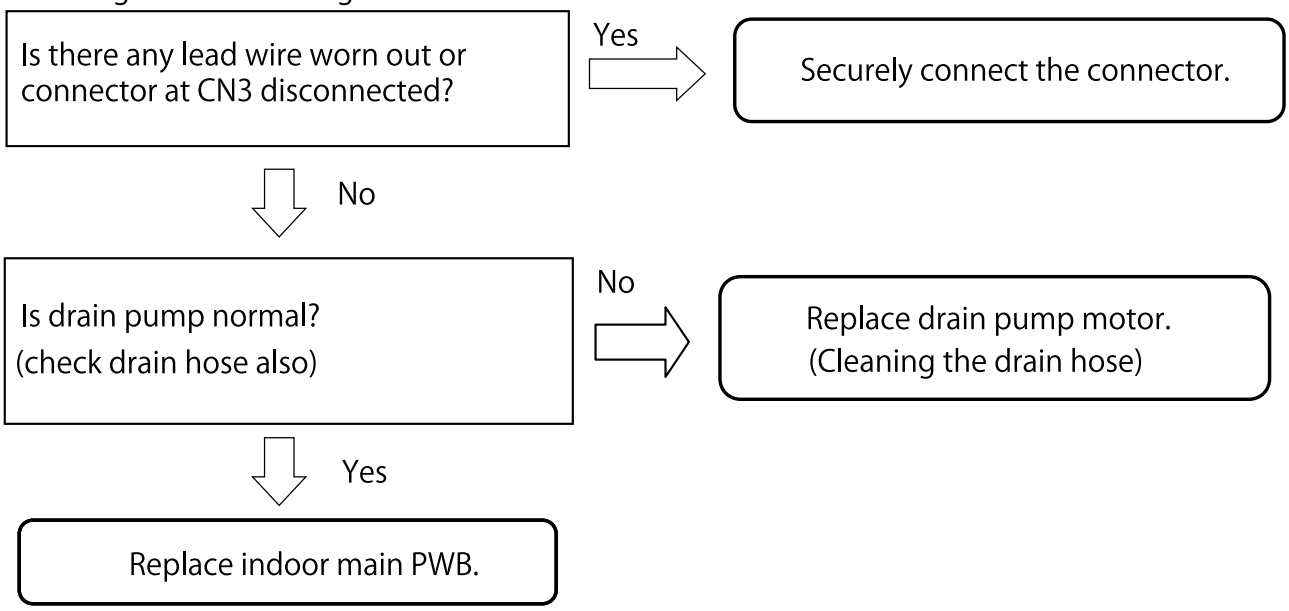
8. Timer lamp blinking : 6 times

[Situation] Timer lamp blinks 6 times and unit operation is not possible.

[Suspected failure location]
- Connector CN3 disconnected, wire worn out
- Drain pump abnormal water level

[Diagnosis flow]

Initiating troubleshooting



9. Timer lamp blinking : 7 times

[Situation] Timer lamp blinks 7 times and unit operation is not possible.

- Drain pump switch is in test position (not a malfunction)

10. Timer lamp blinking : 9 times

[Situation] Timer lamp blinks 9 times and unit operation is not possible.

[Suspected failure location]
- Loose connector, wire worn out or short-circuit in room and heat exchanger thermistor

[Cautions]
- Failure detection starts when starting operation with the remote control.
  (The failure detection function is not triggered simply by inserting the power plug.)

[Diagnosis flow]

Initiating troubleshooting

Are the room thermistor and heat exchanger thermistor connector (CN1A and CN12A) securely connected?

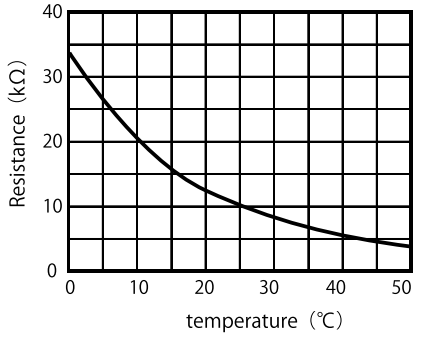
No → Securely connect the connector.

Yes ↓

Remove the connector (CN1A and CN12A) of room and heat exchanger thermistor and check the resistance.
Exactly the resistance as per shown in right-hand figure?
(A failure is detected if a wire is about to worn out or short-circuit is about to occur.)

No → Replace room thermistor and heat exchanger thermistor.

Thermistor characteristic (resistance)



Yes ↓

Turn the circuit breaker ON and then press "START" button on the remote control.

Then, is the timer lamp blinks 9 times again?

Yes ↓

Replace main PWB.

※ Although this is as extremely rare case for circuit configurations, if the above failure diagnosis does not resolve the situation you will need to replace the indoor electrical assembly.

11. Timer lamp blinking : 10 times

[Situation] Timer lamp blinks 10 times and unit operation is not possible.

[Suspected failure location]
- Fan motor connector disconnected or lead wire worn out
- Mechanical locking of indoor fan motor or the T-fan.
- Indoor fan motor failure
- Indoor fan motor driver circuit failure

[Diagnosis flow]

Measurement continuity where connector from fan motor disconnect.

Name	Test point
Motor drive power (VDC)	CN12A Pin⑧- Pin⑤
Motor control power (VCC)	CN12A Pin④- Pin⑤
Motor speed signal (VSP)	CN12A Pin③- Pin⑤
Motor rotation speed debug (FG)	CN12A Pin②- Pin⑤

Yes → Replace the “Indoor fan motor” and “Indoor electrical parts”.

No

T-Fan check (Make sure to turn OFF the circuit breaker)

Can the fan rotate lightly?
- Check or rotate by inertia.
- Confirm there is no abnormal sound fan is rotating.

→ Are there any factors that interfere with the mechanical rotation?
Ex.) Impurity is mixed in the T-Fan.
Ex.) Adhesion of dust is accumulated.

Yes → Remove blocking cause.

No → Replace the fan motor.
※ Bearing and axis abnormal

Yes

Check work step

Is the fan connector to (CN12A) connection securely?
Is there any short circuit?

No → Securely connect.

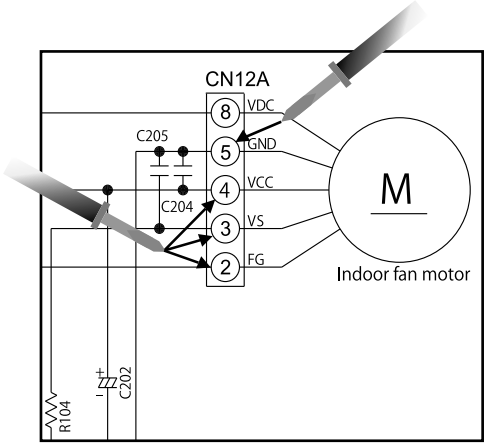
Yes

Fan motor check (During stanby)

Check voltage pin⑧ and pin⑤, there are voltage more than 300V.

No → Replace the “Indoor electrical parts”.

Yes



【Inspection location】

Fan motor check (Run the product)

Turn the breaker ON and make indoor fan motor start to rotate.
Remote control set unit to “Cooling, Strong fan”.

※ Power supply of indoor fan is connected to primary power supply, therefore it is voltage to ground is occured. Please be careful of electric shock.

Yes

Check voltage between pin⑤ and pin④ of the fan motor connector (CN12A)?

Vcc: Power supply to control fan motor (Rated : 15V)

No → Replace the Indoor main PWB.

※ A failure in the indoor fan motor power circuit in the indoor unit is possible cause.

※ Motor will not rotate if voltage is 0V. At this time, Vsp voltage rises gradually (appx. 10sec), stop (appx. 8sec) and then repeat this pattern 3 times before indicator begins to link.

Yes

Check voltage between pin⑤ and pin③ of the fan motor connector (CN12A)?

Vsp: Motor speed command (Rated : 3V~6V)

No → Replace the Indoor main PWB.

※ A failure in the circuit that send speed command from the indoor unit is possible cause.

※ Although this varies according to wind speed, it is clearly abnormalfor the voltage to remain stuck at 0V or 6V.
※ At approximately 0V, the fan motor does not run. After 1 minute, the failure indicator will blink.
※ At approximately 6V, the fan motor running at maximum speed. In this case, no failure indicator will blink.

Yes

Check voltage between pin⑤ and pin② of the fan motor connector (CN12A)?

FG: Motor rotation feedback (Rated : 7.5V)

No → Replace the Indoor main PWB.

※ A failure in the circuit that send speed feedback signal from the indoor fan motor is possible cause.

※ Signal output is based on speed of 15V/Duty 50%. If measure with tester, the voltage (appx. 7.5V) is displayed.
※ When this failure occurs, the motor run at maximum speed then stop. This pattern repeated 3 times. Regarding operation of the circuit, the Vsp voltage rising gradually (about. 10sec), stop (about 8sec) and then repeated this pattern 3 times before indicator begin to blink.

Yes

Replace the Indoor main PWB.

※ We can assume that circuit reading the feedback signal is having failure. (Circuit of PC103)

11. Timer lamp blinking : blinking 12 times

[Situation] The timer blinks 12 times and the product will not run.

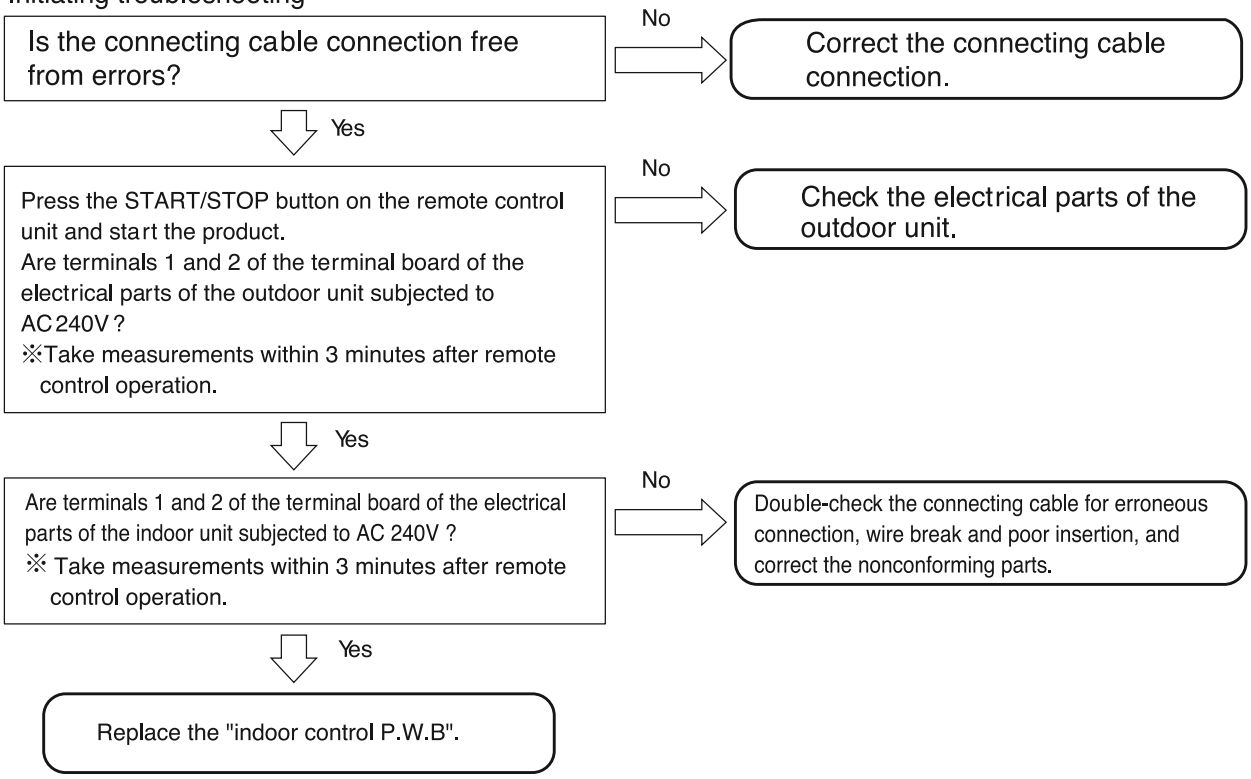
[Estimated failure locations]
- Erroneous connection in the indoor-outdoor connection line (connecting cable)
- Wire break or poor insertion of the indoor-outdoor connection line (connecting cable)
- Electrical parts in the outdoor unit (communication circuit, power circuit error)
- Communication error due to noise in other home electronics

※This does not constitute a failure in the air-conditioner

[Cautions] • When lines 1 and 2 of connecting cable are erroneously connected (crossed), the product may not enter self-diagnosis display mode. If the self-diagnosis memory stores data about "timer . lamp blinked 12 times", then, just in case, check if the connecting cable is not erroneously connected

[Diagnosis flow]

Initiating troubleshooting



12. Timer lamp blinking : blinking 13 times

[Situation] The timer lamp blinks 13 times and the product will not run.

[Estimated failure location] • EEPROM, microcomputer

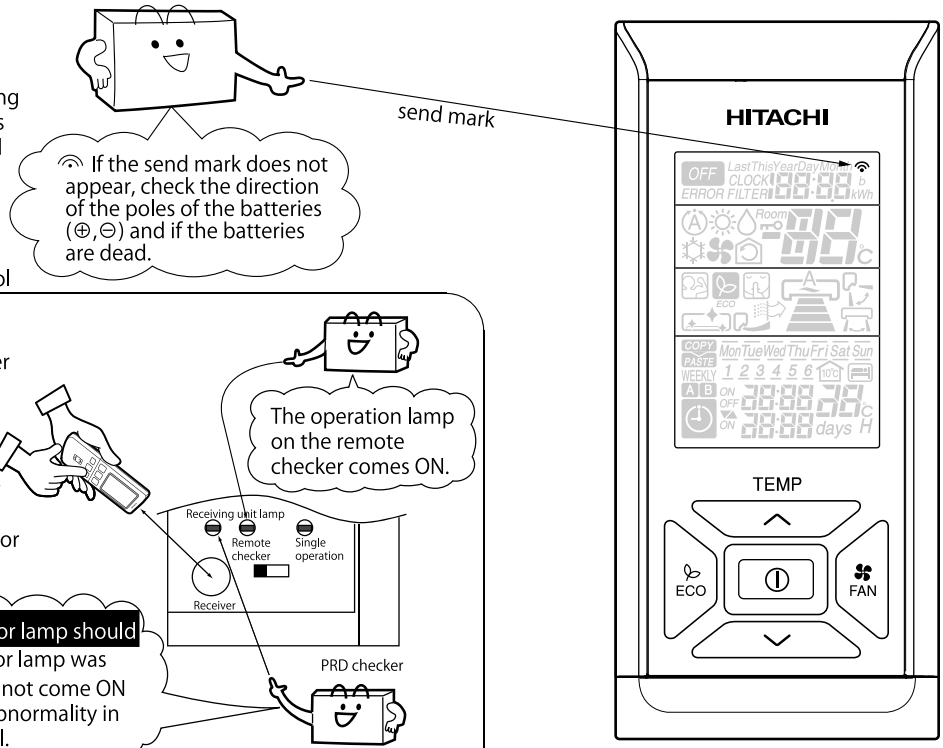
[Diagnosis flow]

Replace the "indoor control P.W.B".

Inspecting the wireless remote control

1. Remote transmission check

The remote control for conforming operation of the remote control is describe in RAR-6N5. The method is the same as for checking other remote control.



Method of checking remote control

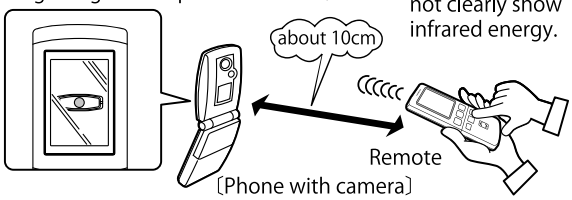
〔Checking using PRD checker〕

① Select the switch of PRD checker to "Remote checker" side.

② Standing about 3m to 7m away from the PRD checker, aim the remote control toward the sensor and press OFF/START button.

〔Checking using mobile phone's camera〕

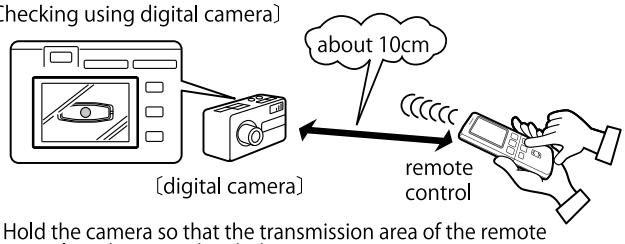
※ Some cameras do not clearly show infrared energy.



① Hold the mobile phone so that the transmission area of the remote control can be viewed with the camera.

② On the camera screen, a flash should appear in the transmission area of the remote control when buttons are pressed.

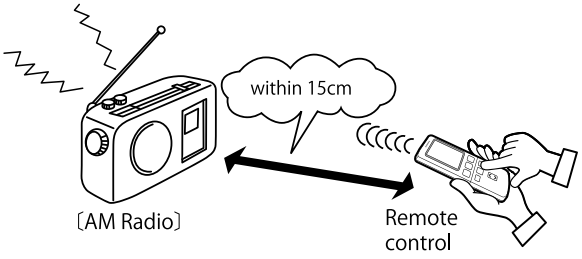
〔Checking using digital camera〕



① Hold the camera so that the transmission area of the remote control can be viewed with the camera.

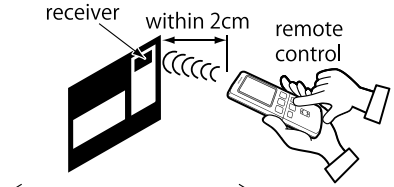
② On the camera screen, a flash should appear in the transmission area of the remote control when buttons are pressed.

〔Checking using AM Radio〕



It is normal when noise (bii-bii- sound) should be heard when buttons on the remote control are pressed.

〔Checking using remote checker card〕



〔Wireless remote control Infrared checker card〕

Its consider normal if the receiver turned to orange color when any button was press on the remote control.

Normal

Check for the external causes of inteference to the indoor unit and remote control reception.

Abnormal

Check the operation once again. If the remote control does not operate normally, replace it.

Part description	Part no.
PRD Checker	RSC-PRD1006

HOW TO CHANGE THE SHIFT VALUE SETTING TEMPERATURE USING WIRELESS REMOTE CONTROLLER

The shift value setting temperature for Cooling and Heating mode operation can be change using remote controller. (This procedure shall be implemented strictly by service personnel only.)

(For initial shift value temperature setting for Cooling mode (SHIFTC) and Heating operation mode (SHIFTW))

PROCEDURES

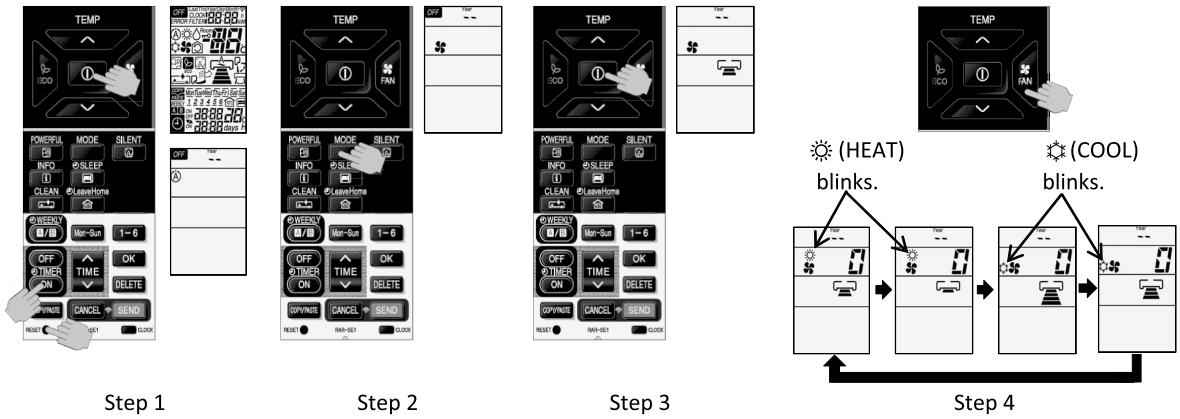
1. While pressing and holding ⏻ (START/STOP) button and TIMER ON (ON) button, press RESET [RESET] button on the same. Release RESET [RESET] button only and make sure that all marks on the remote controller display are indicated, then release the ⏻ (START/STOP) button and TIMER ON [ON] button.
   Remote controller now enters "Shift Value Change Mode".

2. Press the MODE (MODE) selector button so that the display indicates (FAN) mode.

3. Press the ⏻ (START/STOP) button and FAN operation will be started.

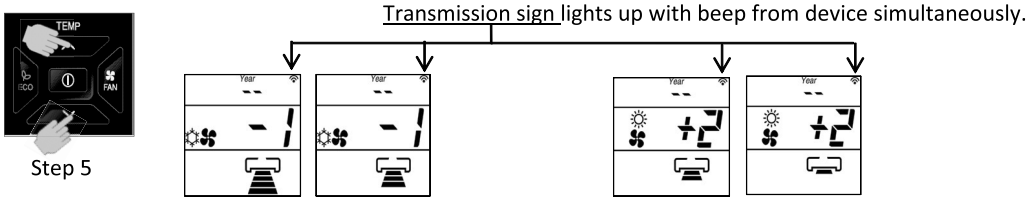
4. Set the FAN SPEED with the FAN (FAN SPEED) button according to the following FAN speed setting in order to choose the desired operation mode that is required for shift value setting temperature modification.

   - To change the shift value for COOLING mode operation, select either (HIGH) or (MED) FAN SPEED.
   - To change the shift value for HEATING mode operation, select either (LOW) or (SILENT) FAN SPEED.

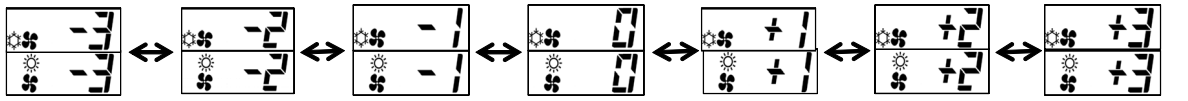


Step 1 Step 2 Step 3 Step 4

5. Press the (TEMP ﹀ or ﹀) button to change the shift value.
   (The shift value changed with device beep sound.)



Step 5



Decrease 3˚C from the initial shift value setting. | Decrease 2˚C from the initial shift value setting. | Decrease 1˚C from the initial shift value setting. | The initial shift value setting. | Increase 1˚C from the initial shift value setting. | Increase 2˚C from the initial shift value setting. | Increase 3˚C from the initial shift value setting.

NOTE :

(1) The displayed shift value, (HEAT) and (COOL) symbol on the remote controller display will be disappear after 10 seconds.

(2) The changed shift value will remain unchanged after turned off the power.

(3) If "0" is displayed on the remote controller display, it indicates the shift value is now at the initial setting.

HOW TO CHANGE THE SHIFT VALUE for SETTING TEMPERATURE USING WIRED REMOTE CONTROLLER

Shift value for COOLING and HEATING mode operation can be changed using wired remote controller.
(This procedure shall be strictly carried out by service personnel).
(For initial shift value temperature setting for Cooling mode (SHIFTC) and Heating operation mode (SHIFTW))

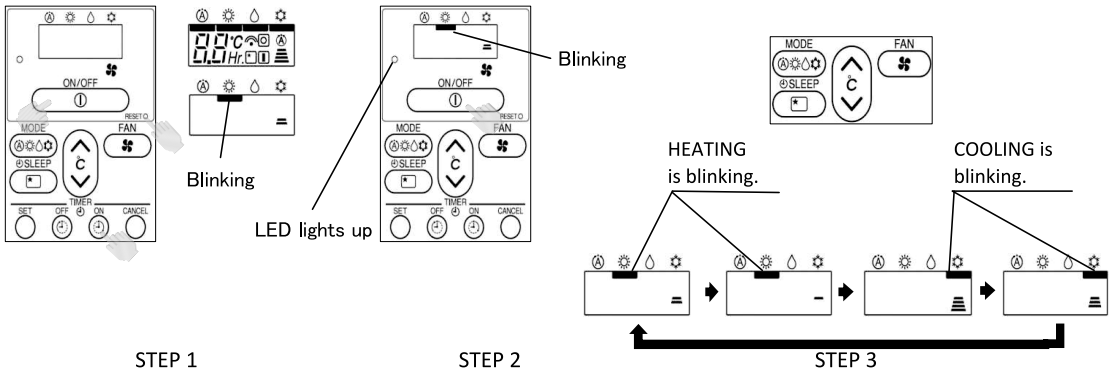
PROCEDURE

1. While pressing the ⏻ ON/OFF and ON TIMER button, press and release the RESET RESET button once.
All icon will be displayed on the LCD screen and shortly disappear.
Initial cursor will be at AUTO mode. After about 5 sec, cursor will shift and blink continously at HEATING mode. Release hold of ⏻ ON/OFF and ON TIMER button.
The remote is now in **SHIFT VALUE CHANGE MODE**.

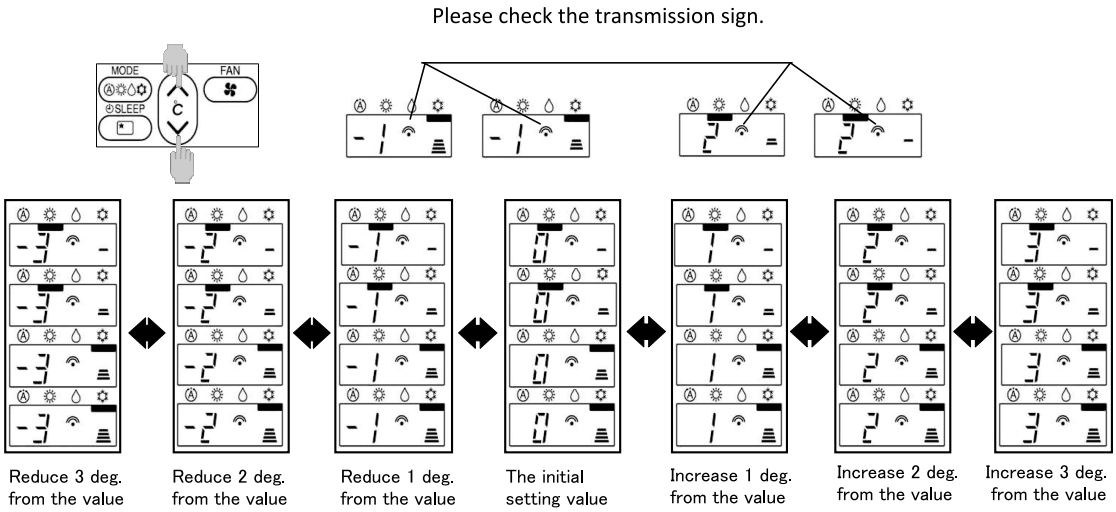
2. Press ⏻ ON/OFF button. Operation LED will ON. Cursor will stop blinking. Unit will operate in FAN mode.

3. Set the FAN SPEED with the FAN (FAN SPEED) button according to the following FAN speed setting in order to choose the desired operation mode that is required for shift value setting temperature modification.

- To change the shift value of COOLING mode operation, select either ≡ (HIGH) or ≡ (MED) FAN SPEED.
- To change the shift value of HEATING mode operation, select either ≡ (LOW) or ▬ (SILENT) FAN SPEED.



4. Press the (TEMP V or Λ) button to change the shift value.



5. Press the ⏻ [ON/OFF] button to end "Shift value change mode".

NOTE :
1. Shift value is everytime temperature button is pressed. Maximum 7 shift values only. (-3°C to + 3°C)
2. Changed shift value remain even after power supply is switched off.
3. By default the Shift value is set at "0°C" on the remote display. This indicates the unit is set to initial setting.

SETTING THE PREVENTION OF MUTUAL INTERFERENCE FOR REMOTE CONTROLLER

(Applicable for Remote controller model : RAR-5E1, RAR-5E2, RAR-5E3, RAR-5E4, RAR-5E5, RAR-6N1, RAR-6N2, RAR-6N3, RAR-6N4 and RAR-6N5)

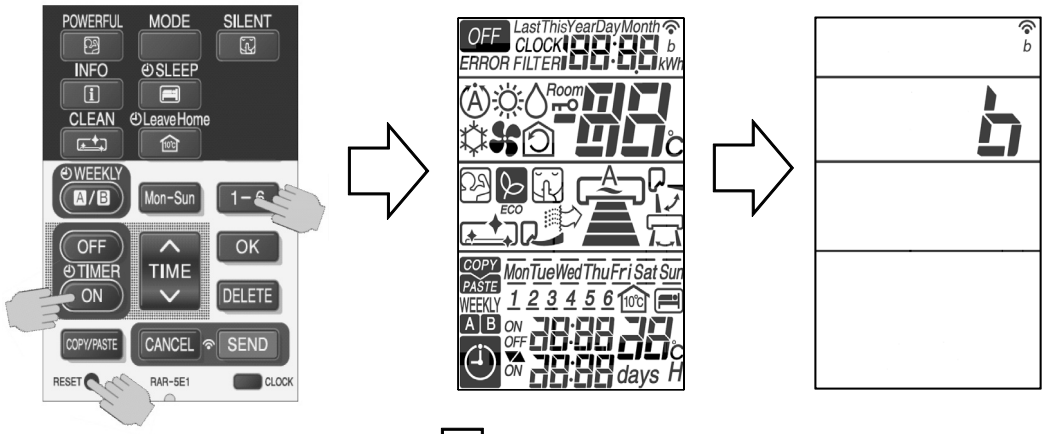
Case : 2 sets of indoor units installed near to each other.
If both indoor units can receive the same remote controller signal, please set the remote controller as below. (This setting will change the signal address of each remote controller.)

Initial remote controller signal address setting is A.
This procedure change the remote controller signal address from A to **B**.

1. The circuit breaker for the other unit shall be OFF.

2. Slide the remote controller cover to take it off.
3. While directing the remote controller towards the receiver of the indoor unit, press 1–6 button, TIMER ON (ON TIMER) button and RESET (RESET) button simultaneously. (The remote controller perform signal transmission with the device.)

Signal transmission : From A to B

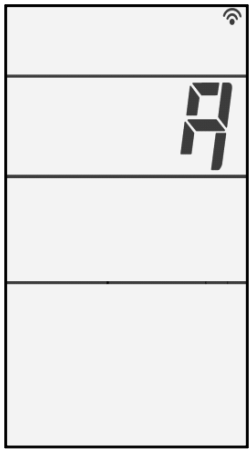


4. The indoor unit beeps [Pip] to indicate that it has just received the signal from remote controller.

5. Please check the usability of each set of indoor unit using its own remote controller.

Signal transmission : From B to A

Note : If indoor unit still not receive the correct signal from the correct remote controller, setting shall be made again.
By setting again for the 2nd time, the signal address will change from B to **A**. Then, if repeat again for the 3rd time, the remote controller signal address will change from A to **B**.



OPERATION MODE LOCK SETTING

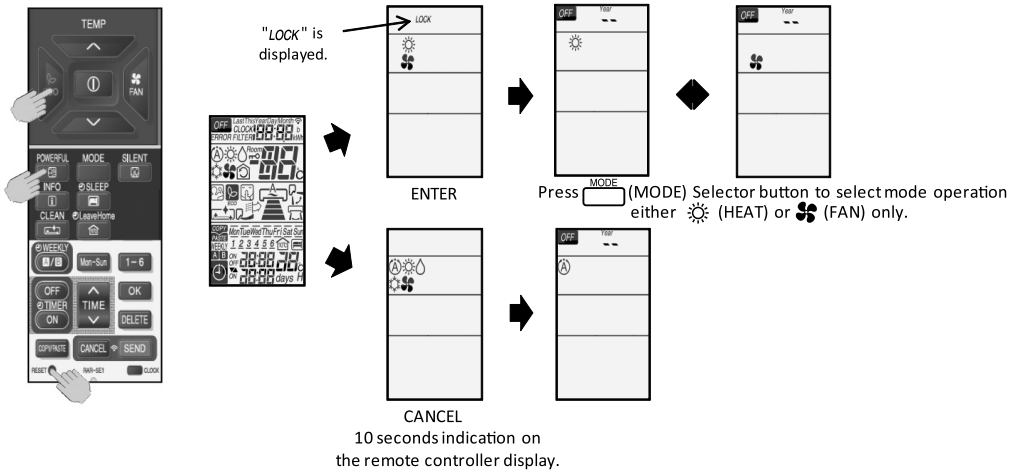
If Dip switch position is set at "Heating mode only" or "Cooling mode only" as mentioned on page 91, it is required to set the remote controller into operation mode lock setting. Without setting the remote controller, it will caused unmatch signal transmission between indoor unit and remote controller.

PROCEDURE

1. Heating operation mode lock setting

(a) While pressing and holding (ECO) button and (POWERFUL) button, press (RESET) button on the same time. Release (RESET) button only and make sure that all marks on the remote controller display are indicated, then release the (ECO) button and (POWERFUL) button.
Remote controller now enters "Heating operation mode lock".

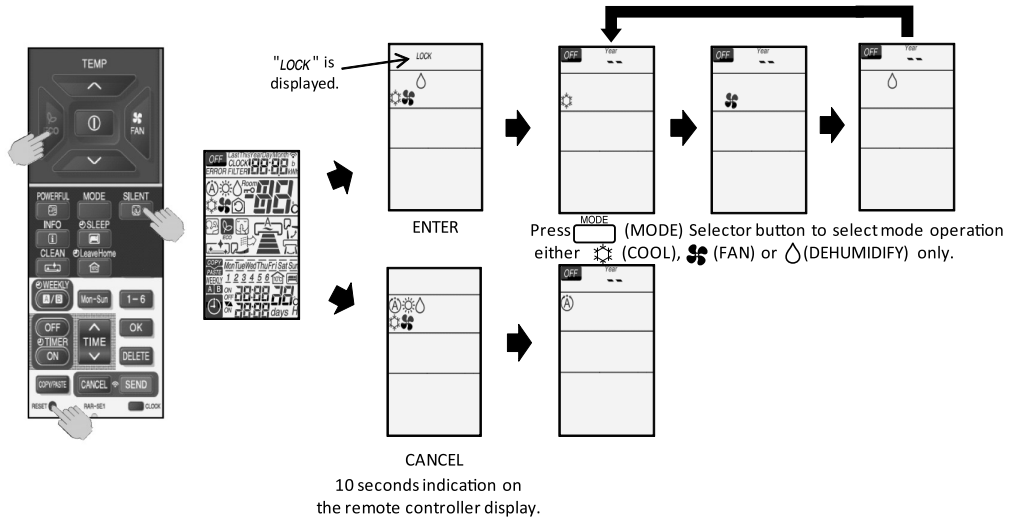
(b) To cancel the "Heating operation mode lock", repeat the above procedure (1(a)).



2. Cooling opearation mode lock setting

(a) While pressing and holding (ECO) button and (SILENT) button, press (RESET) button on the same time. Release (RESET) button only and make sure that all marks on the remote controller display are indicated, then release the (ECO) button and (SILENT) button.
Remote controller now enters "Cooling operation mode lock".

(b) To cancel the "Cooling operation mode lock", repeat the above procedure (2(a)).



NOTE :

(1) The indication of " LOCK " and (" "(HEAT), " " (COOL)," " (FAN) or " " (DEHUMIDIFY)) mode operation symbol on the remote controler display will disappear after 10 seconds and it will enters to OFF condition indicated by OFF on the display.

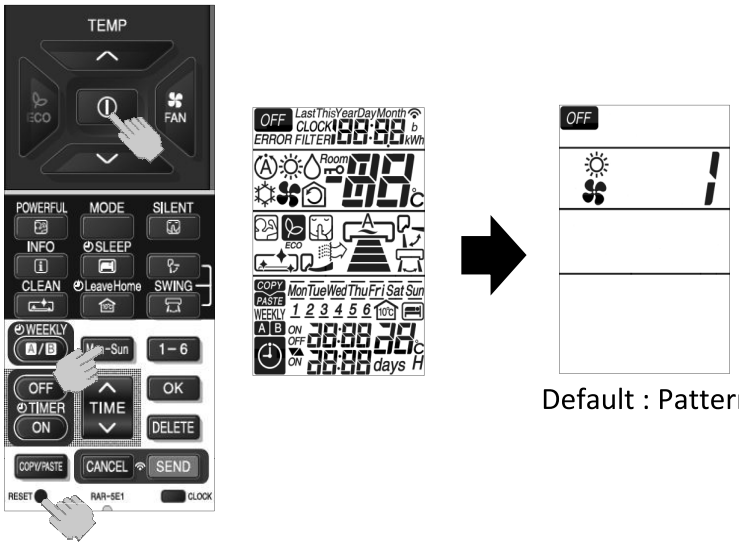
(2) The OPERATION MODE LOCK setting will remain in the remote controller memory eventhough the remote controller is ran out of battery.

HOW TO CHANGE THE INTERMITTENT FAN CONTROL SETTING

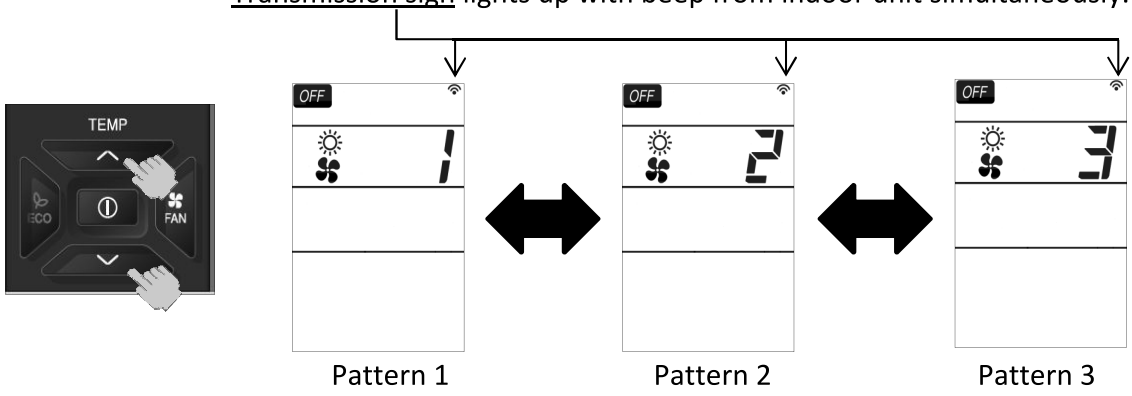
The intermittent fan control during thermo off in Heating mode can be changed by the remote controller.
(This procedure should be done only by service personnel.)
It is possible to select from 3 patterns.

PROCEDURE

1. Press [START/STOP] button, [Mon-Sun] button and press [RESET] button simultaneously.
   Release [RESET] button only and make sure that all marks on the remote controller display are indicated, then release [START/STOP] button and [Mon-Sun] button.
   Remote controller now enters "Intermittent Fan Control Change Mode".



2. Press [ROOM TEMPERATURE setting] [∧(UP)]/[∨(DOWN)] buttons.
   (The intermittent pattern changed with indoor unit beep sound.)



	Pattern 1	Pattern 2	Pattern 3
Single model	Continuous	30sec ON/210sec OFF repeatedly	50sec ON/190sec OFF repeatedly
Multi model	30sec ON/210sec OFF repeatedly	50sec ON/190sec OFF repeatedly	Continuous

NOTE :
(1) The indication of the selected intermittent pattern will disappear after 10 seconds.
(2) The selected intermittent pattern will remain unchanged after the unit is turned off.

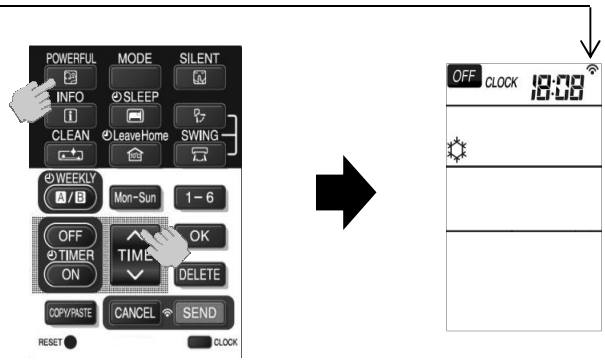
HOW TO CHANGE THE FAN SPEED IN COOLING MODE DURING THERMO OFF

The fan speed in Cooling mode during thermo off can be changed by the remote controller.
(This procedure shall be implemented strictly by service personnel only.)
It is possible to return it to the default setting.

PROCEDURE

Press POWERFUL [POWERFUL] button and TIME [TIME ∧(UP)]] button simultaneously for about 5 seconds when the remote controller is OFF.

Transmission sign lights up with beep from indoor unit simultaneously.



Beep sound pattern : 1) Default setting : Short beep
2) Changed setting : Double beep

	Fan speed during thermo off
Default setting	Ultra low
Changed setting	Set fan speed (When auto fan speed is set, the fan speed is low.)

NOTE :
(1) The selected fan speed will remain unchanged after the unit is turned off.
(2) If Timer reservation has been set, it will be canceled.
(3) During time setting and timer setting, this operation cannot be set.

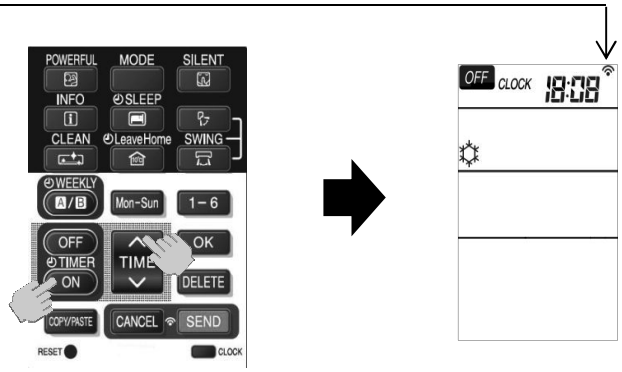
HOW TO CHANGE THE DEFROSTING INHIBIT PERIOD SELECTION

The defrosting inhibit period during heating operation can be changed by the remote controller.
(This procedure shall be implemented strictly by service personnel only.)
It is possible to return it to the default setting.

PROCEDURE

Press TIMER ON [ON timer] button and TIME [TIME ∧(UP)]] button simultaneously for about 5 seconds when the remote controller is OFF.

Transmission sign lights up with beep from indoor unit simultaneously.



Beep sound pattern : 1) Default setting : Short beep
2) Changed setting : Double beep

	Defrosting inhibit period
Default	Average area setting (Around 45 min)
Changed	Cold area setting (Around 25 min)

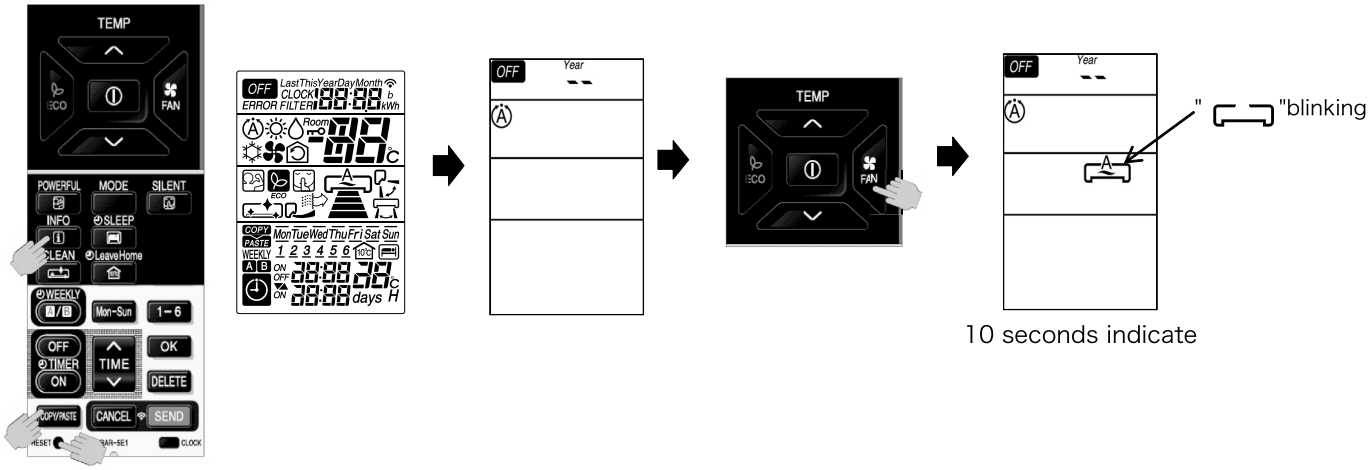
NOTE :
(1) The defrosting inhabit period selection setting will remain unchange after the unit is turned off

DISPLAY OPERATION MODE SETTING

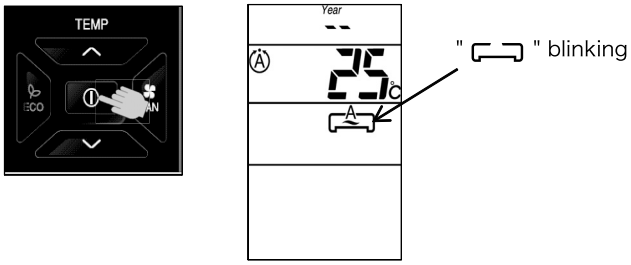
For operating indoor unit independently (without outdoor unit connection), remote controller has to be set according to below procedures before send the signal to the indoor unit. New communication format between indoor and outdoor is required to communicate with outdoor unit.

PROCEDURE

1. While pressing and holding INFO (INFO) button and COPY/PASTE (COPY/PASTE) button, press RESET (RESET) button on the same time. Release RESET (RESET) button only and make sure that all marks on the LCD display are indicated, then release the INFO (INFO) button and COPY/PASTE (COPY/PASTE) button.
   Remote controller now enters "DISPLAY OPERATION MODE" for the indoor unit to run independently.
   Please ensure that when pressing FAN (FAN) button, "⌐¬" will blinking.



2. Press the MODE (MODE) selector button to choose the desired operation mode.
3. Press ⏻ (START/STOP) button.
   Then, the indoor unit will starts to operate independently accoring the selected operation mode.



NOTE :

(1) During "DISPLAY OPERATION MODE", "⌐¬" blinks on LCD of remote controller.

(2) When operation stops, "DISPLAY OPERATION MODE" is canceled.

New Products Information

Distributed to √ Areas:					
All Areas		Oceania		Europe	√
China		India		NA	
ASEAN and Others		ME		LA	
Taiwan		Africa		Brazil	
NOTE ( )					

HITACHI

SERVICE PARTS NEWS	SUBJECT New issue of Spare Parts List for New series of Mini Cassette Type Indoor Units for RAC application	DATE: Mar'19 PAGE: 1/6

1. This issue includes recommended Spare Parts Lists for the following Mini Cassette Type Indoor Units new series air conditioners for RAC application produced by Johnson Controls-Hitachi Air Conditioning Spain, S.A.U.
2. The details are indicated in the description.

Description

1. The following table shows the list and the figures corresponding to each model.

Recommended Spare Parts Lists.

Model	Page No.		Applicable Manufacturing Number
	Spare Parts List	Location of Spare Parts	
RAI-25RPE	2,3	4	From the first production
RAI-35RPE			
RAI-50RPE			
RAI-60RPE			
P-AP56NAMS	5	6	

New Products Information

Distributed to √ Areas:					
All Areas		Oceania		Europe	√
China		India		NA	
ASEAN and Others		ME		LA	
Taiwan		Africa		Brazil	
NOTE ( )					

HITACHI

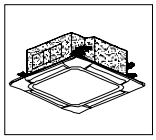
SERVICE PARTS NEWS	SUBJECT New issue of Spare Parts List for New series of Mini Cassette Type Indoor Units for RAC application	DATE: Mar'19 PAGE: 2/6

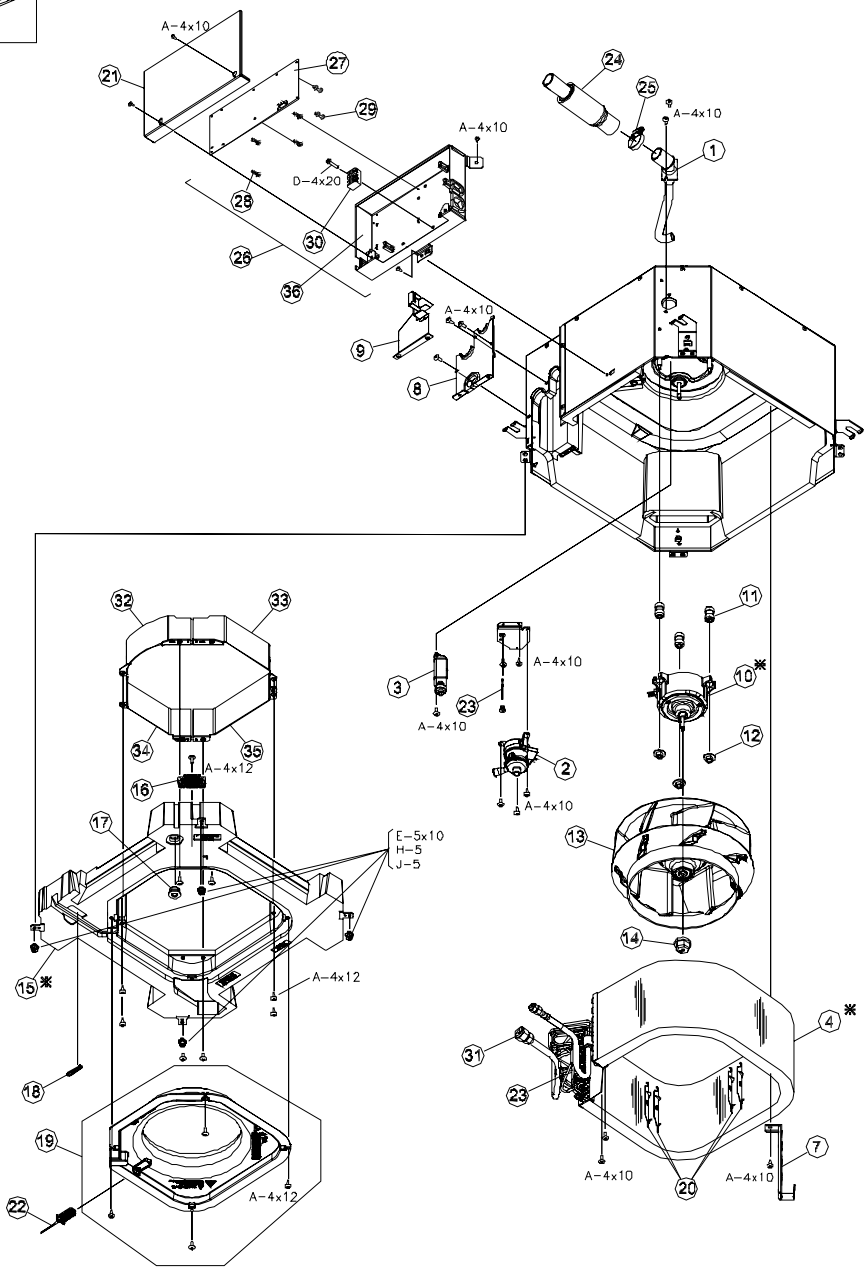
No.	DESCRIPTION	DWG No.	PART No.	Qty	Qty	Qty	Qty	REMARKS
PRODUCT CODE				7E412114	7E412115	7E412116	7E412117	
MODEL NAME				RAI-25RPE	RAI-35RPE	RAI-50RPE	RAI-60RPE	
1	Drain Hose Assy	17H28295 A	P30724	1	1	1	1	
2	Pump Assy	XEK50640 A	E05528	1	1	1	1	
3	Float Switch Assy	X17B49166 B	E06200	1	1	1	1	Drain Discharge Mechanism
4	Heat Exchanger Assy	XEK12900 B	E06243	1	1			No.31 Flare Nut x 1
4	Heat Exchanger Assy	XEK12900 A	E05529			1	1	No.31 Flare Nut x 1
7	Support Plate	17H28059 B	E05386	1	1	1	1	
8	Pipe Cover Assy	17H28366 A	E05387	1	1	1	1	
9	Wire Cover	17H28439 A	E05388	1	1	1	1	
10	Fan Motor	17B47346 A	P30733	1	1	1	1	No.11 Vibration Absorber x 3
11	Vibration Absorber	17H23117 A	P30526	3	3	3	3	
12	Nut	17H12116 A	P28899	3	3	3	3	
13	Turbo Fan	17A25035 B	E05351	1	1	1	1	
14	Nut	17F18639 A	P30487	1	1	1	1	
15	Drain Pan Assy	XEK12754 A	E05338	1	1	1	1	No.16 Antibacterial Agent Assy x 1, No.17 Rubber Cap x 1
16	Antibacterial Agent Assy	17E26752 A	P30499	1	1	1	1	
17	Rubber Cap	17G53386 A	E05782	1	1	1	1	
18	Clamp	17F03802 A	E05539	1	1	1	1	
19	Bell Mouth Assy	XEK50039 D	E05530	1	1	1	1	
20	Guide Vane	17F16468 A	P30536	4	4	4	4	
21	E-Box Cover Assy	XEK50646 C	E06244	1	1	1	1	
22	Thermistor Assy	XEK50040 B	E05532	1	1	1	1	for Air Inlet, THM1
23	Thermistor	17B42636 C	P29764	1	1	1	1	for Freeze Protection, THM3
24	Hose	17C78348 A	P25911	1	1	1	1	
25	Hose Clip	XEK31074 B	E05540	1	1	1	1	
26	Electric Wiring Diagram	XEK12901 E	E06245	1				Assy.Includes Plates, Components and Harness
26	Electric Wiring Diagram	XEK12901 F	E06246		1			Assy.Includes Plates, Components and Harness
26	Electric Wiring Diagram	XEK12901 G	E06247			1		Assy.Includes Plates, Components and Harness
26	Electric Wiring Diagram	XEK12901 H	E06248				1	Assy.Includes Plates, Components and Harness
27	PCB Additional Work	XEK50642 E	E06249	1				PCB1
27	PCB Additional Work	XEK50642 F	E06250		1			PCB1
27	PCB Additional Work	XEK50642 G	E06251			1		PCB1
27	PCB Additional Work	XEK50642 H	E06252				1	PCB1

No.	DESCRIPTION	DWG No.	PART No.	Qty	Qty	Qty	Qty	REMARKS
			PRODUCT CODE	7E412114	7E412115	7E412116	7E412117	
			MODEL NAME	RAI-25RPE	RAI-35RPE	RAI-50RPE	RAI-60RPE	
28	Spacer	XEK30992 D	E05349	4	4	4	4	for PCB1
29	Push Spacer	XEK50629 A	E05537	2	2	2	2	for PCB1
30	Terminal Block	XEK26119 A	E05538	1	1	1	1	TB1
31	Flare Nut	17E20872 B	R4225	1	1			φ9.52
31	Flare Nut	17E20872 C	R4226			1	1	φ12.7
32	Fan Guide 1	17F17266 A	E05354	1	1	1	1	
33	Fan Guide 2	17F17267 A	E05355	1	1	1	1	
34	Fan Guide 3	17F17268 A	E05356	1	1	1	1	
35	Fan Guide 4	17F17269 A	E05357	1	1	1	1	
36	E- Box Unit	XEK26259 A	E05402	1	1	1	1	Includes Plates and Rubber Bush

LOCATION OF SERVICE PARTS IN THE UNIT

MODEL: RAI-25RPE
RAI-35RPE
RAI-50RPE
RAI-60RPE





A	Truss Head Tapping Screw		F	Stud Bolt	
B	Round Head Screw		G	Nut	
C	Flat Head Screw		H	Washer	
D	Pan Head Tapping Screw		J	Spring Lock Washer	
E	Hexagon Head Bolt		K	Toothed Lock Washer	

NOTE:
The unicromated coating is applied to iron and steel material for the unspecified materials of the bolt and screw.

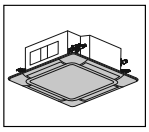
PRODUCT CODE	70533100
MODEL NAME	P-AP56NAMS

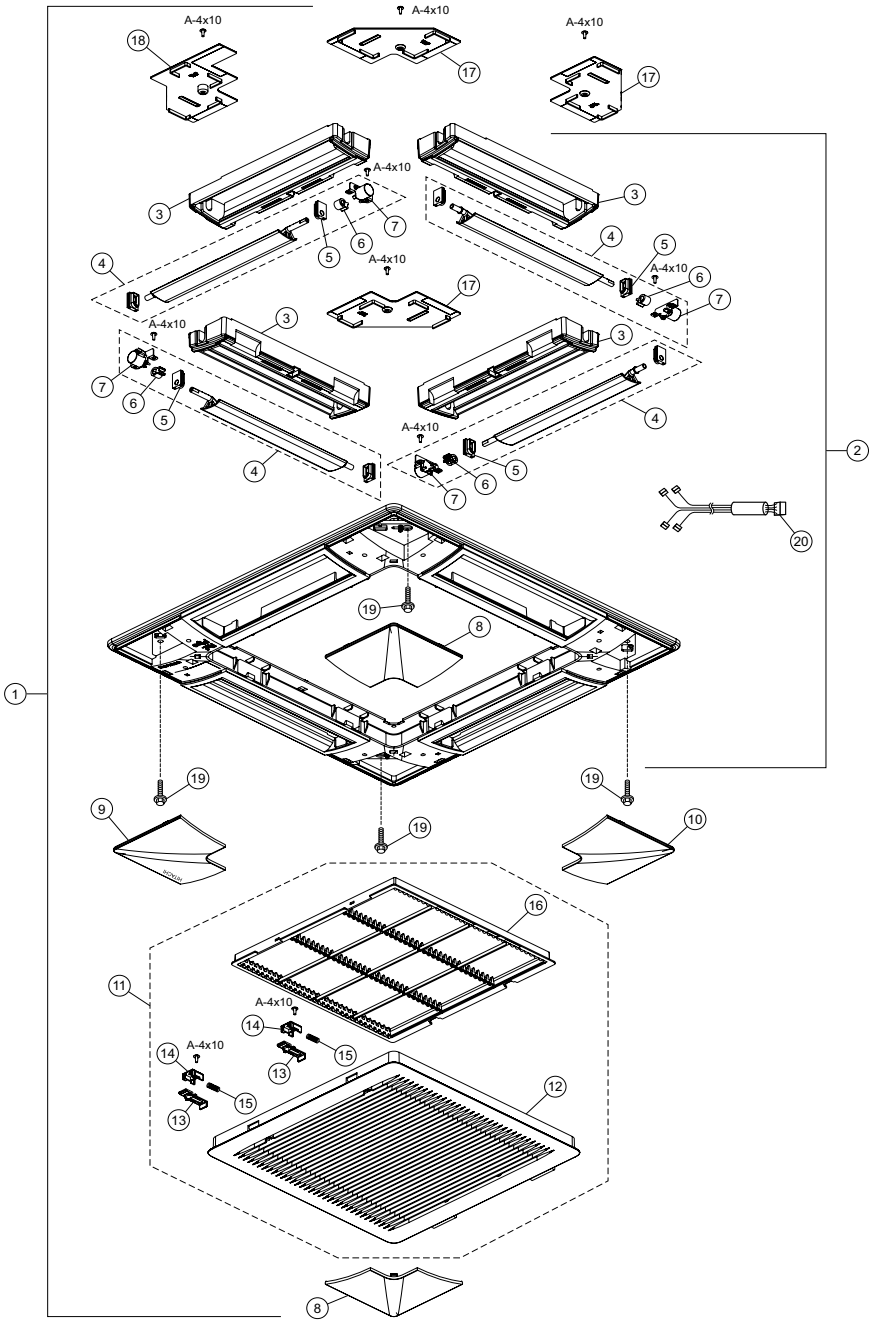
No.	DESCRIPTION	DWG No.	PART No.	Qty	REMARKS
1	Air Panel	XEK01688 C	E06149	1	
2	Panel Assy	XEK13050 A	E06105	1	
3	Guide	X17H27145 A	E06129	4	
4	Louver Assy	XEK26490 A	E06130	4	No.5 Bearing x 1, No.6 Stopper x 1, No.7 As motor Assy x1
5	Bearing Assy	X17H28611 A	E06106	4	
6	Stopper	X17F16427 A	E06131	4	
7	AS Motor Assy	XEK51318 A	E06107	4	
8	CP-Cover Assy	XEK26491 A	E06108	2	
9	CP-Cover Assy	XEK26491 B	E06109	1	HITACHI Label
10	P Sensor Assy	XEK26495 A	E06148	1	
11	Grille Assy	XEK13051 A	E06142	1	
12	Air Inlet Grille	X17A24995 A	E06132	1	
13	Knob	X17F16428 A	E06133	2	
14	Knob Holder	X17F16429 A	E06134	2	
15	Spring	X17H27082 A	E06135	2	
16	Air Filter	X17B46725 C	E06136	1	
17	C-Cover Assy	X17H29509 A	E06137	3	
18	C-Cover Assy	X17H29510 A	E06138	1	
19	Long Screw	X17G76972 A	E06139	4	
20	Cable AS	X17B46721 A	E06140	1	

LOCATION OF SERVICE PARTS IN THE UNIT

< Air Panel (Optional) >

MODEL:P-AP56NAMS





A	Truss Head Tapping Screw		F	Stud Bolt	
B	Round Head Screw		G	Nut	
C	Flat Head Screw		H	Washer	
D	Pan Head Tapping Screw		J	Spring Lock Washer	
E	Hexagon Head Bolt		K	Toothed Lock Washer	

NOTE:
The unicromated coating is applied to iron and steel material for the unspecified materials of the bolt and screw.

NOTE:
The parts without order number are the custom-ordered, and these are not mentioned in the price list.
When ordering them, the part name and the drawing number are required.
Contact your HITACHI distributor for the delivery date and price about them.

HITACHI

RAI-25RPE
RAI-35RPE

PM NO. 0706E

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